

Safety Data Sheet

Material: 60004616

WACKER® RTV-S 691 A

Version: 1.10 (US)

Date of print: 08/02/2021

Date of last alteration: 11/16/2019

1. Product and company identification

1.1 Identification of the substance or preparation:

Commercial product name:

WACKER® RTV-S 691 A

Use of substance / preparation

Industrial.

Raw material for: elastomer products .

1.2 Company/undertaking identification:

Manufacturer/distributor:

Wacker Chemie AG
Hanns-Seidel-Platz 4
81737 München
Germany

Customer information:

Wacker Chemical Corporation
3301 Sutton Road
Adrian, Michigan 49221-9397
USA

InfoLine:

Tel (517) 264-8240

Hours of operation:

Monday - Friday, 8 am to 5 pm (eastern standard time)

Corporate website: www.wacker.com

Emergency telephone no. (24h):

(517) 264-8500

Transportation emergency:

(800) 424-9300 (CHEMTREC, USA)

(703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification

2.1 Classification of the substance or mixture

Classification (GHS):

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (GHS):

No labeling according to GHS required.

2.3 Other hazards

No data available.

3. Composition/information on ingredients

3.1 Chemical characterization (preparation)

Chemical characteristics

Polysiloxane with functional groups+auxiliary

3.2 Information on ingredients:

Type	CAS No.	Substance	Content [wt. %]		Note
			Lower	Upper	
INHA	14464-46-1	Cristobalite	>50.0	<60.0	C1, C2

Type: HYD - by-product upon hydrolysis, INHA - ingredient, NEBE - by-product, MONO - residual monomer, VERU - impurity, VUL - by-product upon vulcanization. *** **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Cristobalite: This component does not impact the product's hazard classification. Due to the product's physical properties, particulate inhalation exposure is not possible.

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Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

4. First-aid measures

4.1 General information:

Get medical attention if irritation or other symptoms occur. Before seeking medical attention remove contaminated clothing and shoes. Take a copy of the Safety Data Sheet when going for medical treatment.

4.2 After inhalation

Material cannot be inhaled under normal conditions. No special treatment required.

4.3 After contact with the skin

After skin contact wipe off excess material with cloth or paper. Use a waterless hand cleaner to remove as much of the remaining material as possible. Wash with soap and water.

4.4 After contact with the eyes

If contact with eyes, immediately hold eyelids apart and flush with plenty of water for at least 15 min.

4.5 After swallowing

No special measures are required after swallowing.

5. Fire-fighting measures

5.1 Flammable properties:

Property:	Value:	Method:
Flash point.....	> 250 °C (> 482 °F)	(DIN 51376)
Boiling point / boiling range	not applicable	
Lower explosion limit (LEL)	not applicable	
Upper explosion limit (UEL).....	not applicable	
Ignition temperature	> 400 °C (> 752 °F)	(DIN 51794)

5.2 Fire and explosion hazards:

This material does not present any unusual fire or explosion hazards.

5.3 Recommended extinguishing media:

water-spray , dry chemical , alcohol-resistant foam , carbon dioxide , sand .

5.4 Unsuitable extinguishing media:

water jet

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

Hazardous decomposition products: carbon dioxide , carbon monoxide , formaldehyde , silicon dioxide , benzene and incompletely burnt hydrocarbons .

5.6 Fire fighting procedures:

Fire fighters should wear full protective clothing including a self-contained breathing apparatus. Cool endangered containers with water.

6. Accidental release measures

6.1 Precautions:

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

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HAZWOPER PPE Level: D**6.2 Containment:**

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Apply sand or other inert granular material to improve traction.

7. Handling and storage**7.1 General information:**

Stir thoroughly before use or catalysing.

7.2 Handling**Precautions for safe handling:**

Observe information in section 8.

Precautions against fire and explosion:

Observe the general rules for fire prevention.

7.3 Storage**Conditions for storage rooms and vessels:**

Observe local/state/federal regulations.

Advice for storage of incompatible materials:

Observe local/state/federal regulations.

Further information for storage:

Store in a dry and cool place.

8. Exposure controls and personal protection**8.1 Engineering controls****Ventilation:**

Use with adequate ventilation.

Local exhaust:

not necessary

8.2 Associate substances with specific control parameters such as limit values

none known

8.3 Personal protection equipment (PPE)**Respiratory protection:**

Respiratory protection is not normally required.

Hand protection:

Recommendation: Any liquid-tight rubber or vinyl gloves.

Eye protection:

Recommendation: Safety glasses with side shields.

Other protective clothing or equipment:

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

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8.4 General hygiene and protection measures:

When handling do not eat, drink, smoke or apply cosmetics. Wash thoroughly after handling.

