



Revision Number: 006.0

Issue date: 11/16/2021

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|--|---------------------|------------------|
| Product name: | LOCTITE NDBK HI/IM WC 25LB PTA | IDH number: | 1327843 |
| Product type/use: | Epoxy resin | Item number: | 1327836_10233000 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: +1 (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

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| Prevention: | Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|---|------------|-------------|
| Aluminium oxide - non fibrous form | 1344-28-1 | 30 - 60 |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 10 - 30 |
| Silicon carbide | 409-21-2 | 5 - 10 |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | 1 - 5 |

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| | | |
|--|------------|---------|
| Neopentyl glycol diglycidyl ether | 17557-23-2 | 1 - 5 |
| Silicon dioxide, crystalline | 7631-86-9 | 1 - 5 |
| Magnesium oxide | 1309-48-4 | 1 - 5 |
| Calcium oxide | 1305-78-8 | 1 - 5 |
| Quartz (SiO ₂), <1% respirable | 14808-60-7 | 0.1 - 1 |
| Titanium dioxide | 13463-67-7 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. |
| Hazardous combustion products: | Oxides of carbon. Aldehydes. Irritating vapors. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. |

7. HANDLING AND STORAGE

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| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. |
| Storage: | Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition. Protect from direct sunlight. |

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|---|-----------|-------|
| Aluminium oxide - non fibrous form | 1 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| Silicon carbide | 3 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA Inhalable fraction. 0.1 FIBERS/CM3 TWA Fiber. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. | None | None |
| Siloxanes and Silicones, di-Me, reaction products with silica | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Neopentyl glycol diglycidyl ether | None | None | None | None |
| Silicon dioxide, crystalline | 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. 6 mg/m3 TWA | 20 MPPCF TWA 0.8 mg/m3 TWA 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Magnesium oxide | 10 mg/m3 TWA Inhalable fraction. | 15 mg/m3 PEL Total particulate. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction. | None | None |
| Calcium oxide | 2 mg/m3 TWA | 5 mg/m3 PEL | None | None |
| Quartz (SiO ₂), <1% respirable | 0.025 mg/m3 TWA Respirable fraction. | 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. | None | None |

| | | | | |
|------------------|--------------|---|------|------|
| Titanium dioxide | 10 mg/m3 TWA | 15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
|------------------|--------------|---|------|------|

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| Engineering controls: | Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. |
| Respiratory protection: | Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists. |
| Eye/face protection: | Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. |
| Skin protection: | Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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|---|---|
| Physical state: | Paste |
| Color: | Gray |
| Odor: | Mild |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | Not available. |
| Melting point/ range: | Not available. |
| Specific gravity: | 2.3337 |
| Vapor density: | > 1 |
| Flash point: | > 93 °C (> 199.4 °F) ; Estimated |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Not applicable |
| Evaporation rate: | Not available. |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | < 1.0 %; < 10 g/l (value for resin and hardener together) (estimated) |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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|--|---|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Aldehydes. Irritating vapors. |
| Incompatible materials: | Strong acids. Strong bases. Strong oxidizing agents. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. |

11. TOXICOLOGICAL INFORMATION

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|-------------------------------------|-----------------------------------|
| Relevant routes of exposure: | Skin, Inhalation, Eyes, Ingestion |
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Potential Health Effects/Symptoms

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| Inhalation: | Inhalation of vapors or mists of the product may be irritating to the respiratory system. |
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | May cause gastrointestinal tract irritation if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|---|--|---|
| Aluminium oxide - non fibrous form | Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l | Irritant, Nuisance dust, Corrosive |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |
| Silicon carbide | None | Nuisance dust |
| Siloxanes and Silicones, di-Me, reaction products with silica | None | No Data |
| Neopentyl glycol diglycidyl ether | None | Allergen, Blood, Bone Marrow, Immune system, Irritant, Reproductive |
| Silicon dioxide, crystalline | Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 58.8 mg/l Inhalation LC50 (Rat, 4 h) = > 0.14 mg/l Inhalation LC50 (Rat, 4 h) = > 2.08 mg/l Inhalation LC50 (Rat, 4 h) = > 0.69 mg/l | Nuisance dust |
| Magnesium oxide | None | Blood, Central nervous system, Immune system, Irritant |
| Calcium oxide | Inhalation LC50 (Rat, 4 h) = 40 mg/m3 Inhalation LC50 (Rat, 4 h) = 160 mg/m3 | Irritant, Corrosive, Eyes |
| Quartz (SiO2), <1% respirable | None | Immune system, Lung, Some evidence of carcinogenicity |
| Titanium dioxide | Inhalation LC50 (Rat, 4 h) = > 6.82 mg/l Inhalation LC50 (Rat, 4 h) = > 2.28 mg/l Inhalation LC50 (Rat, 4 h) = > 3.56 mg/l | Irritant, Respiratory, Some evidence of carcinogenicity |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|---|-------------------------------|-----------------|--|
| Aluminium oxide - non fibrous form | No | No | No |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| Silicon carbide | No | Group 2A | No |
| Siloxanes and Silicones, di-Me, reaction products with silica | No | No | No |
| Neopentyl glycol diglycidyl ether | No | No | No |
| Silicon dioxide, crystalline | No | No | No |
| Magnesium oxide | No | No | No |
| Calcium oxide | No | No | No |
| Quartz (SiO2), <1% respirable | Known To Be Human Carcinogen. | Group 1 | Yes |
| Titanium dioxide | No | Group 2B | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| | |
|---------------------------|---------------|
| Proper shipping name: | Not regulated |
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

International Air Transportation (ICAO/IATA)

| | |
|---------------------------|---------------|
| Proper shipping name: | Not regulated |
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

Water Transportation (IMO/IMDG)

| | |
|---------------------------|---------------|
| Proper shipping name: | Not regulated |
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

15. REGULATORY INFORMATION

United States Regulatory Information

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|---|--|
| TSCA 8 (b) Inventory Status: | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. |
| TSCA 12 (b) Export Notification: | None above reporting de minimis |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimis. |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA Section 313: | This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Calcium oxide (CAS# 1305-78-8). |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |

Canada Regulatory Information

| | |
|------------------------------|---|
| CEPA DSL/NDSL Status: | Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details. |
|------------------------------|---|

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 11/16/2021

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