



Revision Number: 003.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE FREKOTE R220 known as FREKOTE® R220™ PART NO.1164652</b>	<b>IDH number:</b>	1164652
<b>Product type:</b>	Release agent	<b>Item number:</b>	1164652
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Wash affected area thoroughly after handling. Wear eye and face protection.
<b>Response:</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Triethoxy(methyl)silane	2031-67-6	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Check for and remove any contact lenses. Get immediate medical attention.
<b>Ingestion:</b>	Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Not applicable. Product is an aqueous dispersion.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Not applicable

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Wet surfaces may be slippery.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Do not wear contact lenses. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.
<b>Storage:</b>	Keep in a cool, well ventilated area. Keep container closed. Store in original container until ready to use.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triethoxy(methyl)silane	None	None	None	None

<b>Engineering controls:</b>	Ensure adequate ventilation, especially in confined areas.
<b>Respiratory protection:</b>	Not normally required.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	White, Milky
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	3.90 - 4.10
<b>pH:</b>	4 Approximately
<b>Vapor pressure:</b>	Not applicable
<b>Boiling point/range:</b>	100 °C (212°F)
<b>Melting point/ range:</b>	Not applicable
<b>Specific gravity:</b>	1.00 Approximately
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	Aqueous. Does not flash.
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Same as water.
<b>Solubility in water:</b>	Soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	2 %; 20 g/l (calculated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	None reasonably foreseeable.
<b>Incompatible materials:</b>	Avoid contact with materials sensitive to water.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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#### Potential Health Effects/Symptoms

**Inhalation:** May cause irritation to nose and throat.  
**Skin contact:** Prolonged or repeated contact may cause irritation.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triethoxy(methyl)silane	None	Irritant, Corrosive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triethoxy(methyl)silane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:**

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information****CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Catherine Bimler, Regulatory Affairs Specialist

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