

FG-7000TA Digital Torque Gauge



Operation Manual



Warning

Operators should wear protection such as a mask and gloves in case pieces or components break away from the unit under test.

Whether the unit is ON or OFF, DO NOT exceed the capacity of the sensor. NEVER exceed 120% of the rated capacity, or the torque sensor will be damaged. At 110% of the rated capacity the display will flash a warning.

If mounting FG-7000T Series Digital Torque Gauges, use M4 mounting screws with a maximum insertion depth of 7 mm into the gauge. Hand tightens mounting screws, DO NOT use tools. Do not use damaged clamp.

Measure in line torque only. DO NOT attempt to measure forces at an angle to the sensor – damage to sensor may result.

Do not attempt to repair or alter this instrument. Warranty will be voided and damage to the unit may result.

Use and store within the stated temperature and humidity ranges, or damage and failure may result.

If not using this instrument for extended periods of time, remove the batteries to prevent potential battery leakage from causing product damage.

DO NOT use tools to over torque the connection adapter. Hand-tighten only so damage does not occur.



The FG-7000TA Series digital torque gauges provide testing flexibility with their external torque sensor input. Torque sensors with the adjustable clamp adapter are immediately recognized when connected to the display base. Units are available for your specific testing needs in 1 N-m (9 in-lb) 5 N-m (44 in-lb) & 10 N-m (88 in-lb) capacities. The adjustable clamping mechanism enables flexible test size operation from approximately 0.24 to 2" (6 to 50 mm) diameters.

Five selectable modes of operation include: Track for live readings, Peak which records a reading after a programmed decrease, Auto Peak, which resets after a period of time, First Peak captures a peak after a drop has been detected, and Auto First Peak which resets the first peak after a period of time. Preset operation with programmable tolerance thresholds for a quick pass/fail test is available in all modes. The display has two selectable operations, numerical view with directional bar graph or graphical view with directional bar graph. In graphical view when alarm tolerances are set, the process is plotted in relation to the upper and lower limit graph lines. Combined with the go/no go icons, a simple pass/fail determination is recognized. These high-tech instruments can data log a reading at the push of a button for simple data acquisition or be set to continuous data storage. Data can be viewed on the screen, sent to the optional printer, or loaded to be analyzed and graphed on the free software program. The 1,000 point memory with definable groups allows for multiple tests to be recorded and easily separated upon loading. In addition, the comparator output can be set up for integration of the instrument into a quality system for repetitive testing such as on a production line. The large back-lit, 180° auto-reversible display, CW/CCW directional bar graph, combined with the dual labeled key pad allows for usage of the gauge in various positions while still being able to easily view and operate.

These various features make the FG-7000TA the ideal torque instrument for various applications such as closing or opening analysis of containers, valves and door hardware, failure or destructive torque testing, or almost any torque testing requirement involving incoming quality inspection, finished goods testing to R&D.

SPECIFICATIONS

Accuracy: $\pm 0.3\%$ F.S.

Test Sample Diameter Range: 0.24 to 2" (6 to 50.2 mm)

Selectable Units: N-m, N-cm, kgf-cm, lbf-in (Depending on Range)

Overload Capacity: 120% of F.S. (LCD flashes beyond 110% of F.S.)

Measurement method: Peak, First Peak Preset or Track Mode

Data Sampling Rate: 1000 Hz

Display: 160*128 dot matrix LCD with LED Backlight

Display Update Rate: 10 times/second

Resolution: (See page 2 Resolution Table)

Memory: 1000 data

Set Point: Programmable high and low limits

Battery Indicator: Display flashes battery icon when battery is low

Power: 3.6VDC 800mAH Ni-MH rechargeable batteries

Battery Life: Approximately 16 hours continuous use per full charge

Charger / Adapter: Universal USB/BM charger, Input: 110 ~ 240VAC

Temperature Effects: $< 0.054\%$ per °F (0.03% FS per °C)

