



Safety Data Sheet

Section 1. Identification

Product name : ALPHA® Hitech™ CU21-3240
Product code : 264709
Product type : Liquid.
Date of issue/Date of revision : September 20 2023.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
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Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
GERM CELL MUTAGENICITY - Category 2
CARCINOGENICITY - Category 1A
AQUATIC HAZARD (ACUTE) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Harmful if swallowed.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Suspected of causing genetic defects.
May cause cancer.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Continued on next page

Section 2. Hazards identification

- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
- Response** : Collect spillage. IF exposed or concerned: Get medical advice or attention. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
- Storage** : Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Silica, vitreous	40-50	60676-86-0
bis-[4-(2,3-epoxipropoxy)phenyl]propane	20-30	1675-54-3
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	10-20	5026-74-4
Proprietary Curing agents	1-10	-
Stabilizers	1-10	-
crystalline silica, respirable powder	0.1-1.0	14808-60-7
fenuron	0.1-1.0	101-42-8
carbon black, respirable powder	0.1-1.0	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Continued on next page

Section 4. First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Do not store above the following temperature: -20°C (-4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Silica, vitreous

OSHA PEL 1989 (United States, 3/1989).

TWA: 0.1 mg/m³ 8 hours. Form: Respirable dust

NIOSH REL (United States, 10/2016).

TWA: 6 mg/m³ 10 hours.

crystalline silica, respirable powder

OSHA PEL Z3 (United States, 6/2016).

TWA: 10 mg/m³ / (%SiO₂+2) 8 hours. Form: Respirable

TWA: 250 mppcf / (%SiO₂+5) 8 hours. Form: Respirable

OSHA PEL (United States, 6/2016).

TWA: 50 µg/m³ 8 hours. Form: Respirable dust

OSHA PEL 1989 (United States, 3/1989). Notes: as quartz

TWA: 0.1 mg/m³, (as quartz) 8 hours. Form: Respirable dust

ACGIH TLV (United States, 3/2017). Notes: Respirable fraction; see Appendix C, paragraph C.

TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction

NIOSH REL (United States, 10/2016). Notes: See Appendix A - NIOSH Potential Occupational Carcinogen

TWA: 0.05 mg/m³ 10 hours. Form: respirable dust

carbon black, respirable powder

ACGIH TLV (United States, 3/2017). Notes: Substance identified by other sources as a suspected or confirmed human carcinogen. 1996 Adoption Refers to Appendix A -- Carcinogens.

TWA: 3 mg/m³ 8 hours. Form: Inhalable fraction

NIOSH REL (United States, 10/2016). Notes: See Appendix A - NIOSH Potential Occupational Carcinogen See Appendix C - Supplemental Exposure Limits

TWA: 3.5 mg/m³ 10 hours.

NIOSH REL (United States, 10/2016). Notes: Carbon black in presence of polycyclic aromatic hydrocarbons (PAHs) See Appendix A - NIOSH Potential Occupational Carcinogen See Appendix C - Supplemental Exposure Limits

TWA: 0.1 mg of PAHs/cm³ 10 hours.

OSHA PEL (United States, 6/2016).

TWA: 3.5 mg/m³ 8 hours.

OSHA PEL 1989 (United States, 3/1989).

TWA: 3.5 mg/m³ 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Black.

Odor : Mild.

Odor threshold : Not available.

pH : 6 to 8

Melting point/freezing point : 0°C (32°F)

Boiling point, initial boiling point, and boiling range : >204.44°C (>400°F)

Flash point : Closed cup: >93.33°C (>200°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

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Section 9. Physical and chemical properties and safety characteristics

Vapor pressure	: Not available.
Relative vapor density	: Not available.
Relative density	: 1.5 to 1.6
Solubility	: Very slightly soluble in the following materials: cold water and hot water.
VOC	: 170.5 g/l
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.
<u>Particle characteristics</u>	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Incompatibility with various substances	: Reactive or incompatible with the following materials: alkalis. Non-reactive or compatible with the following materials: oxidizing materials, reducing materials, combustible materials, organic materials, metals, acids and moisture.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane	LD50 Dermal	Rabbit	20 g/kg	-
Proprietary Curing agents	LD50 Oral	Mouse	>10000 mg/kg	-
	LD50 Oral	Rat	>500 mg/kg	-
Stabilizers	LD50 Dermal	Mouse	>1270 mg/kg	-
	LD50 Dermal	Rat	>1200 mg/kg	-
	LD50 Oral	Mouse	>500 mg/kg	-
	LD50 Oral	Rat	11.4 g/kg	-
	LD50 Oral	Rat	11400 mg/kg	-
	LD50 Oral	Rat	13600 mg/kg	-
fenuron	LD50 Oral	Rat	6400 mg/kg	-
carbon black, respirable powder	LD50 Oral	Rat	>15400 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

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Section 11. Toxicological information

Sensitization

Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Stabilizers	-	Experiment: In vitro Subject: Mammalian-Animal	Equivocal
	-	Experiment: In vitro Subject: Yeast	Equivocal

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Silica, vitreous	-	3	-
bis-[4-(2,3-epoxipropoxy)phenyl]propane	-	3	-
crystalline silica, respirable powder	-	1	Known to be a human carcinogen.
carbon black, respirable powder	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder	Category 1	inhalation	respiratory tract

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder	Category 1	-	kidneys, respiratory tract

Aspiration hazard

Not available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Continued on next page

Section 11. Toxicological information

Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: Suspected of causing genetic defects.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	629.07 mg/kg
Dermal	12673.37 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
fenuron	Acute LC50 204 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
carbon black, respirable powder	Acute EC50 37.563 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Proprietary Curing agents	-1	3.09	low
fenuron	0.98	-	low

Mobility in soil

Continued on next page

Section 12. Ecological information

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.
TSCA 5(a)2 final significant new use rule (SNUR): No products were found.
TSCA 12(b) one-time export: p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline
TSCA 12(b) annual export notification: No products were found.

United States inventory (TSCA 8b) : All components are listed or exempted.

[SARA 302/304](#)

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Section 15. Regulatory information

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : ACUTE TOXICITY (oral) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
GERM CELL MUTAGENICITY - Category 2
CARCINOGENICITY - Category 1A

California Prop. 65

 **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Canada

Canada inventory : All components are listed or exempted.

International regulations

Inventory list

Australia : At least one component is not listed.
China : All components are listed or exempted.
Japan : All components are listed or exempted.
New Zealand : At least one component is not listed.
Philippines : Not determined.
Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	2
Flammability	1
Physical hazards	0

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
GERM CELL MUTAGENICITY - Category 2	Calculation method
CARCINOGENICITY - Category 1A	Calculation method
AQUATIC HAZARD (ACUTE) - Category 2	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

History

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973
as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.