

## zcM1000 PARTS

Old#	Part #	Part Name	Illustration	Notes	Price
	zcM1000 <b>P101</b>	Body cover		Standard Part	\$34.80
	zcM1000 <b>P102</b>	Panel cover		Standard Part	\$7.10
	zcM1000 <b>P105</b>	LED cover		Standard Part	\$1.50
	zcM1000 <b>P106</b>	Pressure Knob		Standard Part	\$1.90
	zcM1000 <b>P107B</b>	Core holder		Standard Part (1" / 35mm / 3")	\$7.70
	zcM1000 <b>P111</b>	Transformer 117V		Standard Part (on 117 V Machines)	\$46.20
	zcM1000 <b>P112</b>	Transformer 230V(CE)		Standard Part (on 230 V Machines)	\$65.20
	zcM1000 <b>P113</b>	Screw (4* 8)		Standard Part (To hold transformer on base)	\$1.20
	zcM1000 <b>P114</b>	Nut with washer		Standard Part (4mm)	\$1.50
	zcM1000 <b>P115</b>	Base		Standard Part	\$8.50
	zcM1000 <b>P116</b>	Rubber feet	Θ	Standard Part	\$1.50
	zcM1000 <b>P118</b>	Power switch		Standard Part	\$6.70



zcM1000 <b>P120</b>	Fuse (1A)		Standard Part	\$2.50
zcM1000 <b>P121</b>	Fuse holder		Standard Part	\$7.10
zcM1000 <b>P124</b>	Center frame		Standard Part	\$3.90
zcM1000 <b>P136</b>	Separating roller unit		Standard Part (Used with P138)	\$16.50
zcM1000 <b>P138</b>	Separating roller ring	0	Standard Part	\$19.00
zcM1000 <b>P141</b>	Roller shaft		Standard Part	\$1.70
zcM1000 <b>P142</b>	Screw (3*20)		Standard Part (To Mount to P136)	\$1.30
zcM1000 <b>P146</b>	Bearing		Standard Part	\$1.40
zcM1000 <b>P150</b>	Screw (3*25)		Standard Part (To Mount feed roller)	\$1.30
zcM1000 <b>P154PP5</b>	Pressure roller 5T	TORICLE	Standard Part (5 teeth for less pressure)	\$30.70
zcM1000 <b>P155</b>	Pressure roller collar		Standard Part	\$1.70
zcM1000 <b>P161</b>	Cutter holder spring	DO	Standard Part	\$2.30
zcM1000 <b>P164</b>	Pressure roller spring		Standard Part	\$1.80



zcM1000P178 Standard Part \$1.70 Earth spring zcM1000P182 Flat rivet Standard Part \$1.20 Cutter motor zcM1000P187 Standard Part \$28.70 (Yellow & Blue line) zcM1000**P200-1** Connector 4 (3 pins) Standard Part \$14.20 zcM1000**P204** Standard Part \$1.20 Pinion gear Power cord (For Standard Part zcM1000P206S \$15.80 (USA, Plug type B) 117V) Power cord Standard Part zcM1000P206-2 \$15.80 (For 230V) (Schuko/EU, Plug type F) Sensor unit cover Standard Part \$7.60 zcM1000P215 Standard Part (To mount zcM1000P228 Screw (3\*8) \$1.20 front holder) Standard Part (To mount zcM1000P229 Screw (3\*14) \$1.30 control panel) Standard Part (To mount Screw (2.6\*3) \$1.20 zcM1000P230 motor, Gold color) Standard Part (To mount zcM1000P231 Screw (3\*10A) \$1.20 ത്തി cutter gear cover) Standard Part (To mount \$1.20 zcM1000P232 Screw (3\*5) cutter spring)

P206

P206



International				
zcM1000 <b>P233</b>	Screw (3*8)	<b>D</b>	Standard Part (To mount body)	\$1.30
zcM1000 <b>P234</b>	Screw (3*8)		Standard Part (To ground earth)	\$1.20
zcM1000 <b>P237</b>	Screw (4*6)	<b>@</b>	Standard Part (To mount gear unit)	\$1.20
zcM1000 <b>P245</b>	Advance / Cut button		Standard Part	\$1.90
zcM1000 <b>P246</b>	"cm" Button		Standard Part	\$2.60
zcM1000 <b>P247</b>	"mm" Button		Standard Part	\$2.60
zcM1000 <b>P248</b>	"Cut" Button		Standard Part	\$2.60
zcM1000 <b>P249</b>	"Advance" Button		Standard Part	\$2.60
zcM1000 <b>P250</b>	"20" Button reset		Standard Part	\$2.60
zcM1000 <b>P251</b>	"Reverse" Button		Standard Part	\$2.60
70M4000 <b>D25</b> 4/5	Blade set (Upper &		Standard Part (Special coated blades)	\$64.80
zcM1000 <b>P254/5</b>	Lower)		Standard Part (Special coated blades)	
zcM1000 <b>P256</b>	Top Blade Holder	OP .	Standard Part	\$1.70

