Safety Data Sheet



Revision Number: 009.0 Issue date: 07/31/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ECCOBOND FP4531 known IDH number: 684249

as 2CC/3CC FILL SNPCUR FLPCP -

40CD

Product type/use:EncapsulantItem number:FP4531-V48Restriction of Use:None identifiedRegion:United States

Company address:Contact information:Henkel CorporationTelephone: +1 (860) 571-5100

One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center

Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

This product contains one or more components regulated under a Significant New Use Rule (SNUR) by the US EPA. See Section 15 for more information.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE DAMAGE.

MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING

DIFFICULTIES IF INHALED.

MAY CAUSE RESPIRATORY IRRITATION. SUSPECTED OF CAUSING GENETIC DEFECTS.

SUSPECTED OF CAUSING CANCER.

SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2
CARCINOGENICITY	2
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face

protection. In case of inadequate ventilation wear respiratory protection.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at

rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If

skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.

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Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, vitreous	60676-86-0	30 - 60
hexahydromethylphthalic anhydride	25550-51-0	10 - 30
6-glycidyloxynapht-1-yl oxymethyloxirane	27610-48-6	5 - 10
Bisphenol-F Epichlorhydrin resin	9003-36-5	5 - 10
Silicon dioxide	7631-86-9	5 - 10
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	39817-09-9	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious

person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to

extreme heat. Reacts with water or steam to form methyltetrahydrophthalic

acid and methylhexahydrophthalic acid.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Toxic and irritating vapors.

Hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Isolate area.

Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls /

Personal Protection" prior to clean up.

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7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and

clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do

not taste or swallow. Refer to Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, vitreous	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
hexahydromethylphthalic anhydride	None	None	None	None
6-glycidyloxynapht-1-yl oxymethyloxirane	None	None	None	0.1 ppm TWA
Bisphenol-F Epichlorhydrin resin	None	None	None	None
Silicon dioxide	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. 6 mg/m3 TWA	15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	None	None	None	None

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not

sufficient to control airborne contamination below occupational exposure

limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed Respiratory protection:

established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact. 4H gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Black Color: Odor: Slight Odor threshold: Not available.

Not applicable, Product is non-soluble (in water). :Ha

Vapor pressure: Not available.

Boiling point/range: Not applicable, Polymerizes before boiling point is reached.

Melting point/ range: Not applicable, Product is a liquid 1.7

Specific gravity:

Vapor density: Not available.

> 121.00 °C (> 249.8 °F) Flash point:

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Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.

Flammability: The product is not flammable.

Evaporation rate: Not available.

Solubility in water: Not miscible or difficult to mix

Solubility in water: Partially miscible
Partition coefficient (n-octanol/water): Not available.

VOC content: < 10 %

Viscosity: 5,000 - 15,000 cp
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing. Polymerization may occur at elevated temperature or in the

presence of incompatible materials.

Hazardous decomposition

products:

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Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Hydrocarbons.

Incompatible materials: Oxidizing agents. Acids and bases. Amines. Peroxides. Mercaptans. Alcohols. Avoid contact

with water.

Reactivity: Not available.

Conditions to avoid: Exposure to moisture. High temperatures. Heat, flames, sparks and other sources of ignition.

Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Product toxicity data: The U.S. Environmental Protection Agency (EPA) has identified certain substances that are

structurally similar to the epoxy resin component with CAS # 27610-48-6. These analogues are phenylglycidylether and diglycidylether of resorcinol. Based on the results of animal bioassays on these analogues, the EPA finds that the epoxy resin component (CAS # 27610-48-6) may be carcinogenic and may cause reproductive effects. The epoxy resin is expected to be

absorbed via all routes.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause allergic respiratory reaction. This compound

contains a material that may cause sensitization in some individuals, resulting in allergic symptoms of the respiratory tract producing asthma-like conditions (including wheezing, shortness of breath and difficulty breathing). Coughing.

Causes skin irritation. May cause allergic skin reaction.

Skin contact: Eye contact: Causes serious eye damage. Prolonged contact may cause eye burns and corneal injury.

May cause gastrointestinal tract irritation if swallowed. Ingestion:

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Silica, vitreous	None	Nuisance dust	
hexahydromethylphthalic anhydride	None	Allergen, Respiratory, Irritant	
6-glycidyloxynapht-1-yl oxymethyloxirane	None	Irritant, Allergen, Blood, Reproductive	
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant	
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 2.08 mg/l Inhalation LC50 (Rat, 4 h) = > 0.69 mg/l	Nuisance dust	
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	None	No Target Organs	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, vitreous	No	No	No
hexahydromethylphthalic anhydride	No	No	No
6-glycidyloxynapht-1-yl oxymethyloxirane	No	No	No
Bisphenol-F Epichlorhydrin resin	No	No	No
Silicon dioxide	No	No	No
2,2'- [Methylenebis(phenyleneoxymethylene)]b isoxirane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Any process stream associated with the use of this product must be disposed

of by incineration or in a landfill. This provision, however, does not supersede

any applicable federal, state or local laws and regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated Hazard class or division: None

Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Not regulated Proper shipping name:

Hazard class or division: None Identification number: None Packing group: None

Water Transportation (IMO/IMDG)

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Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 5(a) SNUR: This product contains the following component(s) subject to a Significant New Use Rule

(SNUR) by the US EPA:

6-glycidyloxynapht-1-yl oxymethyloxirane (CAS # 27610-48-6). The SNUR is codified at

Section number: 40 CFR 721.5192

TSCA 12 (b) Export Notification: Oxirane, 2,2'-[1,6-naphthalenediylbis(oxymethylene)]bis- (CAS# 27610-48-6).

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis.
None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 684249

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,3,8,9,11,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 07/31/2023

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