SAFETY DATA SHEET
FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

Product number MCC-FRC, MCC-FRC101, MCC-FRC105, MCC-FRC10Y

Synonyms; trade names "FRC-Flux Remover C, Electronics Defluxer/Cleaner"

Recommended use of the chemical and restrictions on use

Application Cleaning agent.

Details of the supplier of the safety data sheet

Supplier MicroCare Corporation

Manufacturer MICROCARE CORPORATION
595 John Downey Drive
New Britain, CT 06051
United States of America
CAGE: OATV9
Tel: +1 860-827-0626
Fax: +1 860-827-8105
techsupport@microcare.com

Emergency telephone number

Emergency telephone CHEMTREC (800) 424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Hazardous under the OSHA Hazard Communication Standard.

Physical hazards Press. Gas, Liquefied - H280

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 STOT SE 1 - H370 STOT SE 3 - H336 STOT RE 2 - H373 Asp. Tox. 1 - H304

Environmental hazards Aquatic Chronic 3 - H412

Human health Prolonged or repeated contact with skin may cause irritation, redness and dermatitis. Mild dermatitis, allergic skin rash.

Environmental The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Physicochemical Vapors are heavier than air and may travel along the floor and accumulate in the bottom of containers. Not considered to be a significant hazard due to the small quantities used. Gas or vapor displaces oxygen available for breathing (asphyxiant).

Label elements

FRC GENERAL PURPOSE FLUX REMOVER - FLUX REMOVER C, AEROSOL

Pictogram

Signal word	Danger
Hazard statements	H280 Contains gas under pressure; may explode if heated. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H370 Causes damage to organs . H373 May cause damage to organs through prolonged or repeated exposure. H412 Harmful to aquatic life with long lasting effects.
Precautionary statements	P261 Avoid breathing vapor/ spray. P264 Wash contaminated skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P314 Get medical advice/ attention if you feel unwell. P332+P313 If skin irritation occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P410+P403 Protect from sunlight. Store in a well-ventilated place. P501 Dispose of contents/ container in accordance with national regulations.
Supplemental label information	EUH210 Safety data sheet available on request. RCH001a For use in industrial installations only.
Contains	trans-DICHLOROETHYLENE, METHANOL

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

trans-DICHLOROETHYLENE **10-30%**

CAS number: 156-60-5

Classification

Flam. Liq. 2 - H225
Acute Tox. 4 - H302
Skin Irrit. 2 - H315
Eye Irrit. 2A - H319
STOT SE 3 - H336
Asp. Tox. 1 - H304
Aquatic Chronic 3 - H412

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1,1,1,3,3-PENTAFLUOROBUTANE CAS number: 406-58-6	**10-30%**
Classification Flam. Liq. 2 - H225	
A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE CAS number: —	**10-30%**
Classification Aquatic Chronic 3 - H412	
HFC-134a Tetrafluoroethane CAS number: 811-97-2	**10-30%**
Classification Press. Gas, Liquefied - H280	
METHANOL CAS number: 67-56-1	**1-5%**
Classification Flam. Liq. 2 - H225 Acute Tox. 3 - H301 Acute Tox. 3 - H311 Acute Tox. 3 - H331 STOT SE 1 - H370	

The Full Text for all Hazard Statements are Displayed in Section 16.

Composition comments The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of CFR 1900.1200 TSCA: The ingredients of this product are on the TSCA Inventory.

Composition

4. First-aid measures

Description of first aid measures

General information Never give anything by mouth to an unconscious person. Do not induce vomiting. Place unconscious person on the side in the recovery position and ensure breathing can take place. If breathing stops, provide artificial respiration. Consult a physician for specific advice.

Inhalation Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.

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Ingestion Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Promptly get affected person to drink large volumes of water to dilute the swallowed chemical. Get medical attention.

Skin Contact Remove contaminated clothing and rinse skin thoroughly with water.

Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Consult a physician for specific advice.

Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation Vapors may cause headache, fatigue, dizziness and nausea.

Ingestion May cause nausea, headache, dizziness and intoxication. May cause stomach pain or vomiting.

Skin contact Prolonged or repeated contact with skin may cause irritation, redness and dermatitis.

Eye contact Irritation and redness, followed by blurred vision.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

Special hazards arising from the substance or mixture

Flammability Class The product is not flammable.

Specific hazards Keep away from heat, sparks and open flame. Thermal decomposition or combustion products may include the following substances: Toxic and corrosive gases or vapors. Aerosol containers can explode when heated, due to excessive pressure build-up.

