

**Julabo**  
THE TEMPERATURE CONTROL COMPANY



**CORIO™ CD**



**Heating immersion circulator, open bath heating circulator,  
refrigerated circulator**

**Original operating manual**

30001658.E

07/2025

EN

---

## Legal

JULABO GmbH  
Gerhard-Juchheim-Strasse 1  
77960 Seelbach / Germany  
Tel.: +49 7823 51-0  
[Info.de@julabo.com](mailto:Info.de@julabo.com)  
[www.julabo.com](http://www.julabo.com)

The content of this operating manual is protected by copyright. Information, including texts, images, and other contents may not be reproduced, distributed, transmitted, stored or otherwise used in any form without prior explicit written consent.

Illustrations in this operating manual are for illustrative purposes and are not necessarily displayed to scale.

---

|          |  |           |
|----------|--|-----------|
| <b>1</b> | <b>Foreword .....</b>  | <b>6</b>  |
| <b>2</b> | <b>About this manual .....</b>                                 | <b>7</b>  |
| 2.1      | Original JULABO spare parts .....                              | 7         |
| 2.2      | Accessories .....  | 7         |
| 2.3      | Warnings .....   | 8         |
| 2.4      | Symbols used .....   | 8         |
| <b>3</b> | <b>Intended use .....</b>                                      | <b>9</b>  |
| <b>4</b> | <b>Safety .....</b>  | <b>10</b> |
| 4.1      | Safety instructions .....                                      | 10        |
| 4.2      | Safety symbols .....   | 12        |
| 4.3      | Safety function .....  | 13        |
| <b>5</b> | <b>Product description .....</b>                               | <b>14</b> |
| 5.1      | Product overview .....   | 14        |
| 5.2      | Function description .....                                     | 14        |
| 5.3      | Operating and functional elements .....                        | 15        |
| 5.3.1    | Key description .....  | 16        |
| 5.3.2    | USB-A interface .....  | 16        |
| 5.4      | Alarm messages .....   | 17        |
| 5.5      | Technical data .....   | 18        |
| 5.5.1    | Material of parts that come into contact with the medium ..... | 20        |
| 5.5.2    | Technical data for refrigerated circulators .....              | 21        |
| 5.5.3    | Bath fluids .....  | 28        |
| 5.5.4    | Water quality requirements .....                               | 29        |
| 5.5.5    | Hoses .....  | 29        |
| <b>6</b> | <b>Transport and installation .....</b>                        | <b>30</b> |
| 6.1      | Transporting the device .....                                  | 30        |
| 6.2      | Install the device at the operating location .....             | 31        |
| <b>7</b> | <b>Initial operation .....</b>                                 | <b>32</b> |
| 7.1      | Mounting the circulator .....                                  | 32        |
| 7.1.1    | Mount heating or refrigerated circulator .....                 | 32        |
| 7.2      | Connect the device to the power supply .....                   | 33        |
| 7.2.1    | Connect bridge mounted or heating circulator .....             | 33        |
| 7.2.2    | Connect refrigerated circulator .....                          | 34        |

---

|           |   |           |
|-----------|---|-----------|
| 7.3       | Connecting an external system .....                       | 35        |
| 7.3.1     | Connect an external system with screw connections .....   | 36        |
| 7.3.2     | Connect an external system with barbed fittings.....      | 38        |
| 7.4       | Set high temperature safety function.....                 | 39        |
| 7.5       | Fill device.....  | 40        |
| 7.6       | Set up power supply for the refrigerated circulator ..... | 40        |
| 7.7       | Adjusting the flow of the bath fluid.....                 | 41        |
| 7.8       | Set chiller mode.....                                     | 42        |
| <b>8</b>  | <b>Operation.....</b>                                     | <b>43</b> |
| 8.1       | Switch on the unit .....                                  | 43        |
| 8.2       | Switch off the unit .....                                 | 43        |
| 8.3       | Configuring setpoint temperature .....                    | 44        |
| 8.4       | Start temperature control application .....               | 44        |
| 8.5       | Activate autostart function .....                         | 45        |
| 8.6       | Record data .....   | 46        |
| 8.6.1     | Record measurement data.....                              | 46        |
| 8.6.2     | Reading out blackbox data.....                            | 46        |
| 8.7       | Remote control device.....                                | 47        |
| 8.8       | Setting the timer .....                                   | 48        |
| 8.9       | Adjusting the temperature sensor (ATC).....               | 49        |
| <b>9</b>  | <b>Maintenance .....</b>                                  | <b>50</b> |
| 9.1       | Check safety symbols.....                                 | 50        |
| 9.2       | Check the functionality of high temperature cut-off ..... | 50        |
| 9.3       | Test the low liquid level safety function .....           | 51        |
| 9.4       | Replace detachable power cord .....                       | 51        |
| 9.5       | Emptying.....   | 52        |
| 9.6       | Clean device .....  | 53        |
| 9.7       | Device storage.....                                       | 53        |
| 9.8       | Technical Service .....                                   | 54        |
| 9.9       | Warranty .....  | 54        |
| <b>10</b> | <b>Disposal.....</b>                                      | <b>55</b> |
| 10.1      | Device disposal .....                                     | 55        |
| <b>11</b> | <b>EC Declaration of Conformity .....</b>                 | <b>56</b> |
| <b>12</b> | <b>UK Declaration of Conformity .....</b>                 | <b>57</b> |
| <b>13</b> | <b>Appendix .....</b>                                     | <b>58</b> |

---

|        |   |    |
|--------|---|----|
| 13.1   | Interface commands .....                      | 58 |
| 13.1.1 | IN commands .....                             | 59 |
| 13.1.2 | OUT commands .....                            | 59 |
| 13.1.3 | Status commands .....                         | 60 |
| 13.2   | Alarms and Warnings .....                     | 61 |
| 13.3   | Error messages in configuration process ..... | 64 |

## 1 Foreword

### **Congratulations!**

You have made an excellent choice.

JULABO would like to thank you for the trust you have placed in our company and products.

This operating manual will help you become acquainted with the use of our units. Read the operating manual carefully. Keep the operating manual handy at all times.

## 2 About this manual

This manual is intended for the equipment specified on the cover page.

|   |  |
|---|--|
|  | <b>NOTE</b>  |
|   | <b>Observe the safety instructions!</b><br>Read the Safety section of this manual before using the equipment for the first time. |

### 2.1 Original JULABO spare parts

Hassle-free continuous operation and safety also depend on the quality of the spare parts used.

Only original JULABO spare parts guarantee the highest possible quality and safety. Original JULABO spare parts are available directly from JULABO or your specialist dealer.

Please note that JULABO cannot provide a warranty service if non-original JULABO spare parts are used.

### 2.2 Accessories

JULABO offers a wide range of accessories for the devices. Accessories are not described in this manual.

The complete range of accessories for the devices described in this manual can be found on our website **[www.julabo.com](http://www.julabo.com)**. Use the Search function on the website.

## 2.3 Warnings

---

The manual contains warnings to increase safety when using the device. Warnings must always be observed.

A warning sign displayed in signal color precedes the signal word. The signal word, highlighted in color, specifies the severity of the hazard.

|   |                |
|---|----------------|
|    | <b>DANGER</b>  |
| This signal word designates a danger with a high level of risk which, if it not prevented, will result in death or serious injuries.  |                |
|    | <b>WARNING</b> |
| This signal word designates a danger with a medium level of risk which, if it not prevented, may result in death or serious injuries. |                |
|    | <b>CAUTION</b> |
| This signal word designates a danger with a low level of risk which, if it not prevented, may result in minor to moderate injuries.   |                |
|    | <b>NOTE</b>    |
| This signal word designates a possibly harmful situation. If it is not avoided, the system or objects in its vicinity may be damaged. |                |

## 2.4 Symbols used

---

Various symbols are used throughout this manual to aid reading comprehension. This list describes the symbols used.

- ☒ Tools needed for the following approach
- ▶ Prerequisite to be met for the following procedure
- 1. Numbered action steps
- Interim result for individual action steps
- ⌚ Additional note for individual action steps
- ✓ Final result of a procedure
- <> Terms in angle brackets denote control menu
- [] Terms in square brackets denote keys, softkeys and buttons

### 3 Intended use

This section defines the purpose of the unit so that the operator can operate the unit safely and avoid misuse.

JULABO circulators are laboratory devices that are designed for temperature control applications with liquid media in a bath tank or with a cooling machine. An external loop circuit can be connected to the pump connectors so that the temperature of the bath media can be kept constant.

Only use the device if it is in technically perfect condition and only use it in accordance with its intended use. Be aware of safety issues or hazards and comply with the operating manual! In particular, always immediately rectify faults that could impair safety!

The circulators are not suitable for direct temperature control application of food, other consumables or pharmaceutical or other medical products.

The devices are not suitable for use in an explosive environment.

The devices are not intended for use in living areas. They may cause interference with radio reception.

## 4 Safety

### 4.1 Safety instructions

---

The unit is built in accordance with state of the art technology and recognized safety regulations. Despite this, its use may pose a risk to life and limb for the user or third parties.

Therefore, always read and observe the following safety instructions before using the product.

#### **Hot surfaces!**

The following parts and elements may become hot during operation:

- Bath fluid
- Heating element
- Bath lid
- Bath surface
- Connections for external application

Contact may cause severe burns or scalds to hands and arms, face and limbs.

- Keep sufficient distance from hot surfaces and fluids.
- Wear suitable protective gloves.

#### **Electric shock from electrical system!**

Touching damaged live parts can cause severe electric shocks and lead to injury or even death.

- Have damaged insulation and parts of the electrical system immediately repaired by JULABO service technicians or a qualified specialist workshop
- Immediately replace damaged power cords
- When connected with a mains plug, this mains plug must always be readily accessible

#### **Refrigerants are harmful to health!**

Refrigerants and their vapors are harmful to health. There is a suffocation risk in enclosed spaces.

