



# SILBIONE® RTV 4410 QC A/B

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## Elastomer for Special Effects Applications

**Description** **SILBIONE® RTV 4410 QC A&B** is a two component, 10 durometer, room temperature, quick cure silicone elastomer designed for use in special effects applications, especially where flexibility and repetitive motion is required. It's superior physical properties and softness also allows use in orthopedic applications.

**Applications**

- Animatronics; special effect skins
- Orthopedic; sport shoes
- Cushioning applications

**Features**

- Skin Color
- Quick Cure
- Easy to use
- Excellent combination of softness and strength
- May be used for skin contact applications

### Typical Properties

As Supplied	Test Method	Unit	SILBIONE® RTV 4410 QC A	SILBIONE® RTV 4410 QC B
	<b>CTM</b>			
• <b>Appearance</b>	TP 038		Low Viscosity Liquid	Low Viscosity Liquid
• <b>Color</b>	TP 038		Translucent	Transparent
• <b>Viscosity</b>		Cps	1,600	1,600
• <b>Specific Gravity</b>	TP 013		1.08	1.08
• <b>Mix Ratio</b>				1:1
• <b>Pot Life, 23°C</b>	NM 128	minutes		10
<b>Cured</b>	<b>Test Method</b>	<b>Unit</b>	<b>Value</b>	
	<b>ASTM</b>			
• <b>Hardness<sup>1</sup></b>	D 2240	Shore A		11
• <b>Tensile Strength</b>	D 412	psi (N/mm <sup>2</sup> )		>355 (3.0)
• <b>Elongation</b>	D 412	%		>650
• <b>Tear Strength</b>	D 624, Die B	ppi (N/mm)		60 (10)

<sup>1</sup> 6mm thick disk

Please note: The typical properties listed in this bulletin are not intended for use in preparing specifications for any particular application of Bluestar Silicones silicone materials. Please contact our Technical Service Department for assistance in writing specifications.

**Instructions for use** Parts A and B components of **SILBIONE® RTV 4410 QC** are designed to be mixed in equal parts using standard processing equipment and techniques. Airless mixing, metering and dispensing equipment are recommended for production operations. Accurate measuring and complete mixing are essential factors in obtaining consistent results.

**Curing** Curing is typically achieved at room temperature. Curing time can be decreased by increasing temperature.

**Cleaning** Special care must be taken to assure clean molds and a clean work area with no organic rubbers used on the same processing equipment. Traces of foreign materials can poison the catalyst and inhibit the cure. All metering and mixing equipment should be thoroughly cleaned. Traces of amines, metal salts, sulfur and epoxy resin catalysts can interfere with the cure of this product and should be avoided. Do not use latex gloves when handling these products.

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**Storage and shelf life**

**SILBIONE® RTV 4410 QC** when stored in its original unopened packaging, at a temperature of 24°C (77°F), may be stored for 6 months from the date of manufacture. Beyond this date, Bluestar Silicones no longer guarantees that the product meets the sales specifications.

**Safety**

Please read the container labels for **SILBIONE® RTV 4410 QC A&B** or consult the Material Safety Data Sheet (MSDS) before handling for safe use, physical and health hazard information. The MSDS is not included with the product packaging, but can be obtained by contacting Bluestar Silicones at 866-474-6342 or consult your Bluestar Silicones representative.

The curing agent for this material can generate a flammable gas upon contact with acidic, basic, or oxidizing materials. Precautions to avoid contact of this curing agent with these materials should be exercised.

**Packaging**

**SILBIONE® RTV 4410 QC A/B** is available in kits of 36 kg or 400 kg.

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 EUROPE	 NORTH AMERICA	 LATIN AMERICA	 ASIA PACIFIC
Bluestar Silicones France 21 Avenue Georges Pompidou F69486 Lyon Cedex 03 FRANCE Tel. (33) 4 72 13 19 00 Fax (33) 4 72 13 19 88	Bluestar Silicones USA Two Tower Center Boulevard Suite 1601 East Brunswick, NJ 08816-1100 United States Tel. (1) 732 227 2060 Fax (1) 732 249 7000	Bluestar Silicones Brazil Ltda. Av. Maria Coelho Aguiar, 215 Bloco G - 1º Andar 05804-902 - São Paulo - SP - Brazil Tel. (55) 11 3747 7887 Fax (55) 11 3741 7718	Bluestar Silicones Hong Kong Trading Co. Ltd. 29 <sup>th</sup> Floor, 88 Hing Fat Street Causeway Bay Hong Kong Tel. (852) 3106 8200 Fax (852) 2979 0241

**Warning to users**

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