

INSTRUCTION MANUAL



WS140

High-Temperature Precision Wire Stipper Tweezers

This manual corresponds to the following reference:

WS140-A

Packing List

The following items are included:





High-Temperature Precision Wire Stripper Tweezers1 unit

Screw Driver1 unit Ref. 0023511

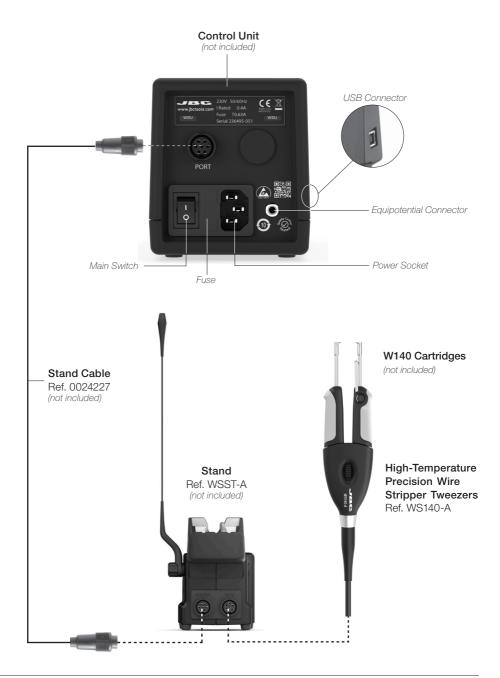


Metal Brush......1 unit Ref. 0022793



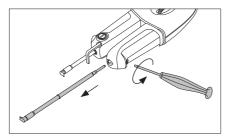


Features and Connections



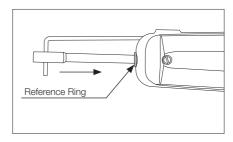
Changing Cartridges

1. Removing



Loosen the screws and remove the cartridges.

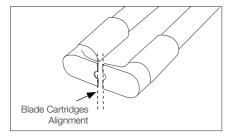
2. Inserting



Insert the cartridge until the reference ring touch against the wire stripper. Take the ring as reference and check that both tips match.

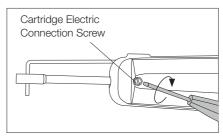
Important: It is esential to insert the cartridge till the end for a good connection.

3. Positioning



Align the tip edges and fix the cartridges in its working position.

3. Fixing



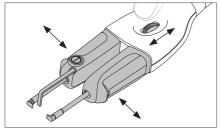
Tightening the screw.

Important: It is essential to tighten the screws for the tool to function.



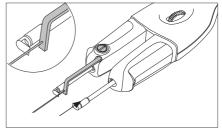
Stripping a Wire

1. Adjust Arm Position



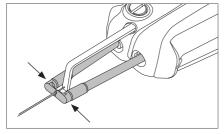
The wheel allows to adjuste the wire stripper arm position accordig to the wire diameter. Move the wheel backward for a wider and forward for a narrower position.

2. Align Wire



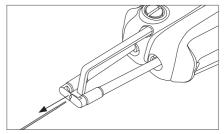
Place the wire touching the strip gauge.

3. Close Cartridges



Choose cartridges according to the wire diameter. Pinch the wire with the blades. The pinched area will be melted by heat.

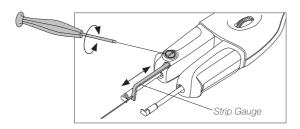
4. Remove Wire



Pull the wire stripper toward to stripp off the wire end.

Adjustable Strip Gauge

Adjust the strip gauge according to your stripping requirements and tighten the screw.



Cartridge Range

WS140-A is compatible with W140 Blade Cartridge Range. Find the model that best suits your soldering needs on www.jbctools.com.

Cartridge Ref.	Tip Hole ø mm / in	AWG Solid	AWG Stranded	
W14040G	0,08 / 0,0031	40	Х	
W14038G	0,10 / 0,0039	38	х	
W14037G	0,11 / 0,0043	37	Х	
W14036G	0,13 / 0,0051	36	Х	
W14034G	0,16 / 0,0063	34	36 (7x44)	
W14032G	0,20 / 0,0079	32	34 (7x42)	
W14030G	0,25 / 0,0098	30	32 (19x44)	
W14028G	0,32 / 0,0126	28	30 (7x38)	9 mm 0.354 in
			30 (19x42)	
W14026G	0,40 / 0,0157	26	28 (19x40)	
			27 (7x35)	
W14024G	0,51 / 0,0201	24	26 (19x38)	
			26 (10x36)	
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Cartridge Ref.	Tip Hole ø mm / in	AWG Solid	AWG Stranded	mm 18 in
VA/4 40000	0,64 / 0,0252	22	24 (19x36)	3 mm s
W14022G	0,64 / 0,0252		24 (7x32)	
W14020G	0,81 / 0,0319	20	22 (19x34)	
			20 (42x36)	
W14018G	1,02 / 0,0402	18	20 (19x32)	9 mm 0.354 in
			20 (7x28)	

Cartridge Ref.	Tip mm / in	
W14003F	Flat Tip 3 / 0.118	9 mm 0.354 in 0 0.354 in



Cartridge Ref.	Tip Hole ø mm / in	AWG Solid	AWG Stranded	
W14016G	1,29 / 0,0508	16	18 (19x30)	5 mm 5 0.197 in
W14014G	1,63 / 0,0642	14	16 (7x24)	10.5 mm 0.413 in

Cartridge Ref.	Tip mm / in	
W14005F	Flat Tip 5 / 0.197	10.5 mm 0.413 in

If an application requires a special tip design, contact JBC by mail **customtips@jbctools.com** for special blade cartridges.

Accessories

Flat Screw Driver

To open or fix the wire stripper srews use JBC Flat Screw Driver Ref. 0023511.



Cartridge Extractor Pliers*

To manipulate the cartridges use JBC Cartridge Extractor Pliers PLR195. More Information at www. jbctools.com

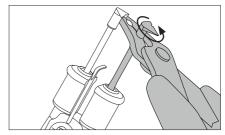


Removing



Remove cartriges with JBC pliers.

Inserting and Positioning



Align cartridges with JBC pliers.

Metal Brush

For cleaning the tips if unwanted material is stuck there. Metal Brush Ref. 0022793.



* not included



Safety

Warning

- Do not touch the blade or the metal parts around.
- Do not leave the blade close to flammable materials.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- This appliance can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved.
- Maintenance must not be carried out by children unless supervised.
- Place the tool on the stand when is not in use.
- Turn off the power when not in use, changing parts or storing.

Caution

- Do not use the wire stripper for other applications than wire stripping.
- Do not modify or customize the wire stripper.
- Do not hit the blade against the workbench to eliminate stripped insulation debris, This behavior would damage the blade.
- Remove power from the tool by holding the plug, not the wires.
- Be careful with the fumes produced when stripping. We recomend to use a fume extractor.

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Notes	

Specifications

WS140

High-Temperature Precision Wire Stripper Tweezers

Ref.: WS140-A

- Max. Power per Cartridge: 40W

- Cable Length: 1.2 m / 47.2 in

- Total Net Weight: 0.12 kg / 0.26 lb

277 x 73 x 50 mm / 0.16 kg - Package Dimensions/Weight: $(L \times W \times H)$ 10.91 x 2.87 x 1.97 in / 0.35 lb

Complies with CE standard

ESD Safe



Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear or misuse. In order for the warranty to be valid, equipment must

be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.