- Do not touch or inhale refrigerants.
- Have damage to the refrigerant cycle repaired only by JULABO service technicians or qualified specialists.
- If refrigerant leaks, stop the device immediately and ventilate the room thoroughly.

### **Natural refrigerants are flammable!**

The unit contains flammable refrigerant in a permanently sealed circuit. If there is a leak in the refrigerant cycle, a flammable concentration may form in the air and ignite or explode. This can result in serious injury or death.

- Use the required minimum room size for operating the unit.
- If refrigerant leaks, stop the unit immediately and ventilate the room thoroughly.
- Have damage to the refrigerant cycle repaired only by JULABO service technicians or qualified specialists.
- Have maintenance work performed only by JULABO service technicians or qualified specialists.
- Nationally applicable standards and guidelines must be observed.

### **Wear personal protective equipment!**

Lacking or unsuitable personal protective equipment increases the risk of health damage and injury.

Personal protective equipment includes, for example:

- Work gloves
- Safety shoes
- Protective clothing
- Breathing protection
- Hearing protection
- Face and eye protection
- Specify and provide personal protective equipment for the respective application.
- Use only personal protective equipment that is in good condition and provides effective protection.
- Adapt personal protective equipment to the person, e.g., by size.

### **Keep safety symbols legible!**

Safety symbols on the unit warn of dangers in hazardous areas and are an important part of the unit's safety equipment. Missing safety symbols increase the risk of injury to persons.

- Clean dirty safety symbols.
- Replace damaged and unrecognizable safety symbols immediately.

### **Maintenance and repair work!**

Improper maintenance and repair work jeopardizes operational safety. This can result in serious injury or death.

- Only carry out work described in this operating manual. Switch off the unit and disconnect it from the power supply before carrying out any work.
- All other maintenance and repair work may only be carried out by a JULABO service technician or a qualified specialist workshop.

## 4.2 Safety symbols

There are safety symbols included with the device, which should be attached to the device before initial operation.

| Safety symbols  | Description                                     |
|---|---|
|  | Warning of a danger zone. Note operating manual |
|  | Warning about hot surface                       |
|  | Warning of cold surface                         |
|  | Read operating manual before switching on       |

## 4.3 Safety function

---

Technical protective devices provide for safe operation. If a safety function is triggered, the operator is alerted with a message on the display and an acoustic signal.

### **Adjustable high temperature cut-off**

The high temperature cut-off prevents overheating of the heater.

- If the measured temperature rises above the set protective temperature, an error message is shown on the display. The pump and heater are switched off. A restart is required.

### **Overheating protection**

The overheating protection prevents overheating of the heater.

- The protective mechanism is triggered when the device recognizes a temperature difference of more than 20 K between the working temperature sensor and the safety temperature sensor. An error message appears on the display. A restart is required.

### **Low liquid level protection**

A level switch recognizes when the bath fluid fill level in the bath tank is too low. The unit has a warning system to prevent overheating of the heater or dry running of the pump.

- The low liquid level alarm is triggered when the float reaches its lower limit stop. The device switches off the pump and heater. A continuous signal tone sounds. An error message appears on the display. A restart is required.

## 5 Product description

### 5.1 Product overview

Circulators can be combined with various baths and cooling machines.

**Heating immersion circulator**



CORIO CD circulator for bath tanks up to 50 l.

**Heating circulator**



Circulator with closed stainless steel bath tank.  
Example: CORIO CD-BC4 for temperature control application in the bath or with an external application.

**Refrigerated circulation thermostat**



Circulator with refrigeration unit.  
Example: CORIO CP-200F for standard temperature applications.

### 5.2 Function description

This section describes the function of the device.

The circulator can be mounted on any bath tank with a volume up to 50 liters. The circulators are used for internal and external temperature control, and depending on the unit combination and accessories used can work in a temperature range between -40 °C and +150 °C.

When mounted on a bath tank the circulator is a heating circulator, when combined with a refrigeration unit it is a refrigerated circulator.

### 5.3 Operating and functional elements

The following figure shows the operating and functional elements and their position on the unit.

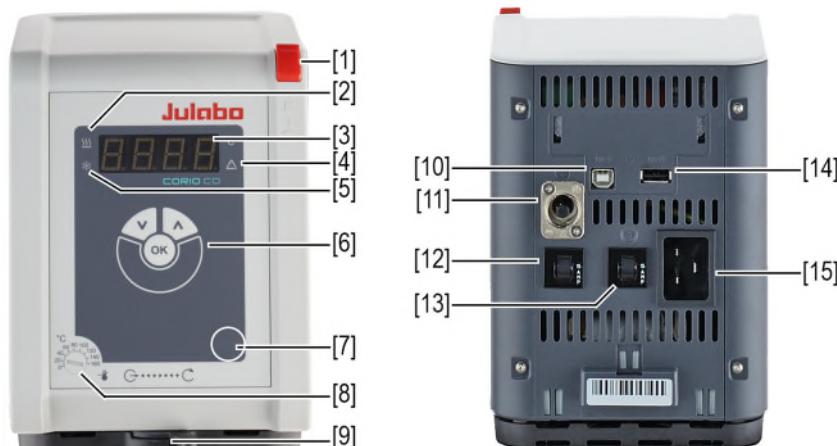


Fig. 1: Control and function elements

|    |   |
|----|---|
| 1  | Mains switch                                      |
| 2  | Heating control LED                               |
| 3  | LED display                                       |
| 4  | Alarm control LED                                 |
| 5  | Cooling control LED                               |
| 6  | Keypad with display                               |
| 7  | Service key (covered)                             |
| 8  | High temperature cut-off setting                  |
| 9  | Internal/external flow direction setting          |
| 10 | USB interface, Type B                             |
| 11 | CAN plug for connection with a refrigeration unit |
| 12 | Mains fuse, resettable                            |
| 13 | Mains fuse, resettable                            |
| 14 | USB interface, Type A                             |
| 15 | Mains connection                                  |

### 5.3.1 Key description

The device is operated using the key panel. This is used to control all menu functions and make entries.

| Key   | Function   |
|---|--|
|  | Press <b>[OK]</b> to start a temperature control application or to stop a running temperature control application.<br>Press <b>[OK]</b> to enable a selected function, open a menu option, or confirm a set value. |
|  | Use the arrow keys to select a function or set a value. Short press for single steps, press and hold for fast counting.  |

This section describes the electronic interfaces on the device.

For safe operation, the interfaces must be operated according to their corresponding permissible specifications.

### 5.3.2 USB-A interface

USB sticks can be connected to the USB-A interface. This unit is capable of reading data from the USB stick as well as saving data to the USB stick.

| Technical data for USB-A interface |        |
|------------------------------------|--------|
| Output voltage                     | 5 VDC  |
| Maximum current                    | 500 mA |

## 5.4 Alarm messages

---

Alarms and warnings are indicated on the display using error codes. Important error code descriptions can be found in the appendix. If you are unable to rectify a fault, contact Technical Service.

### **Alarm:**

In the event of an alarm, the control LED lights up. The temperature control is stopped. At the same time, a continuous acoustic signal sounds and an error code is shown on the display. The acoustic signal can be deactivated by pressing the **[OK]** key. The fault causing the alarm must be remedied. A restart is required.

### **Warning:**

In the event of a warning, the temperature control application is not interrupted. A signal tone is emitted at intervals. The display alternates between the actual temperature and the error code. The acoustic signal can be deactivated by pressing the **[OK]** key. If the underlying cause of the warning is remedied, the signal tone ceases. Depending on the cause, warnings may cease automatically after a period of time, e.g. when the device cools down.

## 5.5 Technical data

---

Performance specifications measured in accordance with DIN12876. Cooling capacities up to 20°C measured with ethanol; over 20°C with thermal oil unless specified otherwise. Performance specifications apply at an ambient temperature of 20°C. Performance values may differ with other bath fluids.

Grouping of the device acc. to CISPR 11:

- The device is an ISM device of group 1, class A, which uses high frequency for internal purposes
- Class A: Use in an industrial electromagnetic environment

In accordance with IEC 61010-1, the device is designed for safe operation under the following ambient conditions:

- Indoor use
- Altitude up to 2000 m above sea level
- Ambient temperature +5 ... 40 °C (unless otherwise specified in the technical data)
- Maximum relative humidity 80 % for temperatures up to 31 °C, decreasing linearly down to 50 % relative humidity at 40 °C
- Pollution degree 2

Degrees of protection according to EN 60 529:

- Degree of protection IP21

**CORIO CD****Temperature control application**

|                           |    |                    |
|---------------------------|----|--------------------|
| Working temperature range | °C | +20 ... +150       |
| Temperature stability     | °C | ± 0.03             |
| Temperature resolution    | °C | 0.01               |
| Temperature control       |    | PID1               |
| Temperature setting       |    | Digital            |
| ATC sensor adjustment     |    | 1-point adjustment |

**Dimensions**

|                        |    |                    |
|------------------------|----|--------------------|
| Dimensions (W x D x H) | cm | 13.2 x 16.0 x 36.6 |
| Immersion depth        | cm | 16.6               |
| Weight                 | kg | 2.6                |

**Display**

|         |  |     |
|---------|--|-----|
| Display |  | LED |
|---------|--|-----|

**Performance data**

|                           |       |                |                |                |                |                |
|---------------------------|-------|----------------|----------------|----------------|----------------|----------------|
| Mains connection          |       | 100 V<br>50 Hz | 100 V<br>60 Hz | 115 V<br>60 Hz | 230 V<br>50 Hz | 230 V<br>60 Hz |
| Current consumption       | A     | 9              | 9              | 10             | 10             | 10             |
| Heating capacity          | kW    | 0.8            | 0.8            | 1.0            | 2.0            | 2.0            |
| Volume flow rate at 0 bar | l/min | 15             | 16             | 16             | 15             | 17             |
| Supply pressure at 0 l    | bar   | 0.27           | 0.35           | 0.33           | 0.35           | 0.43           |
| Maximum viscosity         | cSt   | 50             |                |                |                |                |
| Mains fuse, resettable    | A     | 15             |                |                |                |                |

