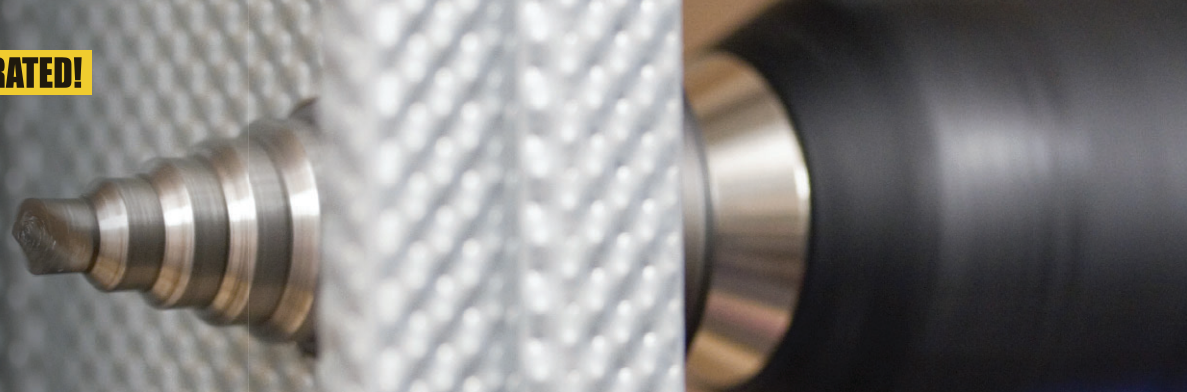


DRILL BITS

IMPACT RATED!



Double-Fluted High-Speed Step Drill Bits

- Two flutes cut faster and keep bit cooler
- Easy-to-read silver step rings save time when drilling common holes
- Fast-starting, non-walking drill tip
- Thick, extra-long 3/8" hex shank provides a firm, positive grip in the drill and won't spin out



High-visibility silver step rings!

Cat. No.	Quick Reference	Number of Holes	Increment	Size
KTSB01	#1	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
KTSB03	#3	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
KTSB11	#11	2	—	7/8" to 1-1/8" (22.2 to 28.6 mm)
KTSB14	#14	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
KTSB15	#15	3	—	7/8" to 1-3/8" (22.2 to 34.9 mm)



VACO® Step Drill Bits

- Step Drill Bit has 2 spiral flutes to remove chips and help pull the bit through material for faster cutting
- Titanium nitride coating dissipates heat for longer bit life
- 1/4-Inch hex shank for firm, positive grip in impact driver and standard drill
- Split point tip quickly starts hole cuts and prevents drifting when pressure is added
- Laser-etched hole size markings for quick size identification
- For use on steel (up to 16 gauge), wood, plastic, and aluminum

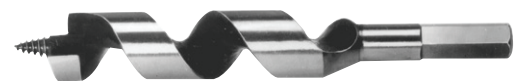
NEW★

Cat. No.	Description	Holes	Increment	Hole Size Ranges
★ 25960	VACO Step Drill Bit	3	-	7/8" to 1-3/8" (22.2 to 34.9 mm)
★ 25961	VACO Step Drill Bit	2	-	7/8" to 1-1/8" (22.2 to 28.6 mm)
★ 25962	VACO Step Drill Bit	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
★ 25963	VACO Step Drill Bit	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
★ 25964	VACO Step Drill Bit	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
Kits				
★ 25950	VACO 4-Piece All Purpose Step Drill Bit Kit	Includes Cat. Nos. 25960, 25962, 25963, 25964, 1 oz. Bottle Cutting Oil, and Hard Carry Case		
★ 25951	VACO 3-Piece Electrician's Step Drill Bit Kit	Includes Cat. Nos. 25960, 25961, 25962, 1 oz. Bottle Cutting Oil, and Hard Carry Case		



Ship-Auger Bits with Screw Point

- Drills through nails, wood, vinyl, plastics and heavy timber
- Special bit steel with machine-ground flutes and polished edges for smooth, wobble-free boring
- Full length is heat-treated and tempered
- Deep, open-throat design clears chips for faster, cleaner cuts
- 7/16" hex shafts fit 1/2" and larger three-jaw chucks
- Head and twist are ground to correct clearance for easy removal from hole
- For heavy construction and repair work in mines, on docks and bridges, as well as electrical work



53402

Cat. No.	Bit Diameter	Twist Length	Overall Length
53402	3/4" (1.9 cm)	4" (10.2 cm)	6" (15.2 cm)
53404	7/8" (2.2 cm)	4" (10.2 cm)	6" (15.2 cm)
53406	1" (2.5 cm)	4" (10.2 cm)	6" (15.2 cm)
53408	1-1/8" (2.9 cm)	4" (10.2 cm)	6" (15.2 cm)

