

# Safety Data Sheet



Revision Number: 005.0

Issue date: 12/30/2024

## 1. IDENTIFICATION

**Product name:** LOCTITE WT 3001  
**Product type/** Acrylate adhesive  
**Recommended use:**  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 2976851

**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

This product contains one or more components that are exempt from listing on the U.S. Toxic Substances Control Act (TSCA) inventory because a Low Volume Exemption (LVE) has been granted in accordance with 40 CFR 723.50. Quantities may be limited.

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** DO NOT SPRAY. DO NOT HEAT.  
H302+H312 HARMFUL IF SWALLOWED OR IN CONTACT WITH SKIN.  
H318 CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY DERMAL	4
SERIOUS EYE DAMAGE	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** P264 - Wash affected area thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P280 - Wear protective gloves, clothing, eye and face protection.

**Response:** P301+P312+P330 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P302+P352+P312 - IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P362+P364 - Take off contaminated clothing and wash it before reuse.

**Storage:** Not prescribed

**Disposal:** P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
N,N-Dimethylacrylamide	2680-03-7	10 - 30
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	84434-11-7	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### **Non hazardous components**

Actual concentration or concentration range is withheld as a trade secret

### 4. FIRST AID MEASURES

#### **First Aid Measures by likely routes of exposure**

<b>Inhalation:</b>	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
<b>Skin contact:</b>	Rinse with running water and soap. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Discard any shoes or clothing items that cannot be decontaminated. Seek medical attention immediately.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
<b>Ingestion:</b>	Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.
<b>Unusual fire or explosion hazards:</b>	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses.

**Hazardous combustion products:**

Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways. Prevent further leakage or spillage if safe to do so.

**Clean-up methods:**

Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:**

Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. Keep container closed. Do not taste or swallow. DO NOT heat or spray. When using, do not eat, drink or smoke.

**Storage:**

For safe storage, store between -20 °C (-4°F) and 50 °C (122°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Protect from direct sunlight. Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N,N-Dimethylacrylamide	None	None	None	0.1 mg/m <sup>3</sup> TWA (Skin) 0.025 ppm TWA (Skin)

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Liquid

**Color:**

Light yellow

**Odor:**

Typical

**Odor threshold:**

Not available.

**pH:**

6 - 8

**Vapor pressure:**

< 7 hPa (25 °C (77°F)) Certificate of Supplier

**Boiling point/range:**

> 149 °C (> 300.2 °F) Certificate of Supplier

**Melting point/ range:**

Not applicable, Product is a liquid

**Density/Relative density:**

1.1 at 25 °C (77°F)

**Relative vapor density:**

1.1 20 °C

**Flash point:**

100 °C (212°F) Certificate of Supplier

<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Non flammable product (flash point is greater than 93°C)
<b>Evaporation rate:</b>	Not available.
<b>Solubility:</b>	Slight Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	1.2 % (ASTM D5403)
<b>Dynamic viscosity:</b>	140 - 400 mPa.s
<b>Kinematic viscosity:</b>	200 mm <sup>2</sup> /s
<b>Particle characteristics:</b>	Not applicable, Product is a liquid
<b>Decomposition temperature:</b>	> 100 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	May occur with excessive aging, excessive heat, polymerization catalyst, inhibitor depletion, direct sunlight and under oxygen-free atmospheres.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating vapors.
<b>Incompatible materials:</b>	Oxidizing agents. Reducing agents. Acids. Bases. Amines. Peroxides. Free radical initiators. Inert gases. Oxygen scavengers. Reactive metals. Heavy metals.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. UV light. Loss of polymerization inhibitor. Loss of dissolved air.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Vapors and mists will irritate nose and throat and possibly eyes. DO NOT heat or spray as this increases the inhalation hazard. Modified acrylamide is harmful if inhaled.
<b>Skin contact:</b>	May cause skin irritation. Harmful if absorbed through skin. Modified acrylamide may be absorbed through skin in harmful amounts.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed. Modified acrylamide is harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s
N,N-Dimethylacrylamide	None
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
N,N-Dimethylacrylamide	Irritant		Eyes Mutagen Kidney
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
N,N-Dimethylacrylamide	No	No	No
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. This product contains one or more components with a Low Volume Exemption (LVE) in accordance with 40 CFR 723.50. Quantities may be limited.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	Not available.
<b>CERCLA/SARA Section 311/312:</b>	Please refer to the GHS classification in Section 2
<b>CERCLA/SARA Section 313:</b>	Not available.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,9,14

**Prepared by:** Product Safety and Regulatory Affairs

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