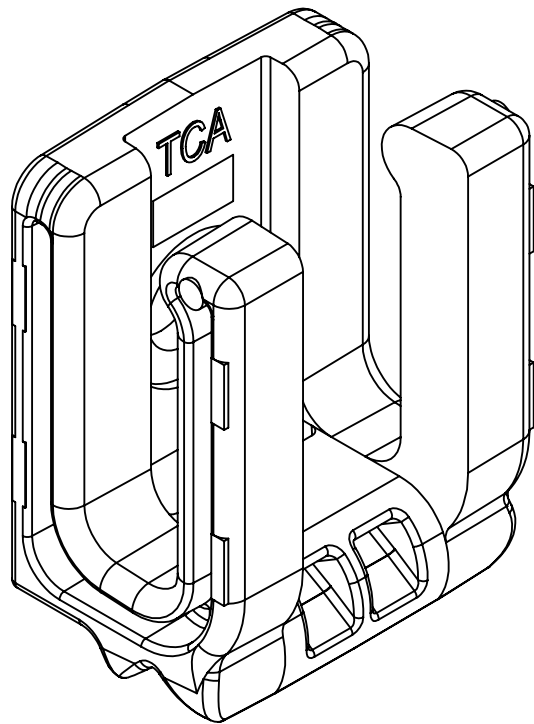
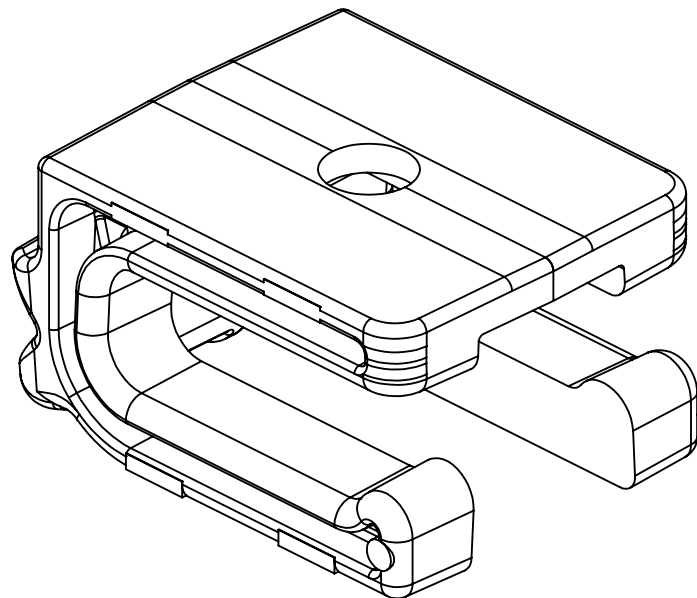
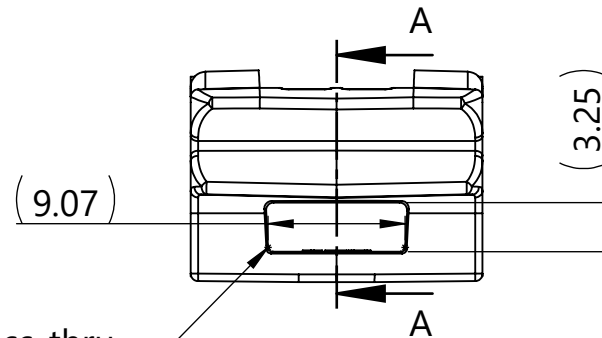
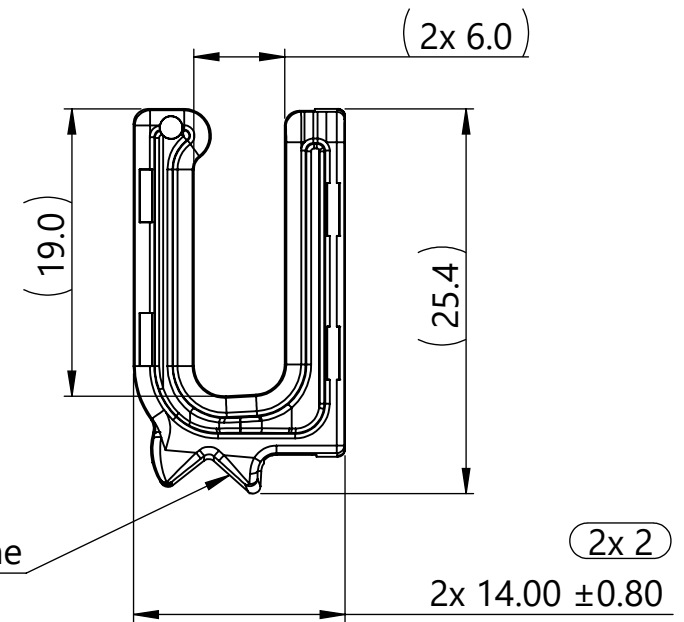
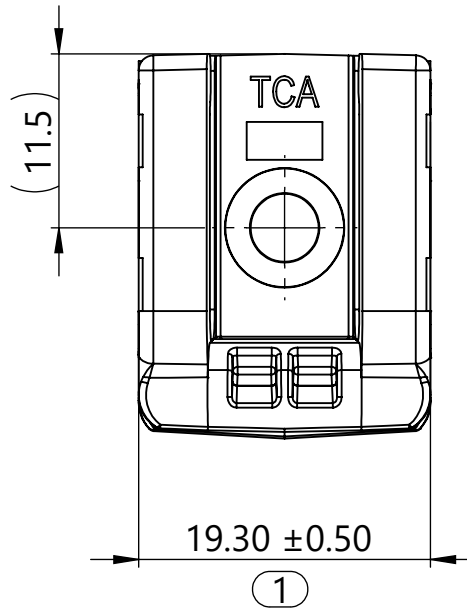




