

**SECTION 1 : PRODUCT AND COMPANY IDENTIFICATION**

Product Name: **PERMATEX® THE RIGHT STUFF® Instant Rubber Gasket Maker - 10 fl. oz. cartridge**  
Product Code: 33694  
Stock No.: 33694  
Manufacturer Name: Permatex, Inc.  
Address: 10 Columbus Blvd.  
Hartford, CT 06106  
USA  
General Phone Number: 1-877-Permatex, (877) 376-2839  
Emergency Phone Number: 800-255-3924  
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300  
MSDS Creation Date: September 27, 2010  
MSDS Revision Date: December 30, 2012  
(M)SDS Format:

HMIS	
<b>Health Hazard</b>	1
<b>Fire Hazard</b>	1
<b>Reactivity</b>	1
<b>Personal Protection</b>	X

**SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS#	Ingredient Percent
Ethyl methyl ketoxime	96-29-7	0.5 - 2.0 by weight
2-Butanone, O,O',O''-(ethenylsilylidene)trioxime	2224-33-1	< 5 by weight
Stearic Acid	57-11-4	< 3 by weight
Calcium Carbonate	471-34-1	20 - 30 by weight
Polydimethylsiloxane	63148-62-9	5 - 20 by weight
Dimethyl siloxane, hydroxy-terminated	70131-67-8	20 - 40 by weight

**SECTION 3 : HAZARDS IDENTIFICATION**

Emergency Overview: CAUTION! Harmful. Irritant. Handle with care. Contents are under pressure. Excessive pressure and temperature will cause over pressurization and result in container bursting or exploding.

Route of Exposure: Eyes. Skin. Inhalation. Ingestion.

Potential Health Effects:

Eye: Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury.

Skin: Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling.

Inhalation: Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects.

Ingestion: Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.

Chronic Health Effects: Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.

Signs/Symptoms: Overexposure can cause headaches, dizziness, nausea, and vomiting.

Target Organs: Eyes. Skin. Respiratory system. Digestive system.

Aggravation of Pre-Existing Conditions: Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

**SECTION 4 : FIRST AID MEASURES**

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Flash Point:	>200°F (93.3°C)
Flash Point Method:	Tag closed cup (TCC)
Auto Ignition Temperature:	Not determined.
Lower Flammable/Explosive Limit:	Not determined.
Upper Flammable/Explosive Limit:	Not determined.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
Extinguishing Media:	Use carbon dioxide (CO <sub>2</sub> ) or dry chemical when fighting fires involving this material.
Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
Unusual Fire Hazards:	Contains gas under pressure; may explode if heated.
Hazardous Combustion Byproducts:	Oxides of carbon, Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Formaldehyde

## SECTION 6 : ACCIDENTAL RELEASE MEASURES

Personnel Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Environmental Precautions:	Avoid runoff into storm sewers, ditches, and waterways.
Spill Cleanup Measures:	Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8.
Other Precautions:	Pump or shovel to storage/salvage vessels.

## SECTION 7 : HANDLING and STORAGE

Handling:	CAUTION: Compressed gas. Do not puncture or incinerate container. Avoid contact with skin and eyes. Do not wear contact lenses. Wash hands before eating and smoking. Product may cause surfaces to become slippery.
Storage:	Store away from heat. Keep containers tightly closed in a cool, well-ventilated place. Store away from water or moisture.
Hygiene Practices:	Wash thoroughly after handling.

## SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.
Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Skin Protection Description:	Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

### EXPOSURE GUIDELINES

#### Calcium Carbonate :

Guideline ACGIH:

10 mg/m<sup>3</sup>

**SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES**

Physical State Appearance:	Paste.
Color:	Black.
Odor:	Mild chemical.
Boiling Point:	Not determined.
Melting Point:	Not determined.
Specific Gravity:	1.44
Solubility:	Polymerized
Vapor Density:	Not determined.
Vapor Pressure:	Not determined.
Percent Volatile:	<5
Evaporation Rate:	Not determined.
pH:	7 - 8
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Flash Point:	>200°F (93.3°C)
Flash Point Method:	Tag closed cup (TCC)
Auto Ignition Temperature:	Not determined.
VOC Content:	<4%
Percent Solids by Weight	Not determined.

