

(PART A)

# 832FX Safety Data Sheet

**Section 1: Identification** 

**Product Identifier and Other Means of Identification** 

Product Identifier: Black Flexible Epoxy Encapsulating and Potting Compound (Part A)

Other Means of Identification: Not applicable

Related Part # 832FX-450ML, 832FX-1.7L, 832FX-7.4L, 832FX-40L

**Recommended Use and Restriction on Use** 

Use: Epoxy resin for use with hardeners

Uses Advised Against: Not applicable

## **Details of Manufacturer or Importer**

Manufacturer MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

MG Chemicals (Head Office) 9347-193 Street Surrey, British Columbia V4N 4E7 CANADA

<b>a</b>	+1-800-340-0772
FAX	+1-800-340-0773
E-MAIL	support@mgchemicals.com
WEB	www.mgchemicals.com

**\*** +1-905-331-1396

 **Fax** +1-905-331-2682

 **E-MAIL**

E-маіц (Competent Person): <u>sds@mgchemicals.com</u>

#### **Emergency Phone Number**

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents) USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962** (Service access code: 335388)

**For emergencies involving the transport of dangerous goods**; 24/7 service CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones

Page 1 of 14



(PART A)

## Section 2: Hazard(s) Identification

## **Classification of Hazardous Chemical**

## **GHS** Categories

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	2	none	Environment

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

## Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
$\wedge$	H317: May cause an allergic skin reaction
	H319: Causes serious eye irritation
$\mathbf{\dot{\mathbf{v}}}$	H315: Causes skin irritation
×	H411: Toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes/vapors.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/eye protection/face protection.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.

Section continued on the next page

Page 2 of 14



## (PART A)

Continued	
Response	Precautionary Statements
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents/container in accordance to local/regional/international regulations.

## Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

## Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
25085-99-8	propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	74%
41638-13-5	polyglycol, epichlorohydrin polymer	13%
68609-97-2	alkyl glycidyl ether	11%
25068-38-6	bisphenol-A epoxy resin (reaction product) <sup>a)</sup>	1%
1333-86-4	carbon black	0.4%

a) Average molecular weight of  $\leq$ 700



(PART A)

Section 4: First-Aid Measures		
Exposure Condition	GHS Code/Symptoms/Precautionary Statements	
IF IN EYES	P305 + P351 + P338, P337 + P313	
Immediate Symptoms	redness, irritation, pain	
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
	If eye irritation persists: Get medical advice/attention.	
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364	
Immediate or Delayed Symptoms	<i>d</i> redness, irritation, dry skin, allergic contact dermatitis	
Response	Wash with plenty of water.	
	If skin irritation or rash occurs: Get medical advice/attention.	
	Take off contaminated clothing and wash it before reuse.	
IF INHALED	P304 + P340, P312	
Immediate Symptoms	cough, irritation of the respiratory track	
Response	Remove person to fresh air and keep comfortable for breathing.	
	If you feel unwell: Get medical advice/attention.	
IF SWALLOWED	P301 + P330, P331	
Immediate Symptoms	irritation	
Response	Rinse mouth. Do NOT induce vomiting.	

## Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.	
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.	
	Prevent fire-fighting wash from entering waterway or sewer system.	
<b>Combustion Products</b>	Produces carbon oxides (CO,CO $_2$ ) and toxic fumes.	
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.	



(PART A)

## Section 6: Accidental Release Measures

<b>Personal Protection</b>	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing the fumes/vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
<b>Containment Methods</b>	Contain with inert and non-flammable absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable, chemical-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash residue with a paper towel wetted with alcohol, ethyl lactate, or another suitable organic solvent; and place dirty towels in container. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

## Section 7: Handling and Storage

Prevention	Keep out of reach of children.
	Avoid breathing fumes/vapors or contact with skin or eyes.
	Avoid release to the environment.
Handling	Wear protective gloves/clothing/eye protection.
	Take off contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace.
	Wash hands thoroughly after handling.
	Collect spillage.
Storage	Not Applicable

Page **5** of **14** 



(PART A)

