



Revision Number: 003.0

Issue date: 10/20/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE AA 193523 B ADHESIVE PART B known as LOCTITE® 193523 ADHESIVE PART	IDH number:	1370879
Product type/use:	Acrylics	Item number:	1370879
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

1 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hydroxyalkyl methacrylate	27813-02-1	30 - 60
2-ethylhexanoic acid, iron salt	19583-54-1	1 - 5

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Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	64742-48-9	1 - 5
Polyglycol dimethacrylate	Proprietary	1 - 5
Polypropylene methacrylate	Proprietary	0.1 - 1
Cumene hydroperoxide	80-15-9	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary. Get immediate medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get immediate medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Oxides of silicon. Toxic and irritating vapors. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. DO NOT heat or spray. Use only in area provided with appropriate exhaust ventilation. Refer to Section 8.
Storage:	For safe storage, store at or below 21 °C (69.8 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Heat from sunlight, radiators, stoves, hot water, and other heat sources could cause container to burst.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
2-ethylhexanoic acid, iron salt	1 mg/m ³ TWA (as Fe)	None	None	None
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	None	None	None	196 ppm TWA
Polyglycol dimethacrylate	None	None	None	None
Polypropylene methacrylate	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m ³) TWA (SKIN)	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). If this material is handled at elevated temperatures or under mist forming conditions, without engineering controls, a NIOSH approved respirator must be used.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Nitrile gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Green
Odor:	Irritating
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 700 mbar (21 °C (69.8 °F))
Boiling point/range:	> 100 °C (> 212°F) Literature
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	1.04
Vapor density:	> 1 20 °C
Flash point:	> 100 °C (> 212°F) Literature
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.40 %
Viscosity:	2,000 - 5,000 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperature or in the presence of incompatible materials. Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal decomposition and/or rupture containers.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Methyl methacrylate monomer. n-Butyl methacrylate. Oxides of silicon. Irritating organic vapours.
Incompatible materials:	Free radical initiators. Peroxides. Strong oxidizing agents. Reducing agents. Oxygen scavengers. Alkalis. Strong acids and strong bases. Halogenated compounds. Reactive metals. Copper. Copper alloys. Rust. Other polymerization initiators. Heavy metals. Inert gases.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. UV light. Direct sunlight. Loss of polymerization inhibitor. Avoid temperatures above 26°C (80°F). Store away from incompatible materials. Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hydroxyalkyl methacrylate	None	Irritant, Allergen
2-ethylhexanoic acid, iron salt	None	No Data
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	Inhalation LC50 (Rat, 4 h) = > 8,530 mg/m3 Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	Irritant
Polyglycol dimethacrylate	None	Irritant, Allergen
Polypropylene methacrylate	None	Irritant, Allergen
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hydroxyalkyl methacrylate	No	No	No
2-ethylhexanoic acid, iron salt	No	No	No
Naphtha (petroleum), hydrotreated heavy (<0.1% benzene)	No	No	No
Polyglycol dimethacrylate	No	No	No
Polypropylene methacrylate	No	No	No
Cumene hydroperoxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 9, 11

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