## ADJUSTABLE UPPER-RANGE 8-INDENT CRIMP TOOLS



The AF8® (qualified to AS22520/1) is an upper-range crimp tool that produces military standard 8-indent crimps. This tool is precisely engineered to ensure maximum tensile strength and conductivity. With over one hundred applicable turret heads and turret positioners available, the AF8 is a highly versatile tool that can adapt to various wire and contact combinations.





26 to 12 AWG



M22520/1-01



G125 Go/No-Go Gage



**QPL** Approved

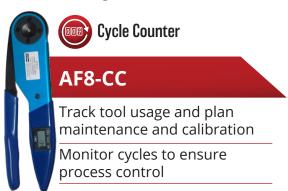
The precision ratchet controls cycling of the tool in both directions of handle movement. This assures the same, accurate crimp every time. Crimp depth is controlled by an 8 setting selector knob conveniently located on the tool frame. The operator simply dials the desired setting for the wire being used. This setting can be secured by use of a locking pin or safety wire.

A permanent data plate is affixed to all turret heads and positioners. This plate lists specific contact part numbers, the corresponding position color code, and suggested selector setting for the wire size being used.

The AF8 is approx. 9 3/4" L x 2 1/2" W x 1 1/4" H and 15 oz.

## **OPTIMIZED SOLUTIONS**

Enhance your tool's functionality with the added benefit of a cycle counter. This feature is designed to keep track of the number of cycles a tool has performed which aids in efficient tool management.



7.5" L X 2.4" W X 1" H and 11lbs

DMC also offers air-powered tools that fulfill the same crimp requirements as the manual tool. Air-powered tools are suitable for highproduction environments.



WA27F OPTIONAL CONFIGURATIONS			
Side Selector	WA27FSS		
Cycle Counter	WA27F-CC		
Side Selector and Cycle Counter	WA27FSS-CC		
Automatic Positioner Crimp System	WA27FQA		

10" L X 3" W X 3" H and 3.8lbs

## ADJUSTABLE UPPER-RANGE 8-INDENT CRIMP TOOLS



DMC offers kits containing tools, gages, and accessories for many of our tools. Contrasting shadow-cut foam eliminates lost tooling and increases the lifespan with a dedicated location for every tool. Consult DMC for all kit options.



1	AF8 Crimp Tool
17	All M22520/1 Turrets (/1-02 thru -18)
1	Hex Wrench
1	Inspection Gage



1	AF8 Crimp Tool
2	Turret Heads (/1-02 thru -03)
1	Hex Wrench
1	Inspection Gage

All tools featured here should be mated with one of the following accessories: a military standard or non-military turret head (TH-XXX Part No. Series), a military standard or non-military positioner (TP-XXX Part No. Series), or an adjustable head (Part No. UH2-5). Consult DMC for a full list of tooling.

MILITARY QUALIFIED TOOL AND GAGE			
MILITARY P/N	DMC P/N	NSN	
M22520/1-01	AF8	5120-01-335-8571 5120-00-165-3912	*
M22520/3-1	G125	5220-00-090-6722 5220-01-016-6002 5220-01-329-0162	*

MILITARY QUALIFIED POSITIONERS			
MILITARY P/N	DMC P/N	NSN	
M22520/1-02	TH1A	5120-00-016-6382	*
M22520/1-03	TH4	5120-00-016-6554	*
M22520/1-04	TH163	5120-00-016-7582	*
M22520/1-05	UH2-5	5120-01-335-8583	*
M22520/1-06	TP45	5120-00-016-7647	*
M22520/1-07	TP85	5120-01-335-8585	*
M22520/1-08	TH199S	5120-00-016-7654	*
M22520/1-09	TP360	5120-00-132-5039	*
M22520/1-10	TP365	5120-00-132-5095	*
M22520/1-11	TP465	5120-01-127-5231	*
M22520/1-12	TH270	5120-01-036-9220	*
M22520/1-13	TH285	5120-01-036-9221	*
M22520/1-14	TH286	5120-01-036-9222	*
M22520/1-15	TP485	5120-01-036-9223	*
M22520/1-16	TP513	4920-01-504-2371	*
M22520/1-17	TP651	5120-01-335-8591	*
M22520/1-18	TH343-1	5120-01-361-9705	*

★ Approved on QPL







TP-xxx

TH-xxx

UH2-5

## Refurbishment Services:

To ensure the longevity of your investment, DMC offers kit refurbishment and calibration services. **NOTICE:**