Kit Revision Date: 14/09/2021

834HTC High Thermal Conductivity Epoxy Kit

MG Chemicals Multipart Product Kit

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

Kit Content

Part	*Product Name*	*Product Use*
A	834HTC-A	Epoxy resin for use with hardeners
B	834HTC-B	Epoxy hardeners for use with resins

Safety Data Sheets for each part listed above follow this cover sheet.

Transportation Instruction

Before offering this product kit for transport, read Section 14 for all parts listed above.

834HTC-A **(PART A)**

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 834HTC–A

Oher Means of Identification: High Thermal Conductivity Epoxy (Part A)

Related Part # 834HTC-900ML, 834HTC-4.25L, 834HTC-45L

Recommended Use and Restriction on Use

Use: Epoxy resin for use with hardeners

Uses Advised Against: Not applicable

Details of Manufacturer or Importer

Manufacturer
MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

☎ +1-800-340-0772
FAX +1-800-340-0773
E-MAIL support@mgchemicals.com
WEB www.mgchemicals.com

MG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
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☎ +1-905-331-1396
FAX +1-905-331-2682
E-MAIL info@mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA—Call Verisk 3E at ***+1-866-519-4752*** or ***+1-760-476-3962***
(Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service
CANADA—Call CANUTEC collect at ***+1-613-996-6666*** or ****666*** on cellular phones

Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Reproductive Toxicity		2	Warning	Health
Hazardous to the Aquatic Environment	Chronic	2	*none*	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	**WARNING**
Pictograms	**Hazard Statements**
	H317: May cause an allergic skin reaction H319: Causes serious eye irritation H315: Causes skin irritation
	H361: Suspected of damaging fertility or the unborn child if swallowed
	H411: Toxic to aquatic life with long lasting effects

Section continued on the next page

Continued…

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P201, P202	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing fumes and vapors.
P280	Wear protective gloves, eye protection, and face protection.
P272	Contaminated work clothing should not be allowed out of the workplace.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
Response	**Precautionary Statements**
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P308 + P313	IF exposed or concerned: Get medical advice or attention.
P391	Collect spillage.
Storage	**Precautionary Statements**
P405	Store locked up.
Disposal	**Precautionary Statements**
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Defats skin	Repeated exposure may cause skin dryness or cracking.	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
21645-51-2	aluminum trihydrate	40%
25085-99-8	bisphenol-A-(epichlorhydrin)	23%
1344-28-1	aluminium oxide	17%
138265-88-0	zinc borate	10%
17557-23-2	neopentyl glycol diglycidyl ether	7%
25068-38-6	bisphenol-A epoxy resin (reaction product) [a)]	1%
1333-86-4	carbon black	0.4%
68609-97-2	alkyl glycidyl ether	0.3%

a) Average molecular weight of ≤700

Section 4: First-Aid Measures

Exposure Condition	*GHS Code/Symptoms/Precautionary Statements*
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	*redness, irritation, pain*
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	*redness, irritation, dry skin, allergic contact dermatitis*
Response	Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.

Section continued on the next page

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IF INHALED	P304 + P340, P312
Immediate Symptoms	*cough, respiratory irritation*
Response	Remove person to fresh air and keep comfortable for breathing. If you feel unwell: Get medical advice or attention.
IF SWALLOWED	P308 + P313, P330
Immediate Symptoms	*irritation*
Response	IF exposed or concerned: Get medical advice or attention. Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires. Aluminum oxide fumes may cause metal fever and irritate the respiratory tract. The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure. Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO,CO_2) and metal oxide fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing the fumes and vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	Contain with inert and non-flammable absorbent (such as soil, sand, vermiculite).

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Cleaning Methods	Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe off residues with paper towels and place the used towels in the waste container. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children.
	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.
	Avoid breathing fumes and vapors.
	Avoid release to the environment.
Handling	Wear protective gloves, eye protection, and face protection.
	Take off contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace.
	Wash hands thoroughly after handling.
	Collect spillage.
Storage	Store locked up.
	DO NOT FREEZE. Store in a clean and dry area between 5 to 35 °C.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
aluminum metal and insoluble compounds [a)]	ACGIH	1 mg/m^3	Not established
	U.S.A. OSHA PEL	15 mg/m^3	Not established
	Canada AB	10 mg/m^3	Not established
	Canada BC	1 mg/m^3	Not established
	Canada ON	1 mg/m^3	Not established
	Canada QC	10 mg/m^3	Not established
aluminium oxide	ACGIH	Not established	Not established
	U.S.A. OSHA PEL	5 mg/m^3	Not established
	Canada AB	10 mg/m^3	Not established
	Canada BC	Not established	Not established
	Canada ON	Not established	Not established
	Canada QC	10 mg/m^3	Not established
carbon black [a)]	ACGIH	3.5 mg/m^3	Not established
	U.S.A. OSHA PEL	3.5 mg/m^3	Not established
	Canada AB	3.5 mg/m^3	Not established
	Canada BC	3 mg/m^3	Not established
	Canada ON	3.5 mg/m^3	Not established
	Canada QC	3.5 mg/m^3	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH[1], OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS[2] database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