### 5.5.1 Material of parts that come into contact with the medium

The table lists parts that could come into contact with the bath fluid as well as the material that the parts are made of. This data can be used to check the compatibility of the parts with the bath fluid used.

| <b>Parts that come into contact with the medium</b> | <b>Material</b> |
|---|-----------------|
| Motor   | 1.4301          |
| Pump  | PPS             |
| Heating element                                     | 1.4404/316L     |
| Inbuilt temperature sensor Pt100                    | 1.4571          |
| Connection of temperature sensor                    | 1.4301          |
| Float   | 1.4401          |
| Float pipe  | 1.4571          |
| Hose olive  | 1.4301          |
| Single-ear clamp                                    | 1.4301          |
| Hose  | FPM/FKM         |

## 5.5.2 Technical data for refrigerated circulators

This section lists the technical data of the refrigerated circulator.

| Technical data                |    | CORIO CD-200F                         |      |      |      |  |  |
|-------------------------------|----|---------------------------------------|------|------|------|--|--|
| Working temperature range     | °C | -20 ... +150                          |      |      |      |  |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  |  |  |
|                               | kW | 0.22                                  | 0.17 | 0.13 | 0.06 |  |  |
| Refrigerants                  |    | R-290                                 |      |      |      |  |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |  |  |
| Dimensions                    |    |                                       |      |      |      |  |  |
| Dimensions (W x D x H)        | cm | 23 x 39 x 65                          |      |      |      |  |  |
| Usable bath opening           | cm | 15 x 13                               |      |      |      |  |  |
| Bath depth                    | cm | 15                                    |      |      |      |  |  |
| Volumes min. ... max.         | l  | 3.0 ... 4.0                           |      |      |      |  |  |
| Weight                        | kg | 26.0                                  |      |      |      |  |  |

| Technical data                |    | CORIO CD-201F |      |      |      |  |  |
|-------------------------------|----|---------------|------|------|------|--|--|
| Working temperature range     | °C | -20 ... +150  |      |      |      |  |  |
| Cooling capacity              | °C | +20           | 0    | -10  | -20  |  |  |
|                               | kW | 0.22          | 0.16 | 0.12 | 0.06 |  |  |
| Refrigerants                  |    | R134a         |      |      |      |  |  |
| Permissible voltage deviation |    | ±10%          |      |      |      |  |  |
| Dimensions                    |    |               |      |      |      |  |  |
| Dimensions (W x D x H)        | cm | 44 x 41 x 44  |      |      |      |  |  |
| Usable bath opening           | cm | 15 x 13       |      |      |      |  |  |
| Bath depth                    | cm | 15            |      |      |      |  |  |
| Volumes min. ... max.         | l  | 3.0 ... 4.0   |      |      |      |  |  |
| Weight                        | kg | 25.0          |      |      |      |  |  |

| <b>Technical data</b>         |    | <b>CORIO CD-300F</b> |      |      |      |  |  |  |
|-------------------------------|----|----------------------|------|------|------|--|--|--|
| Working temperature range     | °C | -25 ... +150         |      |      |      |  |  |  |
| Cooling capacity              | °C | +20                  | 0    | -10  | -20  |  |  |  |
|                               | kW | 0.31                 | 0.28 | 0.20 | 0.11 |  |  |  |
| Refrigerants                  |    | R134a                |      |      |      |  |  |  |
| Permissible voltage deviation |    | ±10%                 |      |      |      |  |  |  |

**Dimensions**

|                        |    |              |  |  |  |  |  |  |
|------------------------|----|--------------|--|--|--|--|--|--|
| Dimensions (W x D x H) | cm | 24 x 42 x 66 |  |  |  |  |  |  |
| Usable bath opening    | cm | 15 x 13      |  |  |  |  |  |  |
| Bath depth             | cm | 15           |  |  |  |  |  |  |
| Volumes min. ... max.  | l  | 3.0 ... 4.0  |  |  |  |  |  |  |
| Weight                 | kg | 28.0         |  |  |  |  |  |  |

| <b>Technical data</b>         |    | <b>CORIO CD-310F</b>                  |      |      |      |      |  |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|--|--|
| Working temperature range     | °C | -30 ... +150                          |      |      |      |      |  |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  |  |  |
|                               | kW | 0.31                                  | 0.28 | 0.22 | 0.13 | 0.03 |  |  |
| Refrigerants                  |    | R449A, R290                           |      |      |      |      |  |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |  |  |

**Dimensions**

|                        |    |              |  |  |  |  |  |  |
|------------------------|----|--------------|--|--|--|--|--|--|
| Dimensions (W x D x H) | cm | 23 x 40 x 65 |  |  |  |  |  |  |
| Usable bath opening    | cm | 15 x 13      |  |  |  |  |  |  |
| Bath depth             | cm | 15           |  |  |  |  |  |  |
| Volumes min. ... max.  | l  | 3.0 ... 4.0  |  |  |  |  |  |  |
| Weight                 | kg | 25.2         |  |  |  |  |  |  |

| <b>Technical data</b>         |    | <b>CORIO CD-449F</b> |      |      |      |      |  |  |
|-------------------------------|----|----------------------|------|------|------|------|--|--|
| Working temperature range     | °C | -30 ... +150         |      |      |      |      |  |  |
| Cooling capacity              | °C | +20                  | 0    | -10  | -20  | -30  |  |  |
|                               | kW | 0.45                 | 0.36 | 0.28 | 0.21 | 0.07 |  |  |
| Refrigerants                  |    | R290                 |      |      |      |      |  |  |
| Permissible voltage deviation |    | ±10%                 |      |      |      |      |  |  |
| <b>Dimensions</b>             |    |                      |      |      |      |      |  |  |
| Dimensions (W x D x H)        | cm | 37 x 59 x 69         |      |      |      |      |  |  |
| Usable bath opening           | cm | 28 x 35              |      |      |      |      |  |  |
| Bath depth                    | cm | 20                   |      |      |      |      |  |  |
| Volumes min. ... max.         | l  | 20.0 ... 26.0        |      |      |      |      |  |  |
| Weight                        | kg | 39.5                 |      |      |      |      |  |  |

| <b>Technical data</b>         |    | <b>CORIO CD-450F</b>                  |      |      |      |      |  |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|--|--|
| Working temperature range     | °C | -30 ... +150                          |      |      |      |      |  |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  |  |  |
|                               | kW | 0.45                                  | 0.38 | 0.28 | 0.17 | 0.07 |  |  |
| Refrigerants                  |    | R449A, R290                           |      |      |      |      |  |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |  |  |

| <b>Dimensions</b>      |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 23 x 40 x 65 |
| Usable bath opening    | cm | 15 x 13      |
| Bath depth             | cm | 15           |
| Volumes min. ... max.  | l  | 3.0 ... 4.0  |
| Weight                 | kg | 25.1         |

*At 230 V, 50 Hz and 230 V, 60 Hz, permissible voltage deviation: ±5%*

| <b>Technical data</b>         |    | <b>CORIO CD-600F</b>                  |      |      |      |      |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|--|
| Working temperature range     | °C | -35 ... +150                          |      |      |      |      |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  |  |
| with R449A                    | kW | 0.60                                  | 0.46 | 0.29 | 0.18 | 0.06 |  |
| with R452A                    | kW | 0.60                                  | 0.53 | 0.35 | 0.22 | 0.10 |  |
| Refrigerants                  |    | R449A, R452A*                         |      |      |      |      |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |  |

**Dimensions**

|                        |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 33 x 47 x 69 |
| Usable bath opening    | cm | 22 x 15      |
| Bath depth             | cm | 15           |
| Volumes min. ... max.  | l  | 5.0 ... 7.5  |
| Weight                 | kg | 36.0         |

\* at 100 V, 50/60 Hz

| <b>Technical data</b>         |    | <b>CORIO CD-601F</b>                  |      |      |      |      |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|--|
| Working temperature range     | °C | -35 ... +150                          |      |      |      |      |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  |  |
| with R449A                    | kW | 0.60                                  | 0.46 | 0.29 | 0.18 | 0.06 |  |
| with R452A                    | kW | 0.60                                  | 0.50 | 0.35 | 0.20 | 0.07 |  |
| Refrigerants                  |    | R449A, R452A*                         |      |      |      |      |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |  |

**Dimensions**

|                        |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 33 x 47 x 74 |
| Usable bath opening    | cm | 22 x 15      |
| Bath depth             | cm | 20           |
| Volumes min. ... max.  | l  | 8.0 ... 10.0 |
| Weight                 | kg | 38.5         |