Outputs: USB, Serial Port RS-232, High & Low Limit NPN

Operating Temperature: 14 to 104°F (-10 to 40°C)

Storage Temperature: -4 to 122°F (-20 to 50°C)

Oper. Relative Humidity: 5 to 95%

Storage Relative Humidity: 20 to 80%

Housing: Aluminum

Dimensions: 5.7 x 2.9 x 1.4" (145 x 73 x 35.5 mm)

Product Weight: 3.5 (1.6 kg)

Package Weight: 5.3 (2.4 kg)

Warranty: 1 year

Certification: CE, RoHS

Included Accessories: AC Adapter/Charger, USB cable, carrying case, calibration cert.



Adjustment Clamp

1. LCD SCREEN STANDARD VIEW

Test Mode Icons:

	Track: Real Time, live measuring mode
	Peak: Reading will not change until a higher value is measured
	Auto Peak: Resets the Peak after a period of time
	First Peak: Captures First Peak after a decrease has been detected. Drop Ratio set in menus.
	Auto First Peak: Resets the captured First Peak after a period of time.

2. Battery Icon: Battery level or charging status. Flashes when gauge needs to be recharged.

3. OK/OV Indicator:

	Under Lower Limit
	Between Low Limit & Upper Limit
	Over Upper Limit

4. Torque Icons: Indicates force direction.

	Clockwise (CW)
	Counterclockwise (CCW)

5. Current measured value

6. Analog Bar: Indicates current position within full scale. When the bar enters the area enclosed by the dotted line, this signifies the full scale capacity is exceeded by an overload condition.

7. Storage Icon: Indicates data is being saved.

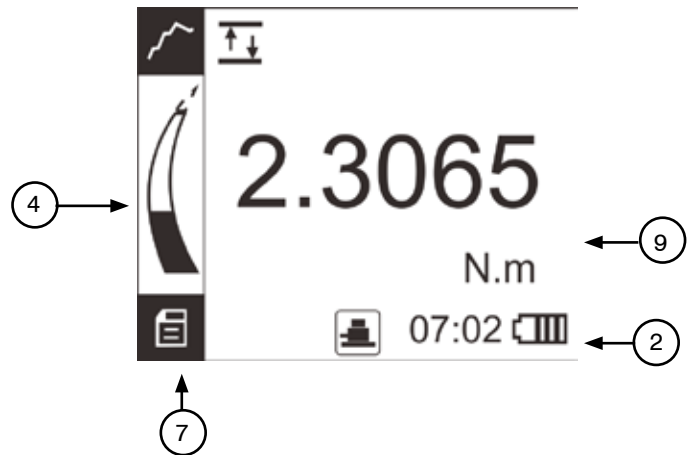
8. System time

9. Units Indicator: Selected engineering unit.

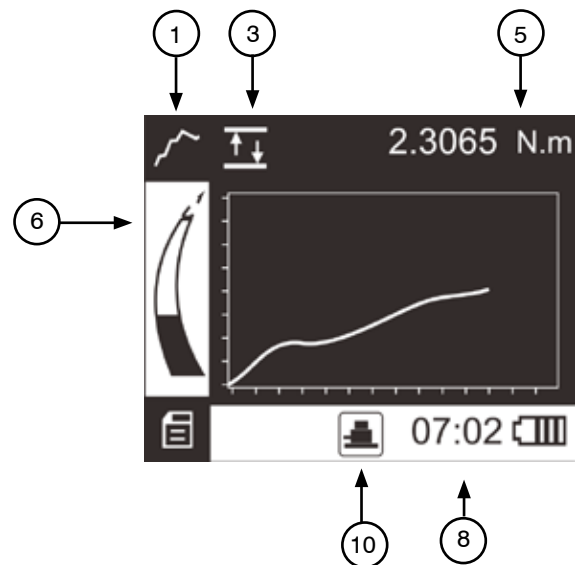
10. Load Cell Capacity Icon:

