

Precision Dispensing Tips



EFD produces the highest quality dispensing tips in the industry. All tips are produced in our own silicone-free facilities and subjected to stringent quality control inspections throughout the entire manufacturing process.

Features and Benefits

- Free of flash, burrs, and contaminants
- Package labels include lot numbers for process control and traceability
- Consistent from style to style and lot to lot
- 360° SafetyLok™ thread ensures safe, positive attachment to syringe barrel
- Engineered hub flats for easy twist on, twist off

Available in multiple styles:

Precision Stainless Steel Passivated stainless steel tips handle a wide range of fluids and applications.

Tapered Smooth flow for application of medium- to high-viscosity fluids — especially thick or particle-filled materials like epoxies, RTVs, and braze pastes.

Flexible Polypropylene shafts reach into hard-to-access areas and will not scratch delicate surfaces. Easily cut to size or angled as needed.

Angled Stainless steel tips available with 45° and 90° bends. Custom bends available.

Brush For spreading glues and greases. Available with soft or stiff bristles.

Specialty For specific applications: Chamfered, PTFE-coated and PTFE-lined, microdot tips, and oval tips.

Ceramic MicroDot For precise micro-deposits as small as 100 µm. Compatible with wide range of fluids, even fine particle-filled materials.

Precision Nozzle For tight tolerance micro-dispensing in CCM, LED, semiconductor, and other high-precision industries.

DISPENSING TIP SAMPLE KIT

Part #	Description
7013229	Includes a selection of various types and styles of dispensing tips, pistons, tip and end caps — 150+ pieces

Optimum Dispensing Tips

“EFD components are more durable than others we have used. We have never encountered a problem with EFD tips and syringes, and that's saying a lot.”

— Magnavox



www.nordsonefd.com/TipAdvice

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PRECISION STAINLESS STEEL TIPS

Gauge	Color		ID		OD		Straight	Straight	Straight	Straight	45° Bend	90° Bend	45° Bend	Qty/ Box
			mm	inch	mm	inch	6.35 mm (0.25")	12.7 mm (0.50")	25.4 mm (1.0")	38.1 mm (1.5")	12.7 mm (0.5")	12.7 mm (0.5")	38.1 mm (1.5")	
14		Olive	1.54	0.060	1.83	0.072	7018029	7018043	7018032	7018035	7018044	7018045	7016906	50
14		Olive	1.54	0.060	1.83	0.072	—	—	—	7018036	—	—	—	1000
15		Amber	1.36	0.053	1.65	0.065	—	7018068	7018059	7018062	7018069	—	—	50
18		Green	0.84	0.033	1.27	0.050	7018107	7018122	7018110	7018113	7018123	7018124	7016908	50
20		Pink	0.61	0.024	0.91	0.036	7018163	7018178	7018166	7018169	7018179	7018180	—	50
21		Purple	0.51	0.020	0.82	0.032	7005005	7018233	7018222	7018225	7018234	—	7016910	50
22		Blue	0.41	0.016	0.72	0.028	7018260	7018272	7018263	7018266	7018273	7018274	—	50
22		Blue	0.41	0.016	0.72	0.028	—	7018277	—	—	—	—	—	1000
23		Orange	0.33	0.013	0.65	0.025	7018302	7018314	7018305	7018308	7018315	7018316	—	50
25		Red	0.25	0.010	0.52	0.020	7018333	7018345	7018336	7018339	7018346	7018347	—	50
27		Clear	0.20	0.008	0.42	0.016	7018395	7005008	—	—	7018404	7018405	—	50
30		Lavender	0.15	0.006	0.31	0.012	7018424	7018433	—	—	7018434	7018435	—	50
30		Lavender	0.15	0.006	0.31	0.012	—	7024638*	—	—	—	—	—	1000
32		Yellow	0.10	0.004	0.24	0.009	7018462	—	—	—	—	—	—	50

*Includes tip cover.

Burr-free, polished, passivated stainless steel dispensing tips with polypropylene SafetyLok hubs for a secure fit to barrel reservoirs.

- 6.35 mm (0.25") tips: Fast point-to-point dispensing.
- 12.7 mm (0.50") tips: Standard all-around precision dispensing tips.
- 45° and 90° bent tips: Easy access into hard-to-reach areas.

