

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 (REACH)

Revision date: 11 Nov 2022

Print date: 11 Nov 2022

Version: 2.0



TACFLUX 020B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name/designation:

TACFLUX 020B

1.2. Relevant identified uses of the substance or mixture and uses advised against

No data available

1.3. Details of the supplier of the safety data sheet

Supplier (manufacturer/importer/only representative/downstream user/distributor):

Indium Corporation of America

Americas
34 Robinson Road
13323 Clinton, NY
United States

Telephone: (315) 853-4900

Telefax: (315) 853-1000

E-mail: EHS_Compliance@indium.com

Website: <https://www.indium.com>

Supplier:

Indium Corporation (Korea) Co., Ltd.

24 Jikji-daero 436 beon-gil, Heungdeok-gu,
Cheongju,
28576 Chungcheongbuk-do
Korea

Telephone: +82 (0)70 7780 5200

E-mail (competent person): EHS_Compliance@indium.com
CHEMTREC 24 hrs

1.4. Emergency telephone number

Portugal, 24h: 351-308801773

Hungary, 24h: 36-18088425

Romania, 24h: 40-37-6300026

Germany, 24h: 0800-181-7059 or (Frankfurt) 49-69643508409

United Kingdom, 24h: 44-870-8200418 and 44-2038073798

Italy, 24h: 800-789-767

Outside USA:, 24h: +1 (703) 527-3887

France, 24h: 33-975181407

USA, 24h: 1 (800) 424-9300

Poland, 24h: 48-223988029

China, 24h: +86 4001-204937

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

| Hazard classes and hazard categories | Hazard statements | Classification procedure |
|---|--|--------------------------|
| flammable liquids (<i>Flam. Liq. 3</i>) | H226: Flammable liquid and vapour. | |
| Acute toxicity (oral) (<i>Acute Tox. 4</i>) | H302: Harmful if swallowed. | |
| Respiratory or skin sensitisation (<i>Skin Sens. 1</i>) | H317: May cause an allergic skin reaction. | |

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| Hazard classes and hazard categories | Hazard statements | Classification procedure |
|--|--|--------------------------|
| Serious eye damage/eye irritation (<i>Eye Irrit. 2</i>) | H319: Causes serious eye irritation. | |
| Acute toxicity (inhalative) (<i>Acute Tox. 4</i>) | H332: Harmful if inhaled. | |
| Respiratory or skin sensitisation (<i>Resp. Sens. 1B</i>) | H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled. | |
| Reproductive toxicity (<i>Repr. 1B</i>) | H360FD: May damage fertility. May damage the unborn child. | |

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms:



GHS02
Flame



GHS07
Exclamation mark



GHS08
Health hazard

Signal word: Danger

| Hazard statements for physical hazards | |
|--|------------------------------|
| H226 | Flammable liquid and vapour. |

| Hazard statements for health hazards | |
|--------------------------------------|--|
| H302 + H332 | Harmful if swallowed or if inhaled. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H360FD | May damage fertility. May damage the unborn child. |

Supplemental hazard information: none

| Precautionary statements Prevention | |
|-------------------------------------|--|
| P210 | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |
| P261 | Avoid breathing dust/fume/gas/mist/vapours/spray. |

| Precautionary statements Response | |
|-----------------------------------|--|
| P301 + P312 | IF SWALLOWED: Call a doctor if you feel unwell. |
| P302 + P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P304 + P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |

Special rules for supplemental label elements for certain mixtures:

2.0 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (oral).

7.5 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (dermal).

55.0 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (inhalative).

2.3. Other hazards

No data available

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SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients / Hazardous impurities / Stabilisers:

| Product identifiers | Substance name Classification according to Regulation (EC) No 1272/2008 [CLP] | Concentration |
|---|---|-----------------------|
| CAS No.: 65997-05-9 EC No.: 500-163-2 | Rosin, oligomers The substance is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP]. | 45 - < 55 weight-% |
| CAS No.: 109-86-4 EC No.: 203-713-7 Index No.: 603-011-00-4 | 2-methoxyethanol <i>Candidate List of Substances of Very High Concern for Authorisation!</i> Acute Tox. 4 (H332, H312, H302), Flam. Liq. 3 (H226), Repr. 1B (H360FD) Danger | 30 - ≤ 45 weight-% |
| CAS No.: 61788-85-0 EC No.: 500-147-5 | Castor oil, hydrogenated, ethoxylated The substance is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP]. | 3 - ≤ 8 weight-% |

Full text of H- and EUH-phrases: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). Remove victim out of the danger area. Remove contaminated, saturated clothing. If unconscious but breathing normally, place in recovery position and seek medical advice. Do not leave affected person unattended. Warning First aider: Pay attention to self-protection!