Engineering Controls

Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

Note that the aluminum oxide, and carbon black are inextricably bound to the adhesive mixture; therefore, they are not available as airborne hazard under normal or foreseeable condition of use. Ensure adequate ventilation if the product is mechanically misted or aerosolized.

Section continued on the next page

Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles. **RECOMMENDATION:** Ensure that glasses have side shields for lateral protection.
Skin Protection	For likely contacts, use of protective butyl rubber or other chemically resistant gloves. For incidental contacts, use nitrile or other chemically resistant gloves.
Respiratory Protection	For over-exposures up to 10 x OEL of vapors or fumes, wear respirator such as a half-mask respirator with organic vapor cartridges. Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus. **RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Liquid	**Lower Flammability Limit**	Not available
Appearance	Black	**Upper Flammability Limit**	Not available
Odor	Mild	**Vapor Pressure @20 °C**	Not available
Odor Threshold	Not available	**Vapor Density**	Not available
pH	Not available	**Relative Density @25 °C**	1.86
Freezing/Melting Point	Not available	**Solubility in Water**	Negligible
Initial Boiling Point [a)]	≥150 °C [≥302 °F]	**Partition Coefficient n-octanol/water**	Not available
Flash Point [b)]	250 °C [482 °F]	**Auto-ignition Temperature** [b)]	≥315 °C [≥599 °F]
Evaporation Rate	Not available	**Decomposition Temperature**	Not available
Flammability	Non Flammable	**Viscosity @25 °C**	55 918 cP

a) Component with the lowest value—bisphenol-A epoxy resin (reaction product)

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with amines.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Ignition sources, open flames, and incompatible substances
Incompatibilities	Strong oxidizing agents, strong acids, alkaly
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Eyes	May cause redness, irritation, and/or pain.
Skin	May cause skin redness, irritation, dry skin, and/or allergic contact dermatitis.
Inhalation	May cause cough and respiratory irritation.
Ingestion	May cause irritation and is harmful if swallowed.
Chronic	Prolonged and repeated exposure may lead to skin sensitization.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
aluminum trihydrate	Not available	Not available	Not available
bisphenol-A-(epichlorhydrin)	19 200 mg/kg Rat	4 500 mg/kg Rat	Not available
aluminium oxide	>2 000 mg/kg Rat	Not available	Not available
zinc borate	>10 000 mg/kg Rat	>10 000 mg/kg Rat	>5.0 mg/L 4 h Rat [a)]
bisphenol-A epoxy resin (reaction product)	>2 000 mg/kg Rat	>2 000 mg/kg Rat	Not available
carbon black	>15 g/kg Rat	>3 g/kg Rabbit	Not available
alkyl glycidyl ether	19 000 mg/kg Rat	>4 000 mg/kg Rat	Not available

Note: Toxicity data from the RTECS[2] and ECHA databases were consulted. The data from supplier SDS were also consulted.
a) Supplier value based on zinc (4:1) borate monohydrate

Section continued on the next page

Other Toxicological Effects

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes serious eye irritation.
Sensitization (allergic reactions)	Skin sensitizer based on animal studies on the epoxy components.
Carcinogenicity (risk of cancer)	The carbon black [1333-86-4] is possibly carcinogenic by airborne routes of exposures under WHMIS. Because the carbon black is bound in the epoxy liquid mixture, it is not available as an airborne hazard (dust, mist, or spray) under normal use. **Carbon Black [1333-86-4]** IARC Group 2B: Possibly carcinogenic to humans ACGIH A4: Not classified as a human carcinogen CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size) NTP: Not listed
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Animal ingestion studies show that high doses of zinc borate cause reproductive and developmental effects.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is >20.5 mm^2/s at 40 °C.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

In Europe, similar epoxy resin mixtures with CAS# 25068-38-6 and 25085-99-8 have an average molecular weight of less than 700 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of >1 mg/L but ≤10 mg/L.

The zinc borate is classified as a chronic category 1 environmental toxicant with a M-Factor of 1 (with minimal LC50 96 h of 2.4 mg/L for Oncorhhynchus mykiss (rainbow trout); LC50 48 h of 76 mg/L Daphnia magna (water flea); and transformation/dissolution endpoint for zinc borate powder that release of 0.452 mg/L of zinc ion, which is higher than zinc's NOEC limit).

