

# Safety Data Sheet

Material: 60003720

**ELASTOSIL® E4  
TRANSPARENT**

Version 2.6 (US)

Print Date 12/22/2023

Date of last alteration: 11/09/2022

## 1. Product and company identification

### 1.1 Identification of the substance or preparation:

Trade name

**ELASTOSIL® E4  
TRANSPARENT**

Use of the Substance/Mixture

Industrial.  
Adhesive / sealant

### 1.2 Company/undertaking identification:

Manufacturer/distributor:

Wacker Chemie AG  
Hanns-Seidel-Platz 4  
81737 München  
Germany

Customer information:

Wacker Chemical Corporation  
4950 S State Road  
Ann Arbor, MI 48108  
InfoLine:  
Tel (517) 264-8240  
Hours of operation:  
Monday - Friday, 8 am to 5 pm (eastern standard time)  
Corporate website: www.wacker.com

Emergency telephone no. (24h):

**(517) 264-8500**

Transportation emergency:

(800) 424-9300 (CHEMTREC, USA)  
(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

## 2. Hazards identification

### 2.1 Classification of the substance or mixture

Classification (GHS):

Not a hazardous substance or mixture.

### 2.2 Label elements

Labelling (GHS):

No labeling according to GHS required.

### 2.3 Other hazards

No data available.

Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 3. Composition/information on ingredients

### 3.1 Chemical characterization (preparation)

Chemical characterization

Polydimethylsiloxane and fillers and auxiliaries and acetoxysilane cross-linker

### 3.2 Information on ingredients:

Type	CAS-No.	Substance	Content [wt. %]		Note
			Lower	Upper	
INHA	17689-77-9	Triacetoxo ethylsilane		<2.5	

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INHA	4253-34-3	Triacetoxy methylsilane		<2.0	
VERU		Oligomeric ethyl and methyl acetoxysilanes		<2.0	

**Type:** HYD - by-product upon hydrolysis, INHA - ingredient, NEBE - by-product, MONO - residual monomer, VERU - impurity, VUL - by-product upon vulcanization. \*\*\* **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above  $\geq 0.1\%$ .

## 4. First-aid measures

### 4.1 General information:

Get medical attention if irritation occurs or if breathing becomes difficult.

### 4.2 If inhaled

If inhaled, remove to fresh air.

### 4.3 In case of skin contact

For skin contact, immediately wipe away excess material. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

### 4.4 In case of eye contact

If contact with eyes, immediately hold eyelids apart and flush with plenty of water for at least 15 min.

### 4.5 If swallowed

For ingestion, if conscious, give several glasses of water but do not induce vomiting. If vomiting does occur, give additional fluids.

### 4.6 Advice for the physician

Treat symptomatically.

## 5. Fire-fighting measures

### 5.1 Flammable properties:

Property:	Value:	Method:
Flash point.....	exempt	
Boiling point/boiling range .....	exempt	
Lower explosion limit.....	exempt	
Upper explosion limit.....	exempt	
Ignition temperature .....	440 °C (824 °F)	(not specified)

### 5.2 Fire and explosion hazards:

This material will burn with a lazy smoldering flame. Hydrolyzes on contact with moisture releasing ignitable vapors. Consider possible formation of explosive mixtures with air, for example in uncleaned containers.

### 5.3 Recommended extinguishing media:

water-spray , carbon dioxide , dry chemical or alcohol-resistant foam .

### 5.4 Unsuitable extinguishing media:

sharp water jet

### 5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

carbon monoxide , carbon dioxide , silicon dioxide , formaldehyde , Various hydrocarbon fragments

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**5.6 Fire fighting procedures:**

Cool endangered containers with water. Fire fighters should wear full protective clothing including a self-contained breathing apparatus.

**6. Accidental release measures****6.1 Precautions:**

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. Avoid contact with eyes and skin. Do not inhale gases/vapours/aerosols. If material is released indicate risk of slipping. Do not walk through spilled material.

**HAZWOPER PPE Level: C****6.2 Containment:**

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

**6.3 Methods for cleaning up**

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Apply sand or other inert granular material to improve traction.

**6.4 Further information:**

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Observe notes under section 7.

**7. Handling and storage****7.1 Handling****Precautions for safe handling:**

Ensure adequate ventilation. Must be syphoned off in situ. Keep away from incompatible substances in accordance with section 10. Observe information in section 8.

**Precautions against fire and explosion:**

Product may release acetic acid. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

**7.2 Storage****Conditions for storage rooms and vessels:**

Observe local/state/federal regulations.

