Safety Data Sheet



Revision Number: 001.0 Issue date: 05/15/2023

PRODUCT AND COMPANY IDENTIFICATION

LOCTITE GREEN SI known as Product name: LOCTITE EQUIP GRN RTV SIL

Product type/use: Silicone Coating Restriction of Use: None identified

Company address: Henkel Corporation

One Henkel Way Rocky Hill, Connecticut 06067 IDH number: 1165866

Item number: 1165866 Region: **United States**

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
GASES UNDER PRESSURE	Compr. Gas
EYE IRRITATION	2A

PICTOGRAM(S)

Precautionary Statements

IDH number: 1165866

Prevention: Wash affected area thoroughly after handling. Wear eye and face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present Response:

and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage: Protect from sunlight. Store in a well-ventilated place.

Disposal: Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, fumed, crystal-free	112945-52-5	10 - 30
1,1-Difluoroethane	75-37-6	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Product name: LOCTITE GREEN SI known as LOCTITE EQUIP GRN RTV SIL

Page 1 of 5

4. FIRST AID MEASURES

Inhalation: If not breathing, give artificial respiration. If breathing is difficult, oxygen

should be administered by qualified personnel. Move to fresh air. If symptoms

persist, seek medical advice.

Skin contact: Wipe off with paper towel or cloth. Rinse with running water and soap.

Remove contaminated clothing and shoes. Seek medical attention immediately. Wash contaminated clothing before reuse. Thoroughly clean

shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Seek medical attention immediately.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Seek medical

attention immediately.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. Keep unnecessary personnel away.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to

extreme heat. In case of fire, keep containers cool with water spray. Do not

allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products: Oxides of carbon. Oxides of silicon. Formaldehyde. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Remove all sources of ignition. Keep

unnecessary personnel away. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a

closed container for disposal.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Vapours should be extracted to avoid

inhalation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of

the SDS for Personal Protective Equipment. Keep container closed.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

Product name: LOCTITE GREEN SI known as LOCTITE EQUIP GRN RTV SIL

Page 2 of 5

IDH number: 1165866

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
1,1-Difluoroethane	None	None	1,000 ppm (2,700 mg/m3) TWA	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Aerosol Color: Green

Odor: Acetic acid medium
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: Not available.
Boiling point/range: Not applicable
Melting point/ range: Not available.

Specific gravity: 1.007 at 20 °C (68°F) Base only

Vapor density: Not available.

Flash point: > 100 °C (> 212°F) Closed cup; (Base only)

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Flammability:
Flammability:
Evaporation rate:

Not available.
Not applicable
Not available.

Solubility in water: Not soluble. Polymerizes in presence of water.

Partition coefficient (n-octanol/water): Not available.

VOC content: 2.3 % (by weight, calculated using CARB method; g/L less water, less

exempts calculated using SCAQMD method)

Viscosity:Not available.Decomposition temperature:Not available.

IDH number: 1165866 Product name: LOCTITE GREEN SI known as LOCTITE EQUIP GRN RTV SIL Page 3 of 5

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

Oxides of carbon. Oxides of silicon. Formaldehyde.

Incompatible materials: Acids and bases. Oxidizing agents. Amines.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may

form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible

limit.

Skin contact: May cause skin irritation. Eye contact: May cause eye irritation.

Ingestion: Not expected under normal conditions of use. May cause gastrointestinal tract irritation if

swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
1,1-Difluoroethane	Inhalation LC50 (Rat, 4 h) = > 437500 ppm	Cardiac, Central nervous system, Developmental, Irritant, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, fumed, crystal-free	No	No	No
1.1-Difluoroethane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:

Aerosols
2.1
UN 1950
None

IDH number: 1165866 Product name: LOCTITE GREEN SI known as LOCTITE EQUIP GRN RTV SIL

Page 4 of 5

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable

Hazard class or division: 2.1 Identification number: UN 1950 Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: AEROSOLS
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 12 (b) Export Notification:

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Not available.

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Cobalt titanite green spinel (CAS# 68186-85-6).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

IDH number: 1165866

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/15/2023

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.

Product name: LOCTITE GREEN SI known as LOCTITE EQUIP GRN RTV SIL

Page 5 of 5