P254



P257

zcM1000 <b>P257PP</b>	Blade spring with comb	January Comments of the Commen	Standard Part	\$5.20
zcM1000 <b>P258</b>	Blade liner (Right)		Standard Part	\$1.70
zcM1000 <b>P259</b>	Blade liner (Left)		Standard Part	\$1.70
zcM1000 <b>P289</b>	Silicone oil		Included with all models	\$8.10
zcM1000 <b>P312</b>	Feed roller 2		Standard Part	\$12.60
zcM1000 <b>P403</b>	Flat gear 15		Standard Part	\$3.20
zcM1000 <b>P404</b>	Flat gear 16		Standard Part	\$3.20
zcM1000 <b>P406</b>	Flat gear shaft 14		Standard Part	\$1.70
zcM1000 <b>P407</b>	Flat gear shaft 13		Standard Part	\$1.60
zcM1000 <b>P408</b>	Collar 2		Standard Part	\$2.50
zcM1000 <b>P418</b>	Gear unit		Standard Part	\$20.50
zcM1000 <b>P421</b>	Flat Gear 11		Standard Part	\$3.20
zcM1000 <b>P422</b>	Flat Gear 12		Standard Part	\$3.20



zcM1000 <b>P423</b>	Flat Gear 13		Standard Part	\$3.20
zcM1000 <b>P424</b>	Flat Gear 14		Standard Part	\$3.20
zcM1000 <b>P427</b>	Feed roller gear 3	THE STATE OF THE S	Standard Part	\$3.20
zcM1000 <b>P428</b>	Screw (4*8)		Standard Part (to mount gear cover)	\$1.20
zcM1000 <b>P430</b>	Separating roller gear		Standard Part	\$3.20
zcM1000 <b>P431</b>	Cutter gear 2 unit		Standard Part	\$10.20
zcM1000 <b>P433</b>	Cutter part gear cover 2 unit		Standard Part	\$56.00
zcM1000 <b>P435</b>	Feed motor (Red & Brown line)		Standard Part	\$28.70
zcM1000 <b>P501</b>	Side frame (Left)		Standard Part	\$8.70
zcM1000 <b>P502</b>	Side frame (Right)		Standard Part	\$14.70
zcM1000 <b>P503</b>	Separating roller holder		Standard Part	\$3.20
zcM1000 <b>P504</b>	PCB		Standard Part	\$326.90



P508

zcM1000 <b>P507S</b>	Cutter holder		Standard Part (Plastic Frame Only with Front Holes)	\$6.70
zcM1000 <b>P508S</b>	Cutter holder unit 2		Standard Part (Plastic frame + blades with front holes)	\$82.70
zcM1000 <b>P517</b>	Roller pressure unit 2		Standard Part	\$6.60
zcM1000 <b>P518</b>	Front holder unit 3		Standard Part (frame + motor)	\$77.00
zcM1000 <b>P519</b>	Front holder 3		Standard Part (Plastic frame only)	\$5.90
zcM1000 <b>P520</b>	Cut lever press 2		Standard Part	\$2.30
zcM1000 <b>P521</b>	Cut lever liner 2	Loss and a second	Standard Part	\$2.70
zcM1000 <b>P522</b>	Cut lever collar	0	Standard Part	\$2.10
zcM1000 <b>P523</b>	Cut lever unit 2		Standard Part	\$2.90
zcM1000 <b>P524</b>	Open spring		Standard Part	\$2.10
zcM1000 <b>P525</b>	Open knob		Standard Part	\$2.50
zcM1000 <b>P526</b>	Open set		Standard Part	\$2.70



