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1. PRODUCT AND COMPANY IDENTIFICATION

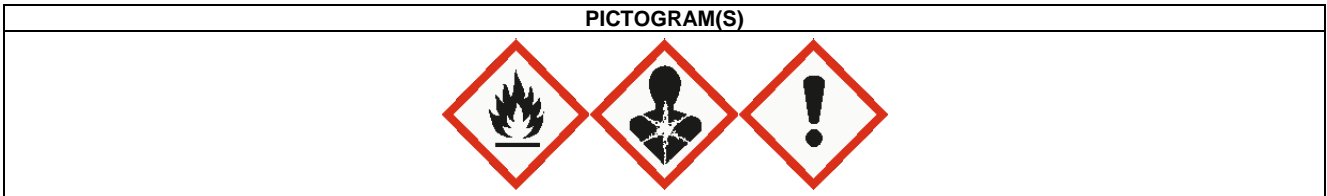
Product name:	LOCTITE FREKOTE SOLO known as FREKOTE® SOLO® Releasing Inter	IDH number:	548965
Product type/use:	Mold Release	Item number:	38407
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkeln.com		

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOUR. MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. CAUSES SKIN IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hydrocarbons, C7-C9, isoalkanes	1174921-67-5	80 - 100
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics	65072-03-9	10 - 30
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	64742-48-9	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Check for and remove any contact lenses. Get immediate medical attention.
Ingestion:	Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
Symptoms:	See Section 11.
Notes to physician:	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.
Unusual fire or explosion hazards:	Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.
Hazardous combustion products:	Oxides of carbon. Hydrocarbons. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so.
Clean-up methods:	Remove all sources of ignition. Ventilate area. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed metal container until ready for disposal. Keep upwind of the spilled material and isolate exposure. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Make sure containers are properly grounded before use or transfer of material. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.
Storage:	For safe storage, store at or below 48.8 °C (119.8 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hydrocarbons, C7-C9, isoalkanes	None	None	None	None
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics	None	None	None	None
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	None	None	None	None

Engineering controls:	Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.
Respiratory protection:	Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	liquid
Color:	Colorless
Odor:	Solvent, mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	12 mbar
Boiling point/range:	> 112 °C (> 233.6 °F)1,013 hPa
Melting point/ range:	Not available.
Specific gravity:	0.725
Vapor density:	> 1 20 °C (Air = 1)
Flash point:	6 °C (42.8 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	The substance or mixture is not classified as pyrophoric.
Flammability:	flammable
Evaporation rate:	Slower than ether.
Solubility in water:	Slight
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	99.8 %; 724 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Humid air. Water.
Reactivity:	Not available.
Conditions to avoid:	Avoid static discharge. Vapors may form explosive mixtures with air. Spray mist may be flammable at temperatures below the flash point. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods. Fire or intense heat may cause violent rupture of packages.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Vapors and mists will irritate nose and throat and possibly eyes. Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	Causes serious eye irritation.
Ingestion:	This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hydrocarbons, C7-C9, isoalkanes	None	No Data
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics	None	No Data
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	Inhalation LC50 (Rat, 4 h) = > 8,530 mg/m ³ Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hydrocarbons, C7-C9, isoalkanes	No	No	No
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics	No	No	No
Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION (Isoalkane C7 - C10)
Hazard class or division: 3
Identification number: UN 1866
Packing group: II
Marine pollutant: Isoalkane C7 - C10

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. This product contains one or more components with a Low Volume Exemption (LVE) in accordance with 40 CFR 723.50. Quantities may be limited.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Hydrocarbons, C9-C10, n-alkanes, isoalkanes, cyclics, <2% aromatics (CAS# 64742-48-9) 100 lbs. (45.4 kg)

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 8, 9, 11, 13, 15

Prepared by: Product Safety and Regulatory Affairs

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