\* at 100 V, 50/60 Hz

| <b>Technical data</b>         |    | <b>CORIO CD-800F</b> |      |     |      |      |  |  |
|-------------------------------|----|----------------------|------|-----|------|------|--|--|
| Working temperature range     | °C | -40 ... +150         |      |     |      |      |  |  |
| Cooling capacity              | °C | +20                  | 0    | -20 | -30  | -40  |  |  |
|                               | kW | 0.85                 | 0.75 | 0.4 | 0.27 | 0.13 |  |  |
| Refrigerants                  |    | R1270                |      |     |      |      |  |  |
| Permissible voltage deviation |    | ±10%                 |      |     |      |      |  |  |
| <b>Dimensions</b>             |    |                      |      |     |      |      |  |  |
| Dimensions (W x D x H)        | cm | 33 x 47 x 70         |      |     |      |      |  |  |
| Usable bath opening           | cm | 18 x 13              |      |     |      |      |  |  |
| Bath depth                    | cm | 15                   |      |     |      |      |  |  |
| Volumes min. ... max.         | l  | 5.0 ... 7.5          |      |     |      |      |  |  |
| Weight                        | kg | 42.0                 |      |     |      |      |  |  |

| <b>Technical data</b>         |    | <b>CORIO CD-1000F</b>                 |      |      |      |      |      |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|------|--|
| Working temperature range     | °C | -40 ... +150                          |      |      |      |      |      |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  | -40  |  |
|                               | kW | 1.00                                  | 0.98 | 0.75 | 0.53 | 0.27 | 0.13 |  |
| Refrigerant                   |    | R449A                                 |      |      |      |      |      |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |      |  |
| <b>Dimensions</b>             |    |                                       |      |      |      |      |      |  |
| Dimensions (W x D x H)        | cm | 42 x 49 x 74                          |      |      |      |      |      |  |
| Usable bath opening           | cm | 18 x 13                               |      |      |      |      |      |  |
| Bath depth                    | cm | 15                                    |      |      |      |      |      |  |
| Volumes min. ... max.         | l  | 5.0 ... 7.5                           |      |      |      |      |      |  |
| Weight                        | kg | 51.5                                  |      |      |      |      |      |  |

| <b>Technical data</b>         |    | <b>CORIO CD-1001F</b>                 |      |      |      |      |      |  |
|-------------------------------|----|---------------------------------------|------|------|------|------|------|--|
| Working temperature range     | °C | -38 ... +100                          |      |      |      |      |      |  |
| Cooling capacity              | °C | +20                                   | 0    | -10  | -20  | -30  | -40  |  |
|                               | kW | 1.00                                  | 0.98 | 0.75 | 0.53 | 0.27 | 0.13 |  |
| Refrigerant                   |    | R449A                                 |      |      |      |      |      |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±5% |      |      |      |      |      |  |

**Dimensions**

|                        |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 42 x 49 x 74 |
| Usable bath opening    | cm | 35 x 41      |
| Bath depth             | cm | 30           |
| Volumes min. ... max.  | l  | 5.0 ... 7.5  |
| Weight                 | kg | 51.5         |

| <b>Technical data</b>         |    | <b>CORIO CD-1200F</b> |     |      |     |      |  |  |
|-------------------------------|----|-----------------------|-----|------|-----|------|--|--|
| Working temperature range     | °C | -40 ... +150          |     |      |     |      |  |  |
| Cooling capacity              | °C | +20                   | 0   | -20  | -30 | -40  |  |  |
|                               | kW | 1.25                  | 1.1 | 0.63 | 0.4 | 0.23 |  |  |
| Refrigerants                  |    | R1270                 |     |      |     |      |  |  |
| Permissible voltage deviation |    | ±10%                  |     |      |     |      |  |  |

**Dimensions**

|                        |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 33 x 47 x 70 |
| Usable bath opening    | cm | 18 x 13      |
| Bath depth             | cm | 15           |
| Volumes min. ... max.  | l  | 5.0 ... 7.5  |
| Weight                 | kg | 42.0         |

| <b>Technical data</b>         |    | <b>CORIO CD-1201F</b> |      |      |      |      |      |  |
|-------------------------------|----|-----------------------|------|------|------|------|------|--|
| Working temperature range     | °C | -40 ... +100          |      |      |      |      |      |  |
| Cooling capacity              | °C | +20                   | 0    | -10  | -20  | -30  | -40  |  |
|                               | kW | 1.25                  | 1.10 | 0.85 | 0.54 | 0.30 | 0.05 |  |
| Refrigerant                   |    | R1270                 |      |      |      |      |      |  |
| Permissible voltage deviation |    | ±10%                  |      |      |      |      |      |  |
| <b>Dimensions</b>             |    |                       |      |      |      |      |      |  |
| Dimensions (W x D x H)        | cm | 45 x 64 x 95          |      |      |      |      |      |  |
| Usable bath opening           | cm | 35 x 41               |      |      |      |      |      |  |
| Bath depth                    | cm | 30                    |      |      |      |      |      |  |
| Volumes min. ... max.         | l  | 42 ... 56             |      |      |      |      |      |  |
| Weight                        | kg | 68                    |      |      |      |      |      |  |

| <b>Technical data</b>         |    | <b>CORIO CD-1200FW</b>                 |     |      |      |      |  |  |
|-------------------------------|----|--|-----|------|------|------|--|--|
| Working temperature range     | °C | -50... +200                            |     |      |      |      |  |  |
| Cooling capacity              | °C | +20                                    | 0   | -20  | -30  | -40  |  |  |
|                               | kW | 1.25                                   | 1.1 | 0.63 | 0.38 | 0.21 |  |  |
| Refrigerant                   |    | R1270                                  |     |      |      |      |  |  |
| Permissible voltage deviation |    | 100V: ±10%<br>115V: ±10%<br>230V: ±10% |     |      |      |      |  |  |

| <b>Dimensions</b>      |    |              |
|------------------------|----|--------------|
| Dimensions (W x D x H) | cm | 33 x 47 x 70 |
| Usable bath opening    | cm | 18 x 13      |
| Bath depth             | cm | 15           |
| Volumes, min. ... max. | l  | 5.0 ... 7.5  |
| Weight                 | kg | 42           |

### 5.5.3 Bath fluids

Only water with an electrical conductivity of 0.1 to 50  $\mu\text{S}$  is permitted as bath fluid.

|   |   |
|---|---|
|  | <p><b>NOTE</b></p> <p><b>No liability accepted for usage of bath fluids that are not suitable!</b></p> <p>Unsuitable bath fluids that are not approved by JULABO can damage the water bath.</p> <ul style="list-style-type: none"><li>• Use bath fluids that are recommended by JULABO</li><li>• Before filling, check the parts that are in contact with the medium for compatibility with the bath fluid</li><li>• Do not exceed the maximum permissible viscosity during operation</li><li>• Consult JULABO before using a bath fluid other than the recommended one</li></ul> |
|---|---|

|   |   |
|---|---|
|  | <p><b>WARNING</b></p> <p><b>Danger of burns due to hot steam</b></p> <p>Depending on the bath fluid used, hot vapors may be released at higher temperatures. Contact with hot steam can cause severe burns.</p> <ul style="list-style-type: none"><li>• Do not bend over the open water bath during operation</li><li>• Wear protective gloves and glasses</li><li>• If possible, operate the unit under an extraction hood</li></ul> |
|---|---|

#### 5.5.4 Water quality requirements

When using water as a bath fluid, the following requirements apply to the water quality:

- Calcium carbonate concentration: 0.7 – 1.4 mmol/L
- pH value: 6 – 8.5
- Ultrapure/distilled water is suitable for use as a bath fluid after adding 0.1 g Na<sub>2</sub>CO<sub>3</sub> per liter of water.

|  | <b>NOTE</b>   |
|---|---|
|   | <p>The following types of water are unsuitable for use as bath fluid:</p> <ul style="list-style-type: none"><li>• Distilled, deionized, fully desalinated water</li><li>• Seawater</li><li>• Chlorinated water</li><li>• Contaminated water</li><li>• Water containing iron</li><li>• River water</li></ul> |

|  | <b>NOTE</b>   |
|---|---|
|   | <p>Adding ammonia to the bath fluid is not permitted!</p> |

#### 5.5.5 Hoses

Hoses for connection of an external system must suit the working temperature range and the respective temperature control application.

Hoses for every area of application can be found on our website.

Hoses must meet the following requirements:

- Temperature resistance
- Pressure resistance
- Suitable material properties for the bath fluid used

## 6 Transport and installation

This section describes how to transport the unit safely.

### 6.1 Transporting the device

A circulator can be transported with the cooling machine when mounted.

|   |  |
|---|--|
|  | <p><b>CAUTION</b></p> <p><b>Risk of crushing by falling device!</b></p> <p>A device that is not secured appropriately can fall down during improper transport and cause crushing injuries.</p> <ul style="list-style-type: none"><li>• Secure the device against tipping and falling during transport</li><li>• Secure loose parts against falling during transport</li><li>• Transport the device upright and with a suitable means of transport</li><li>• Wear personal protective equipment</li></ul> |
|---|--|

|   |   |
|---|---|
|  | <p><b>CAUTION</b></p> <p><b>Burn hazard on the heating element!</b></p> <p>The heating element may still be hot even after the device has been switched off, and may cause burns if touched.</p> <ul style="list-style-type: none"><li>• Allow the device to cool down to room temperature after switching off</li><li>• Wear protective gloves</li></ul> |
|---|---|

- ▶ The device is switched off and emptied.
- ▶ A suitable transport trolley is available.
- 1. Unplug the power plug from the device.
- 2. If necessary, disassemble the temperature control hoses of the external system.
- 3. Use the recessed grips on the cooling machine to lift the device onto the center of the transport trolley, if necessary in a pair.
  - ↳ See the technical data for weight information.
- 4. Use straps to secure the device against tipping in the center of the transport trolley.
- 5. Place loose parts for the device, such as cables, on the transport trolley.
  - ✓ The device is then ready for transport and can be safely transported to its installation location.

## 6.2 Install the device at the operating location

---

This section describes how the device is set up at the installation location.

- ▶ The device has been transported to the operation location.
- ▶ The size and infrastructure of the operation location are suitable for device operation.

1. If possible, position the device under an extraction system.
  - ↳ Depending on the bath fluid, gases may be created at high temperatures.
  - ↳ Recommended minimum distance of 1 m to other devices, to prevent electromagnetic interference.
2. Place the device on a level, smooth, non-flammable surface.
3. Ensure that the device is securely positioned.
4. For refrigerated circulators: Ensure an open space in front of and behind the device of at least 20 cm.

- ✓ The device is set up at the operation location.

