

**Instructions for products:
 Instructions pour les produits:
 Instrucciones para modelos:**

SP15N	15W 120V-60HZ
SP25N	25W 120V-60HZ
SP40N	40W 120V-60HZ
SP80N	80W 120V-60HZ

**Only for Mexico:
 Ne s'applique qu'au Mexique:
 Solo para México:**

Modelo: _____
Nombre: _____
Dirección: _____
Teléfono: _____
Fecha de compra: _____
Distribuidor autorizado: _____
Sello: _____

When solder has been applied to the connection, slide the iron away to leave the joint neat. Avoid disturbing the connection while removing the

When soldering will help to carry heat from the iron to the joint. A small amount of fresh solder on the tip when you clean it not to melt the solder and flow it into the joint. Heat the base material so it becomes soft. When applying heat, do not apply the solder directly. Make a good mechanical connection by wrapping around each other or around a terminal.

Ensure that items to be soldered are perfectly clean. This can be achieved with steel wool or a fine emery cloth. Make a good mechanical connection by wrapping around each other or around a terminal.

Here is the step-by-step procedure for making a reliable solder joint.

when using rosin core solder. You normally do not need to use an additional flux. The solder - will be suitable for most applications. The solder - solder with flux impregnated in the core of a suitable grade of solder, and 4 flux. Rosin core (3) source of heat, 2) clean metal surface to be joined, 1) make a proper solder connection you need. To be capable of taking a lot of stress or movement. To make and electrically efficient. However, solders are not parts together. A soldered joint is mechanically stable and flow into the joint, fusing the (less than 800°F) and flow into the joint, fusing the metals. Solderers generally have a low melting point. Soldering is the fastest and most reliable way to join

Soldering is the fastest and most reliable way to join metals. Solderers generally have a low melting point. To describe a joint, apply heat and use a soldering iron amount of solder. Together, apply heat and join together using a small amount of solder. Together, apply heat and use a soldering iron amount of solder. Together, apply heat and use a soldering iron amount of solder.

It is advisable to give the components before soldering. Don't apply more solder than needed. Excess solder can cause short circuits. Don't apply more solder than needed. Excess solder can cause short circuits.

On electrical and electronic components use dissipated heat. A heat sink can be used to dissipate heat much heat. A heat sink can be used to dissipate heat.

Iron, blowing on the joint will speed cooling. On electrical and electronic components use dissipated heat. A heat sink can be used to dissipate heat much heat. A heat sink can be used to dissipate heat.

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 Apex, NC 27539 USA
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Domicilio Fiscal, Centro de Distribución,
 Ventas y Fabricante:
 Vialidad El Puertillo #103,
 Parque Industrial Querétaro,
 Querétaro, Querétaro C.P. 73220
 Tel. (442) 2113800 Fax: (442) 2113805
 Lada sin costo: 01 800 685 5588
 R.F.C. CTM906007-US8

8627CH-NC

Your Weller® soldering iron is a very safe tool, and complies with all the relevant safety regulations of North America. Nevertheless, like all electrical appliances, it must be handled with care. Never forget that the soldering tip and heater can reach high temperatures.

Use of cleaning compound or anti-solvent will reduce Weller® soldering tips will reduce wettability and may cause seizing after long heated periods. Use of cleaning compound or anti-solvent will reduce wettability and may cause seizing after long heated periods.

Do not clean the tip with brush or wire. Do not use Weller® Polishing Bar part no. WPB1. Do not overdo this or the iron plating will be removed and the tip will be ruined. Reheat tip immediately to prevent oxidation.

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Remove tip and clean with suitable cleaner for flux. The frequency of cleaning will depend on the type of work and usage. Tips in constant use should be removed and cleaned at least once a week. Do not clean the tip with brush or wire. Do not use Weller® Polishing Bar part no. WPB1. Do not overdo this or the iron plating will be removed and the tip will be ruined. Reheat tip immediately to prevent oxidation.

Keep a thin coating of solder on the end of the tip when not in use to prevent oxidation. Acid fluxes will use rosin or activated rosin fluxes. Acid fluxes will use rosin or activated rosin fluxes.

Use new solder when re-soldering. The solder will be suitable for most applications. The solder - will be suitable for most applications. The solder - solder with flux impregnated in the core of a suitable grade of solder, and 4 flux. Rosin core (3) source of heat, 2) clean metal surface to be joined, 1) make a proper solder connection you need. To be capable of taking a lot of stress or movement. To make and electrically efficient. However, solders are not parts together. A soldered joint is mechanically stable and flow into the joint, fusing the (less than 800°F) and flow into the joint, fusing the metals. Solderers generally have a low melting point. Soldering is the fastest and most reliable way to join

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The foregoing limited warranty is exclusive and in lieu of other warranties, whether expressed, implied or statutory, including but not limited to, any warranty of merchantability or fitness for any particular purpose. The obligation of Weller Repair Center under

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Weller Repair Center warrants this product will be free from defects in material and workmanship for a period of seven (7) years from the date of purchase. No warranty is made with respect to products which have been (a) altered, modified or repaired by anyone other than Weller Repair Center; (b) subject to abuse, improper use, negligence, accident or improper storage; (c) installed, used or maintained not in accordance with the normal practices or the instructions and specifications of Weller Repair Center; or (d) used in conjunction with this product.

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