

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

1. Product and company identification**1.1 Identification of the substance or preparation:**

Trade name ELASTOSIL® N2199
Product group: Finish
Use of the Substance/Mixture Industrial.
Sealants

1.2 Company/undertaking identification:

Manufacturer/distributor: Wacker Chemie AG
Gisela-Stein-Straße 1
81671 München
Germany

Customer information: Wacker Chemical Corporation
4950 S State Road
Ann Arbor, MI 48108
InfoLine:
Tel (517) 264-8240
Hours of operation:
Monday - Friday, 8 am to 5 pm (eastern standard time)
Corporate website: www.wacker.com

Emergency telephone no. (24h): (517) 264-8500

Transportation emergency: (800) 424-9300 (CHEMTREC, USA)
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification**2.1 Classification of the substance or mixture****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200):**

Classification	H-Code
Reproductive toxicity, Category 1B	H360D
Reproductive toxicity, Category 1B	H360F

2.2 Label elements**GHS-Labeling:**

Pictogram(s):



Signal word: Danger

H-Code	Hazard statements
H360FD	May damage fertility. May damage the unborn child.

P-Code	Precautionary statements
P102	Keep out of reach of children.
P201	Obtain special instructions before use.
P280	Wear protective gloves/protective clothing/eye protection.
P405	Store locked up.
P501	Dispose of contents/container to waste disposal.

2.3 Other hazards

Inhalation of aerosol spray may damage health.

The product hydrolyses under formation of methanol (CAS-Nr. 67-56-1). Methanol is classified concerning both physical and health hazards. The hydrolysis rate and consequently the relevance for the hazard profile of the product is strongly dependent on

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

the specific conditions.

Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

3. Composition/information on ingredients**3.1 Chemical characterization (preparation)**

Chemical characterization

Polydimethylsiloxane with functional groups and auxiliary

3.2 Information on ingredients:

Type	CAS-No.	Substance	Content [wt. %]		Note
			Lower	Upper	
INHA	2768-02-7	Trimethoxy vinylsilane		<5.0	
INHA	5089-72-5	Aminoalkyl functional alkoxy silane		<2.0	
INHA	93925-42-9	Silicic acid, tetraethyl ester, reaction product with bis(acetyloxy)dibutylstannane	>0.1	<0.3	R

Type: HYD - by-product upon hydrolysis, INHA - ingredient, NEBE - by-product, MONO - residual monomer, VERU - impurity, VUL - by-product upon vulcanization. *** **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Regarding CAS no. 93925-42-9: This substance can also be described by CAS no. 87735-26-0.

Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

4. First-aid measures**4.1 General information:**

Get medical attention if irritation occurs or if breathing becomes difficult.

4.2 If inhaled

If inhaled, remove to fresh air.

4.3 In case of skin contact

Remove material with a waterless skin cleaner from skin and clothing. Wash then with plenty of water or water and soap.

4.4 In case of eye contact

If contact with eyes, immediately flush eyes with plenty of water.

4.5 If swallowed

Drink plenty of water. Get medical attention immediately. Show label.

5. Fire-fighting measures**5.1 Flammable properties:**

Property:	Value:	Method:
Flash point.....	exempt	
Boiling point/boiling range	not applicable	
Lower explosion limit.....	exempt	
Upper explosion limit.....	exempt	
Ignition temperature	400 °C (752 °F)	(not specified)

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

NFPA Hazard Class (comb./flam.liquid).....: IIIB

5.2 Fire and explosion hazards:

Consider possible formation of explosive mixtures with air, for example in uncleaned containers.

5.3 Recommended extinguishing media:

water-spray , carbon dioxide , dry chemical or alcohol-resistant foam .

5.4 Unsuitable extinguishing media:

sharp water jet

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

Hazardous decomposition products: carbon dioxide , carbon monoxide , formaldehyde , silicon dioxide , nitrogen oxides and incompletely burnt hydrocarbons .

5.6 Fire fighting procedures:

Cool endangered containers with water. Fire fighters should wear full protective clothing including a self-contained breathing apparatus.

