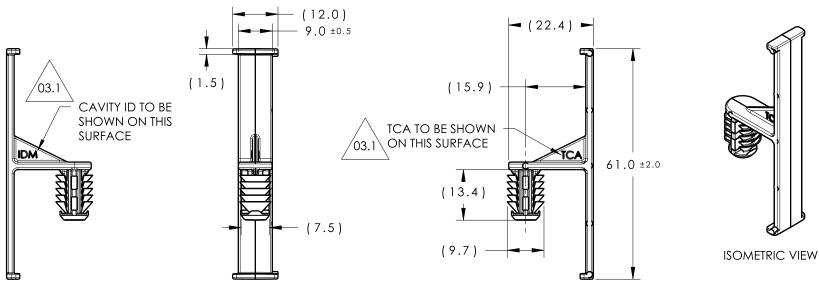


	Revision Level		Revision Record	Changed	Date	Approved	Date
Drawing	State	Part	TREVISION RECORD	Ghangea	Bate	пррготоч	Date
03.1	Design Release	-	SEE ECN# 014611	NHK	08/27/18	HDC	08/27/18



REFERENCE:

Material

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE HOLE SIZE AND PLATE THICKNESS:
 - A. 8mm HOLE, PLATE THICKNESS 1.8mm
 - B. M10x1.5 THREADED HOLE, PLATE THICKNESS 4.5mm
- 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE HOLE SIZE AND PLATE THICKNESS:
 - A. 8mm HOLE, PLATE THICKNESS 1.8mm
 - B. M10x1.5 THREADED HOLE, PLATE THICKNESS 4.5mm
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 5.5mm
- 4. APPLICABLE HOLE SIZE:
 - A. 8.0mm +0.2/- 0.4
 - B. M10x1.5 THREADED HOLE
- 5. MAX ALLOWABLE FLASH TO BE: 0.25mm
- 6. MAX ALLOWABLE MISMATCH TO BE 0.10mm
- 7. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
- 8. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE.

millimeters

Units



Drawn

GLOBAL PART NAME	MATERIAL	COLOR
SOC8FT8-PA66HIRHS-NA	PA66HIRHS	NATURAL

Scale

1:1

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Approved	EJH	01/15/18	Ti
Hel	lerma	annTyton	
	North Ar	_	D

01/15/18

NHK

Article/Type-No

North America
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 ก	Title STAND-OFF TAPE CLIP WI 8mm FIR TREE	Project Number 18-0372		
	Drawing-No PRODUCTI	ON : Phase	Format	AH
	18-0372-001-CSU	Sheet	1/1	

SOC8FT8

- (3.5)