alpha

Safety Data Sheet

Section 1. Identification		
Product name	: ALPHA® HiTech™ EN21-4210	
Product code	: 249699	
Product type	: Solid.	
Date of issue/Date of revision	: September 20 2023.	

Manufacturer - Supplier	Telephone no.:	Emergency phone:	
Alpha Assembly Solutions Inc. Global Headquarters 140 Centennial Avenue Piscataway, NJ 08854	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 202-464-2554	
ALPHA METALS MEXICO SA DE CV Ave Nafta 800, Parque Industrial STIVA Apodaca NL 66600 Mexico	Tel: +52 81 1156-6602	Tel: 01 800 022 1400 Tel: +52 55 5559-1588	
Alpha Assembly Solutions Brasil Soldas Ltda Rio Jaguarão, 1540 - Vila Buriti Manaus Amazonas 69072-055 Brasil	Tel: 55 92 3614-7400	Tel: 55 92 3614-7423	

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing dust. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Section 2. Hazards identification

Response	: Collect spillage. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	20-30	2386-87-0
bis-[4-(2,3-epoxipropoxi)phenyl]propane	20-30	1675-54-3
STABILIZER	1-10	-
STABILIZER	0.1-1.0	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary firs	t a	id measures
Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/ef	fec	ts, acute and delayed
Potential acute health effect	S	
Eye contact	1	Causes serious eye irritation.

Continued on next page

Section 4. First aid measures

Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media		
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.	
Unsuitable extinguishing media	: None known.	
Specific hazards arising from the chemical	: This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	

Section 6. Accidental release measures

Personal precautions, protec	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	ntainment and cleaning up
Small spill	: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed,

labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 1 to 10°C (33.8 to 50°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	:	Solid.
Color	:	Pale Yellow.
Odor	:	None
Odor threshold	:	Not available.
рН	1	Not available.
Melting point/freezing point	:	Not available.

Section 9. Physical and chemical properties and safety characteristics

Boiling point, initial boiling point, and boiling range	1	Not available.
Flash point	1	Closed cup: >93.3°C (>199.9°F)
Evaporation rate	:	Not available.
Flammability	1	Not available.
Lower and upper explosion limit/flammability limit	1	Not applicable.
Vapor pressure	1	Not available.
Relative vapor density	:	Not applicable.
Relative density	1	Not available.
Solubility	1	Not available.
VOC	1	0 g/l
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	1	Not applicable.
Decomposition temperature	:	Not available.
Viscosity	1	Not applicable.
Flow time (ISO 2431)	1	Not available.
Particle characteristics		
Median particle size	1	Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Incompatibility with various substances	 Reactive or incompatible with the following materials: alkalis. Slightly reactive or incompatible with the following materials: acids and moisture. Non-reactive or compatible with the following materials: oxidizing materials, reducing materials, combustible materials, organic materials and metals.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	LD50 Oral	Rat	4490 mg/kg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	20 g/kg	-
STABILIZER	LD50 Dermal	Mouse	>1270 mg/kg	-
	LD50 Dermal	Rat	>1200 mg/kg	-
	LD50 Oral	Mouse	>500 mg/kg	-
	LD50 Oral	Rat	11.4 g/kg	-
	LD50 Oral	Rat	11400 mg/kg	-
	LD50 Oral	Rat	13600 mg/kg	-

Continued on next page

Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	Eyes - Mild irritant	Rabbit	-	0.1 Mililiters	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
STABILIZER	-	Experiment: In vitro Subject: Mammalian-Animal	Equivocal
	-	Experiment: In vitro Subject: Yeast	Equivocal

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

....

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	÷	Dermal contact. Eye contact. Inhalation. Ingestion.
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	;	Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related	to the physical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following:

 Adverse symptoms may include the following: pain or irritation watering redness

Section 11. Toxicological information

Inhalation	1	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
Delayed and immediate effect	<u>cts</u>	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	ect	<u>s</u>
Not available.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	5618.1 mg/kg
Dermal	16703.03 mg/kg

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
7-oxabicyclo[4.1.0]hept- 3-ylmethyl 7-oxabicyclo[4.1.0] heptane-3-carboxylate	1.34	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations	: TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.
	TSCA 5(a)2 final significant new use rule (SNUR): No products were found.
	TSCA 12(b) one-time export notification: No products were found.
	TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b)	: All components are listed or exempted.
SARA 302/304	
Composition/information	on ingredients
No products were found.	

Section 15. Regulatory information

SARA 311/312

Classification	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
	SKIN SENSITIZATION - Category 2A

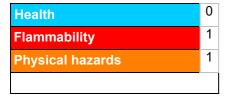
California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

<u>Canada</u> Canada inventory	: All components are listed or exempted.
International regulations	
Inventory list	
Australia	: Not determined.
China	: All components are listed or exempted.
Japan	: All components are listed or exempted.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.

Section 16. Other information





Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
AQUATIC HAZARD (ACUTE) - Category 3	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method
History	

Date of issue/Date of : 9/20/2023 revision Date of previous issue : 3/11/2023 Version : 1.04 **Regulatory Affairs Department** enthone.msds@macdermidenthone.com Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

Section 16. Other information

N/A = Not available SGG = Segregation Group UN = United Nations

References

: Not available. Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.12.3.4 b7396

Alpha SDS GHS Americas