## **Section 8: Exposure Controls/Personal Protection**

## **Substances with Occupational Exposure Limit Values**

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
carbon black <sup>a)</sup>	ACGIH	3.5 mg/m <sup>3</sup>	Not established
	U.S.A. OSHA PEL	3.5 mg/m <sup>3</sup>	Not established
	Canada AB	3.5 mg/m <sup>3</sup>	Not established
	Canada BC	3 mg/m <sup>3</sup>	Not established
	Canada ON	3.5 mg/m <sup>3</sup>	Not established
	Canada QC	3.5 mg/m <sup>3</sup>	Not established

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

# Engineering Controls Ventilation Keep airborne concentrations below the occupational exposure limits (OEL). Because the carbon black is bound to the liquid mixture, it does not present an airborne barred under permit use. Ensure

does not present an airborne hazard under normal use. Ensure adequate ventilation if the product is mechanically misted or aerosolized.

#### **Personal Protective Equipment**

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles.
	<b>RECOMMENDATION:</b> Ensure that glasses have side shields for lateral protection.
Skin Protection	For likely contacts, use of protective butyl rubber or other chemically resistant gloves.
	For incidental contacts, use nitrile or other chemically resistant gloves.

Section continued on the next page

#### Page 6 of 14





**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

#### General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

## **Section 9: Physical and Chemical Properties**

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Black	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	>>1 (Air =1)
рН	Not available	Relative Density @25 °C	1.13
Freezing/Melting Point	Not available	Solubility in Water	Negligible
Initial Boiling Point <sup>a)</sup>	≥150 °C [≥302 °F]	Partition Coefficient n-octanol/water	Not available
Flash Point <sup>b)</sup>	142 °C [287 °F]	Auto-ignition Temperature <sup>b)</sup>	≥235 °C [≥455 °F]
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Non flammable	Viscosity @25 °C	809 cP

a) Component with the lowest value—bisphenol-A epoxy resin (reaction product)

b) Component with the lowest value— alkyl glycidyl ether closed cup

Page **7** of **14** 



(PART A)

## Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with amines.		
Chemical Stability	Chemically stable at normal temperatures and pressures		
Conditions to Avoid	Ignition sources, open flames, and incompatible substances		
Incompatibilities	Strong oxidizing agents, strong acids, alkaly		
Polymerization	Will not occur		
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.		

## Section 11: Toxicological Information

## Summary of Effects and Symptoms by Routes of Exposure

Eyes	May cause redness, irritation, or pain.
Skin	May cause skin redness, irritation, dry skin, or allergic contact dermatitis.
Inhalation	May cause cough and respiratory irritation.
Ingestion	May cause irritation (see inhalation symptoms).
Chronic	Prolonged and repeated exposure may lead to skin sensitization.

Section continued on the next page

Page 8 of 14



## (PART A)

## Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
alkyl glycidyl ether	19 200 mg/kg	4 500 mg/kg	Not
	Rat	Rat	available
reaction products: bisphenol-A-	11 400 mg/kg	Not	Not
(epichlor-hydrin) and epoxy resin <sup>a)</sup>	Rat	established	available
carbon black	>15 g/kg	>3 g/kg	Not
	Rat	Rabbit	available

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA were consulted. The data from supplier SDS were also consulted.

a) Referred to as bisphenol-A epoxy resin (reaction product)

#### Other Toxicological Effects

Skin corrosion/irritation	Moderate skin irritant
Serious eye damage/irritation	Serious to moderate eye irritant
Sensitization (allergic reactions)	Skin sensitizer based on animal studies on the epoxy components
<b>Carcinogenicity</b> (risk of cancer)	The carbon black [1333-86-4] is possibly carcinogenic by airborne routes of exposures under WHMIS.
	Because the carbon black is bound in the epoxy liquid mixture, it is not available as an airborne hazard (dust, mist, or spray) under normal use.
	Carbon Black [1333-86-4]
	IARC Group 2B: Possibly carcinogenic to humans
	ACGIH A4: Not classified as a human carcinogen
	CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size)
	NTP: Not listed
<b>Mutagenicity</b> (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.