Following inhalation:

Provide fresh air. In case of respiratory tract irritation, consult a physician. Get medical advice/attention if you feel unwell. Get medical advice/attention. If breathing is irregular or stopped, administer artificial respiration. No mouth-to-mouth or mouth-to-nose resuscitation. Use Ambu bag or ventilator. Get immediate medical advice/attention.

In case of skin contact:

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

After eye contact:

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion:

Rinse mouth. Let 1 glass of water be drunken in little sips (dilution effect). Get medical advice/attention if you feel unwell.

Self-protection of the first aider:

Use personal protection equipment. No direct artificial respiration to be given by first aider.

4.2. Most important symptoms and effects, both acute and delayed

Serious eye damage/eye irritation Allergic reactions Asthmatic complaints Respiratory complaints

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

The product itself does not burn.

Hazardous combustion products:

In case of fire: Gases/vapours, toxic

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5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4. Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Personal precautions:

Remove persons to safety.

Protective equipment:

Wear protective gloves/protective clothing/eye protection/face protection.

6.1.2. For emergency responders

Personal protection equipment:

Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment:

Collect spillage. Measures to prevent aerosol and dust generation Wet clean or vacuum up solids.

For cleaning up:

Water (with cleaning agent)

6.4. Reference to other sections

Safe handling: see section 7 Personal protection equipment: see section 8 Disposal: see section 13

6.5. Additional information

Use appropriate container to avoid environmental contamination.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Protective measures

Advices on safe handling:

Keep container tightly closed. Clear spills immediately. Wash hands thoroughly after handling. Provide adequate ventilation as well as local exhaust at critical locations. Wear personal protection equipment (refer to section 8). Avoid contact during pregnancy/while nursing.

Measures to prevent aerosol and dust generation:

Dust should be exhausted directly at the point of origin.

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions:

Store product in tightly capped original containers in a cool, dry area. Refer to product label and product data sheet for specific storage temperature requirements. Rotate stock to ensure use before expiration date.

Keep container tightly closed in a cool, well-ventilated place.

Storage class (TRGS 510, Germany): 3 - Flammable liquids

7.3. Specific end use(s)

Recommendation:

Soldering applications

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Occupational exposure limit values

| Limit value type (country of origin) | Substance name | ① Long-term occupational exposure limit value ② Short-term occupational exposure limit value ③ Instantaneous value ④ Monitoring and observation processes ⑤ Remark |
|--------------------------------------|--|--|
| TRGS 900 (DE) | 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 | ① 1 ppm (3.2 mg/m ³) ② 8 ppm (25.6 mg/m ³) ⑤ (kann über die Haut aufgenommen werden) DFG, EU, H, Z |
| IOELV (EU) | 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 | ① 1 ppm ⑤ (may be absorbed through the skin) |

8.1.2. Biological limit values

| Limit value type (country of origin) | Substance name | Limit value | ① Parameter ② Test material ③ Time of sampling: ④ Remark |
|--------------------------------------|--|-------------------|--|
| TRGS 903 (DE) | 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 | 15 mg/g Creatinin | ① Methoxyessigsäure ② Urin ③ Expositionsende bzw. Schichtende |
| BLV (EU) | 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 | 8 mg/g creatinine | ① Methoxyacetic acid ② urine ③ end of shift at end of workweek |

8.1.3. DNEL-/PNEC-values

No data available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No data available

8.2.2. Personal protection equipment

Eye/face protection:

Eye glasses with side protection EN 166

Skin protection:

Tested protective gloves must be worn EN ISO 374 Suitable material: Breakthrough time: min In the case of wanting to use the gloves again, clean them before taking off and air them well.

Respiratory protection:

An approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated. Particle filter device (EN 143)

8.2.3. Environmental exposure controls

No data available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state: solid

Colour: not determined

Odour: not determined

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Safety relevant basis data

| Parameter | Value | ① Method ② Remark |
|--|-----------------------|----------------------|
| pH | No data available | |
| Melting point | not applicable | |
| Freezing point | No data available | |
| Initial boiling point and boiling range | No data available | |
| Decomposition temperature | No data available | |
| Flash point | 45 °C | |
| Evaporation rate | No data available | |
| Auto-ignition temperature | not determined | |
| Upper/lower flammability or explosive limits | No data available | |
| Vapour pressure | not determined | |
| Vapour density | not determined | |
| Density | not determined | |
| Relative density | not determined | |
| Bulk density | not determined | |
| Water solubility | practically insoluble | |
| Partition coefficient: n-octanol/water | not determined | |
| Dynamic viscosity | not determined | |
| Kinematic viscosity | not determined | |