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zcM1000 <b>P528</b>	Pinion gear unit 2	Standard Part	\$9.50
zcM1000 <b>P533</b>	Separating roller holder unit	Standard Part (with P138 roller rings)	\$23.30
zcM1000 <b>P550S</b>	Auto feed cutter unit	Standard Part (with 3 flat pin connector) Complete Cutting Head	\$199.00
zcM1000 <b>P555</b>	Sensor cover	(Plastic frame only)	\$12.00
zcM1000 <b>P560-1</b>	Sensor unit	Standard Part (with 3 flat pin connector, frame + sensor)	\$133.50
zcM1000 <b>P680</b>	Safety guard (With 4 screws)	Standard Accessory for 117V, Installed on 230V machines (Need P507-S)	\$35.70
zcM1000 <b>P901</b>	Stopper	Standard Part (to secure cutting head)	\$3.10
zcM1000 <b>P901a</b>	Screw	Standard Part (works with P901)	\$1.20



### Modification KITS / PARTS

OLD#	Please refer to STARTinternational.com for details on modifications.					
PB-154- 1t5	zcM1000 <b>PB</b>	B-kit	B	Complete Parts kit to convert to "B" modification	\$196.30	
PNP-154	zcM1000 <b>PNM</b>	NM-kit		Complete Parts kit to convert to "NM" modification	\$322.70	
	zcM1000P312-NS	NS-Kit		Part to convert to "NS" modification	\$78.30	
	zcM1000P533-1	NS-Kit		Part to convert to "NS" modification	\$24.60	
	zcM1500P131	NS-Kit		Part to convert to "NS" modification	\$26.30	
D-601	zcM1000 <b>P504-S</b>	D-kit	D	Complete Parts kit to convert to "D" modification	\$378.00	
	zcM1000 <b>P533-1</b>	T-kit	T	Complete Parts kit to convert to "T" modification	\$24.60	
	zcM1000 <b>P550M</b>	C-kit	C	Part to convert to "C" modification	\$239.60	
	zcM1000 <b>P154</b>	C-kit	C	Part to convert to "C" modification	\$5.10	
	zcM1000 <b>P550E</b>	E-kit	E	Part to convert to "E" modification	\$247.60	
	zcM1000 <b>P107D</b>	E-kit	E	Part to convert to "E" modification	\$57.60	
	zcM1000 <b>PCR</b>	K-kit	K	Complete Parts kit to convert to "K" modification	\$215.00	



### zcM1100 PARTS

OLD#

Part #	Part Name	Illustration	Note	Price
zcM1100 <b>P101</b>	Body cover		Standard Part (for zcM1100)	\$31.30
zcM1100 <b>P102</b>	L.E.D. Cover		Standard Part (for zcM1100)	\$2.10
zcM1100 <b>P103</b>	Pressure knob		Standard Part (for zcM1100)	\$2.00
zcM1100 <b>P105</b>	Screw (B3*6) (For L.E.D. Cover)	<del>ന്</del> തി)	Standard Part (for zcM1100)	\$1.20
zcM1100 <b>P401</b>	Front holder (Plastic frame only)		Standard Part (for zcM1100)	\$7.10
zcM1100 <b>P403</b>	Front connector		Standard Part (for zcM1100)	\$42.20
zcM1100 <b>P411</b>	Flat gear shaft 21		Standard Part (for zcM1100)	\$1.70
zcM1100 <b>P412</b>	Flat gear shaft 22		Standard Part (for zcM1100)	\$1.70
zcM1100 <b>P450</b>	Front holder unit		Standard Part (for zcM1100)	\$115.80



zcM1100 <b>P501</b>	"Auto" button (Advance / Cut)	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P502</b>	Button 1	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P503</b>	Button 2	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P504</b>	Button 3	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P505</b>	Button 4	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P506</b>	Button 5	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P507</b>	Button 6	Standard Part (for zcM1100)	\$1.80
zcM1100 <b>P550-1</b>	РСВ	Standard Part (for zcM1100)	\$337.40
zcM1100 <b>P601</b>	Cutter holder	Standard Part (for zcM1100, Plastic frame only)	\$6.20
zcM1100 <b>P602</b>	Sensor cover	Standard Part (for zcM1100, Plastic frame only)	\$6.60
zcM1100 <b>P604</b>	Connector lid	Standard Part (for zcM1100)	\$2.10



