



Revision Number: 008.0

Issue date: 10/11/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE 384 known as 384 Output(TM) Adhesive	IDH number:	135254
Product type/use:	Tough acrylic	Item number:	17041
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.
MAY DAMAGE FERTILITY OR THE UNBORN CHILD.
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminium hydroxide	21645-51-2	60 - 80
Tetrahydrofurfuryl methacrylate	2455-24-5	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	5 - 10
Cumene hydroperoxide	80-15-9	1 - 5
1,3-Butylene glycol dimethacrylate	1189-08-8	0.1 - 1
Methyl methacrylate	80-62-6	0.1 - 1
Cumene	98-82-8	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

Storage:

For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium hydroxide	1 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA (as Al) Total dust. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Tetrahydrofurfuryl methacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
1,3-Butylene glycol dimethacrylate	None	None	None	None
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Dermal sensitization)	100 ppm (410 mg/m3) PEL	None	50 ppm
Cumene	5 ppm TWA	50 ppm (245 mg/m3) PEL (SKIN)	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists. If this material is handled at elevated temperatures or under mist forming conditions, without engineering controls, a NIOSH approved respirator must be used.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Paste, Liquid

Color:

White

Odor:

Mild

Odor threshold:

Not available.

pH:

Not applicable

Vapor pressure:

< 5 mm hg (27 °C (80.6 °F))

Boiling point/range:

> 150 °C (> 302°F)

Melting point/ range:

Not available.

Specific gravity:

1.0

Vapor density:

Not available.

Flash point:

> 93.3 °C (> 199.94 °F)

Flammable/Explosive limits - lower:

Not available.

IDH number: 135254

Product name: LOCTITE 384 known as 384 Output(TM) Adhesive

Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	26.6 %; 266 g/l EPA Method 24
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Free radical initiators. Reducing agents. Strong acids. Oxygen scavengers. Other polymerization initiators. Heavy metals. Amines. Peroxides. Alkalis.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Do not freeze. Protect from direct sunlight. UV light. Inert gas blanketing. Avoid moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. May cause central nervous system depression.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Irritant, Lung, Respiratory
Tetrahydrofurfuryl methacrylate	None	Irritant, Allergen
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
1,3-Butylene glycol dimethacrylate	None	Irritant, Allergen
Methyl methacrylate	Oral LD50 (Rat) = 7,800 mg/kg Oral LD50 (Rabbit) = 6,000 mg/kg Oral LD50 (Rat) = 9,400 mg/kg	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Cumene	Oral LD50 (Rat) = 2.91 g/kg Oral LD50 (Rat) = 1,400 mg/kg	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium hydroxide	No	No	No
Tetrahydrofurfuryl methacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Cumene hydroperoxide	No	No	No
1,3-Butylene glycol dimethacrylate	No	No	No
Methyl methacrylate	No	No	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis.
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9). Cumene (CAS# 98-82-8).
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 8, 11

Prepared by: Product Safety and Regulatory Affairs

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