



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE FREKOTE HMT2 known as FREKOTE HMT-2 55GA DR	IDH number:	549286
Product type/use:	Mold Release	Item number:	38438
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: FLAMMABLE LIQUID AND VAPOR.
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

IDH number: 549286

Product name: LOCTITE FREKOTE HMT2 known as FREKOTE HMT-2 55GA DR

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Naphtha (petroleum), hydrotreated heavy	64742-48-9	30 - 60
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	64742-48-9	30 - 60
Hydrocarbons, C7-C9, isoalkanes	1174921-67-5	1 - 5
Proprietary Resin	Proprietary	1 - 5
Octane	111-65-9	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
Ingestion:	Keep individual calm. Do not induce vomiting; contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. Get immediate medical attention. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees.
Symptoms:	See Section 11.
Notes to physician:	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.
Unusual fire or explosion hazards:	Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.
Hazardous combustion products:	Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so. This product is insoluble in water and will float on surface.
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Clean-up methods:

Remove all sources of ignition. Ventilate area. Keep upwind of the spilled material and isolate exposure. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed metal container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 °C (119.8 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Naphtha (petroleum), hydrotreated heavy	None	None	None	None
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	None	None	None	None
Hydrocarbons, C7-C9, isoalkanes	None	None	None	None
Proprietary Resin	None	None	None	None
Octane	300 ppm TWA	500 ppm (2,350 mg/m3) PEL	None	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colorless
Odor:	mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	12 mbar
Boiling point/range:	> 112 °C (> 233.6 °F) 1,013 hPa
Melting point/ range:	Not determined
Specific gravity:	0.754
Vapor density:	4.7 Approximately
Flash point:	32.22 °C (90°F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	The substance or mixture is not classified as pyrophoric.
Flammability:	Not applicable
Evaporation rate:	< 0.2 Estimated, (Ether = 1)
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not determined
VOC content:	99 %; 742 g/l EPA Method 24

Viscosity:
Decomposition temperature:

Not available.
Not available.

10. STABILITY AND REACTIVITY

Stability:	Risk of ignition.Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Humid air. Water.
Reactivity:	Not available.
Conditions to avoid:	Avoid static discharge. Vapors may form explosive mixtures with air. Spray mist may be flammable at temperatures below the flash point. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods. Fire or intense heat may cause violent rupture of packages.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Vapors and mists will irritate nose and throat and possibly eyes. High vapor concentrations (greater than approximately 1000 ppm) may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness, and other central nervous system effects, including death.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	Causes serious eye irritation.
Ingestion:	This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Naphtha (petroleum), hydrotreated heavy	Inhalation LC50 (Rat, 4 h) = > 8,530 mg/m3 Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	No Data
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	Inhalation LC50 (Rat, 4 h) = > 8,530 mg/m3 Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	No Data
Hydrocarbons, C7-C9, isoalkanes	None	No Data
Proprietary Resin	None	No Data
Octane	Inhalation LC50 (Rat, 4 h) = > 24.88 mg/l	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Naphtha (petroleum), hydrotreated heavy	No	No	No
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	No	No	No
Hydrocarbons, C7-C9, isoalkanes	No	No	No
Proprietary Resin	No	No	No
Octane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION (Naphtha (petroleum), hydrotreated heavy)
Hazard class or division: 3
Identification number: UN 1866
Packing group: III
Marine pollutant: Naphtha (petroleum), hydrotreated heavy

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
This product contains one or more components with a Low Volume Exemption (LVE) in accordance with 40 CFR 723.50. Quantities may be limited.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Fire
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 11, 13 - 15

Prepared by: Product Safety and Regulatory Affairs

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