

REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 2. FIR TREE PULL OUT FORCE: 155 NEWTONS (35 LBS) MIN IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 5.5mm
- 4. APPLICABLE HOLE SIZE:

A. 6.5mm +0.5/- 0.4

5. FITS USCAR MATING HOLE EWCAP -007 (NOT A TEST SPEC.)

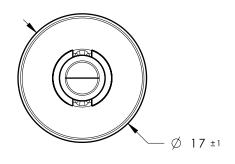
NOTES:

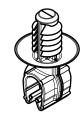
- 1. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
- 2. MAX ALLOWABLE FLASH OR MISMATCH TO BE 0.5mm.

*PATENT PENDING 29/582,271

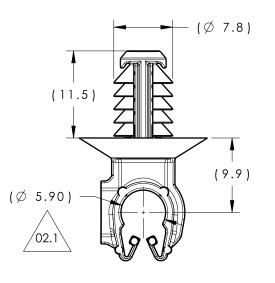


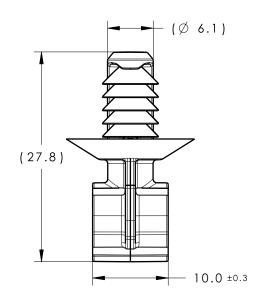
Revision Level		Revision Record	Changed	Date	Approved	Date	
Drawing	State	Part	TREVISION RECORD	Orlangea	Bate	прргочес	Date
02.1	Design Release	1	SEE ECN# 013925	TAT	6/23/17	EJH	6/23/17





ISOMETRIC VIEW SCALE 1:1





	DIAMETER RANGE	
HARNESS	HOSE	HARD PIPE/TUBE
5.5MM-6.5MM	5.5MM-6.5MM	6.0MM-6.8MM

Units

PA66	^
COLOR: BLACK	
	/02.1

Material

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	Tolerance defined on
	each dimension
7	Cacif difficitation

millimeters

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Hellermann Tyton			
Approved	EJH	09/26/16	
Drawn	CRB	08/04/16	

North America Email: corp@htamericas.com Web: www.hellermann.tyton.com

	16-0314-009-C	Sheet	1/1	
	Drawing-No		romat	AH
1	6.5MM FIR TREE		Format	
n			16-0314	
	Title 6MM (1/4") MODULAR (OMEGA CLIP WITH	Project Nu	mber
	Article/Type-No MOC6FT6.5		Scale	2:1