**Advice for storage of incompatible materials:**

Observe local/state/federal regulations.

**Further information for storage:**

Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.

**8. Exposure controls and personal protection****8.1 Engineering controls****Ventilation:**

Use only with adequate ventilation.

**Local exhaust:**

Local exhaust ventilation which meets the requirements of ANSI Z9.2 is recommended to control airborne contaminants at the point of use.

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## 8.2 Associate substances with specific control parameters such as limit values

### Maximum airborne concentrations at the workplace:

Substance	Type	mg/m <sup>3</sup>	ppm	Dust fract.
Acetic acid	OSHA PEL	25.0	10.0	
Acetic acid	ACGIH TWA		10.0	

Re Acetic acid (CAS-no. 64-19-7): STEL is 15 ppm (ACGIH).

## 8.3 Personal protection equipment (PPE)

### Respiratory protection:

A NIOSH approved air purifying respirator equipped with universal multi-contaminant multi-gas/vapor cartridges is recommended if overexposure to chemical vapors could occur.

### Hand protection:

Protective gloves made of fluorinated rubber

### Eye protection:

Safety glasses with side shields or chemical safety goggles.

### Other protective clothing or equipment:

protective clothing to cover exposed areas of arms, legs and torso Provide eye bath and safety shower.

## 8.4 General hygiene and protection measures:

Avoid contact with eyes, skin and clothing. Do not breathe dust/vapor/mist/gas/aerosol. Do not eat, drink or smoke when handling. Wash thoroughly after handling.

## 9. Physical and chemical properties

### 9.1 Appearance

Physical state .....	liquid
Form .....	paste
Colour .....	colourless
Odour .....	pungent

### 9.2 Safety data

Property:	Value:	Method:
Melting point .....	exempt	
Boiling point/boiling range .....	exempt	
Flash point .....	exempt	
Ignition temperature .....	440 °C (824 °F)	(not specified)
Lower explosion limit .....	exempt	
Upper explosion limit .....	exempt	
Vapour pressure .....	exempt	
Density .....	1.01 g/cm <sup>3</sup> at 20 °C (68 °F)	(DIN 53217)
Water solubility .....	practically insoluble	
pH .....	Not applicable. Product displays acidic reaction with water.	
Partition coefficient: n-octanol/water .....	not applicable	
Viscosity, dynamic .....	not applicable	
Viscosity, kinematic .....	no data available	

### 9.3 Further information

Explosion limits for released acetic acid: 4 - 17%(V).

Odour Threshold .....

Thermal decomposition .....

## 10. Stability and reactivity

### 10.1 General information:

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

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**10.2 Conditions to avoid**

Moisture, heat, open flames, and other sources of ignition.

**10.3 Materials to avoid**

Reacts with: water, basic substances and alcohols. The reaction takes place with the formation of acetic acid.

**10.4 Hazardous decomposition products**

Acetic acid by hydrolysis. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

**10.5 Further information:**

Hazardous polymerization cannot occur.

**11. Toxicological information****11.1 Information on toxicological effects****11.1.1 Acute toxicity****Product details:**

Exposure routes	Result/Effect
Oral	LD50 > 2000 mg/kg Species: Rat, Source: Conclusion by analogy
dermal	LD50 > 2009 mg/kg Species: Rabbit, Source: Conclusion by analogy

**11.1.2 Skin corrosion/irritation****Product details:**

No skin irritation (Species: Rabbit, Source: Conclusion by analogy)
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**11.1.3 Serious eye damage/eye irritation****Product details:**

No eye irritation (Species: Bovine cornea, Test system: in vitro assay, Method: OECD 437, Source: Conclusion by analogy)
No eye irritation (Species: Rabbit, Source: Conclusion by analogy)

**11.1.4 Respiratory or skin sensitisation****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

**Product details:**

Exposure routes	Result
Inhalation	No data available.

**11.1.5 Germ cell mutagenicity****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

**11.1.6 Carcinogenicity****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

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**11.1.7 Reproductive toxicity****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

**11.1.8 Specific target organ toxicity - single exposure****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

**11.1.9 Specific target organ toxicity - repeated exposure****Assessment:**

For this endpoint no toxicological test data is available for the whole product.

**11.1.10 Aspiration hazard****Assessment:**

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

**11.1.11 Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**11.1.12 Further toxicological information**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other information: In contact with dampness product separates a small quantity of acetic acid (64-19-7) which irritates skin and mucous membranes.

