



Revision Number: 004.0

Issue date: 10/22/2021

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE AA 3060 B known as LOCTITE® 3060™ ACTIVATOR PART	IDH number:	1087987
Product type/use:	Adhesive	Item number:	1087987
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyurethane Methacrylate Resin	Proprietary	10 - 30
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenebisphenyl diisocyanate	190208-19-6	10 - 30
Polyglycol dimethacrylate	109-16-0	5 - 10

IDH number: 1087987

Product name: LOCTITE AA 3060 B known as LOCTITE® 3060™ ACTIVATOR PART
Page 1 of 7

Polyurethane methacrylate resin	Unknown	5 - 10
Isobornyl methacrylate	7534-94-3	5 - 10
Isobornyl acrylate	5888-33-5	5 - 10
naphthenic acids, copper salts	1338-02-9	5 - 10
Methacrylate ester	52628-03-2	1 - 5
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 5
Petroleum hydrocarbon solvent	64742-47-8	1 - 5
Silica, amorphous, treated	68909-20-6	1 - 5
Stoddard solvent, <0.1% Benzene	8052-41-3	0.1 - 1
methacrylic acid	79-41-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
Storage:	For safe storage, store between 0 °C (32°F) and 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane Methacrylate Resin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	None	None	None	None
Polyglycol dimethacrylate	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Isobornyl methacrylate	None	None	None	None
Isobornyl acrylate	None	None	None	None
naphthenic acids, copper salts	1 mg/m3 TWA (as Cu) Dust and mist. 0.2 mg/m3 TWA (as Cu) Fume.	None	None	None
Methacrylate ester	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Petroleum hydrocarbon solvent	None	None	None	None
Silica, amorphous, treated	10 mg/m3 TWA Inhalable dust.	6 mg/m3 TWA	None	None
Stoddard solvent, <0.1% Benzene	100 ppm TWA	500 ppm (2,900 mg/m3) PEL	None	None
methacrylic acid	20 ppm TWA	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Green, Blue
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.0984
Vapor density:	Not available.
Flash point:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	1.69 % (value for resin and hardener together)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Irritating organic vapours. Oxides of nitrogen. Oxides of carbon.
Incompatible materials:	Strong oxidizing agents. Free radical initiators. Peroxides. Reducing agents. Amines. Acids. Bases.
Reactivity:	Not available.
Conditions to avoid:	Extremes of temperature and direct sunlight. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
-------------------------------------	-----------------------------------

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin burns. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane Methacrylate Resin	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	None	Irritant, Allergen
Polyglycol dimethacrylate	None	Irritant, Allergen
Polyurethane methacrylate resin	None	Irritant, Allergen
Isobornyl methacrylate	None	Irritant, Allergen
Isobornyl acrylate	None	Irritant, Allergen
naphthenic acids, copper salts	None	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Sensory
Methacrylate ester	None	Irritant, Allergen
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Siloxanes and Silicones, di-Me, reaction products with silica	None	No Data
Petroleum hydrocarbon solvent	Inhalation LC50 (Rat, 4 h) = > 4.6 mg/l Inhalation LC50 (Rat, 4 h) = > 4.3 mg/l Inhalation LC50 (Rat, 4 h) = > 4.5 mg/l Inhalation LC50 (Rat, 4 h) = > 5.68 mg/l Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l Inhalation LC50 (Rat, 4 h) = > 5.28 mg/l Inhalation LC50 (Rat, 4 h) = > 5.2 mg/l Inhalation LC50 (Rat, 4 h) = > 6.03 mg/l	Irritant, Lung
Silica, amorphous, treated	None	No Target Organs
Stoddard solvent, <0.1% Benzene	None	Central nervous system, Irritant
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg Inhalation LC50 (Rat, 4 h) = 7.1 mg/l	Corrosive, Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane Methacrylate Resin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Methacrylic acid, monoester with 1,2-propanediol, polymer with 4,4'-methylenediphenyl diisocyanate	No	No	No
Polyglycol dimethacrylate	No	No	No
Polyurethane methacrylate resin	No	No	No
Isobornyl methacrylate	No	No	No
Isobornyl acrylate	No	No	No
naphthenic acids, copper salts	No	No	No
Methacrylate ester	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No
Petroleum hydrocarbon solvent	No	No	No
Silica, amorphous, treated	No	No	No
Stoddard solvent, <0.1% Benzene	No	No	No
methacrylic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372): naphthenic acids, copper salts (CAS# 1338-02-9).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
------------------------------	---

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 8, 11, 13, 14, 15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 10/22/2021

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.