## 7 Initial operation

### 7.1 Mounting the circulator

#### 7.1.1 Mount heating or refrigerated circulator

In the case of a heating circulator or a refrigerated circulator, the circulator is mounted on the closed bath or on cooling machine.

If the circulator is disassembled, e.g. due to a change of device or for service purposes, it can then be easily reassembled with the connecting box.

❖ Allen key, size 3 mm

- ▶ The circulator is ready to be mounted on a closed bath or cooling machine.
- ▶ The bath is empty.



1. Carefully insert the circulator into the bath.  
→ Align the bath's four threaded sleeves with the four holes on the connection box.
2. Place the four mounting screws into the holes on the connection box.
3. Tighten the mounting screws [right image].
4. Check that the circulator is seated correctly, and that the connection box gasket is seated on the unit surface without any gaps.

✓ The heating circulator or refrigerated circulator is mounted.

## 7.2 Connect the device to the power supply

### 7.2.1 Connect bridge mounted or heating circulator

This section describes how the circulator is connected as a bridge mounted circulator or heating circulator.

- The circulator is mounted as a bridge mounted or heating circulator.
- The power cable is ready for use. If using the 200-230 V, 50/60 Hz variant in the United States or Canada, you must use the JULABO power cable USA 3x12AWG (order number 7.901.2694). This power cord is not included.

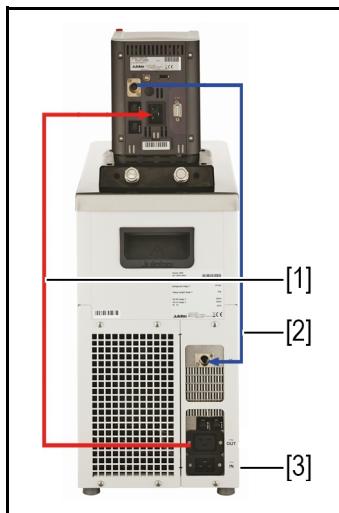


1. Insert the power cable on the back of the circulator into the mains connection [1].
2. Connect the circulator to the power supply using the power cable.
  - ✓ The circulator is connected.

## 7.2.2 Connect refrigerated circulator

This section describes how the circulator is connected as a refrigerated circulator.

- ▶ The circulator is mounted on a refrigeration unit.
- ▶ The connection cable, mains cable and CAN bus cable are ready for use.



1. Connect the connection cable [1] of the circulator with the refrigeration unit.
2. Connect the CAN plugs of both units with the CAN bus cable [2].
3. Connect the refrigeration unit to mains power [3] using the power cable.
  - ✓ The refrigerated circulator is connected. Alternatively, the units can be connected to separate circuits. If necessary, the power supply must be set up in the unit setting.

## 7.3 Connecting an external system

The device is designed for tempering external, closed loop systems. An external system is connected to the unit's pump connections.

|   |  |
|---|--|
|  | <p><b>CAUTION</b></p> <p><b>Risk of burns due to damaged temperature control hoses!</b></p> <p>Hot bath fluid can escape from damaged temperature control hoses and cause serious burns when it comes into contact with skin.</p> <ul style="list-style-type: none"><li>• Check the temperature control hoses regularly for integrity</li><li>• Immediately replace damaged temperature control hoses</li><li>• Do not kink temperature control hoses</li><li>• Regularly exchange temperature control hoses</li><li>• Check the pump connections for leak tightness</li></ul> |
|---|--|

|   |   |
|---|---|
|  | <p><b>NOTE</b></p> <p><b>Material damage due to incompatible externally connected system!</b></p> <p>If the temperature range and/or pressure parameters of an externally connected system do not match those of the device this can result in damage to individual components or even failure of the entire system.</p> <ul style="list-style-type: none"><li>• Before connection check the external system for compatibility with the device combination</li><li>• If an external system is connected that is not set up for the maximum pressure of the device, the pump's flow rate must be limited in the settings</li><li>• If an external system is connected, the safety of the entire system is the responsibility of the operator</li></ul> |
|---|---|

|   |   |
|---|---|
|  | <p><b>NOTE</b></p> <p><b>Hot pump connections!</b></p> <p>The pump connections can become very hot during operation. Heat-sensitive parts or cables can be damaged if they have contact.</p> <ul style="list-style-type: none"><li>• Pump connections must be uncovered during operation</li><li>• No loose parts or cables should come into contact with pump connections during operation</li></ul> |
|---|---|

|   |  |
|---|--|
|  | <b>NOTE</b><br><b>Overflowing bath fluid due to externally connected systems!</b><br>If the externally connected system is higher than the temperature control system, bath fluid can flow back and overflow when switched off. <ul style="list-style-type: none"><li>• Position the connected external system on the same level or lower than the temperature control system</li><li>• Position a shut-off valve or Solenoid valve between the external system and the temperature control system as backflow protection.</li></ul> |
|---|--|

|   |   |
|---|---|
|  | <b>NOTE</b><br><b>Damaged hoses due to kinking!</b><br>Hoses are damaged by kinking and can may leak. <ul style="list-style-type: none"><li>• Lay hoses with large radii</li><li>• Avoid kinking of the hoses</li></ul> |
|---|---|

### 7.3.1 Connect an external system with screw connections

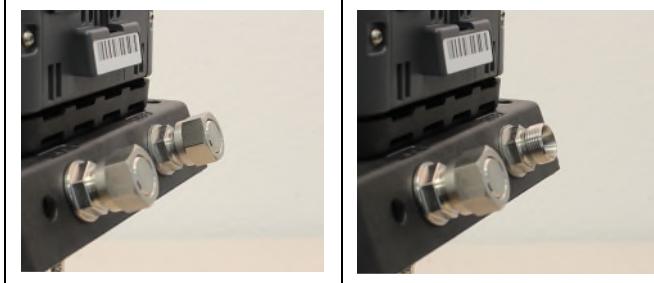
This section describes how to connect an external, closed system to the device using screw connectors.

✖ Open-end wrench, 17 mm

✖ Open-end wrench, 19 mm

✖ Torque wrench

- ▶ The circulator is equipped with the optional assembly frame or pump set.
- ▶ The temperature control hoses of the external system are equipped with M16x1 female and barrel gaskets.



1. Remove the union nuts on the pump connections.
2. Remove the sealing plugs.



3. Screw the hoses onto the pump connections by hand.
  - ↳ Pay attention to the supply and runback position.
4. Carefully tighten the pump connections with a maximum torque of 3 Nm. Brace the nut (width across flats: 17 mm) using an open-end wrench.
  - ↳ **Warning!** Over-tightening the pump connections may cause the assembly frame to break.



5. Set the flow direction lever to external circulation.
  - ✓ The external system is connected.
  - ↳ If the external system is disassembled, the pump connections must be resealed with the sealing plugs so that no bath fluid can splash out during operation.

### 7.3.2 Connect an external system with barbed fittings

This section describes how to connect an external, closed system to the device using barbed fittings.

- ❖ Open-end wrench, 17 mm
- ❖ Open-end wrench, 19 mm
- ❖ Torque wrench

- ▶ The circulator is equipped with the optional assembly frame or pump set.
- ▶ Barbed fittings are provided to install the external system.



1. Remove the union nuts on the pump connections.
2. Remove the sealing plugs.
3. Push one barbed fitting through each of the union nuts.
4. Mount the barbed fittings with the union nuts on the pump connections.
5. Carefully tighten the union nut with a maximum torque of 3 Nm. Brace the nut (width across flats: 17 mm) using an open-end wrench.  
⚠ **Warning!** Over-tightening the pump connections may cause the assembly frame to break.
6. Attach the external system's hoses to the barbed fittings.  
⚠ Pay attention to the supply and runback position.
7. Using tube clamps, secure the hose to prevent it from slipping.



8. Set the flow direction lever to external circulation.
- ✓ The external system is connected.
- ↳ If the external system is disassembled, the pump connections must be resealed with the sealing plugs so that no bath fluid can splash out during operation.

## 7.4 Set high temperature safety function

Before each new temperature application, the temperature must be set for the high temperature cut-off. The set value must be below the flash point and at least 25 K below the fire point of the temperature control fluid used. The surface temperature of the bath fluid must not exceed the flash point at any time. An alarm is triggered when the set value is exceeded.

❖ Slotted screwdriver, size 3

- The unit is connected.
- 1. Switch the unit on.
- ↳ If no temperature liquid has been filled yet, the low liquid level alarm is displayed.
- ↳ Depending on the default setting, the high temperature cut-off alarm is displayed.



2. Use the screwdriver to set the high temperature cut-off.
- ↳ The set value is immediately active.
3. Turn the unit off so that the alarm messages are reset.
- ✓ The high temperature cut-off is set.

## 7.5 Fill device

---

This section describes how the device should be filled with bath fluid during initial operation.

Specifications for filling volume can be found in the technical data.

- ▶ The drain valve is closed.
- ▶ The device is switched off.

1. Remove the bath lid.
2. Half fill the bath with bath fluid.
  - ◊ The bath fluid expands with increasing temperature and can overflow.
  - ◊ With decreasing temperature, the low liquid level protection can be triggered and interrupt the temperature control process.
3. Switch the device on and start the temperature control application.
  - ◊ If an external system is connected, the pump supply must be set to "external" so that it fills the external system.
4. Watch the fill level and, if necessary, adjust it by refilling or draining.
  - ◊ Once the working temperature has been reached and the sample inserted, the level of bath fluid in the bath tank should cover the heating coil of the heating circulator or the cooling coil of the refrigeration unit.
5. Close the bath opening with the bath lid.

- ✓ The device is filled with bath fluid.

## 7.6 Set up power supply for the refrigerated circulator

---

For a refrigerated circulator, the power supply is configured at the factory. The circulator is supplied with power from the refrigeration unit. Alternatively, both units can be connected to separate circuits with one power cable each. The type of power supply is set in the operating menu.