Based on available data, aluminum trihydrate, aluminium oxide, neopentyl glycol diglycidyl ether, carbon black, and alkyl glycidyl ether are not classified as environmental hazards according to GHS criteria.

Acute Ecotoxicity

See chronic ecotoxicity.

Chronic Ecotoxicity

Category 2

Toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Biodegradability

Not available

Bioaccumulation

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes under 450 L

Part A of all 834HTC kits

NOT REGULATED in TDG per Special Provisions 99

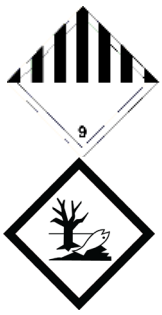
Sizes 5 L and under

Part A of 834HTC-900ML, 834HTC-4.25L kits

NOT REGULATED in 49 CFR per exception 171.4 (c)(2)

49 CFR: Sizes greater than 5 L

UN number: UN3082
Shipping Name:
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin))
Class: 9
Packing Group: III
Marine Pollutant: Yes



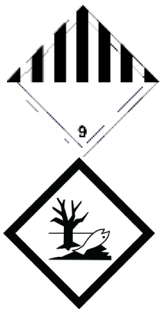
Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

Temperature sensitive—Keep between 5 °C and 35 °C.

Section continued on the next page

834HTC- A (PART A)

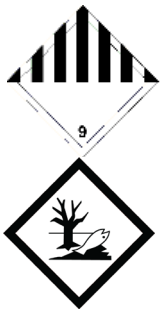
Air

Refer to ICAO-IATA Dangerous Goods Regulations.	
Sizes 5 L and under *Part A of 834HTC-900ML, 834HTC-4.25L kits* **NOT REGULATED** Not Restricted, as per Special Provisions A197	Sizes greater than 5 L **UN number**: UN3082 **Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin)) **Class:** 9 **Packing Group**: III **Marine Pollutant:** Yes 
Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.	

Temperature sensitive—Keep between 5 °C and 35 °C.

Section continued on the next page

Sea

Refer to IMDG regulations.	
Sizes 5 L and under *Part A of 834HTC-900ML, 834HTC-4.25L kits* **NOT REGULATED** per 2.10.2.7	Sizes greater than 5 L **UN number**: UN3082 **Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin)) **Class:** 9 **Packing Group**: III **Marine Pollutant:** Yes 
2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.	

Temperature sensitive—Keep between 5 °C and 35 °C.

Note: **Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.**

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

Section continued on the next page

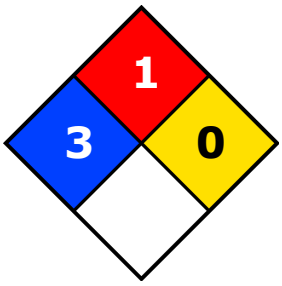
USA

Other Classifications

HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains zinc borate (CAS# 138265-88-0), which have a 1 000 lb reporting quantity requirements in section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA)

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	MG Chemicals' Regulatory Department
Date of Review	14 September 2021
Supersedes	02 March 2020
Reason for Changes:	Added new part number.

Reference

1) ACGIH *2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Section continued on the next page

834HTC-A (PART A)

Mailing Addresses

Manufacturing & Support
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Head Office
9347–193rd Street
Surrey, British Columbia, Canada
V4N 4E7

Disclaimer

This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

834HTC-B **(PART B)**

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 834HTC–B

Other Means of Identification: High Thermal Conductivity Epoxy (Part B)

Related Part # 834HTC-900ML, 834HTC-4.25L

Recommended Use and Restriction on Use

Use: Epoxy hardener for use with resins

Uses Advised Against: Not for use as a spray coating

Details of Manufacturer or Importer

Manufacturer
MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

☎ +1-800-340-0772
FAX +1-800-340-0773
E-MAIL support@mgchemicals.com
WEB www.mgchemicals.com

MG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
CANADA

☎ +1-905-331-1396
FAX +1-905-331-2682
E-MAIL info@mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA—Call Verisk 3E at ***+1-866-519-4752*** or ***+1-760-476-3962***
(Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service
CANADA—Call CANUTEC collect at ***+1-613-996-6666*** or ****666*** on cellular phones

