

VIEW OF WIRE END OF CONNECTOR

NOTES: UNLESS OTHERWISE SPECIFIED

- GENERAL TOLERANCES:
- ±0.10 ALL TWO PLACE DIMENSIONS
- ±0.3 ALL ONE PLACE DIMENSIONS
- ±1.0° ALL ANGULAR DIMENSIONS
- 0.5° MAXIMUM DRAFT ANGLE
- 0.3 MAXIMUM RADIUS PERMISSIBLE ON ALL EDGES AND FILLETS SHOWN AS SHARP
- ALL RADI: 0.8
- WALL THICKNESS 1.3-1.0

| DATE LET | REVISIONS | DR | CK | APP |
|----------|-------------------|----|----|-----|
| 11-18-77 | RELEASED COMPLETE | | | |
| | AKI-6000 # 86 | | | |

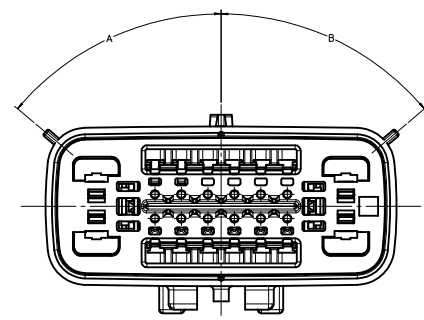
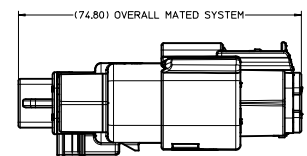
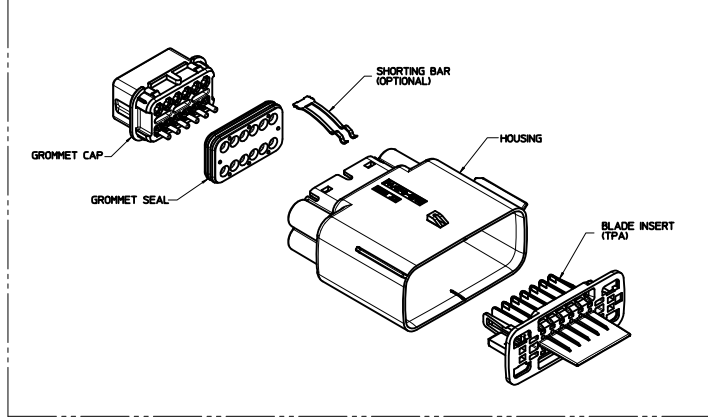
NO. ES-EIAB-14A485-AA

SPIND PRODUCT ENGINEERING

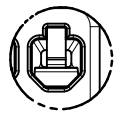
| DATE | CHECKED | SCALE | APPROVED | CODE |
|---------|---------|-------|----------|------|
| 11-8-77 | CE | 1/2N | MA | |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETRES
MACHINED DIM. 1
ANGULAR DIM. 1

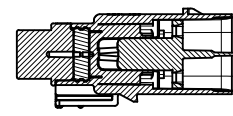
NAME: SPECIFICATION - RETAINER - WIRE
CONNECTOR SLEEVE
DATE: 11-8-77
MATERIAL: 55
NO. ES-EIAB-14A485-AA



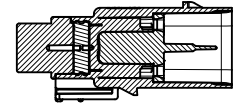
KEYING OPTION
SEE TABLE
SCALE 4:1



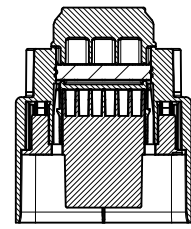
DETAIL 1
SCALE 10:1
USE ONLY BLADE TERMINAL P/N 31296-0008
FOR ALL SHORTING BAR APPLICATIONS
INSERT SHORTING BAR BLADE TERMINALS INTO
GROHMET CAP OPENINGS AS SHOWN ABOVE



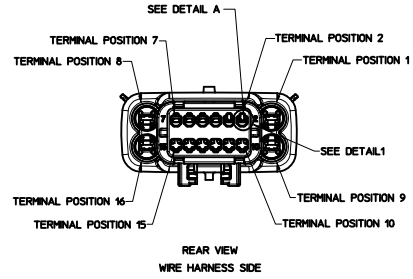
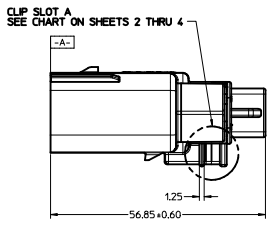
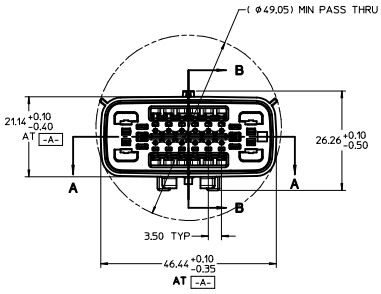
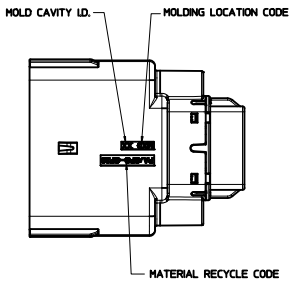
SECTION B-B
INSERT SHOWN IN PRE-LOCK POSITION
SEE NOTE 2



