



Revision Number: 005.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE STYCAST EE 4215 known as HYSOL EE4215 QT  
**Product type/use:** Epoxy resin  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 397690  
**Item number:** EE4215-B30  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**DANGER:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

**PICTOGRAM(S)****Precautionary Statements**

**Prevention:** Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60
Quartz (SiO <sub>2</sub> ), <1% respirable	14808-60-7	30 - 60
Kaolin	1332-58-7	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating organic vapours. Hydrogen chloride. Phenolics.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

**Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Quartz (SiO <sub>2</sub> ), <1% respirable	0.025 mg/m <sup>3</sup> TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable. 0.05 mg/m <sup>3</sup> TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m <sup>3</sup> OSHA_ACT (Respirable dust.) 0.05 mg/m <sup>3</sup> PEL Respirable dust.	None	None
Kaolin	2 mg/m <sup>3</sup> TWA Respirable fraction.	5 mg/m <sup>3</sup> PEL Respirable fraction. 15 mg/m <sup>3</sup> PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust.	None	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Black  
**Odor:** Aromatic  
**Odor threshold:** Not available.  
**pH:** Not available.

<b>Vapor pressure:</b>	2.0 mm hg
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.6
<b>Vapor density:</b>	3.8 (Air = 1)
<b>Flash point:</b>	248.9 °C (480.02 °F) Closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	< 1.0
<b>Solubility in water:</b>	Not miscible or difficult to mix
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0 %; 0 g/l Estimated
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	None reasonably foreseeable.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong acids and strong bases. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Store away from incompatible materials. High temperatures. Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation. Contains crystalline silica (quartz), which is classified as a possible carcinogen. However, the crystalline silica present in this product is encapsulated in the liquid and will only be liberated if the product is sanded or abraded, and even then what is liberated will not be pure crystalline silica. Appropriate precautions, however, should be taken if the product is sanded or abraded to prevent personnel from breathing the dust.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation. Vapors may also produce eye irritation.

**Ingestion:** Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Quartz (SiO <sub>2</sub> ), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity
Kaolin	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg	Nuisance dust

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Quartz (SiO <sub>2</sub> ), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes
Kaolin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)****Proper shipping name:**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)

**Hazard class or division:**

9

**Identification number:**

UN 3082

**Packing group:**

III

**Marine pollutant:**

Bisphenol-A Epichlorhydrin resin

**15. REGULATORY INFORMATION****United States Regulatory Information****TSCA 8 (b) Inventory Status:**

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:**

None above reporting de minimis

**CERCLA/SARA Section 302 EHS:**

None above reporting de minimis.

**CERCLA/SARA Section 311/312:**

Immediate Health, Delayed Health

**CERCLA/SARA Section 313:**

None above reporting de minimis.

**California Proposition 65:**

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information****CEPA DSL/NDSL Status:**

Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

**16. OTHER INFORMATION****This safety data sheet contains changes from the previous version in sections: 2, 3****Prepared by:**

Product Safety and Regulatory Affairs

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