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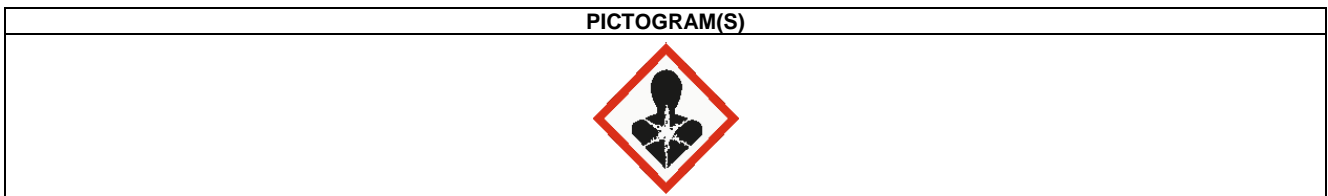
**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE ABLESTIK 3880 **IDH number:** 2016741  
**Product type/use:** Conductive Epoxy **Region:** United States  
**Restriction of Use:** None identified **Contact information:**  
**Company address:** Henkel Corporation Telephone: +1 (860) 571-5100  
 Henkel Corporation MEDICAL EMERGENCY Phone: Poison Control Center  
 One Henkel Way 1-877-671-4608 (toll free) or 1-303-592-1711  
 Rocky Hill, Connecticut 06067 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>DANGER:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

4 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Silver	7440-22-4	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Phenol polymer with formaldehyde, glycidyl ether	28064-14-4	10 - 30
Diethylene glycol monoethyl ether acetate	112-15-2	1 - 5
Aliphatic Amines~		1 - 5
Formaldehyde polymer with phenol	9003-35-4	1 - 5
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	0.1 - 1
Diethylenetriamine	111-40-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Aldehydes. Phenolics. Ammonia. Toxic fumes. Irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.

**Storage:** For safe storage, store between 0 °C (32°F) and 27 °C (80.6 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silver	0.1 mg/m <sup>3</sup> TWA Dust and fume.	0.01 mg/m <sup>3</sup> PEL (as Ag)	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Phenol polymer with formaldehyde, glycidyl ether	None	None	None	None
Diethylene glycol monoethyl ether acetate	None	None	None	None
Aliphatic Amines~	None	None	None	None
Formaldehyde polymer with phenol	None	None	None	None
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

**Engineering controls:** Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Silver
<b>Odor:</b>	Faint
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	> 300 °F (> 148.9 °C)None
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	2.44
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %; < 10 g/l Estimated
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Aldehydes. Phenolics. Ammonia. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Oxidizing agents. Acids. Bases. Amines. Peroxides. Sodium hypochlorite. Reactive metals.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Avoid temperatures above 26°C (80°F). Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. May cause allergic respiratory reaction. Coughing. Wheezing. Shortness of breath.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction. Argyria (a non-toxic, cosmetic blue-gray discoloration of the skin and mucous membranes that is irreversible).
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silver	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = 750 µg/m <sup>3</sup> Inhalation LC50 (Rat, 4 h) = > 5.16 mg/l	Allergen, Eyes, Irritant, Respiratory, Skin
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Phenol polymer with formaldehyde, glycidyl ether	None	Allergen, Irritant
Diethylene glycol monoethyl ether acetate	Oral LD50 (Rabbit) = 4.4 g/kg Oral LD50 (Rat) = 11 g/kg Inhalation LC50 (Mouse, 4 h) = 568.963440 mg/l	Central nervous system, Irritant, Kidney
Aliphatic Amines~	None	No Data
Formaldehyde polymer with phenol	None	Allergen, Corrosive, Irritant, Kidney, Respiratory, Skin
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	None	Irritant, Allergen
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silver	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Phenol polymer with formaldehyde, glycidyl ether	No	No	No
Diethylene glycol monoethyl ether acetate	No	No	No
Aliphatic Amines~	No	No	No
Formaldehyde polymer with phenol	No	No	No
P-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	No	No	No
Diethylenetriamine	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
DOT Hazardous Substance(s): Silver

### International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s. (Silver, Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Silver, Epoxy resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Silver (CAS# 7440-22-4). Diethylene glycol monoethyl ether acetate (CAS# 112-15-2).

**CERCLA Reportable quantity:** Silver (CAS# 7440-22-4) 1,000 lbs. (454 kg)

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,13,15

Prepared by: Product Safety and Regulatory Affairs

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