

# TRESTON

ASSEMBLY INSTRUCTIONS  
Cornerstone Bench  
905998

12/16/2022  
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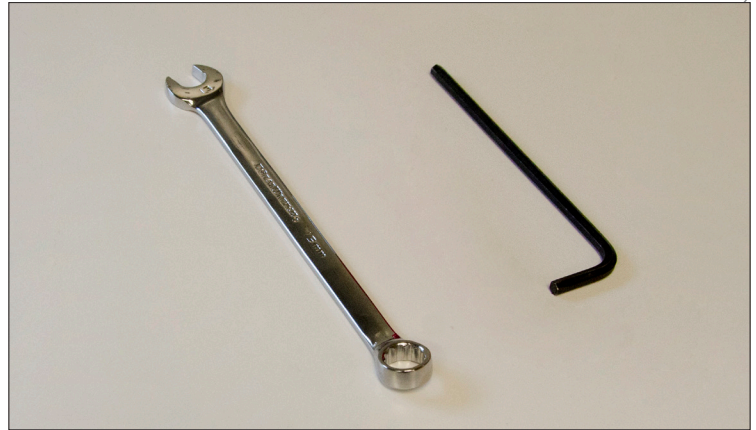
← Quick assembly video



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**TOOLS REQUIRED FOR INSTALLATION:**

- 5mm hex key
- 19mm wrench

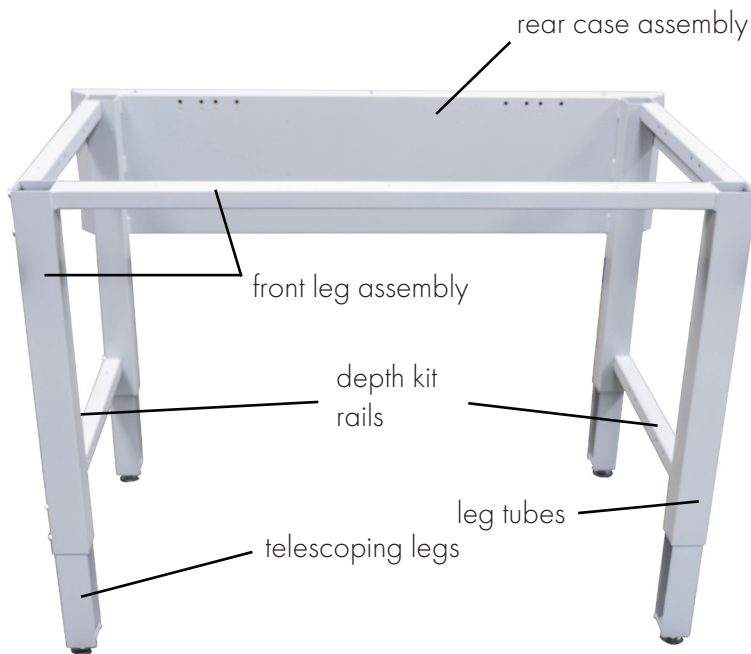


**HARDWARE INCLUDED:**

- (4) 12mm foot glides
- (8) threaded nut plates
- (16) M8 x 16 bolts
- (16) M8 washers
- (8) 12mm nuts
- (8) wood screws

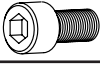
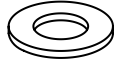


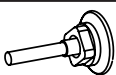
**Hardware for optional upright attachment:**