6. Accidental release measures**6.1 Precautions:**

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. Avoid contact with eyes and skin. Do not inhale gases/vapours/aerosols. If material is released indicate risk of slipping. Do not walk through spilled material.

HAZWOPER PPE Level: D

6.2 Containment:

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up

Take up mechanically and dispose of according to local/state/federal regulations. Do not flush away with water. For small amounts: Absorb with a neutral (non-acidic / non-basic) liquid binding material such as diatomaceous earth and dispose of according to government regulations. For large amounts: Liquids may be recovered using suction devices or pumps. If flammable, only air driven or properly rated electrical equipment should be used. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Silicone fluids are slippery; spills are a safety hazard. Apply sand or other inert granular material to improve traction.

6.4 Further information:

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Observe notes under section 7.

7. Handling and storage**7.1 Handling****Precautions for safe handling:**

Ensure adequate ventilation. Must be syphoned off in situ. Spilled substance increases risk of slipping. Avoid formation of aerosols. In case of aerosol formation special protective measures are required (exhausting by suction, respiratory protection). Observe information in section 8. Keep away from incompatible substances in accordance with section 10.

Precautions against fire and explosion:

Product can separate methanol. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

7.2 Storage**Conditions for storage rooms and vessels:**

Observe local/state/federal regulations.

Advice for storage of incompatible materials:

Observe local/state/federal regulations.

Further information for storage:

Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.

8. Exposure controls and personal protection**8.1 Engineering controls****Ventilation:**

Use only with adequate ventilation.

Local exhaust:

recommended

8.2 Associate substances with specific control parameters such as limit values**Maximum airborne concentrations at the workplace:**

Substance	Type	mg/m ³	ppm	Dust fract.
Methanol	OSHA PEL	260.0	200.0	
Methanol	ACGIH TWA		200.0	

Re Methanol (CAS-no. 67-56-1): STEL is 250 ppm, skin notation (ACGIH); STEL is 250 ppm, skin notation (NIOSH).

8.3 Personal protection equipment (PPE)**Respiratory protection:**

In case of long or strong exposure use a NIOSH approved respirator for organic vapours.

Hand protection:

butyl rubber protective gloves

Eye protection:

chemical safety goggles

Other protective clothing or equipment:

protective clothing

8.4 General hygiene and protection measures:

Avoid contact with eyes, skin and clothing. Avoid breathing dust/vapor/mist/gas/aerosol. Do not eat, drink or smoke when handling. Wash thoroughly after handling.

9. Physical and chemical properties**9.1 Appearance**

Physical state: liquid
 Form: paste
 Colour: off-white
 Odour: pleasant

9.2 Safety data

Property:	Value:	Method:
Melting point.....	not determined	
Boiling point/boiling range	not applicable	
Flash point.....	exempt	
Ignition temperature	400 °C (752 °F)	(not specified)
Lower explosion limit.....	exempt	
Upper explosion limit.....	exempt	
Vapour pressure.....	not applicable	
Density	1.02 g/cm ³ at 23 °C (73 °F)	(ISO 1183-1 A)
Water solubility.....	practically insoluble	

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

11.1.4 Serious eye damage/eye irritation**Assessment:**

Based on the available data a clinically relevant eye irritation hazard is not expected. Temporary symptoms of an irritation cannot be excluded if the adhesive product is removed mechanically after contact.

Product details:

No eye irritation
Bridging principle "Substantially similar mixtures".
(Species: Rabbit, Source: Expert judgement)

11.1.5 Respiratory or skin sensitisation**Assessment:**

Paste-like mixtures which contained amino functional silane compounds with the hazard potential "skin sensitization, category 1 - H317" at concentrations from 1% to 4%, beside silicone polymer and filler, did not show any skin sensitization potential in vivo relevant for classification.

Product details:

Exposure routes	Result
Skin contact	Does not cause skin sensitisation. Bridging principle "Substantially similar mixtures". (Species: Guinea pig, Test system: Buehler Test, Source: Expert judgement)
Skin contact	Does not cause skin sensitisation. Bridging principle "Substantially similar mixtures". (Species: Mouse, Test system: Local lymph node assay (LLNA), Source: Expert judgement)
Inhalation	No data available.