Advice for firefighters

Protective actions during firefighting Move containers from fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Warn everybody of potential hazards and evacuate if necessary. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level.

Environmental precautions

Environmental precautions Contain spillage with sand, earth or other suitable non-combustible material. Avoid release to the environment.

Methods and material for containment and cleaning up

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Methods for cleaning up Provide adequate ventilation. Contain spillage with sand, earth or other suitable non-combustible material. Avoid the spillage or runoff entering drains, sewers or watercourses. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Provide adequate ventilation. Avoid inhalation of vapors/spray and contact with skin and eyes. Keep away from heat, sparks and open flame. Thermal decomposition or combustion products may include the following substances: Toxic and corrosive gases or vapors. Keep out of the reach of children.

Conditions for safe storage, including any incompatibilities

Storage precautions Aerosol cans: Must not be exposed to direct sunlight or temperatures above 50°C.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

Reference to other sections. Store away from incompatible materials (see Section 10).

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

trans-DICHLOROETHYLENE

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm 793 mg/m³

1,1,1,3,3-PENTAFLUOROBUTANE

Long-term exposure limit (8-hour TWA): SUP 1000 ppm

HFC-134a Tetrafluoroethane

Long-term exposure limit (8-hour TWA): OES 4240 mg/m³
Short-term exposure limit (15-minute): OES

METHANOL

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm 262 mg/m³
Short-term exposure limit (15-minute): ACGIH 250 ppm 328 mg/m³
Sk
Long-term exposure limit (8-hour TWA): OSHA 200 ppm 260 mg/m³
ACGIH = American Conference of Governmental Industrial Hygienists.

Sk = Danger of cutaneous absorption.
OSHA = Occupational Safety and Health Administration.

Additional Occupational Exposure Limits

Ingredient comments WEL = Workplace Exposure Limits ACGIH = US Standard.

Exposure controls

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Protective equipment

Appropriate engineering controls	No specific ventilation requirements. This product must not be handled in a confined space without adequate ventilation.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. It is recommended that gloves are made of the following material: Nitrile rubber. Polyvinyl alcohol (PVA). Viton rubber (fluoro rubber).
Other skin and body protection	Wear suitable protective clothing as protection against splashing or contamination. Wear apron or protective clothing in case of contact.
Hygiene measures	No specific hygiene procedures recommended but good personal hygiene practices should always be observed when working with chemical products. When using do not eat, drink or smoke.
Respiratory protection	Considering the size of the packaging, the risk is regarded as minimal. Vapors are heavier than air and may travel along the floor and accumulate in the bottom of containers. In confined or poorly-ventilated spaces, a supplied-air respirator must be worn. Wear self-contained breathing apparatus with full facepiece.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Clear liquid. Aerosol.
Color	Colorless.
Odor	Slight. Ether.
Odor threshold	No information available.
pH	No information available.
Melting point	No information available.
Initial boiling point and range	37°C/99°F @ 101.3 kPa
Flash point	The product is not flammable.
Evaporation rate	No information available.
Evaporation factor	No information available.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 7.5 %(V) Upper flammable/explosive limit: 9.0 %(V)
Other flammability	The product is not flammable. Aerosol ignition distance: none at 0.0 cm
Vapor pressure	65 kPa @ 25°C
Vapor density	4.0
Relative density	No information available.
Bulk density	No information available.

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Solubility(ies)	Slightly soluble in water.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.
Viscosity	No information available.
Comments	Aerosol.
Refractive index	No information available.
Particle size	Not applicable.
Molecular weight	Not applicable.
Volatility	100%
Saturation concentration	No information available.
Critical temperature	No information available.
Volatile organic compound	No information available.
Flammability	The product is not flammable.

10. Stability and reactivity

Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Keep away from heat, sparks and open flame. Thermal decomposition or combustion products may include the following substances: Toxic and corrosive gases or vapors.
Materials to avoid	Alkali metals. Alkaline earth metals. Powdered metal.
Hazardous decomposition products	Heating may generate the following products: Toxic and corrosive gases or vapors. Halogenated hydrocarbons. Hydrogen fluoride (HF). Carbon dioxide (CO2). Carbon monoxide (CO).

11. Toxicological information

Information on toxicological effects

Other health effects	There is no evidence that the product can cause cancer.