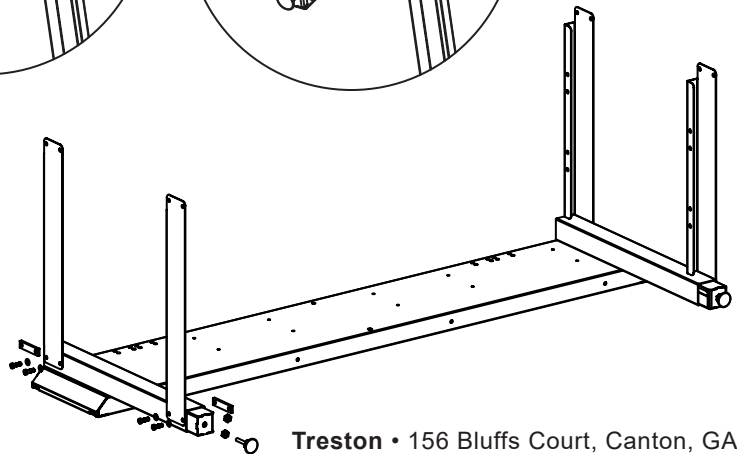
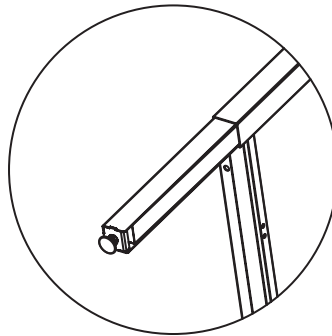
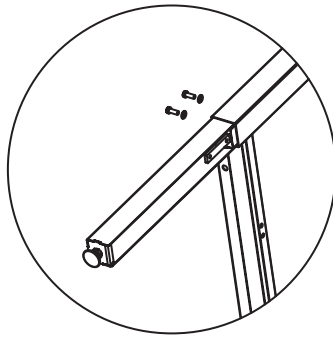
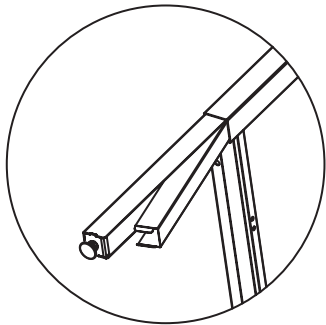
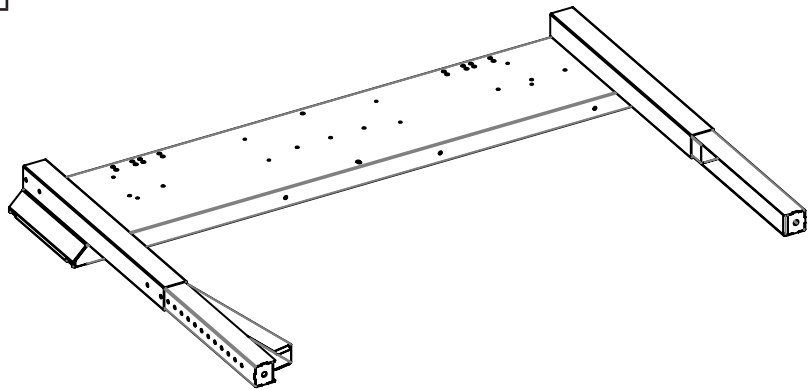
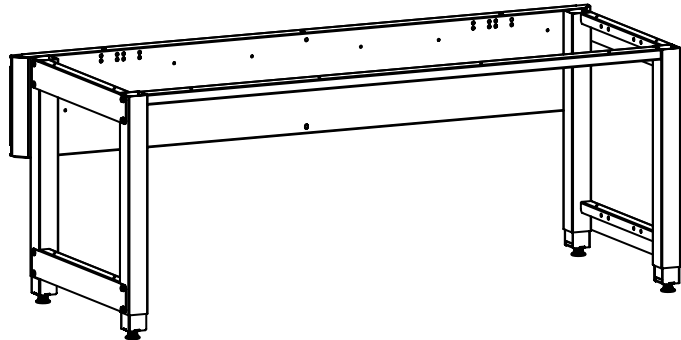
- (4) upright tabs
- (4) M8 x 16 bolts