9.2. Other information

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is stable under storage at normal ambient temperatures. Flammable liquid and vapour. The product itself does not burn.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Stable under recommended storage and handling conditions.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

10.5. Incompatible materials

Oxidising agent, strong

10.6. Hazardous decomposition products

The product is stable under storage at normal ambient temperatures. In case of fire: Gases/vapours, toxic

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

| |
|--|
| Rosin, oligomers CAS No.: 65997-05-9 EC No.: 500-163-2 |
| LD ₅₀ oral: >1,000 mg/kg (rat) OECD Guideline 401 (Acute Oral Toxicity) |
| LD ₅₀ dermal: >2,000 mg/kg (rat) |
| 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 |
| LD ₅₀ oral: 2,370 mg/kg (Rat) |
| LD ₅₀ dermal: 1,280 mg/kg (Rabbit) |
| Castor oil, hydrogenated, ethoxylated CAS No.: 61788-85-0 EC No.: 500-147-5 |
| LD ₅₀ oral: >2,000 mg/kg (rat) |

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Acute oral toxicity:

Harmful if swallowed.

Acute dermal toxicity:

Based on available data, the classification criteria are not met.

Acute inhalation toxicity:

Harmful if inhaled.

Skin corrosion/irritation:

Based on available data, the classification criteria are not met.

Serious eye damage/irritation:

Causes serious eye irritation.

Respiratory or skin sensitisation:

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity:

Based on available data, the classification criteria are not met.

Carcinogenicity:

Based on available data, the classification criteria are not met.

Reproductive toxicity:

Based on available data, the classification criteria are not met. May damage fertility. May damage the unborn child.

STOT-single exposure:

Based on available data, the classification criteria are not met.

STOT-repeated exposure:

Based on available data, the classification criteria are not met.

Aspiration hazard:

Based on available data, the classification criteria are not met.

Additional information:

No data available

11.2. Information on other hazards

No data available

SECTION 12: Ecological information

12.1. Toxicity

| | | |
|--|----------------------------|--------------------------|
| Rosin, oligomers | CAS No.: 65997-05-9 | EC No.: 500-163-2 |
| LC₅₀: 1.7 mg/L 4 d (fish, Pimephales promelas) OECD Guideline 203 (Fish, Acute Toxicity Test) | | |
| LC₅₀: 1.6 mg/L 2 d (crustaceans, Daphnia magna) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test) | | |
| EC₅₀: 16.6 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)) OECD Guideline 201 (Alga, Growth Inhibition Test) | | |
| NOEC: 6.25 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)) OECD Guideline 201 (Alga, Growth Inhibition Test) | | |
| NOEC: 0.625 mg/L 4 d (fish, Pimephales promelas) OECD Guideline 203 (Fish, Acute Toxicity Test) | | |
| NOEC: 0.625 mg/L 2 d (crustaceans, Daphnia magna) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test) | | |
| 2-methoxyethanol | CAS No.: 109-86-4 | EC No.: 203-713-7 |
| LC₅₀: >10,000 mg/L 4 d (fish, Lepomis macrochirus (Bluegill)) | | |
| EC₅₀: =27,000 mg/L 2 d (crustaceans, Daphnia magna (Big water flea)) | | |
| ErC₅₀: =25,000 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata) | | |
| Castor oil, hydrogenated, ethoxylated | CAS No.: 61788-85-0 | EC No.: 500-147-5 |
| LC₅₀: >1 mg/L 4 d (fish, Oncorhynchus mykiss (previous name: Salmo gairdneri)) | | |
| EC₅₀: >1 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)) OECD Guideline 201 (Alga, Growth Inhibition Test) | | |
| EC₅₀: >1 mg/L 2 d (crustaceans, Daphnia magna) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test) | | |

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12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

| |
|--|
| Rosin, oligomers CAS No.: 65997-05-9 EC No.: 500-163-2 |
| Log K _{ow} : > 6.5 |
| Bioconcentration factor (BCF): 7,748 |
| Castor oil, hydrogenated, ethoxylated CAS No.: 61788-85-0 EC No.: 500-147-5 |
| Log K _{ow} : 18.5 |