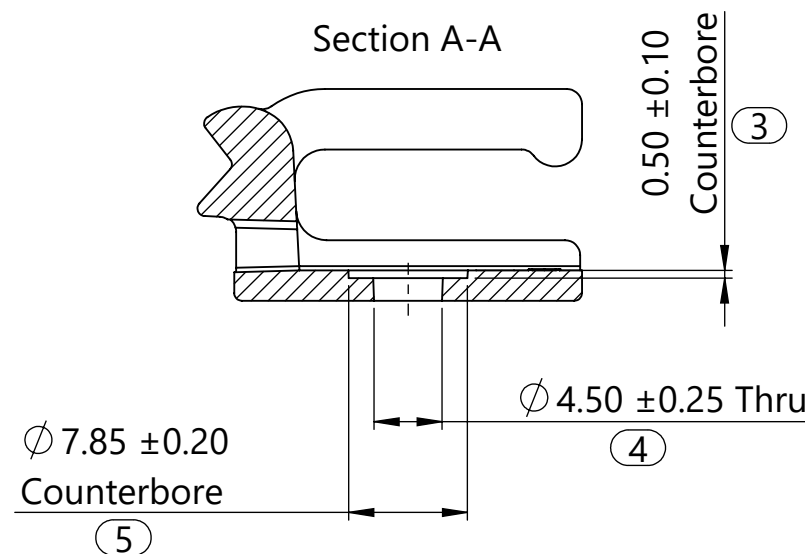
Vertical Face Orientation
Scale 3:1



Downward Face Orientation
Scale 3:1



Cable tie pass-thru
See note 4

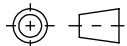
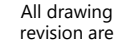


- ⑥ Initial Tool Validation and Performance:
- PA66HIRHS(REC100), PA66STHS performance requirements are validated at dry as molded ($\leq 0.5\%$ H₂O by weight)
 - PA66HS performance requirements are validated at 50% relative humidity equilibrium ($2.5 \pm 0.25\%$ H₂O by weight)
 - Load testing
 - Downward Face
 - 31 N [7 lbf] minimum without cable tie
 - 67 N [15 lbf] minimum with cable tie
 - Vertical Face
 - 67 N [15 lbf] minimum without cable tie
 - Mounting screw size:
 - M4
 - #8 [0.164in]
 - Accommodates cable tie series: T18 - T120

Notes:

- Material: See chart
- Material color: See chart
- Maximum percent regrind permissible: 0%
- ⑦ Maximum allowable flash to be: 0.25mm
- ⑧ Maximum allowable mismatch to be: 0.10mm
- A dimension without an inspection report symbol  does not require inspection. It may be controlled on the individual component drawing.
 - Total number of inspections required: 8
 - Last number used: 8
 - Missing symbols: -

Part Description	Material	Color
CTCM6CZS-PA66HIRHS(REC)-BK	PA66HIRHS(REC)	Black
CTCM6CZS-PA66STHS-BK	PA66STHS	Black
CTCM6CZS-PA66HS-BK	PA66HS	Black
CTCM6CZS-PA66HS-WH	PA66HS	White

Revision level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.	Drawn	Date (YYYY/MM/DD)	Title		Scale
Drawing	State	Part	ECN 312762				Mann	2023/07/20	CTCM6CZS 6mm Cradle with Screw Mount and CutZone		2:1
05.2	Design Release		-			All drawing revision are stored in CAD PDM database	Approved	Date (YYYY/MM/DD)	Drawing-No 23-0156-001-CSU		Global Project Number
Changed		Date (YYYY/MM/DD)		Toll			2023/08/07	23-0156			
Martinez		2026/04/08						Format			
Approved		Date (YYYY/MM/DD)						A3			
Haftarski		2026/04/08						Sheet			
											1/1

05.2

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