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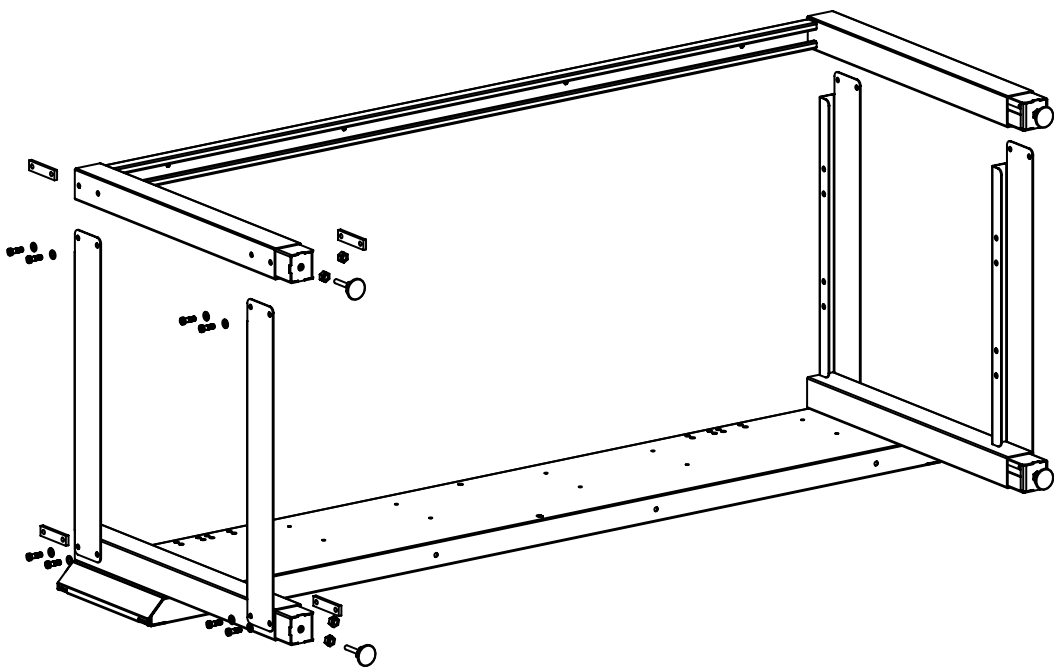
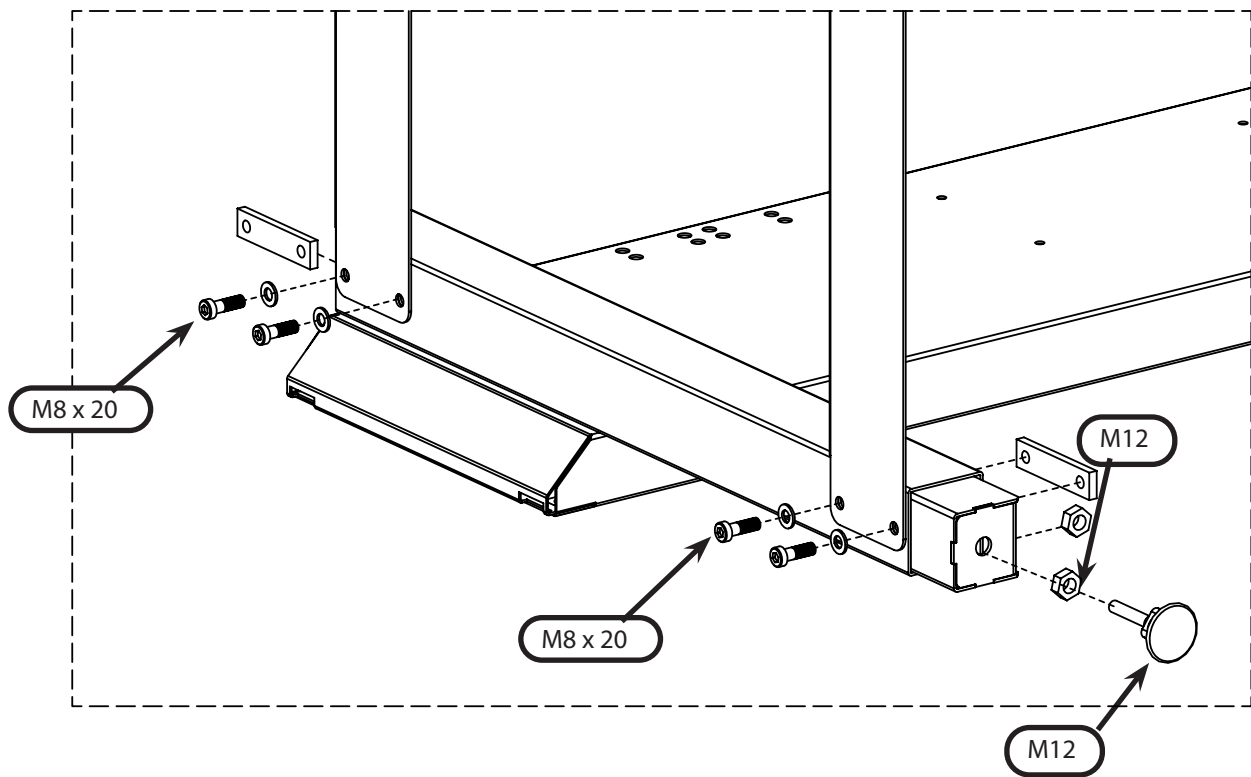
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	M8x20	16
	M8,4	16
	M12	8
		8
		4