	If no load cell is connected, this symbol appears & blinks
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Digital View



Graphic View








2. RESOLUTION TABLE

Model		N-m	N-cm	kgf-cm	lbf-ft	lbf-in	Interface Type
FG-7000TA-1	Capacity	0.05 - 1	5 - 100	0.5 - 10	-	0.44 - 8.85	Adjustable Clamp 6 - 50.2 mm (0.24 - 1.97")
	Resolution	0.0001	0.01	0.001	-	0.001	
FG-7000TA-2	Capacity	0.25 - 5	25 - 500	2.5 - 50	0.18 - 3.69	2.21 - 44.3	
	Resolution	0.0005	0.05	0.005	0.0005	0.005	
FG-7000TA-3	Capacity	0.5 - 10	50 - 1000	5 - 100	0.37 - 7.38	4.43 - 88.5	
	Resolution	0.001	0.1	0.01	0.001	0.01	

3. KEY FUNCTIONS





All keys are capacitive touch.

-  ON/OFF: Push for 2 seconds to power On or Off
-  During Measurement: Print the current force value or store data, depending on the key setting. (See 4.5.8 for key setting)
In Menus: Back or quit.
-  During Measurement: Enter the menus.
In Menus: Select or Enter
-  During Measurement: Track mode, tares weight of attachment. In Peak & Auto Peak modes, resets the peak value.
In Menus: Moves selection up or increases the value.
-  During Measurement: Changes the measure mode from Track, Peak, Auto Peak, First Peak
In Menus: Moves selection down or decreases the value.

4. ADVANCED MENU OPTIONS

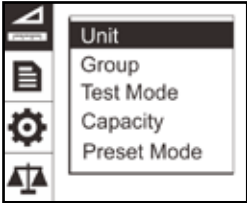
4.1 Menu Structure

From the home screen, touch “MENU” to enter the menus.

Menu	 Measurement	Unit
		Group
		Test Mode
		Capacity
		Preset Mode
	 Memory	Browse
		Print All
		Print Select
		Upload
		Delete Select
		Delete All
	 System	Display Mode
		Power Off
		Back Light
		Key Tone
		Language
		Date/Time
		Chart Scale
		Key Setting
		Display Dir
		Default
		Update
		Information
	 Calibration	Calibration

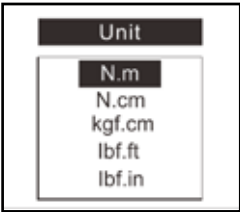
4.2 Measurement

The Measurement menu contains six selectable items: Unit, Group, Test Mode, Alarm and Calibration.



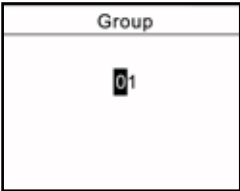
4.2.1 Unit

The measuring unit can be selected under this menu. Different range models may have different unit selection capabilities. Touch “ZERO” or “MENU” keys to shift to the next selection. Press “LOG” to cancel or touch “MENU” to confirm and exit.



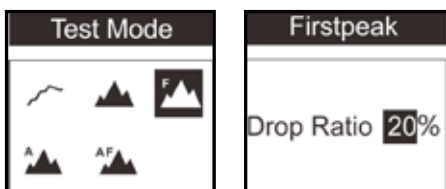
4.2.2 Group

When several test samples need to be measured, the samples can be coded into groups. The range is 01-99. When set to “00”, become, “01” automatically. Press “ZERO” to adjust the value, touch “MODE” to shift to the next position. Touch “LOG” to cancel; press “MENU” to confirm and exit.



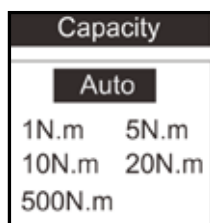
4.2.3 Test Mode

Change the mode of operation between the four modes. Press “ZERO” or “MODE” keys to select. Press “LOG” to cancel or “MENU” to confirm and exit. This adjustment can also be changed at the home screen display by simply pressing “MODE”. First Peak Mode will display a drop ratio menu. This drop ratio activates the first peak recording.