Section continued on the next page



<b>Reproductive Toxicity</b> (risk to sex functions)	Based on available data, the classification criteria are not met.
<b>Teratogenicity</b> (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is >20.5 mm <sup>2</sup> /s at 40 °C.

## Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<u>http://echa.europa.eu</u>), and other reliable sources.

In Europe, similar epoxy resin mixtures with CAS# 25068-38-6 and 25085-99-8 have an average molecular weight of less than 700 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of >1 mg/L but  $\leq$ 10 mg/L.

Based on available data, carbon black and alkyl glycidyl ether are not classified as environmental hazards according to GHS criteria.

## Acute Ecotoxicity

Category 2 Toxic to aquatic life

## **Chronic Ecotoxicity**

Category 2 Toxic to aquatic life with long lasting effects Avoid release to the environment. Collect spillage.

Section continued on the next page

Page 10 of 14



(PART A)

#### **Biodegradability**

Not available

#### Bioaccumulation

Not available

## **Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

## **Section 14: Transport Information**

#### Ground

A 1...

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.** 

Sizes 5 L and under Limited Quantity Sizes greater than 5 L UN number: UN3082 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin)) Class: 9 Packing Group: III Marine Pollutant: Yes

Refer to ICAO-IATA Danger		
Sizes 5 L and under	Sizes greater than 5 L	
Limited Quantity	UN number: UN3082	
	Shipping Name:	
< γ	> ENVIRONMENTALLY HAZARDOUS	╶╶⋞╹╹╹╹┣ݤ
<u> </u>	SUBSTANCE, LIQUID, N.O.S.	
	(Reaction product: bisphenol-A-	9
•		Á
	(epichlorhydrin))	NV.
	Class: 9	
	Packing Group: III	
	Marine Pollutant: Yes	
Excepted Quantity E1 ≤30	mL	•

Section continued on the next page Page **11** of **14** 



(PART A)

#### Sea

Refer to IMDG regulations.		
Sizes 5 L and under Limited Quantity	Sizes greater than 5 L UN number: UN3082 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A- (epichlorhydrin)) Class: 9 Packing Group: III Marine Pollutant: Yes	

## *Note:* Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.

## Section 15: Regulatory Information

#### Canada

#### Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

#### Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

#### USA

#### **Other Classifications**

#### HMIS® RATING

HEALTH:	*	3
FLAMMABILITY:		1
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		





Approximate HMIS and NFPA Risk Ratings Legend: 0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

> Section continued on the next page Page **12** of **14**



## (PART A)

**CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, USA).

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

#### Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

#### **Section 16: Other Information**

SDS Prepared by	MG Chemicals' Regulatory Department
Date of Review	28 February 2020
Supersedes	28 October 2016
Reason for Changes:	Revisions to Section 14.

#### Reference

1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Section continued on the next page

Page **13** of **14** 



## (PART A)

## Abbreviations

- ACGIH American Conference of Governmental Industrial Hygienists (USA)
- EC50 Half maximal effective concentration
- EL50 Half maximal effective loading
- IARC International Agency for Research on Cancer
- NOELR No observable effect loading ratio
- NTP National Toxicology Program
- GHS Globally Harmonized System of Classification of Labeling of Chemicals
- LC50 Lethal Concentration 50%
- LCLo Lowest published lethal concentration
- LD50 Lethal Dose 50%
- OEL Occupational Exposure Limit
- PEL Permissible Exposure Limit
- SDS Safety Data Sheet
- STEL Short-Term Exposure Limit
- TCLo Lowest published toxic concentration
- TWA Time Weighted Average
- VOC Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at <u>www.mgchemicals.com</u>.

Email: <a href="mailto:support@mgchemicals.com">support@mgchemicals.com</a>

Mailing Addresses	Manufacturing & Support	Head Office
	1210 Corporate Drive	9347–193rd Street
	Burlington, Ontario, Canada	Surrey, British Columbia, Canada
	L7L 5R6	V4N 4E7

**Disclaimer** This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

> Page **14** of **14** Date: 28 February 2020 / Ver. 1.03