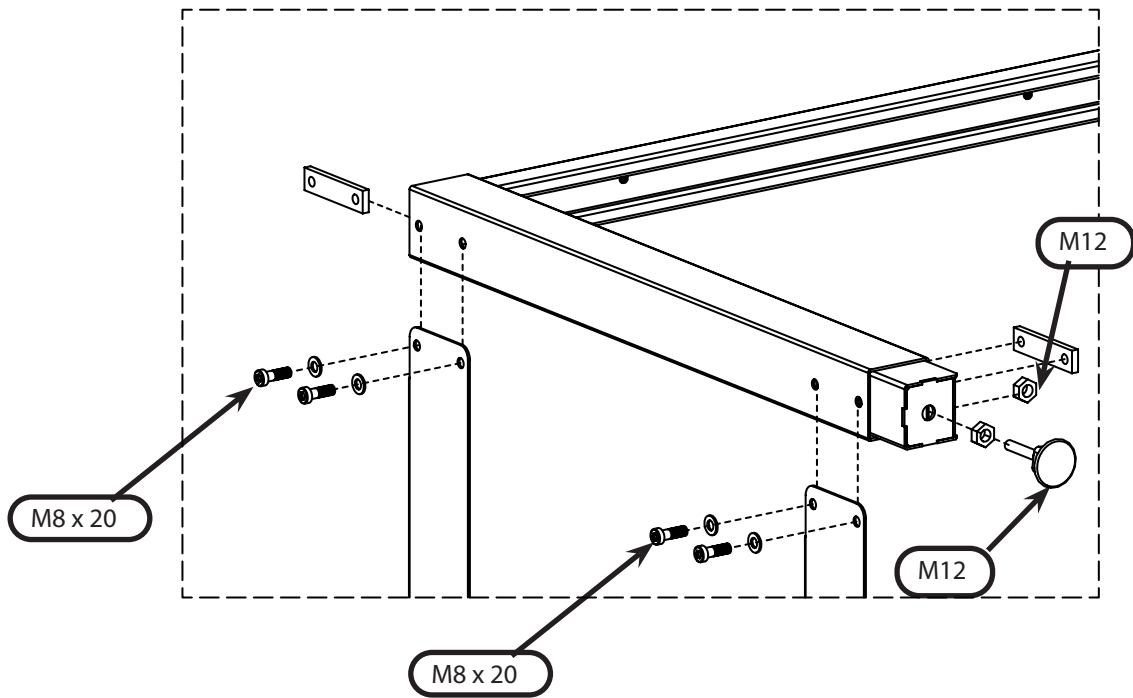
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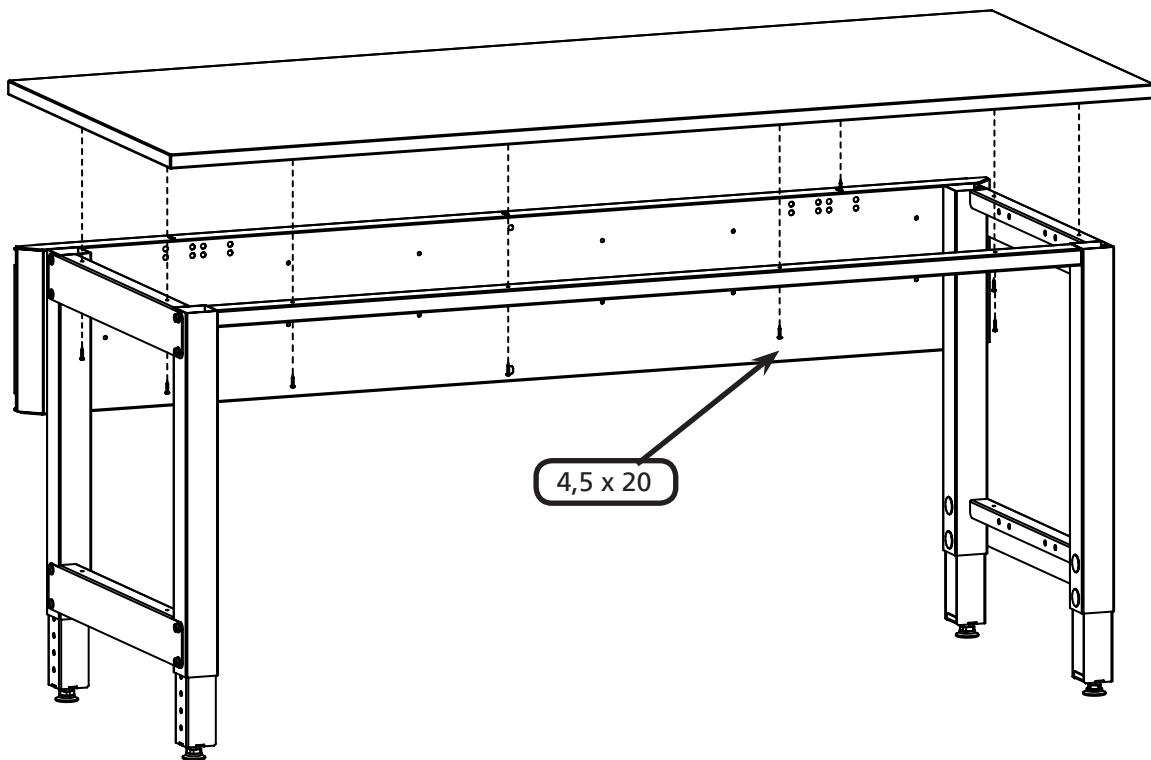
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## LAMINATE