Section 2: Hazard(s) Identification

Classification of the Chemical Material

GHS Categories

Criteria		Category	Signal Word	Pictograms
Serious Eye Damage		1	Danger	Corrosion
Skin Corrosion		1	Danger	Corrosion
Acute Toxicity	Dermal	3	Danger	Skull and crossbones
Acute Toxicity	Oral	4	Warning	Exclamation
Acute Toxicity	Inhalation	4	Warning	Exclamation
Sensitization	Skin	1	Warning	Exclamation
Specific Target Organ Toxicity	Repeated Exposure	2	Warning	Health
Hazardous to the Aquatic Environment	Chronic	3	None	None

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	**DANGER**
Pictograms	**Hazard Statements**
	H314: Causes severe skin burns and eye damage
	H311: Toxic in contact with skin
	H302: Harmful if swallowed H332: Harmful if inhaled H317: May cause an allergic skin reaction

Section continued on the next page

Continued…

Pictograms	Hazard Statements
	H373: May cause damage to liver, adrenal gland, heart, and blood through prolonged or repeated exposure
No symbol Mandated	H412: Harmful to aquatic life with long lasting effects

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P260	Do not breathe fumes or vapors.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.

Response	Precautionary Statements
P310	For all routes of exposure: Immediately call a POISON CENTER or doctor.
P361 + P364	IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash before reuse. Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P312, P330 + P331	IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. Do NOT induce vomiting.
P391	Collect spillage.

Section continued on the next page

Continued…

Storage	Precautionary Statements
P405	Store locked up.
Disposal	**Precautionary Statements**
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Scleroderma	Long term or repeated exposure may lead to an autoimmune disease that results in hardening of the skin and can affect the internal organs.	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	64%
6864-37-5	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	24%

Section 4: First-Aid Measures

Exposure Condition	*GHS Code: Precautionary Statement*
IF INHALED	P304 + P340, P310
Immediate Symptoms	*irritation, cough, sore throat, burning sensation, labored breathing, shortness of breath*
Response	Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.

Section continued on the next page

Continued…

IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	*redness, severe irritation, pain, burns*
Response	Rinse cautiously with water for 30 minutes or more. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
IF ON SKIN (or hair)	P361 + P364, P310, P333 + P313
Immediate Symptoms	*redness, irritation, rash (allergic contact dermatitis), pain, chemical burns, blistering*
Response	Take off immediately all contaminated clothing and wash before reuse. Wash with plenty of water. Immediately call a POISON CENTRE or doctor. If skin irritation or rash occurs: Get medical advice or attention.
IF SWALLOWED	P301 + P312, P310, P330 + P331
Immediate Symptoms	*irritation, abdominal pain, burning sensation, shock or collapse*
Response	Immediately call a POISON CENTER or doctor. Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. Do NOT induce vomiting

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating and toxic fumes in fires or in contact with hot surfaces. Toxic for aquatic environment: Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO_2), nitrogen oxides (NO_x), nitric acid, ammonia, and other toxic fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Do not breathe fumes or vapors.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer.
Containment Methods	Contain with inert absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe off residues with paper towels and place the used towels in the waste container. Wash spill area with soap and water to remove the last traces of residue.
Disposal Methods	Dispose spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children.
	Do not breathe fumes or vapors.
	Use only outdoors or in a well-ventilated area.
	Contaminated work clothing should not be allowed out of the workplace.
	Do not eat, drink, or smoke when using this product.
	Avoid release to the environment.
Handling	Wear protective gloves, protective clothing, eye protection, and face protection.
	Wash contaminated clothing before reuse.
	Wash hands thoroughly after handling.
	Collect spillage.
Storage	Store locked up.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Contains no substances with occupational exposure limits.

Note: The ACGIH[1], OSHA, and Canadian provinces exposure limits were consulted. Limits from by RTECS database[2] and data from suppliers' SDS were also consulted.

Engineering Controls

Ventilation	Due to low vapor pressure of the product, general ventilation should be adequate for normal use. If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask with organic vapor cartridges.

Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles. **RECOMMENDATION:** Use safety glasses with lateral protection (side shields).
Skin Protection	For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves. For incidental contacts, use nitrile or other chemically resistant gloves.
Respiratory Protection	For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges. Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus. If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply. **RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