**SECTION 10 : STABILITY and REACTIVITY**

Chemical Stability:	Stable under normal temperatures and pressures.
Hazardous Polymerization:	Not reported.
Conditions to Avoid:	Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Protect against moisture.
Incompatible Materials:	Oxidizing agents. Strong acids and alkalis.
Special Decomposition Products:	When heated to temperatures above 300 degrees F. in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde

**SECTION 11 : TOXICOLOGICAL INFORMATION****Ethyl methyl ketoxime :**

RTECS Number:	EL9275000
Eye:	Eye - Rabbit Standard Draize test.: 100 uL
Skin:	Administration onto the skin - Rat LD: >2 gm/kg [Details of toxic effects not reported other than lethal dose value] Administration onto the skin - Rabbit LD50: 200 uL/kg [Details of toxic effects not reported other than lethal dose value]
Ingestion:	Oral - Rat LD50: 930 mg/kg [Details of toxic effects not reported other than lethal dose value] Oral - Mouse LD50: 1 gm/kg [Details of toxic effects not reported other than lethal dose value]

**Stearic Acid :**

RTECS Number:	WI2800000
Skin:	Administration onto the skin - Rabbit : >5 gm/kg [Details of toxic effects not reported other than lethal dose value] Administration onto the skin - Human : 75 mg/3D (Intermittent) Administration onto the skin - Rabbit : 500 mg/24H

**Calcium Carbonate :**

RTECS Number:	FF9335000
Eye:	Eye - Rabbit Standard Draize test.: 750 ug/24H
Skin:	Administration onto the skin - Rabbit : 500 mg/24H
Ingestion:	Oral - Rat LD50: 6450 mg/kg [Details of toxic effects not reported other than lethal dose value]

Eye: Eye - Rabbit Standard Draize test.: 100 uL/24H [mild]  
 Skin: Administration onto the skin - Rabbit LD<sub>50</sub> : >10200 mg/kg [Details of toxic effects not reported other than lethal dose value]  
 Administration onto the skin - Rabbit Standard Draize test.: 500 uL/24H [mild]

**Dimethyl siloxane, hydroxy-terminated :**

RTECS Number: VW3168750  
 Skin: Administration onto the skin - Rabbit LD<sub>50</sub> : >16 mL/kg [Kidney, Ureter, Bladder - Other changes Nutritional and Gross Metabolic - Other changes]  
 Inhalation: Inhalation - Rat LC<sub>50</sub> : >8750 mg/m<sup>3</sup>/7H [Lungs, Thorax, or Respiration - Other changes]  
 Ingestion: Oral - Rat LD<sub>50</sub> : >15400 mg/kg [Sense Organs and Special Senses (Eye) - Ptosis Behavioral - Somnolence (general depressed activity) Kidney, Ureter, Bladder - Urine volume increased]

**SECTION 12 : ECOLOGICAL INFORMATION**

Ecotoxicity: No ecotoxicity data was found for the product.  
 Environmental Fate: No environmental information found for this product.

**SECTION 13 : DISPOSAL CONSIDERATIONS**

Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.  
 RCRA Number: Not determined.

**SECTION 14 : TRANSPORT INFORMATION**

DOT Shipping Name: Not Regulated.  
 DOT UN Number: Not Regulated.

**SECTION 15 : REGULATORY INFORMATION****Ethyl methyl ketoxime :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed

**2-Butanone, O,O',O''-(ethenylsilylidene)trioxime :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed

**Stearic Acid :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed

**Calcium Carbonate :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed

**Polydimethylsiloxane :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed

**Dimethyl siloxane, hydroxy-terminated :**

TSCA Inventory Status: Listed  
 Canada DSL: Listed  
 Canadian Regulations: WHMIS Hazard Class(es): D2B  
 All components of this product are on the Canadian Domestic Substances List.  
 WHMIS Pictograms:



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MSDS Creation Date: September 27, 2010  
MSDS Revision Date: December 30, 2012  
MSDS Author: Actio Corporation  
  
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