- ▶ The unit is switched off.
- ▶ The refrigeration unit is connected.

1. Simultaneously press the **[Up Arrow]** key and the mains switch.
  - The unit is switched on and the current **<hHI>** or **<hLO>** setting is shown on the display.
2. To select the other setting, switch off the unit and repeat the process.
  - ◊ **<hLO>** when unit combination is connected to same power supply. The heating capacity limit is activated. Depending on the total current consumption, it limits the heating capacity of the circulator and prevents overloading of the power supply.
  - ◊ **<hHI>** when connected to separate power supplies. Full heating capacity is available.

- ✓ The power supply for the refrigerated circulator is set up.

## 7.7 Adjusting the flow of the bath fluid

The flow direction of the bath fluid is set using the lever on the front control:

- Lever position left (external): The bath fluid is mainly fed into the external application.
- Lever position right (internal): The bath fluid is mainly circulated in the internal bath.

|   |             |
|---|-------------|
|    | <b>NOTE</b> |
| <p><b>Bath fluid squirts out!</b><br/>If the pump connections are not sealed, bath fluid can squirt out even with the flow direction set to internal.</p> <ul style="list-style-type: none"><li>• For internal temperature control, close the external pump connections</li></ul> |             |

- ▶ The device is switched off.
- ▶ Bath fluid is filled.



1. Set the lever to a low level for internal circulation (e.g. position 2 from the right stop).
2. Switch on the device and check whether the flow of the bath fluid suits your application.
3. If necessary, adjust the flow until it suits your application.

✓ The flow of the bath fluid is set.

## 7.8 Set chiller mode

---

For a refrigerated circulator, the chiller mode is preset ex works to automatic operation. Three different chiller modes can be selected in the operating menu:

- Automatic mode: The controller calculates the duration of the heating process in the event of a setpoint change of more than +5°K. Based on the calculated heating duration, the control decides whether the refrigeration unit is to be switched off or not, depending on demand.
- Always on: The refrigeration unit is permanently switched on during operation.
- Always off: The refrigeration unit remains switched off during operation.

► The unit is switched off.  
► The refrigeration unit is connected.

1. Simultaneously press and hold the **[Down Arrow]** key and the mains switch until the unit is switched on and chiller mode is briefly displayed.
2. To select a different chiller mode, switch the unit off and repeat the process.  
→ The respective chiller mode is briefly displayed:  
**<COn>** for refrigeration unit always on,  
**<Auto>** for automatic operation or  
**<COFF>** for refrigeration unit off.
- ✓ The chiller mode is set.

## 8 Operation

### 8.1 Switch on the unit

This section describes how to switch on the device.

- The unit is connected and ready for operation.
- 1. Switch the unit on at the mains switch.
- All display elements light up briefly, the software boots and starts the device.
- ✓ The unit is switched on and ready for operation. The display shows "OFF".  
If the auto start function is activated, then the unit starts directly into the last setting.
- ◊ If remote control mode is enabled, the device cannot be operated directly.  
First disable remote control mode.

### 8.2 Switch off the unit

This section describes how to switch off the device.

- The device is switched on.
- 1. Stop a running temperature control application.
- If a cooling machine is connected, the cooling symbol flashes and the cooling machine is shut down.
- ◊ Do not switch off the device until the cooling symbol stops flashing and the device is in standby mode.
- 2. Switch the device off at the mains switch.
- ✓ The device is switched off.

## 8.3 Configuring setpoint temperature

---

Device is running the temperature control application to the configured setpoint temperature. The factory setting is 10°C. The setpoint temperature can be changed while the temperature control application is running. The set value is saved.

- ▶ The unit is switched on.
- 1. Press one of the arrow keys briefly.
  - The display switches from the actual value display to the setpoint display, then shows the last saved setpoint temperature. The digits before the decimal point flash.
- 2. Use the arrow keys to set the value before the decimal point and confirm with **[OK]**.
  - The set value is applied. The decimal point flashes.
- 3. Use the arrow keys to set the value after the decimal point and confirm with **[OK]**.
  - The set value is applied. The new setpoint temperature flashes briefly.
- ✓ The setpoint temperature is set and active.

## 8.4 Start temperature control application

---

A temperature application can be started directly on the unit. Other options include timer-controlled temperature control application with the integrated programmer and remote control via a connected PC.

- ▶ The unit is ready for use.
- 1. Switch the unit on at the mains switch.
- 2. Use the arrow keys to set the desired setpoint temperature.
- 3. Press and hold the **[OK]** key until the temperature control application starts.
  - ✓ The setpoint temperature is saved. The display flashes briefly. The unit starts the temperature control application at once. The temperature control application can be stopped with the **[OK]** key.
  - ⓘ Observe the following for heating circulators:  
For temperature control applications near or below the ambient temperature: Use a cooling coil or JULABO immersion cooler.

## 8.5 Activate autostart function

The autostart function makes it possible to start a temperature control application directly using the mains switch or via an intermediate timer.

The device is configured ex works in such a way that it switches to a safe operating status in the event of power failure. The autostart function is deactivated. The display shows "OFF." The refrigeration aggregate, heater, and pump motor are disconnected from the mains voltage.

- ▶ The unit is switched off.
- ▶ The autostart function is deactivated.

1. Simultaneously press and hold the **[OK]** key and the power switch until the device is switched on.
  - The display shows **<AOn>**.
  - ✓ The autostart function is activated. The temperature control application starts immediately with the preset values, each time the device is switched on, as long as the autostart function is active. To deactivate the autostart function, switch off the device and repeat the procedure. The display will then show **<AOFF>**.

You can also insert and program a timer. In this case the mains switch of the device must remain on.

|   |                |
|---|----------------|
|    | <b>WARNING</b> |
| <b>Unattended autostart of the device</b><br>When commissioning the appliance, ensure that an unattended auto-start of the appliance, e.g. after a power failure, cannot cause any danger to persons or systems. <ul style="list-style-type: none"><li>• Ensure that the protective and warning devices on the appliance are functioning correctly.</li></ul> |                |

## 8.6 Record data

---

### 8.6.1 Record measurement data

Measurement data for an ongoing temperature control application can also be recorded onto a USB stick at the same time. The target value temperature, actual value temperature, and the percentage output are documented every second in the record. The data is saved as a .txt file and can be subsequently analyzed.

- ▶ The unit is switched on.
- ▶ A USB stick is available.

1. Insert the USB stick into the USB port.
2. Press and hold the **[Up Arrow]** and **[OK]** keys simultaneously until the display shows **<LOG I>**.

- ✓ The recording of measurement data is started and indicated on the display by a flashing dot. Stop recording using the same key combination. The display will then show **<LOG O>**.

### 8.6.2 Reading out blackbox data

The blackbox stores all relevant data from the last 20 minutes. In addition, the black box logs alarms and warnings.

The blackbox can be read out and the data sent to technical service for analysis.

- ▶ The unit is switched on.
- ▶ A USB stick is available.

1. Insert the USB stick into the USB port.
2. Press the **[OK]** and Service keys simultaneously.

- **<-BB->** is shown on the display when saving.
- ✓ The blackbox data is saved onto the USB stick as a .txt file.

## 8.7 Remote control device

---

The unit can be remote-controlled via the USB interface.

- ▶ The unit is switched off.
- ▶ The computer has a terminal program installed.

1. Connect the circulator (USB port type B) to the computer with a standard USB cable.
2. Download the suitable USB driver from the download area of the website [www.julabo.com](http://www.julabo.com).
  - ↳ Depending on the operating system used by the connected computer, it may be necessary to install the USB driver.
3. Install the USB driver on the computer.
4. Switch the circulator on.
  - ↳ The circulator reports to the PC with the ID "STMicroelectronics Virtual COM Port" as a COM port in the unit manager.
5. Press and hold the two arrow buttons simultaneously.
- ↳ Remote control mode is activated, the display shows **<rOn>**. To deactivate, press the key combination again until the display shows **<rOFF>**.
6. Start the terminal program on the computer.
7. Use the terminal program to select the COM port of the circulator and establish a connection.
- ✓ Remote control via the USB interface is activated. You can now remote control the circulators using interface commands from the computer.

## 8.8 Setting the timer

---

The timer can be used to program the duration of a temperature control application from 0 to 999 minutes. The setpoint temperature is maintained for the programmed time. After the set duration has elapsed, the device switches to standby mode.

- ▶ The unit is switched on.
- 1. Press the **[Down Arrow]** and **[OK]** keys simultaneously.
  - The display shows **<t 0>**.
- 2. Use the arrow keys to set the minutes and confirm with **[OK]**.
  - The display flashes briefly.
  - ✓ The timer is programmed and active.

The decimal point flashes on the display until the timer starts. The timer starts when the setpoint temperature is reached and maintained, with a precision of  $\pm 0.1^\circ\text{K}$ , for at least 30 seconds. Below 1 minute, the remaining run time is shown in seconds.

After the set time has elapsed, a double acoustic signal sounds and the device switches to standby mode.

The setpoint temperature can still be changed until it is reached. The timer remains active and starts when the new setpoint temperature is reached. If the setpoint temperature is changed while the timer is running, the timer is deactivated.

Press the **[OK]** key to stop the running timer.

## 8.9 Adjusting the temperature sensor (ATC)

---

For physical reasons, there can be a temperature difference in the bath tank between the temperature sensor and a defined, more remote point within the bath fluid volume. As a result, the measured temperature deviates slightly from the actual bath temperature. Adjustment of the temperature sensor can increase accuracy of the temperature control application.

- ▶ The bath tank is filled.
- ▶ The unit is switched on.

