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1. PRODUCT AND COMPANY IDENTIFICATION

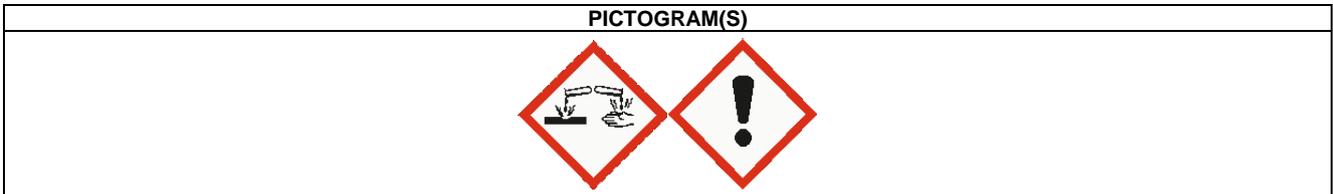
Product name:	HYSOL E-05MR 400ML PART B	IDH number:	1086595
Product type/use:	Epoxy Hardener	Item number:	1086595_193384
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1A
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (OR HAIR): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2,2'-(1,2-ethanediy[bis(oxy)]bis(ethanethiol)	14970-87-7	10 - 30
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8	5 - 10

IDH number: 1086595

Product name: HYSOL E-05MR 400ML PART B

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Rinse the mouth. Drink 1-2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Burning produces obnoxious and toxic fumes. Personnel in vicinity and downwind should be evacuated. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Ammonia. Phenolics. Hydrogen sulfide. Nitric acid. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
Storage:	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,2'-[1,2-ethanediy]bis(oxy)]bis(ethanethiol)	None	None	None	None
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	None	None	None	None
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	None	None	None

Engineering controls:	Use local exhaust ventilation if the potential for airborne exposure exists.
Respiratory protection:	Use a NIOSH approved respirator if ventilation is inadequate.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear
Odor:	Mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.12
Vapor density:	Not available.
Flash point:	> 93.94 °C (> 201.09 °F) Pinsky Martens closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l (value as mixed for use)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Ammonia. Phenolics. Hydrogen sulfide. Nitric acid. Toxic fumes. Irritating vapors.
Incompatible materials:	Oxidizing agents. Acids. Bases. Sodium hypochlorite. Peroxides. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns.
Skin contact:	Causes skin burns. May cause an allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach. Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol)	None	No Records
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	None	Allergen, Eyes, Irritant, Respiratory
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	Corrosive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol)	No	No	No
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	No	No	No
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether, N,N'-Dimethyldipropyltriamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether, N,N'-Dimethyldipropyltriamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylene glycol di-(3-aminopropyl) ether, N,N'-Dimethyldipropyltriamine, 2,2'-[1,2-Ethanediylbis(oxy)]bis(ethanethiol))
Hazard class or division: 8
Identification number: UN 2735
Packing group: II
Marine pollutant: 2,2'-[1,2-Ethanediylbis(oxy)]bis(ethanethiol)

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,10,11,13,14

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/15/2023

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