4.2.4 Capacity

The display gauge will automatically connect and discern the proper range from the factory. In certain situations of communication error or when adding a new load cell, it may be required to pick the appropriate load cell range.



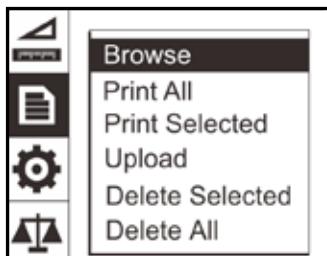
4.2.5 Preset Mode

In the Preset menu, program high and low limit values to enable ok/ov testing. The lower limit value cannot be greater than the upper limit value, and neither limit value can be greater than 110% of the rated capacity. Press “ZERO” to adjust the value, touch “MODE” to shift to the next position. Press “LOG” to cancel; touch “MENU” to confirm and exit.



4.3 Memory

In the Memory menu, the user can browse, delete, or print the data. The data saved in memory can be output to a printer through the serial port RS232 connection. (See 6.2.1 RS232 for more information)



4.3.1 Browse All

The data will be displayed. Touch “ZERO” or “MODE” keys to shift to the next position. Touch “MENU” to see Delete or Print options. Touch “LOG” to go back.

No.	Torque	Dir
011	0.5235 N.m	↶
012	0.5170 N.m	↶

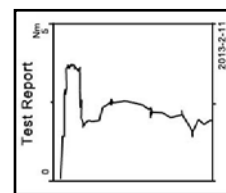
2024-05-20
13:14

4.3.2 Print All

To print all data saved in memory, a prompt window will display. All data will be printed by selecting “YES”. This operation will be canceled by selecting “NO” or touching “LOG”. An example test report is shown.

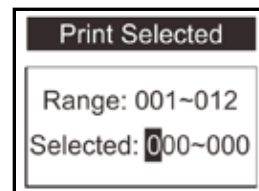
Test Report			
001	3.125	N*m	CCW 01
002	2.123	N*m	CCW 01
003	34.83	kgf*cm	CW 01
004	2.46	kgf*cm	CCW 02
005	25.05	lb*ft	CW 02

Print Date: 2014-2-11



4.3.3 Print Selected

In this menu, select the data range to print. Touch “ZERO” to adjust the value, touch “MODE” to shift to the next position. Press “LOG” to cancel; touch “MENU” to confirm.

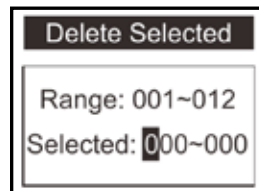


4.3.4 Upload

If data has been logged and it is desired to upload the information via the EDMS software, you can press the upload button on the EDMS software screen to prepare the software to accept the data. Then press enter button to enter this submenu on device within 10 seconds to complete the upload data process to the EDMS software.

4.3.5 Delete Selected

Select the range of data to be deleted. Touch “ZERO” to adjust the value. Press “MODE” to shift to the next position. Touch “LOG” to cancel; touch “MENU” to confirm.

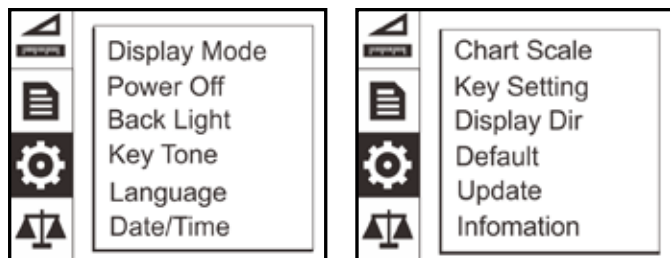


4.3.6 Delete All

In this menu, a prompt will appear. All data will be deleted by selecting “YES” and canceled by selecting “NO” or pressing “LOG”.