11.1.6 Germ cell mutagenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Carcinogenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Reproductive toxicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - single exposure**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Specific target organ toxicity - repeated exposure**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.11 Aspiration hazard**Assessment:**

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

11.1.12 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

11.1.13 Further toxicological information

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other information: None known.

Data on substances:**Product of hydrolysis (Methanol):**

Methanol (CAS 67-56-1) is readily and rapidly absorbed at all exposure routes and is toxic by all routes. Methanol may cause irritation of the mucosa, as well as nausea, vomiting, headaches, vertigo and visual disorders, including blindness (irreversible damage to the optic nerve), acidosis, spasms, narcosis and coma. There may be a delay in the onset of these effects after exposure.

12. Ecological information**12.1 Toxicity****Assessment:**

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms.

12.2 Persistence and degradability**Assessment:**

Polymer component: biologically not degradable. Elimination by adsorption to activated sludge.

Data on substances:**Product of hydrolysis (Methanol):**

Methanol is readily biodegradable.

12.3 Bioaccumulative potential**Assessment:**

Polymer component: No adverse effects expected.

12.4 Mobility in soil**Assessment:**

Polymer component: insoluble in water.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

none known

13. Disposal considerations**13.1 Product disposal****Recommendation:**

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

13.2 Packaging disposal

Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used.
Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

14. Transport information**14.1 US DOT & CANADA TDG SURFACE**

Valuation: Not regulated for transport

14.2 Transport by sea IMDG-Code

Valuation: Not regulated for transport

14.3 Air transport ICAO-TI/IATA-DGR

Valuation: Not regulated for transport

15. Regulatory information**15.1 U.S. Federal regulations****TSCA inventory status and TSCA information:**

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

TSCA 12(b) Export Notification:

This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

CERCLA Regulated Chemicals:

This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:

This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:

Reproductive toxicity

SARA 313 Chemicals:

This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):

CAS-No.	Chemical	Upper limit wt. %
67-56-1	Methanol	<=0.0265

15.2 US State Regulations**US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**

This material does not contain any chemicals known to the State of California to cause cancer.

California Proposition 65 Reproductive Toxins:

67-56-1 Methanol

Massachusetts Right To Know

108-91-8 Cyclohexylamine

107-15-3 1,2-Diaminoethane

15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

Japan: **ENCS** (Handbook of Existing and New Chemical Substances):
This product is not listed or in compliance with the substance inventory.

Australia: **AiIC** (Australian Inventory of Industrial Chemicals):
This product is not listed or in compliance with the substance inventory.

Canada: **DSL** (Domestic Substance List):
This product is not listed or in compliance with the substance inventory.

SAFETY DATA SHEET

Material: 60028606

ELASTOSIL® N2199

Version 2.11 (US)

Print Date 09/29/2025

Date of last alteration: 09/11/2024

Philippines.....	: PICCS (Philippine Inventory of Chemicals and Chemical Substances): This product is not listed or in compliance with the substance inventory.
United States of America (USA).....	: TSCA (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan	: TCSI (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation.
European Economic Area (EEA).....	: REACH (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea)	: AREC (Act on Registration and Evaluation of Chemicals; "K-REACH"): Please approach your regular contact for more detailed information.

16. Other information**16.1 Additional information:**

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists
DOT - Department of Transportation
hPa - Hectopascals
mPa*s - Milli Pascal-Seconds
OSHA - Occupational Safety and Health Administration
PEL - Permissible Exposure Limit

ppm - Parts per Million
SARA - Superfund Amendments and Reauthorization Act
STEL - Short Term Exposure Limit
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average

Flash point determination methods	Common name
ASTM D56.....	Tagliabue (Tag) closed cup
ASTM D92, DIN 51376, ISO 2592	Cleveland open cup
ASTM D93, DIN 51758, ISO 2719	Pensky-Martens closed cup
ASTM D3278, DIN 55680, ISO 3679	Setaflash or Rapid closed cup
DIN 51755.....	Abel-Pensky closed cup

16.3 Conversion table:

Pressure:.....: 1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa
Viscosity:.....: 1 mPa*s = 1 centipoise (cP)