SAFETY DATA SHEET

According to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200

1. Identification of the substance or mixture and of the supplier

1.1 Product identifier:

Product name: BLUESIL ESA 7242 A **Product No.:** PRCO90061005

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Identified uses: Isolation of electrical or electronic material.
Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet:

Manufacturer:
Elkem Silicones USA Corp.
7979 Park Place Road
29745 York, SC
USA

Telephone: +1 (803) 792-3000
Fax: +1 (803) 684-7202

E-mail: product.stewardship@elkem.com

Supplier:
Elkem Silicones USA Corp.
Two Tower Blvd, Suite 1802
08816-1100 East Brunswick, NJ
USA

Telephone: +1 (732) 227-2060
Fax: +1 (732) 249-7000

1.4 Emergency telephone number:

+1 (800) 424-9300 CHEMTREC

2. Hazard identification

2.1 Classification of the substance or mixture:

The product has not been classified as hazardous according to the legislation in force.

Hazard Classification: Not classified

2.2 Label Elements:

Hazard pictograms: No symbol

Signal Word: No signal word

Hazard statements: Not applicable

Precautionary Statements:

2.3 Other hazards which do not result in GHS classification:

No other information noted.
No other information noted.

3. Composition/information on ingredients

Mixtures:

General information:
Mixture of Polyorganosiloxanes, fillers, additives.

Hazardous Component(s):

Chemical name	Concentration *	Type	CAS number	Classification
(1) Quartz	20 - <50%	Component	14808-60-7	Carc. 1A H350i; STOT RE 1 H372;
(1) Carbon black	1 - <5%	Component	1333-86-4	Carc. 2 H351;

(1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16.

4. First-aid measures

General information:
For further information refer to section 8 "Exposure-controls/personal protection".

4.1 Description of first aid measures:

Inhalation:
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Get medical attention if symptoms occur.

Skin Contact:
Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

Eye Contact:
In the event of contact with the eyes, rinse thoroughly with clean water for at least 15 minutes. Get medical attention if symptoms occur.

Ingestion:
Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if symptoms occur.

Personal Protection for First-aid Responders:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). Refer to sections 5 and 8 for information on emergency procedures and protective equipment.

4.2 Most important symptoms and effects, both acute and delayed:

Any important symptoms and effects are described in Section 11 (Toxicological information) of this SDS.

4.3 Indication of any immediate medical attention and special treatment needed:

Notes to the physician:
No specific recommendations. Show this Safety Data Sheet to the attending physician.

5. Fire-fighting measures

5.1 Extinguishing media:

Suitable extinguishing media:
Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media:
Avoid water in straight hose stream; will scatter and spread fire.

5.2 Special hazards arising from the substance or mixture:

Product will burn under fire conditions. Thermal decomposition or combustion may liberate carbon oxides, silicon oxides and other toxic gases or vapors.

5.3 Advice for firefighters:

Special fire-fighting procedures:
Use standard firefighting procedures and consider the hazards of other involved materials. Remove undamaged containers from fire area if it is safe to do so. Evacuate to a safe location and contact the emergency services. Water spray should be used to cool containers.

Special protective equipment for fire-fighters:
Firefighters should wear standard protective equipment and a positive pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Follow safe handling advice and personal protective equipment recommendations. Caution: Contaminated surfaces may be slippery.

6.2 Environmental precautions:

Do not release into the environment. Do not discharge into drains, water courses or onto the ground.

6.3 Methods and material for containment and cleaning up:

Absorb with sand or other inert absorbent and place into containers.

6.4 Reference to other sections:

Please observe the important information mentioned in the other sections. In particular, information on exposure controls/personal protection and disposal considerations can be found under sections 8 and 13.

7. Handling and storage

7.1 Precautions for safe handling:

Precautions:
No special precautions are necessary beyond normal good hygiene practices. See Section 8 of the SDS for additional personal protection advice when handling this product. In case of spills, beware of slippery floors and surfaces.

Hygiene measures:
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

7.2 Conditions for safe storage, including any incompatibilities:

Store in accordance with local/regional/national regulations. Store in a well-ventilated place. Keep container tightly closed. Keep in properly labelled containers.

Packaging frequently used at our sites:

Polyethylene. Plastic lined steel drum.

7.3 Specific end use(s):

See the technical data sheet on this product for further information.