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

| |
|--|
| Rosin, oligomers CAS No.: 65997-05-9 EC No.: 500-163-2 |
| Results of PBT and vPvB assessment: — |
| 2-methoxyethanol CAS No.: 109-86-4 EC No.: 203-713-7 |
| Results of PBT and vPvB assessment: — |
| Castor oil, hydrogenated, ethoxylated CAS No.: 61788-85-0 EC No.: 500-147-5 |
| Results of PBT and vPvB assessment: — |

12.6. Endocrine disrupting properties

No data available

12.7. Other adverse effects

No data available

SECTION 13: Disposal considerations





13.1. Waste treatment methods

Waste treatment options

Appropriate disposal / Product:

Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information

| Land transport (ADR/RID) | Inland waterway craft (ADN) | Sea transport (IMDG) | Air transport (ICAO-TI / IATA-DGR) |
|--|--|--|--|
| 14.1. UN number or ID number | | | |
| UN 1188 | UN 1188 | UN 1188 | UN 1188 |
| 14.2. UN proper shipping name | | | |
| ETHYLENE GLYCOL MONOMETHYL ETHER | ETHYLENE GLYCOL MONOMETHYL ETHER | ETHYLENE GLYCOL MONOMETHYL ETHER | ETHYLENE GLYCOL MONOMETHYL ETHER |
| 14.3. Transport hazard class(es) | | | |
|  3 |  3 |  3 |  3 |
| 14.4. Packing group | | | |
| III | III | III | III |
| 14.5. Environmental hazards | | | |
| No | No | No | No |
| 14.6. Special precautions for user | | | |
| Limited quantity (LQ): 5 L | Limited quantity (LQ): 5 L | Special Provisions: - Limited quantity (LQ): 5 L | Limited quantity (LQ): Y344 |

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| Land transport (ADR/RID) | Inland waterway craft (ADN) | Sea transport (IMDG) | Air transport (ICAO-TI / IATA-DGR) |
|--|---|---|--|
| Excepted Quantities (EQ): E1 Hazard identification number (Kemler No.): 30 Classification code: F1 Tunnel restriction code: (D/E) | Excepted Quantities (EQ): E1 Classification code: F1 | Excepted Quantities (EQ): E1 EmS-No.: F-E, S-D | Excepted Quantities (EQ): E1 |

14.7. Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU legislation

Authorisations:

Contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: 2-methoxyethanol

15.1.2. National regulations

[DE] National regulations

Water hazard class

WGK:

2 - Significantly water-hazardous

15.2. Chemical Safety Assessment

No data available

SECTION 16: Other information

16.1. Indication of changes

No data available

16.2. Abbreviations and acronyms

No data available

16.3. Key literature references and sources for data

| Substance name | Type | source of supply |
|---|--|--|
| Rosin, oligomers CAS No.: 65997-05-9 EC No.: 500-163-2 | LD ₅₀ oral; LD ₅₀ dermal; LC ₅₀ ; EC ₅₀ ; NOEC | Source: European Chemicals Agency, http://echa.europa.eu/ |
| Castor oil, hydrogenated, ethoxylated CAS No.: 61788-85-0 EC No.: 500-147-5 | LD ₅₀ oral; LC ₅₀ ; EC ₅₀ | Source: European Chemicals Agency, http://echa.europa.eu/ |

16.4. Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

| Hazard classes and hazard categories | Hazard statements | Classification procedure |
|---|--|--------------------------|
| flammable liquids (<i>Flam. Liq. 3</i>) | H226: Flammable liquid and vapour. | |
| Acute toxicity (oral) (<i>Acute Tox. 4</i>) | H302: Harmful if swallowed. | |
| Respiratory or skin sensitisation (<i>Skin Sens. 1</i>) | H317: May cause an allergic skin reaction. | |
| Serious eye damage/eye irritation (<i>Eye Irrit. 2</i>) | H319: Causes serious eye irritation. | |

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| Hazard classes and hazard categories | Hazard statements | Classification procedure |
|--|--|--------------------------|
| Acute toxicity (inhalative) (<i>Acute Tox. 4</i>) | H332: Harmful if inhaled. | |
| Respiratory or skin sensitisation (<i>Resp. Sens. 1B</i>) | H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled. | |
| Reproductive toxicity (<i>Repr. 1B</i>) | H360FD: May damage fertility. May damage the unborn child. | |

16.5. Relevant R-, H- and EUH-phrases (Number and full text)

| Hazard statements | |
|-------------------|--|
| H226 | Flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H332 | Harmful if inhaled. |
| H360FD | May damage fertility. May damage the unborn child. |

16.6. Training advice

No data available

16.7. Additional information

No data available