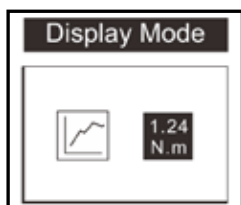
4.4 System

Under the System menu, several parameters may be set, see figures below.



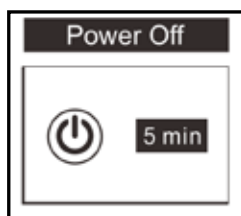
4.4.1 Display Mode

Two display modes may be selected: Digital and Graphic. If diagram is chosen, select the diagram's scale.



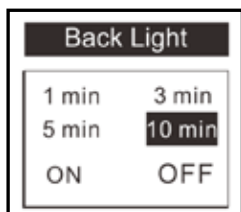
4.4.2 Auto Power Off

To maximize battery life, the power can be set to shutdown after non-use. The time can be set in this menu. The range is 01-99 minutes. When set to "99" the gauge will never turn off. Touch "ZERO" to adjust the value, touch "MODE" to shift to the next position. Press "LOG" to cancel; Push "MENU" to confirm and exit.



4.4.3 Backlight

Under this menu, the backlight can be set to ON, OFF or have an auto shutdown. Touch "ZERO" or "MODE" keys to shift to the next position. Press "LOG" to cancel. Press "MENU" to confirm and exit.



4.4.4 Key Tone

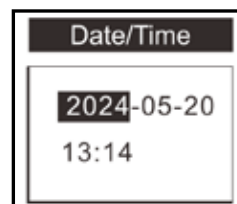
Turn the key sound ON or OFF. Touch "ZERO" or "MODE" keys to shift to the next position. Touch "LOG" to cancel; Press "MENU" to confirm and exit.

4.4.5 Language

Select between English, German and Chinese.

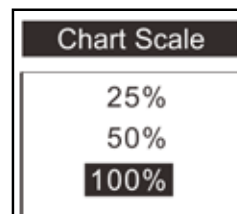
4.4.6 Date/Time

The system time may be set under this menu. Touch "ZERO" to adjust the value. Press "MODE" to shift to the next position. Touch "LOG" to cancel. Press "MENU" to confirm and exit.



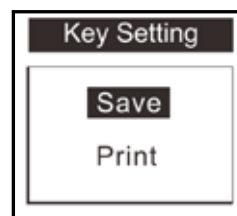
4.4.7 Chart Scale

The system password can be changed. Press "MODE" to shift to the next position. Touch "LOG" to cancel; Push "MENU" to confirm and exit.



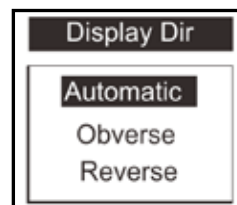
4.4.8 Key Setting

Set the default function of the "LOG" key from the home screen. The function can be set to print or store the current displayed value. Press "ZERO" or "MODE" to select the proper setting. Press "LOG" to cancel; touch "MENU" to confirm and exit.



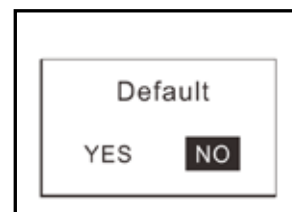
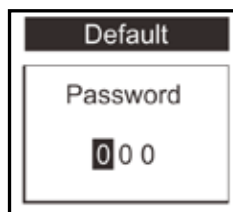
4.4.9 Display Direction

Select the mode of the LCD display: Automatic, Obverse and Reverse. Touch "ZERO" or "MODE" keys to shift to the next position. Press "LOG" to cancel; Push "MENU" to confirm and exit.



4.4.10 Default Setting

If you make a selection that you feel has caused the gauge to operate improperly, you can restore it to the factory default settings. Input the password, "123" to complete the default reset.