8. Exposure controls/personal protection

8.1 Control Parameters:

Occupational Exposure Limits:
Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

Quartz

Type	Exposure Limit Values		Source	Date	Remarks
IDLH	-	50 mg/m3	NIOSH IDLH	10 2017	IDLH values based on the 1994 Revised Criteria
REL	-	0.05 mg/m3	NIOSH	2005	Respirable dust.
TWA	-	0.1 mg/m3	OSHA Z1A	1989	Respirable dust.
TWA	-	2.4 millions of particles per cubic foot of air	Z3	2000	The exposure limit is calculated from the equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits. Respirable.
TWA	-	0.1 mg/m3	Z3	2000	The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits. Respirable.
PEL	-	0.05 mg/m3	OSHA Z1	03 2016	Respirable dust.
REF	-	-	OSHA	03 2016	29 CFR 1910.1053 Respirable dust.
TWA	-	0.05 mg/m3	OSHA	03 2016	Respirable dust.
OSHA_ACT	-	0.025 mg/m3	OSHA	03 2016	Respirable dust.
TWA	-	0.025 mg/m3	ACGIH	01 2022	Respirable fraction.

Carbon black

Type	Exposure Limit Values		Source	Date	Remarks
REL	-	3.5 mg/m3	NIOSH	2005	
TWA	-	3.5 mg/m3	OSHA Z1A	1989	
PEL	-	3.5 mg/m3	OSHA Z1	02 2006	
TWA	-	3 mg/m3	ACGIH	12 2010	Inhalable fraction.
REL	-	0.1 mg/m3	NIOSH	2016	as PAHs
IDLH	-	1,750 mg/m3	NIOSH IDLH	10 2017	IDLH values based on the 1994 Revised Criteria
TWA	-	5 mg/m3	Z3	09 2016	Respirable fraction.
TWA	-	15 millions of particles per cubic foot of air	Z3	09 2016	Respirable fraction.
TWA	-	50 millions of particles per cubic foot of air	Z3	09 2016	Total dust.
TWA	-	15 mg/m3	Z3	09 2016	Total dust.

Additional exposure limits under the conditions of use:

8.2 Exposure controls:

Appropriate Engineering Controls:
Use engineering controls to reduce air contamination to permissible exposure level. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment:
Provide sufficient ventilation during operations which cause vapor formation. Personal protective equipment should be chosen according to applicable standards, adapted to the conditions of use of the product and in discussion with the supplier of the personal protective equipment.

Eye/face protection:	Safety glasses with side shields
Hand Protection:	Protective gloves are recommended.
Skin and Body Protection:	No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.
Respiratory Protection:	No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Environmental Controls:
See sections 7 and 13 of the Safety Data Sheet.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance:	
Physical state:	Liquid
Form:	Viscous
Color:	Colorless
Odor:	Odorless
pH:	By definition, pH measurement consists in the determination of hydrogen ions concentration in solution, generally aqueous. Silicones products are hydrophobic and therefore, not soluble in water. By consequence, it is not possible to measure the pH value.
Melting point/freezing point:	No data available.
Boiling Point:	No data available.
Flash Point:	> 100 °C / 212 °F (estimated)
Flammability:	No data available.
Flammability Limit - Upper (%):	No data available.
Flammability Limit - Lower (%):	No data available.
Vapor pressure:	No data available.
Relative vapor density:	No data available.
Evaporation Rate:	No data available.
Density:	No data available.
Solubility(ies):	
Solubility in Water:	Insoluble
Solubility (other):	Acetone: Very slightly soluble Ethanol: Very slightly soluble Diethylether: Miscible (in all proportions). Aliphatic hydrocarbons: Miscible (in all proportions). Aromatic hydrocarbons: Miscible (in all proportions). Chlorinated solvents: Miscible (in all proportions).
Partition coefficient (n-octanol/water):	No data available.
Autoignition Temperature:	No data available.
Decomposition Temperature:	No data available.

Kinematic viscosity:	1,800 - 5,500 mm2/s

9.2 Other information:

Oxidizing properties:	According to the data on the components Not considered as oxidizing. (according to EC criteria)

10. Stability and reactivity

10.1 Reactivity:

Not relevant.

10.2 Chemical Stability:

Stable

10.3 Possibility of hazardous reactions:

Will not occur.

10.4 Conditions to avoid:

No other information noted.

10.5 Incompatible Materials:

Strong oxidizing agents.

10.6 Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.

11. Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Oral:
Not classified for acute toxicity based on available data.

Dermal:
Not classified for acute toxicity based on available data.

Inhalation:
Not classified for acute toxicity based on available data.

Repeated dose toxicity:

No data available.

