

Datasheet revision 1.2

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## Tack Flux No-Clean (for Lead-Free applications) in 5cc Syringe

#### **Product Highlights**

Ideal for all rework, solder, de-solder and reflow applications Non-corrosive, non-conductive, no-clean Tack flux will not run all over PCB when applied Has a pleasant odor Excellent wetting Easily cleaned with isopropyl alcohol (IPA) Attachment of BGA spheres Soldering flip chip components Long stencil life Wide process window Clear residue For Lead-Free applications **RoHS 3 and REACH compliant** 



#### **Specifications**

Flux Type: Flux Classification: Flux Activation Temperature: Packaging: Shelf Life: Synthetic No-Clean (for Lead-Free applications) REL0 140°C (284°F) 5cc/5g Syringe Refrigerated >24 months, Unrefrigerated >24 months

#### Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F) >4 hours @ 50-70% RH 22-28°C (72-82°F)

## Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below  $0^{\circ}C$  ( $32^{\circ}F$ ) or above  $25^{\circ}C$  ( $77^{\circ}F$ ) for normal transit times by ground or air will not impact this product's stated shelf life.

## Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes): RoHS 3 Directive (EU) 2015/863: Yes Yes

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