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zcM1100 <b>P606</b>	Sensor unit cover		Standard Part (for zcM1100)	\$8.80
zcM1100 <b>P608</b>	Connector 2		Standard Part (for zcM1100)	\$1.90
zcM1100 <b>P611-1</b>	Shutter 2		Standard Part (for zcM1100)	\$3.40
zcM1100 <b>P612-1</b>	Slider 2		Standard Part (for zcM1100)	\$3.40
zcM1100 <b>P613-1</b>	Stopper 2		Standard Part (for zcM1100)	\$2.80
zcM1100 <b>P614</b>	Remover		Standard Part (for zcM1100)	\$2.80
zcM1100 <b>P615</b>	Placket		Standard Part (for zcM1100)	\$3.40
zcM1100 <b>P616-1</b>	Mover 2		Standard Part (for zcM1100)	\$2.80
zcM1100 <b>P617</b>	Stopper shaft		Standard Part (for zcM1100)	\$2.90
zcM1100 <b>P618</b>	Shutter spring		Standard Part (for zcM1100)	\$2.30
zcM1100 <b>P619</b>	Return spring	OMA	Standard Part (for zcM1100)	\$2.10
zcM1100 <b>P621</b>	Blade spring		Standard Part (for zcM1100)	\$3.40



zcM1100 <b>P621PP</b>	Blade spring (with comb)	E COLO	Optional Part (for zcM1100)	
zcM1100 <b>P630</b>	Screw (3*8) (To mount placket)	<b>a</b>	Standard Part (for zcM1100)	\$1.20
zcM1100 <b>P631</b>	Screw (B2*10) (To mount switch)	ത്തി	Standard Part (for zcM1100) To mount switch	\$1.20
zcM1100 <b>P632</b>	Screw (M2.6*3) (For fix solenoid)		Standard Part (for zcM1100) To mount solenoid	\$1.20
zcM1100 <b>P633</b>	E-ring	Ø	Standard Part (for zcM1100)	\$1.30
zcM1100 <b>P634</b>	O-ring	0	Standard Part (for zcM1100)	\$1.60
zcM1100 <b>P652</b>	Sensor unit		Standard Part (for zcM1100)	\$126.10
zcM1100 <b>P653</b>	Solenoid unit		Standard Part (for zcM1100)	\$58.00
zcM1100 <b>P654</b>	Cutter holder unit		Standard Part (for zcM1100, Without sensor unit)	\$136.30
zcM1100 <b>P656</b>	Auto feed cutter unit (MA-1100)		Standard Part (for zcM1100)	\$267.50



### zcM1500 PARTS

OLD#	Part #	Part Name	Illustration	Note	Price
	zcM1500 <b>P131</b>	Magnetic Tape Guide		Standard Part	\$26.30
P136-25	zcM1500 <b>P136W</b>	Separating Roller	8	Standard Part	\$14.10
P154-25	zcM1500 <b>P154W</b>	Press Roller		Standard Part	\$14.50
P161-25	zcM1500 <b>P161W</b>	Cutter Holder Spring		Standard Part	
P621-25	zcM1500 <b>P257W</b>	Cutter Spring		Standard Part	
P517-25	zcM1500 <b>P517</b>	Roller Press Unit		Standard Part	\$54.80



### zcM2000 PARTS

OLD#	Part #	Part Name	Illustration	Note	Price
P504-10	zcM2000 <b>P504-5</b>	5mm cut PCB (D)		Optional Part (for zcM2000, 5mm min. cut)	\$500.90
	ZCM2000P601	Main Board Unit 2		Standard Part (for zcM2000)	\$449.80
	zcM2000 <b>P601-10</b>	10 memory PCB	3	Optional Part (for zcM2000, 10 programmable lengths)	\$552.10
	ZCM2000 <b>P605</b>	Panel Cover		Standard Part (for zcM2000)	\$9.70
	ZCM2000P612	Switch Button 3 (memory)	M	Standard Part (for zcM2000)	\$3.00

#### zcM2200 PARTS

OLD#

#	Part #	Part Name	Illustration	Note	Price
•	zcM2200 <b>P101</b>	Body cover		Standard Part (for zcM2200)	\$31.30



zcM2200**P550** 

РСВ



Standard Part (for zcM2200)

\$490.70

#### zcM2500 PARTS

OLD#

Part #	Part Name	Illustration	Note	Price
zcM2500 <b>P611-25</b>	Shutter		Standard Part (for zcM2500)	
zcM2500 <b>P621-25</b>	Cutter Spring		Standard Part (for zcM2500)	

