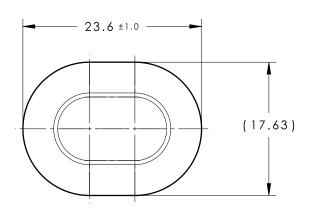
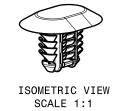
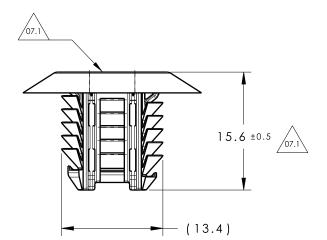
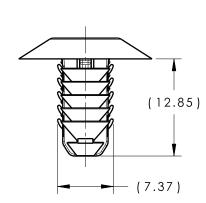


Revision Level		Revision Record	Changed	Date	Approved	Date	
Drawin	State	Part	rtevision rtecord	Onlangea	Bute	пррготос	Date
07.1	Design Release	В	SEE ECN# 012593	CJR	02/27/14	SJA	02/27/14









REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: REF. 10 LBS MAX IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm
- 2. FIR TREE PULL OUT FORCE: REF. 25 LBS MIN IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 6.0mm
- 4. APPLICABLE OVAL HOLE SIZES:
 - A. 6.2 X 12.2mm
 - B. 6.5 x 12.5mm
 - C. 6.5 x 13.0mm
 - D. 7.0 x 12.0mm

Material	Units	millimeters	
PA66HIRHS			
COLOR: BLACK		ance defined on th dimension	iss n d

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	Hel	lerma	annTyton
	Approved	PT	10/08/11
l	Drawn	SJA	10/07/11

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	Drawing-No	PRODUCTION : Phase	Format	AH		
n	OVAL FIR TREE PLUG			11-0746		
	Title					
	Article/Type-No	PLUGFTOVAL	Scale	2:1		