

RECOMMENDED PCB LAYOUT

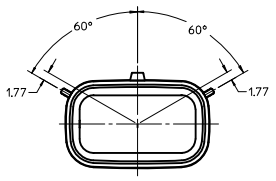
- NOTES:
1. TERMINAL MAT'L: ALLOY C26000, CARTRIDGE BRASS
 2. WAFER MAT'L: 30% GLASS FILLED LCP, 94V-0, COLOR BLACK.
 3. TERMINAL PLATING:
 - OPTION 4 - 1.5μm MIN MATTE TIN OVERALL OVER 1.25μm NICKEL OVERALL
 - OPTION 1 - 2.5μm MIN MATTE TIN OVERALL OVER 1.25μm NICKEL OVERALL
 - OPTION 2 - 1.25μm NICKEL OVERALL 2.5μm MIN SELECT MATTE TIN PC TAIL
AREA 0.05-0.25μm SELECT GOLD CONTACT AREA
 - OPTION 3 - 1.25μm NICKEL OVERALL 2.5μm MIN SELECT MATTE TIN PC TAIL
AREA 0.75μm SELECT GOLD CONTACT AREA
 4. HEADER ASSEMBLIES ARE TUBE PACKAGED PER PK-36518-340.
 5. ALL THE POSITIONAL TOLERANCES SHOULD BE MEASURED AT TIP OF THE TERMINALS.
 6. DATUMS SHOULD BE CONSIDERED FROM THE EDGES OF THE HOUSING.
 7. POSITION TOLERANCE OF PIN AT MATING SIDE SHOULD BE MAINTAINED AT 0.3 MM IN THE FINAL MODULE BY CUSTOMER
 8. [G] DENOTES DIMENSIONS THAT CAN BE QUALIFIED WITH A GAUGE
 9. **BLADE GEOMETRY DOES NOT CONFORM TO USCAR SPECIFICATIONS**

ADDED NOTE 8 & 9. EC NO: 12017-0047 DRW:RGV 2017/04/20 CHKD: APPR:VUTTARKAR 2017/04/24 REV 4	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION																		
	$\nabla=0$ $\nabla=0$ $\nabla=0$	<table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± ---</td> </tr> <tr> <td>0 PLACE</td> <td>±</td> <td>±</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.13	± ---	1 PLACE	± 0.25	± ---	0 PLACE	±	±	MM ONLY	4:1	METRIC	
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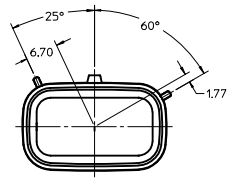
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	2	75757-6221		
	3	75757-6321		
	4	75757-6421		
2 x 3	1	75757-6131	10.5	7.00
	2	75757-6231		
	3	75757-6331		
	4	75757-6431		
2 x 4	1	75757-6141	14.0	10.50
	2	75757-6241		
	3	75757-6341		
	4	75757-6441		
2 x 6	1	75757-6161	21.0	17.50
	2	75757-6261		
	3	75757-6361		
	4	75757-6461		
2 x 8	1	75757-6181	28.0	24.50
	2	75757-6281		
	3	75757-6381		
	4	75757-6481		
2 x 10	1	75757-6101	35.0	31.50
	2	75757-6201		
	3	75757-6301		
	4	75757-6401		
CKT SIZE	PLATING OPTION	MATERIAL NUMBER	*A* DIM	*B* DIM

SEE SHEET 1 IEC NO: I2017-0047 DRAWN BY: RGV CHKD: 4 APPR: VUTTARKAR 2017/04/20 2017/04/24	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 1:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± ---		DRAWN BY: RGV DATE: 2016/11/29		TITLE MX150 DUAL ROW UNSHROUDED VERTICAL HEADER ASSEMBLY				
		3 PLACES ± --- ± ---		CHECKED BY: _____ DATE: _____						
		2 PLACES ± 0.13 ± ---		APPROVED BY: VUTTARKAR DATE: 2017/01/02		molex DOCUMENT NO. SD-75757-003				
1 PLACE ± 0.25 ± ---		MATERIAL NO. _____		SHEET NO. 2 OF 2						
0 PLACE ± ±		ANGULAR ± 1/2°		SEE CHART						
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A2		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

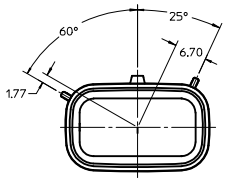
CUSTOMER SHROUD DESIGN DETAILS



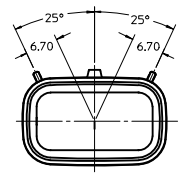
KEYING OPTION 'A'
SUGGESTED COLOR: BLACK