1. Hang the calibrated thermometer in the bath tank and place the bath lid on top.
2. Set the desired setpoint temperature and start the temperature control application.
  - When the setpoint is reached, allow the temperature to stabilize for several minutes.
  - ↳ The more stable the temperature in the bath tank, the more precise the adjustment result.
3. Simultaneously press the Service key and **[Down Arrow]** keys until the decimal point flashes.
4. Enter the read reference temperature and confirm with **[OK]**.
  - The calibration value is applied directly. The display shows **<CAL>** for confirmation.
  - ↳ The entered reference temperature must be within  $\pm 5^{\circ}\text{C}$  of the setpoint temperature, otherwise an error message appears and the entry is ignored.

- ✓ The temperature sensor is adjusted.

## 9 Maintenance

### 9.1 Check safety symbols

---

The safety labels affixed to the device must be clearly legible at all times. Their condition must be checked every two years.

1. Check the safety signs on the device for legibility and completeness.
2. Replace defective or missing safety markings.
  - ↳ Safety signs can be reordered from JULABO.
  - ✓ The safety signs on the device have been checked.

### 9.2 Check the functionality of high temperature cut-off

---

This section describes how you can test that the high temperature safety function is operational.

❖ Slotted screwdriver, size 3

- The device is switched on.
- The temperature control application starts.

1. Use the screwdriver to adjust the high temperature cut-off to a temperature that is below the displayed actual value.
  - An acoustic signal sounds and the error code "E 14" is displayed. The high temperature cut-off works.
2. Then set a value that is above the actual value.
3. Switch the device off, wait a few seconds, then switch the device on again.
  - The alarm message is deactivated.
4. Set the high temperature cut-off.
  - ✓ The high temperature cut-off is set and its functionality tested.

### 9.3 Test the low liquid level safety function

---

This section describes how you can test that the low liquid level safety function is operational.

- The device is switched on.
- 1. Remove the bath lid.
- 2. Using a long object, e.g. a straightedge, carefully push the circulator float downwards until it reaches its mechanical stop.
  - An acoustic signal sounds and the error code "E 01" is displayed. The low liquid level safety function works.
- 3. Switch the device off, wait a few seconds, then switch the device on again.
  - The alarm message is deactivated.
- 4. Close the bath opening.
  - ✓ The low liquid level safety function has been tested for functionality.

### 9.4 Replace detachable power cord

---

The device is equipped with a detachable power cord.

If the power cord needs to be replaced, ensure that the new one is at least dimensioned for the device power requirements. Insufficiently dimensioned power cords must not be used. See type plate for mains voltage and current value.

We recommend only using original JULABO spare parts.

## 9.5 Emptying

The device must be completely drained if it is to be sent in for technical service or is to be properly disposed of.

In general, the device should be completely emptied before longer shutdowns or when there is a change to the external application.

|   |                |
|---|----------------|
|    | <b>CAUTION</b> |
| <p><b>Risk of burns from hot bath fluid!</b><br/>Bath fluid can become very hot during a temperature control process. Contact with hot bath fluid can cause scalding.</p> <ul style="list-style-type: none"><li>• Before draining the device, let it cool to room temperature</li><li>• Avoid direct contact with hot bath fluid</li><li>• Wear protective gloves</li></ul> |                |

- ▶ The device is tempered to room temperature and switched off.
- 1. Place an adequately large collection vessel under the drainage valve.
- 2. Take off the bath lid.
- 3. Open the drain valve.
  - The bath fluid drains out of the bath tank into the collection vessel provided.
- 4. Once the bath tank is completely drained, close the bath opening.
- 5. Close the drain valve.
  - ✓ The device is emptied. If an external system is connected, it can now be disconnected from the device and also drained.

## 9.6 Clean device

The circulator and bath tank, and also a cooling machine if connected, should be cleaned from time to time.

In addition to this, the device must be appropriately decontaminated if hazardous substances have been spilled on or into the device.

- ☒ Lint-free cloth
- ☒ Mild cleaning agent

|   |  |
|---|--|
|  | <p><b>NOTE</b></p> <p><b>Damage to the electronics due to water penetration!</b><br/>Ingress of water can damage electronic components of the device and thus lead to failure of the device.</p> <ul style="list-style-type: none"><li>• Clean the outside of the device with a damp cloth only</li><li>• Prevent water from entering the device</li></ul> |
|---|--|

- The device is switched off and disconnected from the mains voltage.
- 1. Allow the device to cool down to room temperature.
- 2. Completely drain the bath fluid.
- 3. Clean the surface of the circulator and the bath tank with a damp cloth.
- ↳ Some dish detergent may also be used for cleaning. If in doubt, ask technical service for alternative cleaning mediums.
- ✓ The device has now been cleaned.

## 9.7 Device storage

This section describes how to store the device.

- The device is switched off and disconnected from the mains voltage.
- 1. Empty all system components completely.
- 2. Clean the device.
- 3. Carefully dry the device and all its system components, e.g. with compressed air.
- 4. Close all connections.
- 5. Store the device in a dust-free, dry and frost-free location.
- ✓ The device is protected and can be safely stored there. It can be put into operation again as needed.

## 9.8 Technical Service

---

If the unit shows faults you cannot resolve, please contact our Technical Service.

JULABO GmbH  
Technical Service  
Gerhard-Juchheim-Strasse 1  
77960 Seelbach / Germany  
Tel.: +49 7823 51-66  
Service.de@julabo.com

Before sending a device to Technical Service, the following points must be observed:

- Clean and decontaminate the device properly to avoid endangering service personnel.
- Include a brief description of the fault.
- Package the device safely for shipment.

## 9.9 Warranty

---

JULABO provides a warranty that the device will function perfectly as long as it is connected and used correctly and as described in the operating manual.

The warranty period is one year from the invoice date.

**2 Years Warranty**  
**1Plus Warranty**  
Registration free of charge on [www.julabo.com](http://www.julabo.com)

With the 1PLUS warranty, the warranty can be extended to two years free of charge.

The 1PLUS warranty gives the user a free extended warranty to 24 months, limit to a maximum of 10,000 hours of service.

A prerequisite for this is that the user registers the device at [www.julabo.com](http://www.julabo.com), quoting its serial number, within four weeks of initial operation. The warranty applies from the date of JULABO GmbH's original invoice.

## 10 Disposal

### 10.1 Device disposal

When disposing of the device, the applicable country-specific guidelines must be observed.



This symbol on the product or its packaging indicates that it must not be disposed of with household waste. Proper disposal avoids negative effects on people and the environment and allows valuable raw materials to be reused. Information on collection points for old appliances can be obtained from the city or municipality or an authorised disposal company.

- ▶ The circulator combination is switched off and disconnected from the mains voltage.
- 1. Empty the bath tank or cooling machine completely.
- 2. Disconnect all power cables and, if necessary, data cables from the circulator and from other connected devices.
- 3. If present, disconnect the circulator combination from a connected external application.
- 4. Remove the circulator from the bath tank or cooling machine.
- 5. Give the devices to an authorized disposal company.
- ⊖ Disposed of the device in household waste, or similar facilities for the collection of domestic waste, is not permissible.
- ✓ The circulator combination is disposed of properly.

## 11 EC Declaration of Conformity

### EG-Konformitätserklärung nach EG Maschinenrichtlinie 2006/42/EG, Anhang II A EC-Declaration of Conformity to EC Machinery Directive 2006/42/EC, Annex II A

Hersteller / Manufacturer:

JULABO GmbH  
Gerhard-Juchheim-Strasse 1  
77960 Seelbach / Germany  
Tel: +49 7823 51-0



Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt  
We hereby declare, that the following product

Produkt / Product: Thermostat / Circulator

Typ / Type: CORIO CD

Serien-Nr. / Serial-No.: siehe Typenschild / see type label

aufgrund seiner Konzipierung und Bauart in der von uns in Verkehr gebrachten Ausführung den grundlegenden Sicherheits- und Gesundheitsanforderungen der nachfolgend aufgeführten EG-Richtlinien entspricht.

*due to the design and construction, as assembled and marketed by our Company – complies with fundamental safety and health requirements according to the following EC-Directives.*

**Maschinenrichtlinie 2006/42/EG; Machinery Directive 2006/42/EC**

**EMV-Richtlinie 2014/30/EU; EMC-Directive 2014/30/EU**

**RoHS-Richtlinie 2011/65/EU; RoHS-Directive 2011/65/EU**

#### Angewandte harmonisierte Normen und techn. Spezifikationen:

Applied following harmonized standards and technical specifications:

EN IEC 63000:2018

Technische Dokumentation zur Beurteilung von Elektro- und Elektronikgeräten hinsichtlich der Beschränkung gefährlicher Stoffe  
Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

EN ISO 12100 : 2010

Sicherheit von Maschinen - Allgemeine Gestaltungsleitsätze - Risikobeurteilung und Risikominderung (ISO 12100:2010)  
Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)

EN 61010-1 : 2010 / A1 : 2019 / AC : 2019-04, EN 61010-1 : 2010 / A1:2019

Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte, Teil 1: Allgemeine Anforderungen  
Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1: General requirements

EN IEC 61010-2-010:2020

Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte Teil 2-010: Besondere Anforderungen an Laborgeräte für das Erhitzen von Stoffen  
Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 2-010: Particular requirements for laboratory equipment for the heating of materials

EN 61326-1 : 2013

Elektrische Mess-, Steuer-, Regel- und Laborgeräte- EMV-Anforderungen- Teil 1: Allgemeine Anforderungen  
Electrical equipment for measurement, control, and laboratory use - EMC requirements - Part 1: General requirements

#### Bevollmächtigter für die Zusammenstellung der technischen Unterlagen:

Authorized representative in charge of administering technical documentation:  
Hr. Torsten Kauschke, im Haus / on the manufacturer's premises as defined above

Die Konformitätserklärung wurde ausgestellt  
The declaration of conformity was issued and valid of