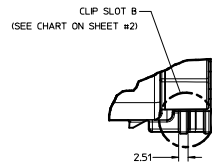
SECTION B-B
INSERT SHOWN IN FINAL LOCK POSITION
SEE NOTE 2



SECTION A-A



REAR VIEW
WIRE HARNESS SIDE

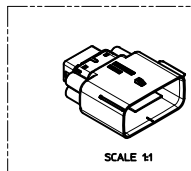


APPLIES TO 33486-1721 THRU 1729,
33486-1761, 33486-1764, AND 33486-1765 ONLY
SCALE 2:1

NOTES: UNLESS OTHERWISE STATED

- DESIGNED TO MATE WITH RECEPTACLE HOUSING ASSEMBLY SPECIFIED IN DRAWING SD-33476-161.
- ASSEMBLY SHIPPED WITH BLADE INSERT IN PRE-LOCKED POSITION (SEE SECTION B-B PRE-LOCK). UPON FULL TERMINAL ASSEMBLY, EACH BLADE INSERT MUST BE SNAPPED INTO ITS FINAL-LOCK POSITION. FORCE TO MOVE TPA FROM FINAL LOCK TO PRE-LOCK POSITION: 75 N MAX.
- FOR 15mm BLADE TERMINALS TO BE USED WITH THIS ASSEMBLY SEE MOLEX DRAWING SD-33500-001 FOR 2.8mm RECEPTACLE TERMINALS SEE TABLE.
- SYSTEM TO BE USED WITH WIRE WITHIN RANGE OF 1.5mm TO 2.5mm.
- MATERIAL: SPS/NYLON BLEND, 20% GLASS FILLED.
- FOR ASSEMBLIES W/SHORTING BARS, ASSEMBLE SHORTING BARS PER SPECIFICATION E-33546-001
- SHORTING BAR TERMINAL CRIMP ANGLE MUST BE BETWEEN -14 DEG. AND +35 DEG. AFTER INSTALLATION INTO THE CONNECTOR ASSEMBLY. REFER TO MOLEX DRAWING SD-31296-001 FOR DETAILS.
- SHALL CONFORM TO PACKAGING SPECIFICATION PK-31300-514.
- SHALL CONFORM TO PRODUCT SPECIFICATION PS-33476-000.
- ASSEMBLY CONFORMS TO SAE/USCAR-2 REV. 4 WITH THE FOLLOWING EXCEPTIONS:
14 AWG TERMINAL INSERTION FORCES SHALL NOT EXCEED 42 NEWTONS.

| TYO9 2.8mm CABLE SEAL TERMINAL | | |
|-----------------------------------|------------|-----------|
| FORD P/N | MALE BLADE | GRIP SIZE |
| SP2T-14421-GA | 12 | |
| IFT-14421-JA | 14 | |
| IFT-14421-HA | 16 | |
| IFT-14421-GA | 18 | |
| IFT-14421-FA | 20 | |
| IFT-14421-EA | 22 | |



SCALE 1:1

| | | | | | | |
|---|--|---|------------------------------|---------------------|------------------------|------------------------|
| REDRAWN EC NO. 020911/06 DRAWN BY: JMWESLEY CHECKED BY: DGRIFITHS APPROVED BY: FHOLUB DATE: 06-16-02 DATE: 07-09-02 DATE: 07-09-02 | QUALITY SYMBOLS ▽=0 ▽=0 | GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± .10 ± .004 3 PLACES ± .15 ± .005 2 PLACES ± .25 ± .010 1 PLACE ± .50 ± .020 ANGULAR ± 3° | DIMENSION STYLE MM ONLY | SCALE 2:1 | DESIGN UNITS METRIC | THIRD ANGLE PROJECTION |
| | DRAWN BY: JMWESLEY CHECKED BY: DGRIFITHS APPROVED BY: FHOLUB DATE: 06-16-02 DATE: 07-09-02 DATE: 07-09-02 | MATERIAL NO. SEE TABLE | DOCUMENT NO. SD-33486-161 | SHEET NO. 1 OF 4 | | |

