



Revision Number: 006.0

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE SI 5404 known as LOCTITE® 5404™ OUTPUT™ ADHESIVE  
**Product type/use:** Adhesive/Sealant  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 232221  
**Item number:** 26665  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SERIOUS EYE IRRITATION.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.

**Response:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If eye irritation persists: Get medical attention.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminium oxide - non fibrous form	1344-28-1	30 - 60
Zinc oxide	1314-13-2	10 - 30
Siloxanes and silicones, dimethyl, methyl hydrogen	68037-59-2	1 - 5
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	0.1 - 1
diboron trioxide	1303-86-2	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Aldehydes. Toxic and irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up as much material as possible. Sweep up spilled material. Avoid creating dust. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Wash thoroughly after handling. Refer to Section 8.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Store in a dry area below 90° F.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium oxide - non fibrous form	1 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Zinc oxide	2 mg/m3 TWA Respirable fraction. 10 mg/m3 STEL Respirable fraction.	5 mg/m3 PEL Fume. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Siloxanes and silicones, dimethyl, methyl hydrogen	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None
diboron trioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

### Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

### Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

### Eye/face protection:

Safety goggles or safety glasses with side shields.

### Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Physical state:

Paste

### Color:

White

### Odor:

Mild

### Odor threshold:

Not available.

### pH:

Not applicable, Product is non-soluble (in water).

### Vapor pressure:

< 13 mbar (21 °C (69.8 °F))

### Boiling point/range:

> 260 °C (> 500 °F)

### Melting point/ range:

Not applicable, Determination technically not possible

### Specific gravity:

2.338 at 20 °C (68 °F)

### Vapor density:

Not applicable, Product is a solid.

### Flash point:

> 93 °C (> 199.4 °F)

### Flammable/Explosive limits - lower:

Not available.

### Flammable/Explosive limits - upper:

Not available.

### Autoignition temperature:

Not available.

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<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Insoluble
<b>Solubility in water:</b>	Not determined
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	1.5 %; 35.2 g/l Estimated
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Aldehydes. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong acids and strong bases. Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	May cause skin irritation.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium oxide - non fibrous form	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Irritant, Nuisance dust, Corrosive
Zinc oxide	Oral LD50 (Mouse) = 7,950 mg/kg Oral LD50 (Rat) = > 5 g/kg Inhalation LC50 (Rat, 4 h) = > 5,700 mg/m3	Blood, Gastrointestinal, Immune system, Irritant, Kidney, Metabolic, Nervous System, Pancreas, Respiratory, Skin
Siloxanes and silicones, dimethyl, methyl hydrogen	None	No Data
Gamma-glycidoxypentyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l	Allergen, Irritant
diboron trioxide	Oral LD50 (Mouse) = 3,163 mg/kg Inhalation LC50 (Rat, 4 h) = > 2.12 mg/l Inhalation LC50 (Rat, 4 h) = > 0.16 mg/l	Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Lung, Metabolic, Nuisance dust, Skin, Vascular

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium oxide - non fibrous form	No	No	No
Zinc oxide	No	No	No
Siloxanes and silicones, dimethyl, methyl hydrogen	No	No	No
Gamma-glycidoxypentyl trimethoxysilane	No	No	No
diboron trioxide	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, solid, n.o.s. (Zinc oxide)  
**Hazard class or division:** 9  
**Identification number:** UN 3077  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc oxide)  
**Hazard class or division:** 9  
**Identification number:** UN 3077  
**Packing group:** III  
**Marine pollutant:** Zinc oxide  
**Additional information:** IMDG-Code: Segregation group 7- Heavy metals and their salts

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Zinc oxide (CAS# 1314-13-2).  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 05/02/2023

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