**12. Ecological information****12.1 Toxicity****Assessment:**

Assessment based on ecotoxicological tests with similar products under consideration of the physical-chemical properties: For this product no effects on aquatic organisms, relevant for classification, are expected. According to current knowledge adverse effects on water purification plants are not expected.

**Product details:**

Result/Effect	Species/Test system	Source
ErC50: > 100 mg/l (measured)	static test Desmodesmus subspicatus (green algae) (72 h)	Conclusion by analogy OECD 201

**12.2 Persistence and degradability****Assessment:**

Silicone content: biologically not degradable. Separation by sedimentation. The product of hydrolysis (acetic acid) is readily biodegradable.

**12.3 Bioaccumulative potential****Assessment:**

Polymer component: Bioaccumulation is not expected to occur.

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**12.4 Mobility in soil****Assessment:**

Silicone content: Insoluble in water.

**12.5 Results of PBT and vPvB assessment**

No data available.

**12.6 Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7 Other adverse effects**

none known

**12.8 Additional information**

In cross-linked state not soluble in water. Easily separable from water by filtration.

**13. Disposal considerations****13.1 Product disposal****Recommendation:**

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

**13.2 Packaging disposal****Recommendation:**

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

**14. Transport information****14.1 US DOT & CANADA TDG SURFACE**

Valuation .....: Not regulated for transport

**14.2 Transport by sea IMDG-Code**

Valuation .....: Not regulated for transport

**14.3 Air transport ICAO-TI/IATA-DGR**

Valuation .....: Not regulated for transport

**15. Regulatory information****15.1 U.S. Federal regulations****TSCA inventory status and TSCA information:**

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

**TSCA 12(b) Export Notification:**

This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

**CERCLA Regulated Chemicals:**

This material does not contain any CERCLA regulated chemicals.

**SARA 302 EHS Chemicals:**

This material does not contain any SARA extremely hazardous substances.

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**SARA 311/312 Hazard Class:**

No SARA Hazards

**SARA 313 Chemicals:**

This material does not contain any SARA 313 chemicals above de minimus levels.

**HAPS (Hazardous Air Pollutants):**

This material does not contain any hazardous air pollutants.

**15.2 U.S. State regulations****California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986):**

This material does not contain any chemicals known to the State of California to cause cancer.

This material does not contain any chemicals known to the State of California to cause reproductive effects.

**Massachusetts Substance List:**

112945-52-5 Silica, amorphous, fumed

**Pennsylvania Right-to-Know Hazardous Substance List:**

112945-52-5 Silica, amorphous, fumed

**15.3 Details of international registration status**

Relevant information about individual substance inventories, where available, is given below.

Australia .....	<b>AIIC</b> (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory.
China.....	<b>IECSC</b> (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory.
Canada .....	<b>DSL</b> (Domestic Substance List): This product is listed in, or complies with, the substance inventory.
Philippines.....	<b>PICCS</b> (Philippine Inventory of Chemicals and Chemical Substances): This product is listed in, or complies with, the substance inventory.
United States of America (USA).....	<b>TSCA</b> (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan .....	<b>TCSI</b> (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation.
European Economic Area (EEA).....	<b>REACH</b> (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea) .....	<b>AREC</b> (Act on Registration and Evaluation of Chemicals; "K-REACH"): Please approach your regular contact for more detailed information.

**16. Other information****16.1 Additional information:**

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to



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include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on [www.wacker.com](http://www.wacker.com). WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

## 16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists  
DOT - Department of Transportation  
hPa - Hectopascals  
mPa\*s - Milli Pascal-Seconds  
OSHA - Occupational Safety and Health Administration  
PEL - Permissible Exposure Limit

ppm - Parts per Million  
SARA - Superfund Amendments and Reauthorization Act  
STEL - Short Term Exposure Limit  
TSCA - Toxic Substances Control Act  
TWA - Time Weighted Average

Flash point determination methods .....	Common name
ASTM D56.....	Tagliabue (Tag) closed cup
ASTM D92, DIN 51376, ISO 2592 .....	Cleveland open cup
ASTM D93, DIN 51758, ISO 2719 .....	Pensky-Martens closed cup
ASTM D3278, DIN 55680, ISO 3679 .....	Setaflash or Rapid closed cup
DIN 51755.....	Abel-Pensky closed cup

## 16.3 Conversion table:

Pressure:.....: 1 hPa \* 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa  
Viscosity:.....: 1 mPa\*s = 1 centipoise (cP)