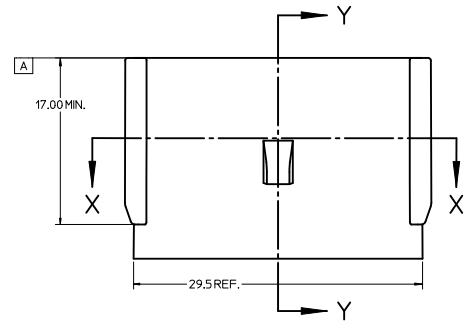
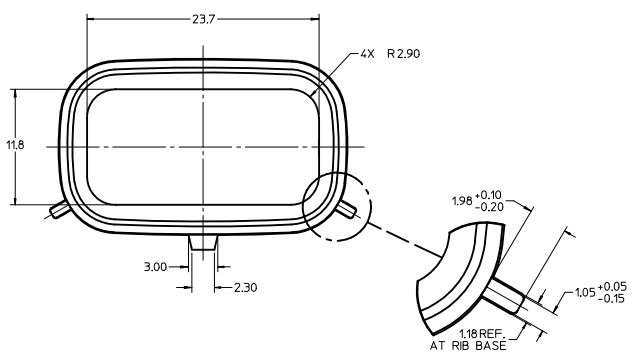
KEYING OPTION 'B'
SUGGESTED COLOR: GREY



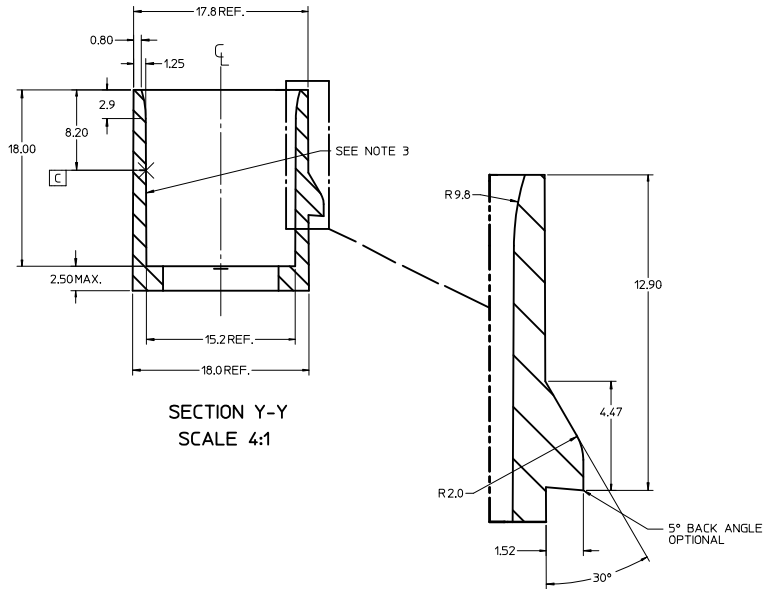
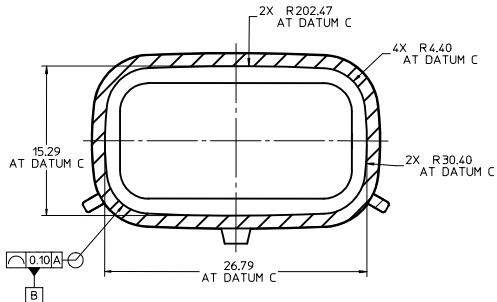
KEYING OPTION 'C'
SUGGESTED COLOR: BROWN



KEYING OPTION 'D'
SUGGESTED COLOR: GREEN



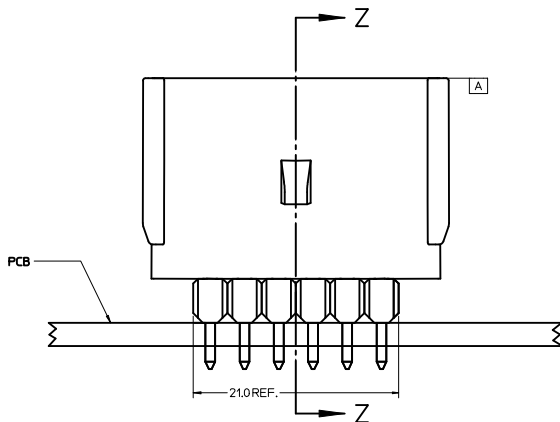
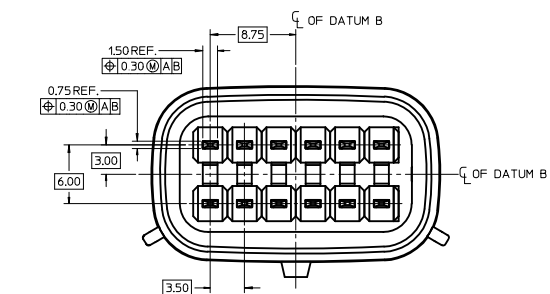
SECTION X-X
SCALE 4:1



