

Torque Calibration SOP

SD-T635 series



Step 1



Required Tools

T- TYPE HEX KEY 2.5mm

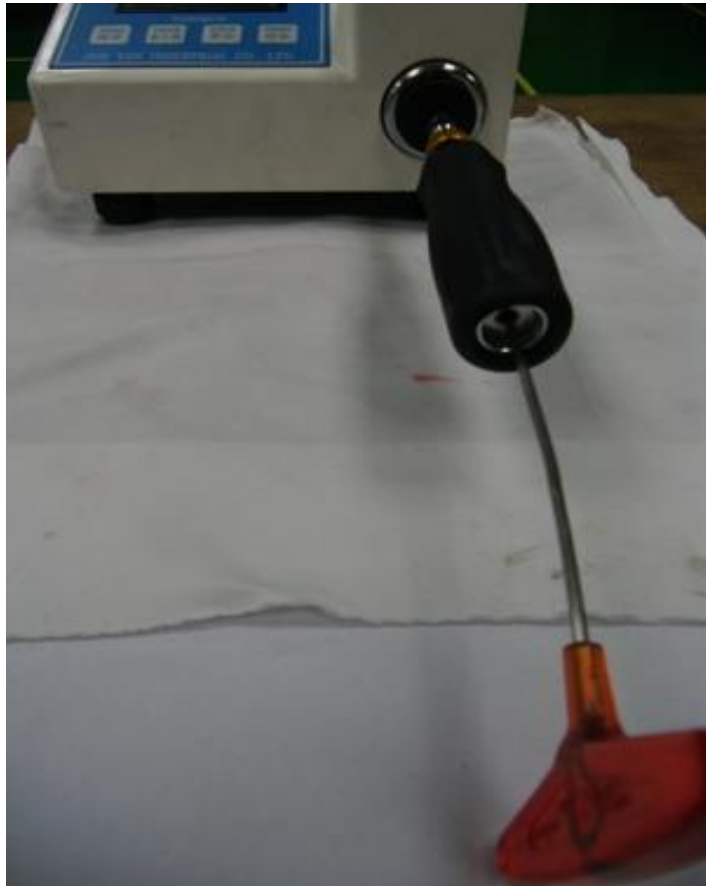
6.3mm Nut Screwdriver

Step 2



Use Nut Screwdriver/hand to remove end cap from handle base.

Step 3



**Use T- TYPE HEX KEY 2.5mm
to adjust M5 set screw.**

**Using a calibration machine
Rotate clockwise to increase torque,
counterclockwise to decrease.**

**To pass accuracy must
measures within $\pm 5\%$**

Step 4



**Screw end cap back
on to handle**

PLEASE NOTE:

**Unexperienced users should not attempt to calibrate, please
look for assistance from a qualified calibration service.**

**Any user error while attempting to disassemble the torque
screwdriver may result in damage of this instrument.**

The end