9. Physical and chemical properties

9.1 Appearance

Physical state : liquid
Form : paste
Colour : red
Odour : odourless

9.2 Safety parameters

Property:	Value:	Method:
Melting point / melting range	not applicable	
Boiling point / boiling range	not applicable	
Flash point.....	> 250 °C (> 482 °F)	(DIN 51376)
Ignition temperature	> 400 °C (> 752 °F)	(DIN 51794)
Lower explosion limit (LEL)	not applicable	
Upper explosion limit (UEL).....	not applicable	
Vapour pressure.....	not applicable	
Density	ca. 1.52 g/cm ³ at 20 °C (68 °F)	(EN/ISO 1183)
Water solubility / miscibility.....	virtually insoluble at 20 °C (68 °F)	
pH-Value	not applicable	
Viscosity (dynamic)	55000 - 70000 mPa.s at 20 °C (68 °F)	

9.3 Further information

Odour limit..... : no data available
Thermal decomposition..... : > 200 °C (> 392 °F)

10. Stability and reactivity

10.1 General information:

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

10.2 Conditions to avoid

none known

10.3 Materials to avoid

none known

10.4 Hazardous decomposition products

If stored and handled properly: none known . Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation. Measurements have shown the formation of small amounts of benzene at temperatures above about 180 °C (356 °F).

10.5 Further information:

Hazardous polymerization cannot occur.

11. Toxicological information

11.1 Information on toxicological effects

11.1.1 Acute toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

Acute toxicity estimate (ATE):

ATE_{mix} (Oral): > 2000 mg/kg

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11.1.2 Skin corrosion/irritation**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.3 Serious eye damage / eye irritation**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.4 Respiratory or skin sensitization**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.5 Germ cell mutagenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity (single exposure)**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity (repeated exposure)**Assessment:**

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard**Assessment:**

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

11.1.11 Further toxicological information

Cristobalite has been classified by IARC as carcinogen group 1 ("carcinogenic to humans") and by NTP as known to be a human carcinogen. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

12. Ecological information**12.1 Toxicity****Assessment:**

For the product as a whole, no test data is available. According to current knowledge adverse effects on water purification plants are not expected.

12.2 Persistence and degradability**Assessment:**

Silicone content: biologically not degradable. Separation by sedimentation.

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12.3 Bioaccumulative potential**Assessment:**

No adverse effects expected.

12.4 Mobility in soil**Assessment:**

Silicone content: Insoluble in water.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

none known

13. Disposal considerations**13.1 Product disposal****Recommendation:**

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.2 Packaging disposal**Recommendation:**

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

14. Transport information**14.1 US DOT & CANADA TDG SURFACE**

Valuation: Not regulated for transport

14.2 Transport by sea IMDG-Code

Valuation: Not regulated for transport

14.3 Air transport ICAO-TI/IATA-DGR

Valuation: Not regulated for transport

15. Regulatory information**15.1 U.S. Federal regulations****TSCA inventory status and TSCA information:**

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

TSCA 12(b) Export Notification:

This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

CERCLA Regulated Chemicals:

This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:

This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:

This product does not present any SARA 311/312 hazards.

SARA 313 Chemicals:

This material does not contain any SARA 313 chemicals above de minimus levels.

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HAPS (Hazardous Air Pollutants):

This material does not contain any hazardous air pollutants.

15.2 U.S. State regulations**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986):**

California Proposition 65 Carcinogens:

14464-46-1 Cristobalite

This material does not contain any chemicals known to the State of California to cause reproductive effects.

Massachusetts Substance List:

1309-37-1 Iron oxide

14464-46-1 Cristobalite

New Jersey Right-to-Know Hazardous Substance List:

1309-37-1 Iron oxide

14464-46-1 Cristobalite

Pennsylvania Right-to-Know Hazardous Substance List:

1309-37-1 Iron oxide

14464-46-1 Cristobalite

15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

Japan	ENCS (Handbook of Existing and New Chemical Substances): This product is listed in, or complies with, the substance inventory.
Australia	AICS (Australian Inventory of Chemical Substances): This product is listed in, or complies with, the substance inventory.
China.....	IECSC (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory.
Canada	DSL (Domestic Substance List): This product is listed in, or complies with, the substance inventory.
Philippines.....	PICCS (Philippine Inventory of Chemicals and Chemical Substances): This product is listed in, or complies with, the substance inventory.
United States of America (USA).....	TSCA (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan	TCSI (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation.
European Economic Area (EEA).....	REACH (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea)	AREC (Act on Registration and Evaluation of Chemicals; "K-REACH"): General note: in case of registration obligations for substances or polymers imported into Korea or manufactured within Korea these are fulfilled by the supplier mentioned in section 1. The registration obligations for substances or polymers imported into Korea by customers or other downstream users must be fulfilled by the latter.

16. Other information**16.1 Additional information:**

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR

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1910.1200). This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists

DOT - Department of Transportation

hPa - Hectopascals

mPa*s - Milli Pascal-Seconds

OSHA - Occupational Safety and Health Administration

PEL - Permissible Exposure Limit

ppm - Parts per Million

SARA - Superfund Amendments and Reauthorization Act

STEL - Short Term Exposure Limit

TSCA - Toxic Substances Control Act

TWA - Time Weighted Average

WHMIS - Canadian Workplace Hazardous Materials Identification System

Flash point determination methods

ASTM D56.....

ASTM D92, DIN 51376, ISO 2592

ASTM D93, DIN 51758, ISO 2719

ASTM D3278, DIN 55680, ISO 3679

DIN 51755.....

Common name

Tagliabue (Tag) closed cup

Cleveland open cup

Pensky-Martens closed cup

Setaflash or Rapid closed cup

Abel-Pensky closed cup

16.3 Conversion table:

Pressure:.....: 1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa

Viscosity:.....: 1 mPa*s = 1 centipoise (cP)