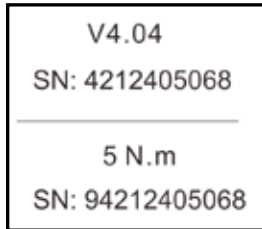


4.4.11 Update

In the event a version update is available, utilize this menu when connected to a computer to begin the special down-loading process of the new software.

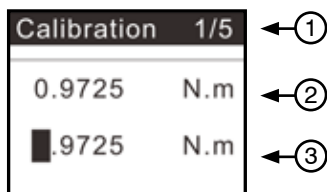
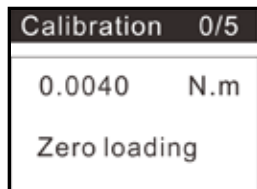
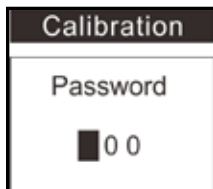
4.4.12 Information

Information includes the model, version of the software and the serial number.



4.5 Calibration

Users can field-calibrate the gauge. First, enter the system password (Default is 123) by pressing the “ZERO” and “MODE” keys. Then press “MENU” to confirm.



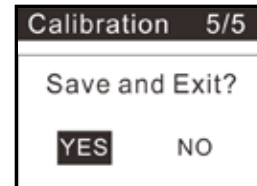
- ① Calibration Point
- ② Current Value
- ③ Standard Input Value

Load a standard force on the gauge. Wait a moment for the force to stabilize. The current value (2) should equal the standard force applied.

If the values do not match, press “ZERO” and “MODE” keys to correct the standard input value (3).

Press “MENU” to enter the next calibration point. After any of the calibration points have been completed, touch “LOG” to exit the calibration mode. Then save the calibration or discard by pressing “Yes” or “No”.

After completing the calibration of the 5th point, the confirmation window will automatically ask to “Save and Exit” by selecting “Yes” or “No”.



Press “ZERO” or “MODE” to select, then press “MENU”. If “Yes” is selected, “Calibration Complete!” is displayed.

NOTE:

1. Ensure that the tare of attachment has been cleared before calibration.
2. For higher measuring precision throughout the test range, calibrating a point with a force at full scale is recommended.
3. Compression and tension calibrations are saved separately. The force gauge can identify the direction of the force, but each must be completed in a separate procedure.
4. Prior to performing a calibration procedure, it may be required for best results to perform a full-load zero reset in both directions before entering into the calibration menu. This process eliminates initial zero drift and enables better results to be achieved during calibration. First, load the full capacity in one direction, then remove. Reset zero. Then perform the same process in the opposite direction. Depending on results at zero, it may be advised to redo this process in both directions 1 to 2 more times for best results before proceeding with the calibration process.

5. CHARGING

The FG-7000T Series Digital Force Gauge is supplied with a set of 3 Nickel Metal Hydride AAA rechargeable batteries, which are supplied fully charged to allow immediate use. Users need to recharge batteries when a low battery icon flashes. Users should connect the gauge and the charger using the USB cable. Then connect the charger to an AC socket to start charging. Laptops and other USB devices can also charge the gauge. A fully charged battery pack will provide approximately 16 hours of constant use. Rechargeable battery pack:

- Type: Ni-MH 3.6VDC 800MAH rechargeable batteries
- Charging time: approx. 3~4 hours
- Battery life: approx. charge and discharge 500 times

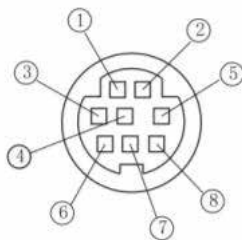
6. COMMUNICATIONS

6.1 USB

The FG-7000T Series Digital Force Gauge is designed in accordance with USB2.0 standard protocol. The USB Port can be connected to a charger with the USB cable for charging the internal Ni-MH battery and can be connected to a computer for uploading the measured values. Connect the gauge and the computer with the USB cable, then open the computer software. Upload the values. Please refer to the software manual for additional information.