Treston laminate tops assembled with wood screws provided.

## PHENOLIC

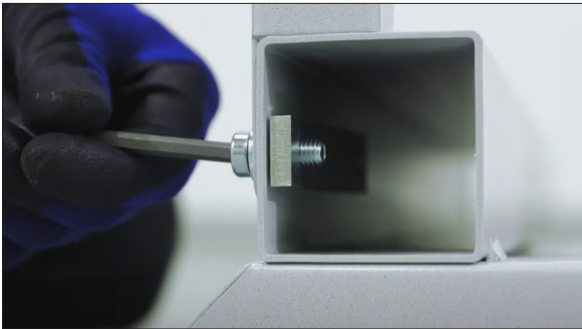
**DO NOT USE provided screws from the hardware pack provided with the table.** These screws are for laminate work surfaces only.

Treston phenolic tops can be assembled in 2 ways:

- **Mechanical fasteners** - Screws to be provided by the installer. Pre-drill a pilot hole in the bottom of the work surface, taking care to keep from penetrating through the top. The pre-drilled hole should be the same length as the screw shaft. The screw should be slightly larger in diameter than the pilot hole. Use a coarse threaded screw, wood or machine.
- **Adhesive** - Provided by the installer. Use 100% silicon. Apply several "spots" or a continuous bead to the top of the table frame. Position the work surface as centered on the frame and let cure for 12 hrs at room temp.

