



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SI 5623 A known as LOCTITE 5623 SIL PTA 400ML
Product type: Silicone
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 1259299
Item number: 1259300_210523
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)

None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
None	None	None

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.
Skin contact: Wipe off with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.

Ingestion: Do not induce vomiting. If symptoms develop and persist, get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon, oxides of nitrogen, irritating organic vapors. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow to enter the ground / soil.

Clean-up methods: Do not empty into drains / surface water / ground water. Wipe up using absorbent material. Keep in suitable and closed containers for disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

Storage: Store in a cool, dry, well-ventilated area.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear suitable protective clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid, Viscous

Color: Clear

Odor: None

Odor threshold: Not available.

pH: Not available.
Vapor pressure: Not available.
Boiling point/range: > 260 °C (> 500°F)
Melting point/ range: Not available.
Specific gravity: 0.97
Vapor density: Not available.
Flash point: > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: Not available.
Solubility in water: Negligible
Partition coefficient (n-octanol/water): Not available.
VOC content: < 3.00 %; < 30.00 g/l (value as mixed for use) (estimated)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reactions: Will not occur.
Hazardous decomposition products: Oxides of carbon. Oxides of silicon. Formaldehyde
Incompatible materials: Acids. Bases. Oxidizing agents.
Reactivity: Not available.
Conditions to avoid: Avoid contact with acids and oxidizing agents.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Eyes

Potential Health Effects/Symptoms

Inhalation: Not a hazard under normal conditions of use.
Skin contact: Prolonged and/or repeated skin contact with this product may cause irritation.
Eye contact: Contact with uncured product may irritate the eyes.
Ingestion: Not a relevant route of exposure. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
None	None	None

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
None	None	None	None

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: None
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Catherine Bimler, Regulatory Affairs Specialist
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