# Production **BASICS**

## ASSEMBLY MANUAL



#### SHELVING: LAMINATE CORNER Item Numbers 8485, 8486, 8488, 8489



### ACCESSORIES

PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	2
Cross Bar	1
Basic Bolts	4
Basic Nuts	4
Wood Screws	8
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

1. Insert Basic Bolt into holes on bracket. Secure with a Basic Nut turning one revolution.

- Insert Nuts into Frame or Upright and tighten bolts. Notches on brackets face inward. Repeat for other bracket. Measure or use a level to ensure brackets are at the same height.
- Insert the shelf cross bar into frontmost position (recommended).
- 4. Place shelf on top of bracket installation and secure with wood screws underneath the shelf.

PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	3
Shelf Cross Bar	1
Basic Bolts	6
Basic Nuts	6
Wood Screws	10
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

- 1. Insert Basic Bolts into holes on all three brackets. Secure with a Basic Nut turning one revolution.
- 2. On the left side of the Corner Station, install bracket on Frame or Upright and tighten bolts. Notches on bracket face inward. Repeat for other bracket. Measure or use a level to ensure brackets are at the same height.





- 3. Insert the shelf cross bar into frontmost position on the brackets (recommended).
- 4. On the right side of the Corner Station, install the third bracket. Measure or use a level to ensure all three brackets are at the same height.
- 5. Place shelf on top of bracket installation and secure with wood screws through the brackets and into the shelf.

### SHELVING: LAMINATE UNDER-SURFACE Item Numbers 8440-8448





PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	2
Shelf Cross Bar	1
Basic Bolts	4
Basic Nuts	4
Wood Screws	8
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

- 1. Assemble bracket as shown.
- 2. Invert bracket and place on underside of shelf.
- 3. Align laminate flush with the bracket flange and sides.
- 4. Attach shelf with wood screws through the bracket and into the shelf.
- Insert a Basic Bolt into each hole at back of shelf bracket, top and bottom. Secure with Basic Nut. Turn only one revolution.
- 6. Turn shelf over and insert nuts into frame underneath the worksurface.

