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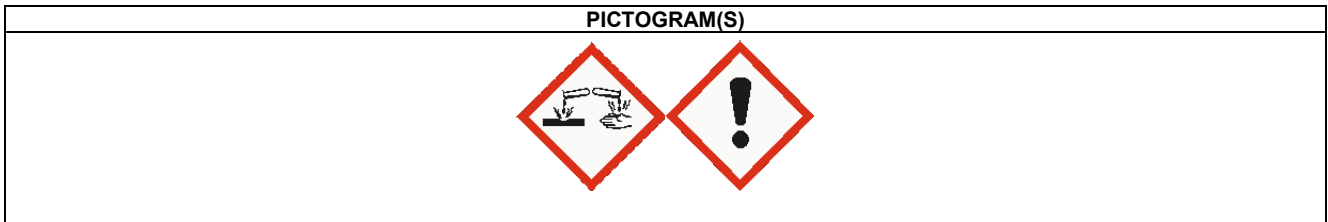
1. IDENTIFICATION

Product name:	LOCTITE SI 5056 LIGHT CURE SILICONE known as LOCTITE® 5056™ LIGHT CURE ADHE	IDH number:	1214250
Product type/ Recommended use:	Silicone	Item number:	1214250
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H227 - COMBUSTIBLE LIQUID. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H318 - CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace.
Response:	P280 - Wear protective gloves, clothing, eye and face protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 - If skin irritation or rash occurs: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse.
Storage:	P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Disposal:	P403 - Store in a well-ventilated place. P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Isobornyl acrylate	5888-33-5	30 - 60
N,N-Dimethylacrylamide	2680-03-7	1 - 5
2-Hydroxy-2-methylpropiophenone	7473-98-5	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours. Oxides of silicon. Formaldehyde

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Keep container closed.

Storage: For safe storage, store between 10 °C (50°F) and 32 °C (89.6 °F)
Keep containers closed when not in use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N,N-Dimethylacrylamide	None	None	None	0.1 mg/m ³ TWA (Skin) 0.025 ppm TWA (Skin)
2-Hydroxy-2-methylpropiophenone	None	None	None	1 mg/m ³

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use a NIOSH approved supplied air respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Transparent, Light yellow
Odor:	Mild, Acrylate
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	29 Pa (20 °C (68°F)) 230 Pa (50 °C (122°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1 Approximately
Relative vapor density:	> 1 20 °C
Flash point:	91 °C (195.8 °F)
Flammable/Explosive limits - lower:	0.1 %
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Partially soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0.62 %; 6.2 g/l ASTM D5403 Process volatiles 1.46 %; 14.6 g/l (potential) 2.08 %; 20.8 g/l (total)
Dynamic viscosity:	Not available.
Kinematic viscosity:	4,225 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours. Oxides of silicon. Formaldehyde
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Peroxides.
Reactivity:	Not available.
Conditions to avoid:	High temperatures.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Modified acrylamide is harmful if inhaled. May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction. Causes skin irritation.
Eye contact:	Causes serious eye damage.
Ingestion:	Modified acrylamide is harmful if swallowed. May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Isobornyl acrylate	None
N,N-Dimethylacrylamide	None
2-Hydroxy-2-methylpropiophenone	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Isobornyl acrylate	Irritant	Allergen	
N,N-Dimethylacrylamide	Irritant		Eyes Mutagen Kidney
2-Hydroxy-2-methylpropiophenone			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Isobornyl acrylate	No	No	No
N,N-Dimethylacrylamide	No	No	No
2-Hydroxy-2-methylpropiophenone	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Modified Acrylamide) (Up to 450 l max per inner/primary package when shipped as originally packed)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate) (Up to 450 l max per inner/primary package when shipped as originally packed)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate) (Up to 450 l max per inner/primary package when shipped as originally packed)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis.
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 11, 9, 15

Prepared by: Product Safety and Regulatory Affairs

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