SECTION Y-Y
SCALE 4:1

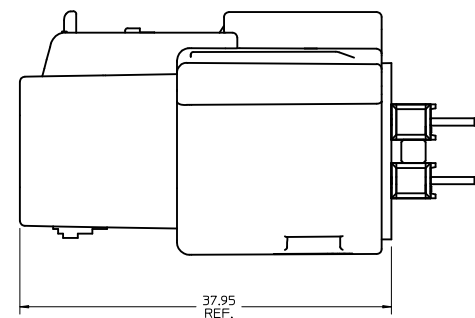
- NOTES:**
- REFER TO MOLEX SALES DRAWING SD-75757-002 FOR THE HEADER ASSEMBLY PRODUCT DETAILS AND RECOMMENDED PCB LAYOUT.
 - KEYING OPTIONS A-D AND SUGGESTED COLORS COMPLY TO THE POLARIZATION STANDARDS ESTABLISHED FOR MATING WITH A MX150 FEMALE CONNECTOR.
 - INTERIOR SHROUD SURFACE MUST BE FREE OF DEFECTS AND PARTING LINES ALL AROUND TO ENSURE PROPER SEALING OF THE MATING MX150 FEMALE CONNECTOR.
 - A FULL SHROUD ON THE MATING CONNECTOR IS REQUIRED TO INSURE THE HEADER SHROUD POLARIZATION FEATURES (OPTIONS A-D) WILL FUNCTION PROPERLY. THE FULL SHROUD ALSO PREVENTS SCOOP DAMAGE TO THE HEADER CONTACTS.
 - PERMISSIBLE DRAFT ANGLE 0.25° MAXIMUM.
 - RADII ON ALL CORNERS SHOWN SHARP OR ALL UNSPECIFIED RADII 0.25 EXCEPT AS NOTED.
 - DIMENSIONS SHOWN ABOUT A CENTERLINE ARE SYMMETRICAL ABOUT THAT CENTERLINE WITHIN HALF THE SPECIFIED TOLERANCE.

ADDED PLUG ASSY EC NO: UCP2011-2680 DRAWN BY: DRWNDRSOSCA CHYD: APPR: JCOMERCL 2011/03/07 DESCRIPTION:	QUALITY SYMBOLS ▽=0 ▽=0		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 2:1		DESIGN UNITS METRIC		THIRD ANGLE PROJECTION		
	4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.2 ± ---		mm INCH		DRAWN BY: TMCCLLELL DATE: 03/29/06 CHECKED BY: DATE:		TITILE:		APPLICATION SPEC 2X6 MX150 HEADER SHROUD DETAILS				
	ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPROVED BY: BANAKIS DATE: 03/30/06		MATERIAL NO: 75757-2060		DOCUMENT NO: AS-75757-206		MOLEX INCORPORATED		SHEET NO: 1 OF 2
	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												

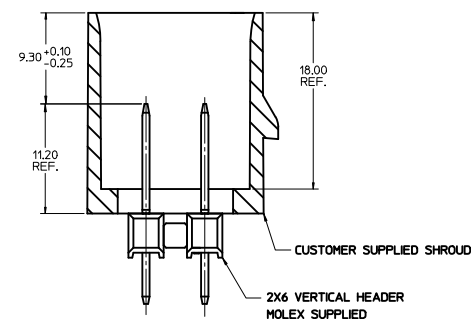
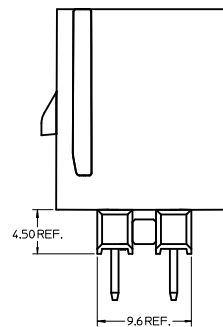


HEADER APPLICATION DETAILS

NOTES:
1. ADHERENCE TO THE HEADER APPLICATION DETAILS IS IMPERATIVE TO ENSURE PROPER SHROUD SEALING AND CONTACT ALIGNMENT WHEN MATED WITH A MX150 FEMALE CONNECTOR.



CONNECTOR ASSEMBLY



SECTION Z-Z

SEE SHEET 1 IEC NO. UCP2011-2680 DRAWN BY: DRWN:DROSCA CHKD: APPR: JCOMERCL 2011/03/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
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	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. 75757-2060 SIZE D	DOCUMENT NO. AS-75757-206 SHEET NO. 2 OF 2	APPLICATION SPEC 2X6 MX150 HEADER SHROUD DETAILS MOLEX INCORPORATED	