

# Safety Data Sheet



Revision Number: 005.1

Issue date: 10/18/2022

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE AA 324 STRUCTURAL ADHESIVE known as Loctite(R) SpeedBonder(TM) 324  
**Product type/use:** Acrylic Adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 232679

**Item number:** 32490  
**Region:** United States

**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** COMBUSTIBLE LIQUID.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Store in a well-ventilated place. Keep cool.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
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IDH number: 232679

Product name: LOCTITE AA 324 STRUCTURAL ADHESIVE known as Loctite(R) SpeedBonder(TM) 324

Polyurethane Methacrylate Resin	Unknown	30 - 60
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
Isobornyl methacrylate	7534-94-3	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Tert-butyl perbenzoate	614-45-9	1 - 5
Acrylic acid	79-10-7	1 - 5
Saccharin	81-07-2	1 - 5
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None expected.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep away from heat, spark and flame.
<b>Storage:</b>	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane Methacrylate Resin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
Isobornyl methacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Tert-butyl perbenzoate	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Saccharin	None	None	None	None
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Yellow
<b>Odor:</b>	Sharp, Irritating
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 10 mm hg (27 °C (80.6 °F))
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F) 1,013 hPa
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1 at 26.6 °C (79.88 °F)
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	90 °C (194°F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	2 % (Acrylic Acid)
<b>Flammable/Explosive limits - upper:</b>	8 % (Acrylic Acid)
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	2.26 %; 21.54 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.
<b>Incompatible materials:</b>	Strong oxidizing agents. Reducing agents. Acids. Bases. Alkalis. Amines. Free radical initiators. Peroxides.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Exposure to sunlight. Keep away from heat, spark and flame. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane Methacrylate Resin	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Isobornyl methacrylate	None	Irritant, Allergen
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Tert-butyl perbenzoate	Inhalation LC50 (Rat, 4 h) = > 0.26 mg/l	Central nervous system, Irritant, Mutagen
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l	Allergen, Corrosive, Irritant, Kidney, Liver
Saccharin	Oral LD50 (Mouse) = 17 g/kg	No Target Organs
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane Methacrylate Resin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Isobornyl methacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Tert-butyl perbenzoate	No	No	No
Acrylic acid	No	No	No
Saccharin	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

#### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

#### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health, Fire
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Saccharin (CAS# 81-07-2).
<b>CERCLA Reportable quantity:</b>	Tert-butyl perbenzoate (CAS# 614-45-9) 100 lbs. (45.4 kg)
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 7, 8, 11, 13, 15

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 10/18/2022

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