6.2 Port Pin Assignments

PIN#	Definition
1	RS232-Transmit
2	RS232-Receive
3	RS232-Ground
4	Comparison Output A
5	Reserved
6	Comparison Output C
7	Comparison Output B
8	Reserved



6.2.1 RS232

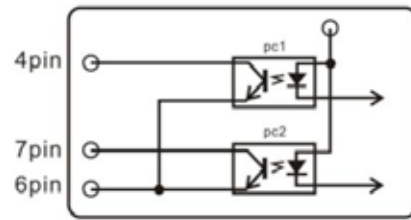
The RS232 serial port is used to connect a printer to print the memory data.

RS-232 specifications are as follows:

- Data transmission: serial interface
- Synchronization: asynchronous
- Signal Level: RS-232 level, logic 1:-5v, logic 0: +5v
- Hardware Flow Control: None
- Data word length: 8 bits
- Stop bit: 1bit
- Parity: None
- Baud rate: 38400

6.2.2 Comparison Output

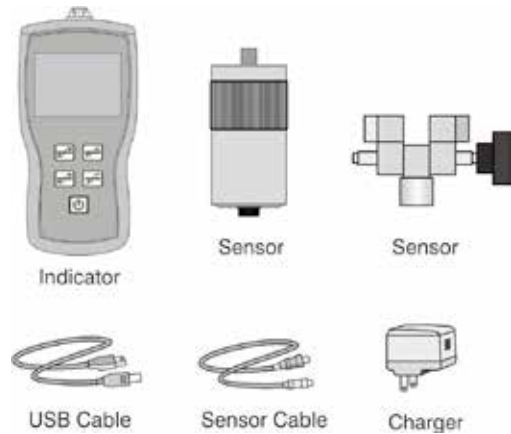
Comparison Output internal circuit shown.



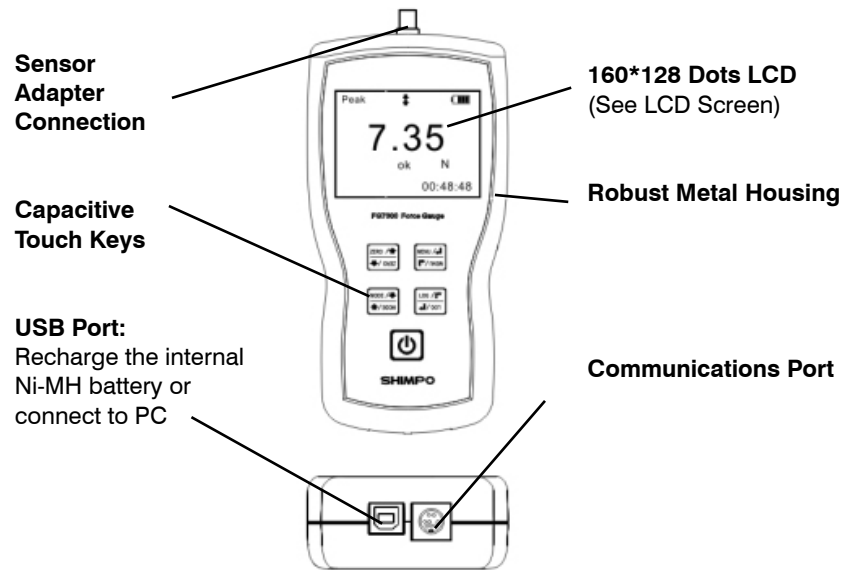
When the measured value is less than the lower limit tolerance value, the "pc2" operates, 7pin and 6pin line conduction. When the measured value is more than the upper limit tolerance value or 110% of the rated capacity, the "pc1" operates, 4pin and 6pin line conduction. Maximum permissible voltage: 7pin to 6pin, 4pin to 6pin 35V; 6pin to 7pin, 6pin to 4pin 6V.

7. MISC.

7.1 Parts List



7.2 Diagram



7.3 Dimensions