Seelbach, 16.05.2023

i.V. Bernd Rother, Senior Expert Products & Innovation

## 12 UK Declaration of Conformity

**UK Office:** JULABO UK Ltd., Unit 7, Casterton Road Business Park,  
Old Great North Road, Little Casterton, Stamford, PE9 4EJ, United Kingdom,  
Tel.: +44 1733 265892

### UKCA-Declaration of Conformity

**Manufacturer:**

JULABO GmbH  
Gerhard-Juchheim-Strasse 1  
77960 Seelbach / Germany  
Tel: +49 7823 51-0



This declaration is issued under the sole responsibility of the product manufacturer

**Product:** Circulator

**Type:** CORIO CD

**Serial-No.:**

see type label

The object of the declaration described above is in conformity with the relevant UK Statutory Instruments and their amendments:

**Supply of Machinery (Safety) Regulations 2008**

**Electromagnetic Compatibility Regulations 2016**

**The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012**

**Applied following harmonized standards and technical specifications:**

EN IEC 63000:2018

*Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances*

EN ISO 12100 : 2010

*Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)*

EN 61010-1 : 2010 / A1 : 2019 / AC : 2019-04, EN 61010-1 : 2010 / A1:2019

*Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1: General requirements*

EN IEC 61010-2-010:2020

*Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 2-010: Particular requirements for laboratory equipment for the heating of materials*

EN 61326-1 : 2013

*Electrical equipment for measurement, control, and laboratory use - EMC requirements - Part 1: General requirements*

**Authorized representative in charge of administering technical documentation:**

JULABO UK Ltd., Mr. Gary Etherington, Unit 7, Casterton Road Business Park, Little Casterton, Stamford PE9 4EJ  
United Kingdom, Telephone: +44 1733 265892

**The declaration of conformity was issued and valid of**

Seelbach, 16.05.2023

i.V. Bernd Rother, Senior Expert Products & Innovation

## 13 Appendix

### 13.1 Interface commands

Interface commands allow the device to be remote controlled. Parameters can be retrieved and the current status can be queried. To do this, the device must be connected to the master computer via a digital interface. Interface commands are entered using a terminal program.

Interface commands are divided into IN commands and OUT commands.

| String element  | Symbol | Hex |
|-----------------|--------|-----|
| Space           | _      | 20  |
| Carriage return | ↔      | 0D  |
| Line feed       | LF     | 0A  |

- IN commands: Retrieve parameters  
Command structure: Command + ↵

E.g. Retrieve the setpoint temperature:  
IN\_SP\_00↙

E.g. Response of the device:  
55.5 ↵LF

- OUT commands: Set parameters (only in remote control mode)  
Command structure: Command + \_ + Parameter ↵

E.g. Set the setpoint temperature to 55.5 °C:  
OUT\_SP\_00\_55.5↙

### 13.1.1 IN commands

IN commands retrieve device parameters.

| Process values | System response   |
|----------------|---|
| in_pv_00       | Actual value  |
| in_pv_01       | Current variable (%)                                    |
| in_pv_03       | Current temperature of the temperature safety sensor    |
| in_pv_04       | Current setting of the high temperature safety function |

| Setpoints and warning limits | System response          |
|------------------------------|--------------------------|
| in_sp_00                     | Set setpoint temperature |

| Device modes | System response   |
|--------------|---|
| in_mode_05   | Operating mode set for temperature control system:<br>0 = Stop<br>1 = Start |

### 13.1.2 OUT commands

OUT commands set device parameters. Remote control mode must be active.

| Parameter settings | Parameter | Setting                              |
|--------------------|-----------|--------------------------------------|
| out_sp_00          | xxx.xx    | Setting for the setpoint temperature |

| Device modes | Parameter | Setting   |
|--------------|-----------|---|
| out_mode_05  | x         | Start/stop command of the device in remote control mode:<br>0 = Stop tempering<br>1 = Start tempering |

### 13.1.3 Status commands

Status commands are used to query the current status of the device.

| <b>Status commands</b> | <b>System response</b>                  |
|------------------------|---|
| version                | Current firmware version                |
| status                 | Return of status, error, warning, alarm |

## 13.2 Alarms and Warnings

If the device is connected to a network and remotely controlled, a status query via interface command will output any pending alarms or warnings as text. Alarm and warning messages are described in the table.

If a displayed error code is not described in the table or the error is still pending after switching off and on again, please contact Technical Service.

The listed error codes can occur depending on the device type and version.

|     |   |  |
|-----|---|--|
| -01 | The unit is being operated with a bath fluid level that is too low.   | <ul style="list-style-type: none"> <li>• Top up the bath fluid.</li> <li>• Check the temperature control hoses for damage and replace if necessary.</li> </ul>   |
| -06 | The temperature difference between the working temperature sensor and the safety temperature sensor is too large. | <ul style="list-style-type: none"> <li>• Increase circulation.</li> <li>• Check the viscosity of the tempering fluid.</li> <li>• If the fault has not been remedied, contact Technical Service.</li> </ul>   |
| -14 | The set protective temperature has been exceeded.   | <ul style="list-style-type: none"> <li>• Check working temperature range of the application.</li> <li>• Increase the value of the protective temperature or decrease the setpoint temperature until it is lower than the set protective temperature.</li> </ul>  |
| -60 | Internal read/write error.  | <ul style="list-style-type: none"> <li>• Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> </ul>   |
| -61 | CAN bus error   | <ul style="list-style-type: none"> <li>• Check CAN bus cable for damage and replace as necessary. Switch the unit on again. If the fault has not been remedied, contact Technical Service.</li> <li>• Alternatively: Deactivate the refrigeration unit. The circulator operates as a heater thermostat.</li> </ul> |
| -62 | CAN bus error   | <ul style="list-style-type: none"> <li>• Switch off unit at mains switch, wait 4 seconds, then switch on unit again.</li> </ul>  |
| -63 | Watchdog function has responded.  | <ul style="list-style-type: none"> <li>• Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> </ul>   |

|      |   |  |
|------|---|--|
| -70  | Units with incompatible voltage/frequency variants connected to each other or units incorrectly configured. | <ul style="list-style-type: none"> <li>Check the permissible operating voltage of the units and their configuration.</li> </ul>  |
| -72  | Configuration between circulator and connected refrigeration unit failed.                                   | <ul style="list-style-type: none"> <li>Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> </ul>   |
| -183 | Excessive power consumption via USB interface.  | <ul style="list-style-type: none"> <li>Check inserted data storage device for errors and replace as necessary. The USB interface is not suitable for consumers that have a higher current draw than the maximum permissible current.</li> </ul>  |
| -108 | The alarm latch of the protective equipment is still active.  | <ul style="list-style-type: none"> <li>Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> </ul>   |
| -116 | The alarm latch of the protective equipment is still active.  | <ul style="list-style-type: none"> <li>Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> </ul>   |
| -402 | The line of the evaporator outlet temperature sensor is interrupted or short-circuited.                     | <ul style="list-style-type: none"> <li>Contact technical service.</li> </ul>   |
| -427 | Pressure sensor detects excessive condensation pressure.  | <ul style="list-style-type: none"> <li>Check ambient temperature and reduce if necessary.</li> <li>Check condenser for soiling and clean as necessary.</li> <li>Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> <li>For water-cooled units: Check cooling water temperature and supply.</li> <li>If the fault has not been remedied, contact Technical Service.</li> </ul> |
| -431 | The maximum permissible current consumption at the compressor has been exceeded.                            | <ul style="list-style-type: none"> <li>Check mains voltage for nominal voltage.</li> <li>If the fault has not been remedied, contact Technical Service.</li> </ul>   |
| -444 | Pressure equalization not achieved.   | <ul style="list-style-type: none"> <li>Contact technical service.</li> </ul>   |

|       |  |  |
|-------|--|--|
| -1305 | The rotational speed limit for the heating capacity block is not reached. Motor defective or fluid viscosity too high. | <ul style="list-style-type: none"> <li>Check pump setting and adjust if necessary.</li> <li>Check viscosity of the bath fluid and adjust if necessary.</li> </ul>  |
| -1427 | Pressure sensor detects excessive compensation pressure.   | <ul style="list-style-type: none"> <li>Check ambient temperature and reduce if necessary.</li> <li>Check condenser for soiling and clean as necessary.</li> <li>Switch off the unit at the mains switch, wait 4 seconds and then switch the unit on again.</li> <li>For water-cooled units: Check cooling water temperature and supply.</li> <li>If the fault has not been remedied, contact Technical Service.</li> </ul>                                       |
| -1431 | The minimum permissible current consumption at the compressor has been fallen short of.                                | <ul style="list-style-type: none"> <li>Check mains voltage for nominal voltage. The specified voltage tolerance of the unit must not be exceeded.</li> <li>Check the mains cable of the refrigeration unit for damage and replace if necessary.</li> <li>Check ambient temperature and reduce if necessary.</li> <li>Check CAN bus cable for damage and replace as necessary.</li> <li>If the fault has not been remedied, contact Technical Service.</li> </ul> |
| -2426 | Evaporation temperature has fallen below the warning threshold.  | <ul style="list-style-type: none"> <li>Check pump setting</li> <li>Check hose cross-section of connection to application</li> <li>Check that connection to application is clear</li> <li>Check suitability of bath fluid</li> </ul>  |

### 13.3 Error messages in configuration process

If errors occur during a configuration process or during a firmware update, these are shown on the display as error codes in ticker text.

| Error code | Description                   | Solution   |
|------------|-------------------------------|--|
| CFG error  | Error during configuration.   | <ul style="list-style-type: none"><li>• Repeat the process.</li><li>• Replace USB stick if this occurs again.</li><li>• If the fault has not been remedied, contact Technical Service.</li></ul> |
| ProG error | Error during firmware update. | <ul style="list-style-type: none"><li>• Repeat the process.</li><li>• Replace USB stick if this occurs again.</li><li>• If the fault has not been remedied, contact Technical Service.</li></ul> |







