# alpha

# Safety Data Sheet

Section 1. Identification		
Product name	: ALPHA® HiTech™ CF31-4010	
Product code	: 264954	
Product type	: Liquid.	
Date of issue/Date of revision	: September 20 2023.	

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. Global Headquarters 140 Centennial Avenue Piscataway, NJ 08854	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 202-464-2554
ALPHA METALS MEXICO SA DE CV Ave Nafta 800, Parque Industrial STIVA Apodaca NL 66600 Mexico	Tel: +52 81 1156-6602	Tel: 01 800 022 1400 Tel: +52 55 5559-1588
Alpha Assembly Solutions Brasil Soldas Ltda Rio Jaguarão, 1540 - Vila Buriti Manaus Amazonas 69072-055 Brasil	Tel: 55 92 3614-7400	Tel: 55 92 3614-7423

# Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1A AQUATIC HAZARD (LONG-TERM) - Category 3
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	: May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing genetic defects. May cause cancer. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.

# Section 2. Hazards identification

Response	: IF exposed or concerned: Get medical advice or attention. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

# Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Silica, vitreous	50-60	60676-86-0
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	20-30	2386-87-0
Inorganic Fillers	1-10	-
Resin	1-10	-
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1-10	1675-54-3
crystalline silica, respirable powder	0.1-1.0	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

# Section 4. First aid measures

Description of necessary firs	t aid measures
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

#### Most important symptoms/effects, acute and delayed Potential acute health effects

### Section 4. First aid measures

Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs</u>	/symptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediat	e medical attention and special treatment needed, if necessary
Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>
Specific treatments	: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.	
Unsuitable extinguishing media	: None known.	
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	

# Section 6. Accidental release measures

Personal precaution	<u>ns, protective equ</u>	lipment and emer	gency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: -20°C (-4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

# Section 8. Exposure controls/personal protection

Control parameters			
Occupational exposure limi	<u>ts</u>		
Silica, vitreous		OSHA PEL 1989 (United States, 3/1989). TWA: 0.1 mg/m <sup>3</sup> 8 hours. Form: Respirable dust NIOSH REL (United States, 10/2016).	
Inorganic Fillers		TWA: 6 mg/m <sup>3</sup> 10 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 6 mg/m <sup>3</sup> 10 hours.	
crystalline silica, respirable p	owder	<ul> <li>OSHA PEL Z3 (United States, 6/2016).</li> <li>TWA: 10 mg/m<sup>3</sup> / (%SiO2+2) 8 hours. Form: Respirable</li> <li>TWA: 250 mppcf / (%SiO2+5) 8 hours. Form: Respirable</li> <li>OSHA PEL (United States, 6/2016).</li> <li>TWA: 50 µg/m<sup>3</sup> 8 hours. Form: Respirable dust</li> <li>OSHA PEL 1989 (United States, 3/1989). Notes: as quartz</li> <li>TWA: 0.1 mg/m<sup>3</sup>, (as quartz) 8 hours. Form: Respirable dust</li> <li>ACGIH TLV (United States, 3/2017). Notes: Respirable fraction; see Appendix C, paragraph C.</li> <li>TWA: 0.025 mg/m<sup>3</sup> 8 hours. Form: Respirable fraction</li> <li>NIOSH REL (United States, 10/2016). Notes: See Appendix A - NIOSH Potential Occupational Carcinogen</li> <li>TWA: 0.05 mg/m<sup>3</sup> 10 hours. Form: respirable dust</li> </ul>	
Appropriate engineering controls	local exhaust v	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.	
Environmental exposure controls	they comply wi cases, fume so	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection measur	<u>.es</u>		
Hygiene measures	eating, smokin Appropriate teo Contaminated contaminated o	orearms and face thoroughly after handling chemical products, before g and using the lavatory and at the end of the working period. chniques should be used to remove potentially contaminated clothing. work clothing should not be allowed out of the workplace. Wash clothing before reusing. Ensure that eyewash stations and safety ose to the workstation location.	
Eye/face protection	assessment in gases or dusts	r complying with an approved standard should be used when a risk dicates this is necessary to avoid exposure to liquid splashes, mists, . If contact is possible, the following protection should be worn, unless nt indicates a higher degree of protection: chemical splash goggles.	
Skin protection			
Hand protection	worn at all time necessary. Co during use that noted that the glove manufac	tant, impervious gloves complying with an approved standard should be so when handling chemical products if a risk assessment indicates this is onsidering the parameters specified by the glove manufacturer, check the gloves are still retaining their protective properties. It should be time to breakthrough for any glove material may be different for different turers. In the case of mixtures, consisting of several substances, the of the gloves cannot be accurately estimated.	
Body protection		ctive equipment for the body should be selected based on the task being the risks involved and should be approved by a specialist before roduct.	
Other skin protection	based on the ta	otwear and any additional skin protection measures should be selected ask being performed and the risks involved and should be approved by a re handling this product.	