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**STEP ONE:** Lay rear case assembly with back side down. Attach depth kit rails to the legs with the work surface support lips facing up, flush with the inside of the leg. Attach the depth kit components using M8 hardware, inserting threaded nut plate into legs.

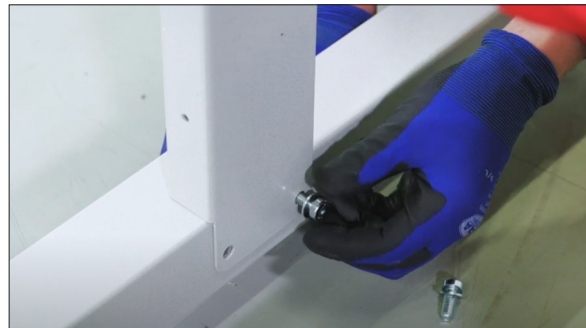
**NOTE:** Wait to attach lower depth kit rails until step 3, after telescoping legs have been inserted.



**STEP TWO:** Insert telescoping legs into leg tubes. Align holes with outer side of the leg tubes. Set to desired position/height of the table - remember to include glides and work surface in total height.



**STEP THREE:** If using leg covers, slide them in BEFORE attaching the bottom part of the legs.



**STEP FOUR:** Attach lower depth kit rails to legs using M8 hardware. Insert the threaded nut plate into telescoping leg. M8 bolts with washers will hold depth kit rail, leg tube and telescoping leg together.



**STEP FIVE:** With rear case still laying flat on the floor, lay front leg and front rail assembly onto depth kit rails, keeping the depth kit rails flush with the outsides of the front assembly.

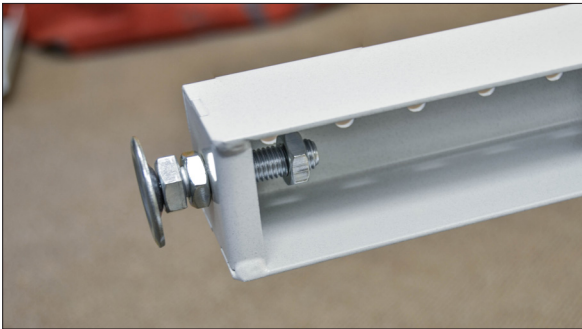


**STEP SIX:** Attach front leg/front rail assembly to the rest of the frame with M8 hardware and nut plates. Insert telescoping legs into leg tubes before attaching lower depth kit rails. (see steps 1-4). Tighten all bolts.

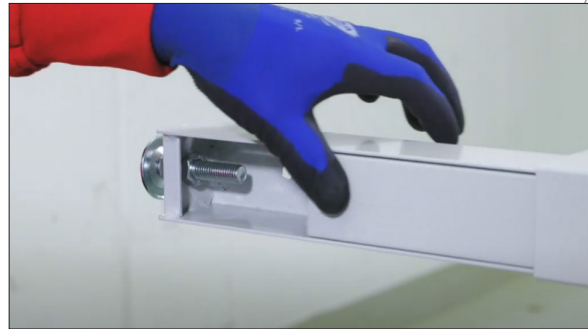


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**STEP SEVEN:** Insert glide into bottom of telescoping leg tubes. Attach second nut to glide stem and tighten. (In the above photo, the glide is placed in the shortest position.) If using casters, glide hardware is not needed.



**STEP EIGHT:** If using leg covers, slide them down at this point.



**STEP NINE:** Rotate table into upright position. If attaching a drawer unit, attach the drawer bracket rail at this point (ordered separately).



**STEP TEN:** Attach laminate work surface using wood screws provided.

\*If using a phenolic top, 100% silicon adhesive is recommended in place of drilling holes for screws.  
\*\*Provided wood screws are for laminate work surfaces >25mm. **DO NOT USE PROVIDED WOOD SCREWS FOR 3/4" PHENOLIC TOPS.**