# Optional Parts & Accessories

OLD#	Part #	Part Name	Illustration	Note	Price
LR0028	zcM1000 <b>P025</b>	Liner remover 28		Optional Part Remove liner of tape (Width 10~28mm)	\$102.30
P902	zcM1000 <b>P026</b>	Reel stand 24		Optional Part Max dia. 240mm	\$135.30
P905	zcM3000 <b>P030</b>	Reel stand 35		Optional Part Max dia. 350mm (needs zcM3000P701/2)	\$191.70
	zcM1000 <b>P107N</b>	Narrow core holder (S)		Optional Part 5~20mm width, 160mm outside dia. (need zcM1000P026 reel stand)	\$289.70
	zcM1000 <b>P107N-2</b>	Narrow core holder (L)		Optional Part 5~20mm width, 240mm outside dia. (need zcM1000P026 reel stand)	\$289.70
	zcM1000 <b>P107D</b>	Dual core holder (50mm)		Optional Part (Standard on zcM1000E) Tape width (mm) 10~50 for 1 roll 10~25 for 2 rolls	\$57.60
	zcM1000 <b>P110</b>	1.5" core holder		Optional Part	\$26.30



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zcM1500 <b>P131</b>	Magnetic Tape Guide		Optional Part (Standard part for zcM1000B. Also helpful for straight cut)	\$26.30
zcM1000 <b>P136-1</b>	Separating roller unit		Optional Part (Used with P138-1)	\$20.80
zcM1000 <b>P138-1</b>	Separating roller ring		Optional Part (for thin film tapes)	\$20.90
zcM1000 <b>P139N</b>	Rubber ring for 154- NM (9pcs set)	0880	Optional Part (Standard Part on zcM1000NM, replacement rings for P154-NM)	\$35.10
zcM1000 <b>P154</b>	Pressure roller	TOO OO	Optional Part (Flat Top 6mm dia. Teeth)	\$5.10
zcM1000 <b>P154-50</b>	Pressure roller 5mm	- Laudingager	Optional Part (5mm dia. Teeth)	\$25.60
zcM1000 <b>P154-55</b>	Pressure roller 5.5mm	Taggagage.	Optional Part (5.5mm dia. Teeth)	\$25.60
zcM1000 <b>P154-60</b>	Pressure roller 6mm	Taggagage.	Optional Part (6mm dia. Teeth)	\$25.60
zcM1000 <b>PB154B</b>	B pressure roller		Standard Part (on zcM1000B, Optional Part, 1 tooth)	\$25.60
zcM1000 <b>P154NM</b>	NM pressure roller		Standard Part (for zcM1000NM, must be used with P312-P)	\$76.70
zcM1000 <b>P257</b>	Blade spring		Optional Part	\$3.80
zcM1000 <b>P312-P</b>	Silicone feed roller		Standard Part (for zcM1000NM)	\$272.60
zcM1000 <b>P504-5</b>	5mm cut PCB (D)		Standard Part (for zcM1000D)	\$378.00

P504S

PB-154-1t5



	zcM1000 <b>P516</b>	Soft pressure spring	<b>(00)</b>	Standard Part (for zcM1000NM & zcM1000B, Optional Part)	\$2.10
	zcM1000 <b>P517S</b>	NP roller press unit		Standard for NM	\$12.80
	zcM1000 <b>P519N</b>	NP front Holder for		Standard Part (for zcM1000NP)	\$12.80
	zcM1000 <b>P533-1</b>	Separating roller holder unit		Standard Part (with P138-1 roller rings)	\$24.60
	zcM1000 <b>P535</b>	Low adhesive attachment		Optional Part Help feeding of low adhesive tapes. (width 40~50mm)	\$95.90
	zcM1000 <b>P550-1</b>	Auto feed cutter unit		Standard Part (with 3 flat pin connector) Complete Cutting Head	\$199.00
P550M	zcM1000 <b>P550M-</b> 1	Wide auto feed cutter unit		Standard Part (for zcM1000C) Complete Cutting Head	\$239.60
	zcM1000 <b>P550E</b>	Dual eye auto feed cutter unit		Standard Part (for zcM1000E) Complete Cutting Head	\$247.60
	zcM1000 <b>P560M</b>	Wide sensor unit		Standard Part (for zcM1000C)	\$175.20
P560W	zcM1000 <b>P560E</b>	Dual eye sensor unit		Standard Part (for zcM1000E)	\$233.70
	zcM3000 <b>P701/2</b>	Large Core Holder		For use only with zcM3000P030	\$69.10