Acute toxicity - oral

ATE oral (mg/kg)	1,763.33

Acute toxicity - dermal

ATE dermal (mg/kg)	7,500.0

Acute toxicity - inhalation

ATE inhalation (vapours mg/l)	75.0

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Inhalation	Vapors may irritate throat/respiratory system. A single exposure may cause the following adverse effects: Coughing. Difficulty in breathing.
Ingestion	May cause stomach pain or vomiting. May cause nausea, headache, dizziness and intoxication.
Skin Contact	Product has a defatting effect on skin. May cause allergic contact eczema.
Eye contact	May cause temporary eye irritation.
Medical Symptoms	Gas or vapor in high concentrations may irritate the respiratory system. Symptoms following overexposure may include the following: Headache. Fatigue. Nausea, vomiting.

Toxicological information on ingredients.

trans-DICHLOROETHYLENE

Other health effects	There is no evidence that the product can cause cancer.
Acute toxicity - oral	
Acute toxicity oral (LD_{50} mg/kg)	1,235.0
Species	Rat
ATE oral (mg/kg)	1,235.0
Acute toxicity - dermal	
Acute toxicity dermal (LD_{50} mg/kg)	5,000.0
Species	Rabbit
ATE dermal (mg/kg)	5,000.0
Acute toxicity - inhalation	
Acute toxicity inhalation (LC_{50} vapours mg/l)	24,100.0
Species	Rat
ATE inhalation (vapours mg/l)	24,100.0

1,1,1,3,3-PENTAFLUOROBUTANE

Acute toxicity - oral	
Acute toxicity oral (LD_{50} mg/kg)	2,000.0
Species	Rat
ATE oral (mg/kg)	2,000.0
Acute toxicity - inhalation	
Acute toxicity inhalation (LC_{50} vapours mg/l)	100,000.0
Species	Rat

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ATE inhalation (vapours mg/l)	100,000.0

Specific target organ toxicity - single exposure

STOT - single exposure	LOAEL 75100 ppm, Inhalation,

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	NOAEC 6 mg/l, Inhalation, Rat
Target organs	Liver Kidneys

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Acute toxicity - oral

Acute toxicity oral (LD_{50} mg/kg)	5,000.0
Species	Rat
ATE oral (mg/kg)	5,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD_{50} mg/kg)	5,000.0
Species	Rabbit
ATE dermal (mg/kg)	5,000.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC_{50} vapours mg/l)	114.0
Species	Rat
ATE inhalation (vapours mg/l)	114.0

HFC-134a Tetrafluoroethane

Other health effects	There is no evidence that the product can cause cancer.

Acute toxicity - inhalation

Acute toxicity inhalation (LC_{50} gases ppmV)	567,000.0
Species	Rat
ATE inhalation (gases ppm)	567,000.0

METHANOL

Acute toxicity - oral

Acute toxicity oral (LD_{50} mg/kg)	7,300.0
Species	Mouse

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ATE oral (mg/kg)	100.0
Acute toxicity - dermal	
Acute toxicity dermal (LD_{50} mg/kg)	15,800.0
Species	Rabbit
ATE dermal (mg/kg)	300.0
Acute toxicity - inhalation	
Acute toxicity inhalation (LC_{50} vapours mg/l)	64,000.0
Species	Rat
ATE inhalation (vapours mg/l)	3.0

12. Ecological Information

Ecotoxicity There are no data on the ecotoxicity of this product.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Ecotoxicity Low acute toxicity to aquatic organisms.

Toxicity

Toxicity No data available.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Acute toxicity - fish	LC_{50}, 96 hours: 1350 mg/l, Fish
Acute toxicity - aquatic invertebrates	EC_{50}, 48 hours: 220 mg/l, Daphnia magna

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Acute toxicity - fish	LC_{50}, 96 hours: 27.2 mg/l, Pimephales promelas (Fat-head Minnow)
Acute toxicity - aquatic invertebrates	LC_{50}, 48 hours: 11.7 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC_{50}, 72 hours: >120 mg/l, Pseudokirchneriella subcapitata

HFC-134a Tetrafluoroethane

Acute toxicity - fish	LC_{50}, 96 hours: 450 mg/l, Fish
Acute toxicity - aquatic invertebrates	EC_{50}, 48 hours: 980 mg/l, Daphnia magna

METHANOL

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Acute toxicity - fish	LC_{50}, 96 hours: >100 mg/l, Pimephales promelas (Fat-head Minnow)
Acute toxicity - aquatic invertebrates	EC_{50}, 48 hours: >10000 mg/l, Daphnia magna

Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Persistence and degradability	No data available.