SMOOTHFLOW TAPERED TIPS

Gauge	Color		ID		Standard	Opaque Rigid	Qty/ Box
			mm	inch			
14		Olive	1.60	0.063	7018052	7018049	50
16		Grey	1.19	0.047	7018100	7018097	50
16		Grey	1.19	0.047	7018101	—	1000
18		Green	0.84	0.033	7018158	7018147	50
18		Green	0.84	0.033	7018159	—	1000
20		Pink	0.58	0.023	7005009	7005006	50
20		Pink	0.58	0.023	7018217	—	1000
22		Blue	0.41	0.016	7018298	7005007	50
22		Blue	0.41	0.016	7018299	—	1000
25		Red	0.25	0.010	7018391	7018370	50
27		Clear	0.20	0.008	7018417	—	50
27		Clear	0.20	0.008	7018418	—	1000

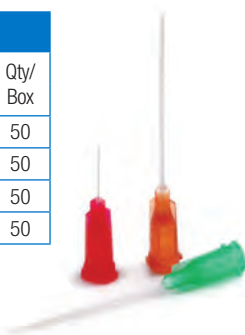


Use with gel cyanoacrylates, UV-cure adhesives, sealants, and particle-filled materials or any medium- to high-viscosity fluid. Standard, flexible translucent tips are molded of polyethylene and the colored versions contain a light-block additive that protects UV-sensitive fluids. Rigid opaque tips are molded of polypropylene and the opacity of the material delivers light-blocking functionality to protect light-sensitive fluids. Standard tapered tips are recommended for best results.

FLEXIBLE TIPS

Gauge	Color		ID		12.7 mm (0.50")	38.1 mm (1.5")	Qty/ Box
			mm	inch			
15		Amber	1.25	0.049	7018085	7018080	50
18		Green	0.84	0.033	7018143	7018138	50
20		Pink	0.48	0.019	7018205	7018201	50
25		Red	0.36	0.014	7018366	7018362	50

Flexible polypropylene tubing for application into difficult-to-access areas. Easily drags along edges and around corners and prevents scratching. Tubing can be cut to length.



BRUSH TIPS

Style	50.8 mm (2") length		Qty/ Box
	Standard	High Flow	
Soft bristle	7022730	7022731	50
Stiff bristle	7015351	7015467	50

Spread glues and greases. Brush tips are made with high quality 6/12 nylon, known for its strength and wear resistance. Soft brush tips are 0.003" diameter level; stiff brush tips are 0.006".



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PTFE-COATED TIPS

Gauge	Color		ID		OD		12.7 mm (0.50")	Qty/ Box
			mm	inch	mm	inch		
21		Purple	0.51	0.020	0.84	0.033	7018243	20
22		Blue	0.41	0.016	0.74	0.029	7018290	20
23		Orange	0.33	0.013	0.66	0.026	7018326	20
25		Red	0.25	0.010	0.53	0.021	7018359	20

Controls wicking to stop drips in optical media applications.

PTFE-LINED TIPS

Color		ID		12.7 mm (0.50")	25.4 mm (1.0")	Qty/ Box
		mm	inch			
	Grey	0.51	0.020	7018256	7005003	50
	Pink	0.30	0.012	7018388	7005004	50

Resists clogging of cyanoacrylates. Use for microdot application of low viscosity fluids.

CHAMFERED TIPS

Gauge	Color		ID		38.1 mm (1.50")	12.7 mm (0.50")	6.35 mm (0.25")	Qty/ Box
			mm	inch				
18		Green	0.84	0.033	—	7018129	—	50
20		Pink	0.61	0.024	7018188	—	—	50
22		Blue	0.41	0.016	7018281	—	—	50
23		Orange	0.33	0.013	—	7018321	—	50
25		Red	0.25	0.010	—	7018352	—	50
27		Clear	0.20	0.008	—	—	7015236	50
33		Clear	0.10	0.004	—	—	7018482	25
33		Clear	0.25	0.004	—	—	7018477	1000
33		Clear	0.25	0.004	—	—	7018483	1000
33		Black	0.25	0.004	—	—	7018479	1000

Use for microdot application of low viscosity fluids.

