



Revision Number: 006.0

Issue date: 03/15/2024

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE AA 3060 A known as LOCTITE® 3060™ ADHESIVE PART N	IDH number:	1087986
Product type/use:	Adhesive	Item number:	1087986
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
HARMFUL IF INHALED.
SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2

PICTOGRAM(S)**Precautionary Statements**

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

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Hazardous Component(s)	CAS Number	Percentage*
Isobornyl acrylate	5888-33-5	10 - 20
2-Hydroxyethyl methacrylate	868-77-9	10 - 20
Polyurethane methacrylate resin	Unknown	10 - 20
Polyurethane Methacrylate Resin	Proprietary	10 - 20
1,1'-(methylenedi-p-phenylene)bismaleimide	13676-54-5	10 - 30
Polyurethane methacrylate resin	Unknown	5 - 10
Polyglycol dimethacrylate	109-16-0	5 - 10
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Isobornyl methacrylate	7534-94-3	1 - 5
Treated fumed silica	67762-90-7	1 - 5
Cumene hydroperoxide	80-15-9	0.1 - 1
Butanedioic acid, 1-(2-phenylhydrazide)	14580-01-9	0.1 - 1
Ethylene glycol	107-21-1	0.1 - 1
methacrylic acid	79-41-4	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1
Polypropylene glycol monomethacrylate	39420-45-6	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Get medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Ingestion:	Never give anything by mouth to an unconscious person. Do not induce vomiting. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of nitrogen. Oxides of carbon. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. Refer to Section 8.

Storage:

For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Isobornyl acrylate	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Polyurethane Methacrylate Resin	None	None	None	None
1,1'-(methylenedi-p-phenylene)bismaleimide	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Polyglycol dimethacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Isobornyl methacrylate	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Butanedioic acid, 1-(2-phenylhydrazide)	None	None	None	None
Ethylene glycol	25 ppm TWA Vapor fraction 50 ppm STEL Vapor fraction 10 mg/m3 STEL Aerosol, inhalable.	None	None	None
methacrylic acid	20 ppm TWA	None	None	None
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	None	None	None
Polypropylene glycol monomethacrylate	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Light, Yellow

Odor:

Mild

Odor threshold:

Not available.

pH:

Not applicable

Vapor pressure:

Not available.

Boiling point/range:

> 149 °C (> 300.2 °F)

Melting point/ range:

Not available.

Specific gravity:

1.0900

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Vapor density:	Not available.
Flash point:	> 93.00 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	1.69 % (value for resin and hardener together)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Reducing agents. Acids. Bases. Amines. Free radical initiators. Peroxides. Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Extremes of temperature and direct sunlight. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Isobornyl acrylate	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Polyurethane methacrylate resin	None	Irritant, Allergen
Polyurethane Methacrylate Resin	None	Irritant, Allergen
1,1'-(methylenedi-p-phenylene)bismaleimide	Inhalation LC50 (Rat, 4 h) = > 0.515 - < 1 mg/l	No Target Organs
Polyurethane methacrylate resin	None	Irritant, Allergen
Polyglycol dimethacrylate	None	Irritant, Allergen
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Isobornyl methacrylate	None	Irritant, Allergen
Treated fumed silica	None	Irritant
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Butanedioic acid, 1-(2-phenylhydrazide)	None	No Target Organs
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg	Corrosive, Irritant, Allergen
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	Allergen, Irritant
Polypropylene glycol monomethacrylate	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Isobornyl acrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Polyurethane methacrylate resin	No	No	No
Polyurethane Methacrylate Resin	No	No	No
1,1'-(methylenedi-p-phenylene)bismaleimide	No	No	No
Polyurethane methacrylate resin	No	No	No
Polyglycol dimethacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Isobornyl methacrylate	No	No	No
Treated fumed silica	No	No	No
Cumene hydroperoxide	No	No	No
Butanedioic acid, 1-(2-phenylhydrazide)	No	No	No
Ethylene glycol	No	No	No
methacrylic acid	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	No	No	No
Polypropylene glycol monomethacrylate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s. (Diphenylmethane Bismaleimide)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diphenylmethane Bismaleimide)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Diphenylmethane Bismaleimide

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,15

Prepared by: Product Safety and Regulatory Affairs

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