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Biodegradation	Not readily biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient No information available.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Bio-Accumulative Potential	Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE

Bio-Accumulative Potential	Bioaccumulation is unlikely.
Partition coefficient	Pow: 2.7

HFC-134a Tetrafluoroethane

Partition coefficient	Pow: 1.06

Mobility in soil

Mobility The product contains volatile organic compounds (VOCs) which will evaporate easily from all surfaces.

Ecological information on ingredients.

trans-DICHLOROETHYLENE

Mobility	The product has poor water-solubility.

Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

Other adverse effects

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Other adverse effects The product contains a substance which has a photochemical ozone creation potential.

13. Disposal considerations

Waste treatment methods

General information Waste should be treated as controlled waste. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. Empty containers must not be punctured or incinerated because of the risk of an explosion. Aerosol containers can explode when heated, due to excessive pressure build-up. Reuse or recycle products wherever possible.

14. Transport information

UN Number

UN No. (TDG) UN1950

UN No. (IMDG) UN1950

UN No. (ICAO) UN1950

UN No. (DOT) UN1950

UN proper shipping name

Proper shipping name (TDG) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (IMDG) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (ICAO) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Proper shipping name (DOT) UN1950 AEROSOLS, NON-FLAMMABLE, 2.2, LIMITED QUANTITY

Transport hazard class(es)

TDG class 2.2

IMDG Class 2.2

ICAO class/division 2.2

ICAO subsidiary risk N/A

Transport labels

Packing group

TDG Packing Group N/A

IMDG packing group N/A

ICAO packing group N/A

DOT packing group N/A

Environmental hazards

Environmentally Hazardous Substance
No.

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable. No information required.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
Not listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

METHANOL
Final CERCLA RQ: 5000(2270) pounds (Kilograms)

trans-DICHLOROETHYLENE
Final CERCLA RQ: 1000(454) pounds (Kilograms)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
Not listed.

SARA 313 Emission Reporting

METHANOL
1.0 %

CAA Accidental Release Prevention
Not listed.

SARA (311/312) Hazard Categories
Acute
Chronic
Pressure

OSHA Highly Hazardous Chemicals
Not listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

METHANOL
Known to the State of California to cause developmental and reproductive toxicity.

California Air Toxics "Hot Spots" (A-I)

METHANOL
Present.

California Air Toxics "Hot Spots" (A-II)
Not listed.

California Directors List of Hazardous Substances

trans-DICHLOROETHYLENE
Present.

Massachusetts "Right To Know" List

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METHANOL
Present.

trans-DICHLOROETHYLENE
Present.

Rhode Island "Right To Know" List

METHANOL
Present.

Minnesota "Right To Know" List

HFC-134a Tetrafluoroethane
Present.

METHANOL
Present.

New Jersey "Right To Know" List

METHANOL
Present.

Pennsylvania "Right To Know" List

METHANOL
Present.

trans-DICHLOROETHYLENE
Present.

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.
DSL

1,1,1,3,3-PENTAFLUOROBUTANE
DSL

A MIXTURE OF: (R,R)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE, (S,S)-1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE
DSL

HFC-134a Tetrafluoroethane
DSL

METHANOL
DSL

trans-DICHLOROETHYLENE
DSL

US - TSCA

All the ingredients are listed or exempt.

Korea - KECI

1,1,1,3,3-PENTAFLUOROBUTANE
Yes

China - IECSC

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1,1,1,3,3-PENTAFLUOROBUTANE
Yes

16. Other information

Revision comments	NOTE: Lines within the margin indicate significant changes from the previous revision.
Revision date	2/22/2016
Revision	33
Supersedes date	2/22/2016
SDS No.	AEROSOL - FRC
SDS status	Approved.
Hazard statements in full	H225 Highly flammable liquid and vapor. H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H311 Toxic in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation. H331 Toxic if inhaled. H336 May cause drowsiness or dizziness. H370 Causes damage to organs . H373 May cause damage to organs through prolonged or repeated exposure. H412 Harmful to aquatic life with long lasting effects.
NFPA - health hazard	Irritation, minor residual injury. (1)
NFPA - flammability hazard	Will not burn. (0)
NFPA - instability hazard	Unstable if heated. (1)
NFPA - special hazard	N/A
ACA HMIS Health rating.	Slight Hazard. (1)
ACA HMIS Flammability rating.	Will not burn. (0)
ACA HMIS Physical hazard rating.	Unstable if heated. (1)
ACA HMIS Personal protection rating.	A