



373 SOLDER FEEDER



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SOLDERING

The **HAKKO 373 Solder Feeder** allows the operator to solder with one hand by feeding the solder directly to the solder joint. This process controls solder feed consistency, eliminates the need for 'transfer soldering', while also freeing up your other hand. The 373 Solder Feeder requires the proper **adjustment ring** for the solder diameter size you are working with, along with the corresponding **tube unit** that will run the solder up to the handpiece, and the **guide pipe** that takes the solder from the tube unit and feeds it to the solder joint. For those working with a bottom feed type unit, a special receptacle for your handpiece has been designed with the guide pipe in mind.

**Soldering handpieces and tips sold separately*



FEATURES & BENEFITS

- Operator can adjust the speed and amount of solder to be fed to the soldered area
- Can be used with a wide variety of HAKKO soldering irons
- Adjustable solder backfeed 0 to 5 mm
- ESD-safe by design



SPECIFICATIONS For Part No. 373-11

SOLDERING SELF FEEDER

Power Consumption	6 W
Motor Rating	24 VDC, 3.2 W
Solder Feed Time	0 - 7 sec. (Auto mode)
Solder Feed Speed	0.18 - 1.0 in. / sec / 4.5 - 26 mm / sec
Solder Backfeed	0 - 0.2 in. / 0 - 5 mm Fixed speed
Mode Switch	Auto / Manual
Compatible Solder Diameters	0.024, 0.026, 0.031, 0.039, 0.04, 0.063 in / 0.6, 0.65, 0.8, 1.0, 1.2, 1.6 mm
Coiled Solder	Maximum 2.2 lb / 1 kg bobbin
Optional Part	B1649 - Foot switch
Outer Dimensions (W x H x D)	4.2 x 4.3 x 8.5 in. / 107 x 110 x 215 mm
Weight	Approx. 3.3 lb / 1.5 kg



COMPATIBLE HANDPIECES

Handpiece Part No.	Compatible Station
FM-2027	FM-206, FM-205, FM-204, FM-203 & FX-951
FM-2030	FM-206 & FM-203
FX-1001	FX-100
FX-8001	FX-888D & FX-889
FX-8805	FX-888D & FX-889
FX-8002	FX-801
FX-9701	FX-971 & FX-972

EX. If you have the FX-100 station with the FX-1001 handpiece and you're working with solder that has a diameter of 0.6mm then your configuration is "B1626 (Adjustment Ring) + *C5056 (Tube Unit) + B5268 (Guide Pipe) + B5266 (Handpiece Receptacle)"

*Note: This configuration is using a bottom feed type tube unit
† 1.6mm is only supported for tin/lead solder and not lead-free



For more Soldering Feeder Configurations Scan QR Code.