#### Section 8. Exposure controls/personal protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### Appearance

Physical state	:	Liquid.
Color	1	White.
Odor	1	Mild.
Odor threshold	4	Not available.
рН	1	6 to 8
Melting point/freezing point	4	Not available.
Boiling point, initial boiling point, and boiling range	1	Not available.
Flash point	4	Closed cup: >93.33°C (>200°F)
Evaporation rate	1	Not available.
Flammability	1	Not available.
Lower and upper explosion limit/flammability limit	1	Not available.
Vapor pressure	1	Not available.
Relative vapor density	4	Not available.
Relative density	4	1.5 to 1.7
Solubility	4	Very slightly soluble in the following materials: cold water and hot water.
VOC	4	4 g/l
Partition coefficient: n- octanol/water	1	Not applicable.
Auto-ignition temperature	1	Not available.
Decomposition temperature	1	Not available.
Viscosity	1	Not available.
Flow time (ISO 2431)	:	Not available.
Particle characteristics		
Median particle size	1	Not applicable.

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Incompatibility with various substances	<ul> <li>Reactive or incompatible with the following materials: alkalis.</li> <li>Slightly reactive or incompatible with the following materials: acids.</li> <li>Non-reactive or compatible with the following materials: oxidizing materials, reducing materials, combustible materials, organic materials, metals and moisture.</li> </ul>
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur.
Continued on next page	

**Respiratory protection** 

# Section 10. Stability and reactivity

# Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	LD50 Oral	Rat	4490 mg/kg	-
Inorganic Fillers	LD50 Dermal LD50 Oral	Rabbit Rat	>2000 mg/kg >5000 mg/kg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	20 g/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	Eyes - Mild irritant	Rabbit	-	0.1 Mililiters	-
Inorganic Fillers	Eyes - Mild irritant	Rabbit	-	24 hours 25 milligrams	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

#### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Classification**

Product/ingredient name	OSHA	IARC	NTP
Silica, vitreous Inorganic Fillers bis-[4-(2,3-epoxipropoxi) phenyl]propane crystalline silica, respirable powder	- - -	3 3 3 1	- - - Known to be a human carcinogen.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

Product/ingredient name		Route of exposure	Target organs
crystalline silica, respirable powder	Category 1	inhalation	respiratory tract

Specific target organ toxicity (repeated exposure)

# Section 11. Toxicological information

Product/ingredient	name	Category	Route of exposure	Target organs
crystalline silica, resp	irable powder	Category 1	-	kidneys, respiratory tract

#### Aspiration hazard

Not available.

Information on the likely : Inhalation. Ingestion. routes of exposure Potential acute health effects Eye contact : Causes serious eye irritation. Inhalation : No known significant effects or critical hazards. **Skin contact** : May cause an allergic skin reaction. Ingestion : No known significant effects or critical hazards. Symptoms related to the physical, chemical and toxicological characteristics Eye contact : Adverse symptoms may include the following: pain or irritation watering redness Inhalation : No specific data. **Skin contact** : Adverse symptoms may include the following: irritation redness Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure **Potential immediate** : Not available. effects **Potential delayed effects** : Not available. Long term exposure **Potential immediate** : Not available. effects **Potential delayed effects** : Not available. Potential chronic health effects Not available. General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure. **Mutagenicity** : Suspected of causing genetic defects.

**Reproductive toxicity** : No known significant effects or critical hazards.

#### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
	6227.88 mg/kg
Dermal	3932.24 mg/kg

# Section 11. Toxicological information

# Section 12. Ecological information

#### **Toxicity**

Not available.

#### Persistence and degradability

Not available.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	1.34	-	low

#### Mobility in soil

Soil/water partition	: Not available.	
coefficient (Koc)		

Other adverse effects : No known significant effects or critical hazards.

### Section 13. Disposal considerations

Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

#### Section 14. Transport information UN IMDG DOT TDG Mexico ΙΑΤΑ Classification Classification **Classification UN number** Not regulated. Not regulated. Not regulated. Not regulated. Not regulated. Not regulated. **UN proper** shipping name Transport hazard class(es) **Packing group** No. No. No. No. No. **Environmental** No. hazards Continued on next page

# Section 14. Transport information

# Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

# Section 15. Regulatory information

U.S. Federal regulations	: TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found. TSCA 5(a)2 final significant new use rule (SNUR): No products were found.
	TSCA 12(b) one-time export notification: No products were found.
	TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b)	: All components are listed or exempted.
	Based on EPA's assessment, which includes analogue data, this chemical substance may cause skin irritation, skin sensitization, respiratory sensitization, eye irritation, mutagenicity, blood, clinical chemistry effects, reproductive/developmental effects, and carcinogenicity.
<u>SARA 302/304</u>	
Composition/information	<u>on ingredients</u>
No products were found.	
SARA 311/312	
Classification	: EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1A
<u>California Prop. 65</u>	
\Lambda WARNING: Cancer - v	www.P65Warnings.ca.gov.
<u>Canada</u>	
Canada inventory	: Not determined.
International regulations	
Inventory list	
Australia	: Not determined.
China	: All components are listed or exempted.
Japan	: All components are listed or exempted.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.

## Section 16. Other information

#### Hazardous Material Information System (U.S.A.)



Date of previous issue

#### Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1A AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method Calculation method Calculation method Calculation method Calculation method
History Date of issue/Date of : 9/20/2023 revision	

Version	: 1.04 Regulatory Affairs Department enthone.msds@macdermidenthone.com
Key to abbreviations	: ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

: 3/11/2023 : 1.04

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.12.3.4 b7396

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