Section continued on the next page

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Liquid	**Lower Flammability Limit**	Not available
Appearance	Clear	**Upper Flammability Limit**	Not available
Odor	Not available	**Vapor Pressure @20 °C**	Not available
Odor Threshold	Not available	**Vapor Density**	Not available
pH	Not available	**Relative Density @25 °C**	0.94
Freezing/Melting Point	Not available	**Solubility in Water**	Insoluble
Initial Boiling Point [a)]	≥100 °C [≥212 °F]	**Partition Coefficient n-octanol/water**	Not available
Flash Point	≥116 °C [≥241 °F]	**Auto-ignition Temperature**	Not available
Evaporation Rate	Not available	**Decomposition Temperature**	Not available
Flammability	Non Flammable	**Viscosity @25 °C**	24 cP

a) Component with the lowest literature value 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with epoxides.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid excessive heat and incompatible substances. Do not use in a way that forms a mist or aerosolize the product.
Incompatibilities	Sodium hypochlorite, organic acids, mineral acids, copper, aluminum, zinc, tin alloys, peroxides, strong oxidizing agents
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Eyes	May cause redness, severe eye irritation, pain, and/or burns.
Skin	May cause redness, serious skin irritation, rash (allergic contact dermatitis), pain, chemical burns, or blistering.
Inhalation	Inhalation of vapors may cause irritation, coughing, sore throat, burning sensation, labored breathing, shortness of breath.
Ingestion	May cause irritation, abdominal pain, burning sensation, shock or collapse. May cause allergic reactions (see inhalation symptoms).
Chronic	Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

Section continued on the next page

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1 030 mg/kg Rat	Not available	Not available
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	320 mg/kg Rat	200 mg/kg Rabbit	0.41 mg/L Rat 4 h (mist)

Note: Toxicity data from the RTECS[2] and ECHA were consulted. The data from supplier SDSs' were also consulted.

Other Toxicological Effects

Skin corrosion/irritation	The hardener system causes skin burns.
Serious eye damage/irritation	The hardener system causes severe eye damage.
Respiratory and skin sensitization (allergic reactions)	The 3-aminomethyl-3,5,5-trimethylcyclohexylamine component may cause skin sensitization according to animal studies.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Long term or repeated exposure to 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) can cause damage to liver, adrenal gland, heart, and blood.
Aspiration hazard	Based on available data, the classification criteria are not met. Mixture does not contain category 1 components, and the kinematic viscosity is >20.5 mm^2/s at 40 °C.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

The 3-aminomethyl-3,5,5-trimethylcyclohexylamine (CAS# 2855-13-2) component is an acute category 3 environmental toxicant with minimal LC50 of 110 mg/L for Leuciscus idus (Golden orfe); EC50 17.4 mg/L 48 h Daphnia magna (water flea), EC50 37 mg/L 72 h Desmodesmus subspicatus (green algae).

The 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine), tetraethylenepentamine, naphtha, petroleum, heavy alkylate, phenol compounds are classified as chronic category 2 environmental toxicants.

Acute Ecotoxicity

Category 3

Harmful to aquatic life

Chronic Ecotoxicity

Category 3

Harmful to aquatic life with long lasting effects.

Avoid release to the environment. Collect spillage.

Biodegradability

Not readily biodegradable

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 1 L and under	Sizes greater than 1 L
Part B of 834HTC-900ML and 834HTC-4.25L kit **Limited Quantity** 	**UN number**: UN2922 **Shipping Name:** CORROSIVE, LIQUID, TOXIC, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)) **Class:** 8, 6.1 **Packing Group**: II **Marine Pollutant:** No 

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.5 L and under	Sizes greater than 0.5 L up to 1 L
Part B of 834HTC-900ML kit **Limited Quantity** 	*Part B of 834HTC-4.25L kit* **UN number**: UN2922 **Shipping Name:** CORROSIVE, LIQUID, TOXIC, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)) **Class:** 8, 6.1 **Packing Group**: II **Marine Pollutant:** No 

Section continued on the next page

Sea

Refer to IMDG regulations.	
Sizes 1 L and under *Part B of 832HTC-900ML and 834HTC-4.25L kit* **Limited Quantity** 	Sizes greater than 1 L **UN number**: UN2922 **Shipping Name:** CORROSIVE, LIQUID, TOXIC, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)) **Class:** 8, 6.1 **Packing Group**: II **Marine Pollutant:** No 

Note 1: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Note 2: Unless indicated otherwise, the size limits provided refer to container capacities, not the combination pack gross quantity nor the total kit quantity.

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL/NDSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

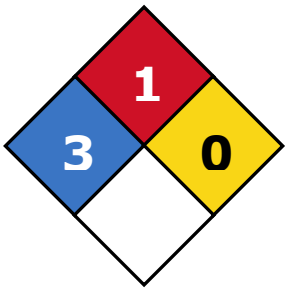
USA

Other Classifications

HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain ingredients that are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances known to be listed in California.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	MG Chemicals' Regulatory Department
Date of Review	02 March 2020
Supersedes	20 November 2019
Reason for Changes:	Update to the emergency phone number information.

Reference

1) ACGIH *2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

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834HTC-B (PART B)

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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