CERAMIC MICRODOT TIPS

Gauge	Color		ID		Part #	Qty/ Box
			mm	inch		
37		Black	0.05	0.002	7364054	1
37		Black	0.05	0.002	7364055	10
37		Silver	0.05	0.002	7364386	1
37		Silver	0.05	0.002	7364540	1

Part number 7364540 only for use with PICO contact dispense valve.

PRECISION NOZZLES

Gauge	ID		Part # Qty: 1 pc.	Part # Qty: 10 pc.
	mm	inch		
21	0.50	0.020	7365112	7365121
22	0.40	0.016	7365110	7365119
24	0.30	0.012	7365108	7365117
25	0.25	0.010	7365107	7365116
27	0.20	0.008	7365106	—
30	0.15	0.006	7365105	7365114
32	0.10	0.004	7365104	7365113

OVAL TIPS

Gauge	Color		12.7 mm (0.50")	Qty/ Box
15		Amber	7018078	50
18		Green	7024653	50
23		Orange	7024656	50

Flat ribbon deposits of thick pastes, sealants & epoxies.

TIP SHIELDS

Size	Color		Part #	Qty/ Box
3cc		Red	7017715	10
5cc to 70cc		Black	7017717	10

Reusable tip shields for light-sensitive and UV-cure adhesives. Fits over dispensing tip hub.

POLYETHYLENE NOZZLES

ID		length		Part #	Qty/ Bag
cm	inch	cm	inch		
0.318	0.125	6.35	2.5	7018555	10
0.157	0.062	6.35	2.5	7018557	10
0.157	0.062	10.6	4.0	7018559	10
0.08	0.031	10.6	4.0	7018561	10

Polyethylene nozzles thread into all cartridge sizes and 725 Series and 736HPA-NV valves. 1/4 NPT (6.35 cm) thread.

METAL NOZZLES

Gauge	ID		Part #	Qty/ Bag
	mm	inch		
7	3.8	0.150	7014850	1
8	3.4	0.135	7014851	1
10	2.7	0.106	7014848	1
12	2.2	0.085	7014842	1
14	1.6	0.063	7014844	1
16	1.2	0.047	7014846	1

Metal nozzles thread into all cartridge sizes to fit 725 Series and 736HPA-NV valves. 38.1 mm (1 1/2") long metal nozzles with 1/4 NPT.

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Applications	DISPENSING TIPS						
	Tapered	Stainless Steel	PTFE-Lined	Flexible	MicroDot Ceramic	MicroDot Stainless Steel	Precision Nozzle
Very Low Viscosity Fluids	X	●	●	●	●	●	●
Particle-Filled Pastes	●	●	▲	X	●	▲	●
Microdot Deposits	X	●	▲	●	●	●	●
Fluid is Reactive to Metal	●	X	●	●	●	X	X
Depositing in Recesses	▲	●	●	▲	●	●	X
Spreading/Smearing	●	▲	●	▲	●	●	●
Fast-Curing Glues	●	▲	●	●	▲	▲	X
Beading, Striping	●	●	●	▲	●	▲	●
Easily Scratched Substrates	●	▲	●	●	●	▲	▲
Fluids							
Adhesives	●	●	●	●	●	●	●
Anaerobics	●	▲	●	▲	●	X	X
Conformal Coatings	●	▲	▲	X	▲	▲	●
Cyanoacrylates	●	▲	●	●	●	▲	▲
Gel Cyanoacrylates	●	▲	●	▲	●	▲	▲
Epoxies	●	●	●	X	●	●	●
Greases	●	●	●	X	●	●	●
Light-Cure Adhesives	●	▲*	▲*	X	▲	●	●
Oils	●	●	●	▲	●	●	●
Paints	●	●	●	X	●	●	●
Sealants	●	▲	▲	X	●	●	●
Silver Epoxy	X	▲+	X	X	●	▲	●
Solder Paste/Braze Pastes	●	●	▲	X	●	▲	●
Solder Masks	●	●	▲	X	●	●	●
Solvents	X	●	●	●	●	●	●
UV-Cure Adhesives	●**	▲*	▲*	▲	▲	●	●

*OK if used with tip shield, part #7017715 or 7017717.

+Chamfered tips are recommended for best results.

**Standard tapered tips are recommended for best results.

Key

- Recommended
- ▲ Satisfactory
- X Do not use