Skin Corrosion/Irritation:

No data available.

Serious Eye Damage/Eye Irritation:

No data available.

Respiratory or Skin Sensitization:

No data available.

Germ Cell Mutagenicity:

In vitro: No data available.

In vivo: No data available.

Carcinogenicity:

No effects expected (assessment based on ingredients).

Contains a component(s) that is/are not expected to be bioavailable due to the physical state of the material under normal handling and processing conditions.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Quartz	Overall evaluation: 1. Carcinogenic to humans.
Carbon black	Overall evaluation: 2B. Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:

Quartz	Known To Be Human Carcinogen.
Carbon black	Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

Quartz	Cancer

Reproductive toxicity:

Fertility:
No effects expected (assessment based on ingredients).

Teratogenicity: No data available.

Specific Target Organ Toxicity - Single Exposure:

No data available.

Specific Target Organ Toxicity - Repeated Exposure:

Contains a component(s) that is/are not expected to be bioavailable due to the physical state of the material under normal handling and processing conditions.

Aspiration Hazard:

No data available.

12. Ecological information

General information:
The maximum concentration of Octamethylcyclotetrasiloxane (D4) leachable from the product is below the established no-effect threshold (<0.0079 mg/l) for aquatic organisms.

12.1 Ecotoxicity:

Acute toxicity:

Fish: No data available.

Aquatic Invertebrates: No data available.

Aquatic plants: No data available.

Toxicity to microorganisms: No data available.

Chronic Toxicity:

Fish: No data available.

Aquatic Invertebrates: No data available.

12.2 Persistence and Degradability:

Stability in water: No data available.

Biodegradation: No data available.

BOD/COD Ratio: No data available.

12.3 Bioaccumulative potential:

Bioconcentration Factor (BCF): No data available.

Partition coefficient (n-octanol/water): No data available.

12.4 Mobility in soil:

No data available.

12.5 Other adverse effects:

No data available.

13. Disposal considerations

13.1 Waste treatment methods:

The user's attention is drawn to the possible existence of local regulations regarding disposal.

Disposal methods:
Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Incinerate or landfill. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Contaminated Packaging:
Contaminated packages should be as empty as possible. Recycle following cleaning or dispose of at an authorised site. Packaging that cannot be cleaned should be disposed of in the same way as the product it contained.

14. Transport information

DOT

Not regulated.

IMDG / IMO

Not regulated.

IATA

Not regulated.

15. Regulatory information

US Federal Regulations:

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D): None present or none present in regulated quantities.

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4): None present or none present in regulated quantities.
None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA):

Hazard categories:
Carcinogenicity, Specific target organ toxicity (single or repeated exposure)

SARA 304 Emergency Release Notification: None present or none present in regulated quantities.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required: None present or none present in regulated quantities.

US State Regulations:

US. California Proposition 65: No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act:
Chemical Identity:
Quartz
Carbon black

Chemical Identity:
Quartz
Carbon black

US. Massachusetts RTK - Substance List:
Chemical Identity:
Quartz
Carbon black

US. Pennsylvania RTK - Hazardous Substances:
Chemical Identity:
Quartz
Carbon black

US. Rhode Island RTK:
Chemical Identity:
Quartz
Carbon black

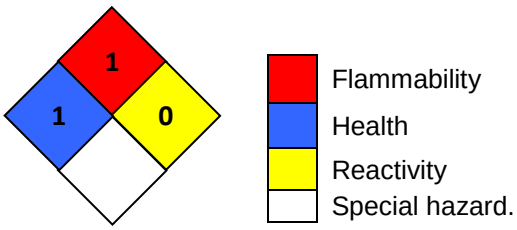
Inventory Status:

Canada DSL Inventory List:	On or in compliance with the inventory.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory.
Philippines PICCS:	On or in compliance with the inventory.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory.

US TSCA Inventory:	On or in compliance with the inventory.
EINECS, ELINCS or NLP:	On or in compliance with the inventory.
Australia Industrial Chem. Act (AIIC):	On or in compliance with the inventory.
Thailand DIW Existing Chemical Inv. List:	On or in compliance with the inventory.
Vietnam National Chemical Inventory:	On or in compliance with the inventory.

16. Other information, including date of preparation or last revision

NFPA Hazard ID:



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Wording of the H-statements in section 2 and 3:

H350i	May cause cancer by inhalation.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.

Issue Date: 07/27/2023

Version #: 3.1

Further Information:

No data available.

Disclaimer:

The information given is based on data available for the material, the components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers and the environment.